The PG-EG Actuator is used on diesel engines to replace PGA/PGG/PGE-type governors, providing the advantages of electronic control with the convenience of the existing PG-type drive and linkage. We recommend the PG-EG Actuator for installations involving unattended starts.

The actuator does not need a separate oil supply. The actuator operates with drive speeds from 200 to 1200 rpm. Applications with a high drive speed or high ambient temperatures may require an oil cooler.

The PG-EG Actuator converts a given electrical input signal into a proportional hydraulic output shaft position, to control engine fuel flow. The actuator provides the muscle for Woodward analog and digital controls.

The PG-EG Actuator is available with several servo options, giving a full range of work and torque output (see table on next page).

All current PG governor bases (designed to exactly fit any drive designed for a PGE locomotive governor, PGA or PGG governor) can be used with the PG-EG.

The proven PG pump and accumulator is reversible or may be set for one-way rotation (advised for generator applications).

The actuator uses standard PG output shafts and power levers. The PG-EG actuator will adapt to most engines being built today and is available for retrofit to most existing engines, in many cases without changes to linkage drive or other configurations.

Maintenance procedures are similar to those needed with a PG governor.

The actuator's electric-to-hydraulic transducer uses a Woodward-built torque motor which converts the 0–200 mA control signal to a given output position.

This actuator is available for use with either direct- or reverse-acting electronic controls. Direct-acting actuators will cause a shutdown if the electrical current to the actuator is lost or interrupted.

Direct- and reverse-acting units use the same hardware and can be re-calibrated from one into the other.

A 140 μm wire-mesh filter is accessible from the outside of the PG-EG. The filter protects the small orifice in the pilot valve, which is an integral part of the electric actuator.
Specifications

Control Qualities

Hysteresis  Within 3% of maximum travel when measured over full travel. Within 0.5% of maximum travel when measured over 4% of full travel at 0.1 Hz.

Temperature Drift  Nominally ±1 degree per 38 °C (100 °F)

Time Constant  65 to 85 ms for ±50 mA step with 1379 kPa (200 psi) actuator oil pressure and 80 SUS viscosity oil

Linearity  Within 2.5% of full travel

Work Output

<table>
<thead>
<tr>
<th>Type</th>
<th>12</th>
<th>29</th>
<th>58</th>
<th>200</th>
<th>300</th>
<th>500</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sump Capacity</td>
<td>1.4 liters</td>
<td>1.4 liters</td>
<td>1.4 liters</td>
<td>6.2 liters</td>
<td>6.2 liters</td>
<td>6.6 liters</td>
</tr>
<tr>
<td></td>
<td>1.5 qt US</td>
<td>1.5 qt US</td>
<td>1.5 qt US</td>
<td>6.5 qt US</td>
<td>6.5 qt US</td>
<td>7.0 qt US</td>
</tr>
<tr>
<td></td>
<td>12 ft-lb</td>
<td>29 ft-lb</td>
<td>58 ft-lb</td>
<td>175 ft-lb</td>
<td>311 ft-lb</td>
<td>478 ft-lb</td>
</tr>
<tr>
<td>Rotary Travel</td>
<td>30°</td>
<td>30°</td>
<td>30°</td>
<td>42°</td>
<td>42°</td>
<td>42°</td>
</tr>
<tr>
<td>Serrated Output Shaft Dimension</td>
<td>0.750-48</td>
<td>1.000-48</td>
<td>1.000-48</td>
<td>1.125-48</td>
<td>1.500-60</td>
<td>1.500-60</td>
</tr>
<tr>
<td>Weight</td>
<td>39–54 kg</td>
<td>39–54 kg</td>
<td>39–54 kg</td>
<td>159 kg</td>
<td>159 kg</td>
<td>227 kg</td>
</tr>
<tr>
<td></td>
<td>85–120 lb</td>
<td>85–120 lb</td>
<td>85–120 lb</td>
<td>350 lb</td>
<td>350 lb</td>
<td>500 lb</td>
</tr>
<tr>
<td>Recommended Drive Speed</td>
<td>250–1000 rpm</td>
<td>250–1000 rpm</td>
<td>250–1000 rpm</td>
<td>400–1000 rpm</td>
<td>400–1000 rpm</td>
<td>400–1000 rpm</td>
</tr>
<tr>
<td>Internal Hydraulic Pressure</td>
<td>690 kPa</td>
<td>690 kPa</td>
<td>1724 kPa</td>
<td>1379 kPa</td>
<td>2482 kPa</td>
<td>1931 kPa</td>
</tr>
<tr>
<td></td>
<td>100 psi</td>
<td>100 psi</td>
<td>250 psi</td>
<td>200 psi</td>
<td>360 psi</td>
<td>280 psi</td>
</tr>
</tbody>
</table>

All standard PG bases are available for PG-EG 12, 29, and 58 (see manual 36693, PG Base Assemblies).

Construction  Base and power block are cast iron. Column is aluminum. Internal parts are case-hardened steel.

Vibration Resistance  Random: 0.01 G²/Hz at 10 Hz, 0.1 G²/Hz at 100 Hz, 0.1 G²/Hz at 1000 Hz, 0.05 G²/Hz at 2000 Hz (12.8 Grms); 3 hours per axis.

Woodward advises that PG-EG actuators be equipped with an oil spray to minimize the effects of vibration.

Header Optional Features

Booster Servomotor  A booster servomotor may be used with the PG-EG to help the prime mover start quickly by moving the actuator output toward the maximum-fuel position at start-up.

Governor Heat Exchanger  A remote heat exchanger may be required to lower governor oil temperatures in applications where governor oil tends to exceed 93 °C (200 °F).
Drive/Hydraulic Specifications

Drive Speed and Rotation 200 to 1200 rpm. Available with check valves or with plugs (for fixed CW or CCW operation). Woodward recommends the use of plugs for applications with drive speeds above 1000 rpm. **NOTE**—Drive power for different types of PG-EG actuators will vary depending upon speed, internal pump pressure, pump volumetric displacement, pump efficiency, and oil viscosity. Contact Woodward if further information is required.

Hydraulic Supply Self-contained sump. See Woodward Manual 25071, Oils for Hydraulic Controls, for specific recommendations. In most cases, the same type and weight of oils used in the engine can be used in the governor.

Ambient Temperature Range −29 to +93 °C (−20 to +200 °F)

Operating Temperature −29 to +104 °C (−20 to +220 °F), within the limits of the oil being used in the governor.

Electrical Specifications

Electrical Connector 4 pin connector per MS 3108E-14S-2S (4 socket), located in column.

Coil Resistance 23–26 Ω at 20 °C

Technical Manual 36637

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**Regulatory Compliance**

**Other European Compliance:**

Compliance with the following European Directives or standards does not qualify this product for application of the CE Marking:

PG-EG 58 Actuator Outline Drawing (PG Base)
(Do not use for construction)
Woodward has an international network of distributors and service facilities. For your nearest representative, call the Fort Collins plant or see the Worldwide Directory on our website.

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