Applications

The PG-200/PG-300 governors are designed to control speed and provide auxiliary PG limiting and control functions for large engines or turbines which require work capacity beyond the standard PG Governor. With 237 or 422 J (175 or 311 ft-lb) of work capacity over 40 degrees of output, the unit allows direct control of many engines without modification of the fuel system or use of auxiliary amplifiers.

Standard Features

The basic PG-200/-300 is an assembly of a case, accumulator, and hydraulic amplification unit. It is designed to accept a PGA, PGL, PG-PL, PGD, or PGG column assembly to provide high work output and diverse auxiliary features.

An eccentric-gear oil pump and an enlarged accumulator supply 1379 kPa (200 psi) operating oil for the PG-200 and 2482 kPa (360 psi) oil for the PG-300. Pressure oil to or from the large power cylinder is regulated by an internal relay piston to position governor output. Excess pressure oil from the accumulator is bypassed to sump through a pressurizer valve. This valve permits a heat exchanger to be added without modification of the PG200/-300. The valve also protects units equipped with heat exchangers by returning accumulator bypass oil to sump should oil flow through the heat exchanger become restricted.

A reducing valve supplies 758 to 827 kPa (110 to 120 psi) oil to the actual governing section of the PG200/300, which uses standard PG parts. A centrifugal-ballhead/pilot-valve assembly regulates the control pressure oil to and from a standard PG 16 J (12 ft-lb) power cylinder used to position the relay piston. Governor stability is provided by an adjustable needle valve and buffer-compensation system.

All speed setting and auxiliary functions such as load control, fuel limiting, load limiting, speed droop, shutdowns, etc., are provided on the various PG column assemblies.

Optional Features

Heat Exchanger
A remote heat exchanger is used to lower governor-oil temperature in applications exceeding 93 °C (200 °F) maximum operating temperature.

The PG-300 normally uses the heat exchanger due to the heat generated with the 2482 kPa (360 psi) internal oil pressure. Many PG-200 installations do not require the addition of a heat exchanger.

Booster Servomotor
A Booster Servomotor assists the governor pump to achieve rapid starting. Pressure oil from the booster moves the servo piston toward the maximum-fuel position. The booster servomotor is detached from the PG-200/-300 and is actuated by a starting air pressure of 1034 to 1379 kPa (150 to 200 psi).

Vibration Resistant Accumulator
A vibration-resistant accumulator is available to replace the standard accumulator on installations which suffer extreme vibration or shock. The special accumulator does not change the operation of the governor system.
Specifications

Work Capacities

Maximum work capacity over full governor travel of 40 degrees angular travel is 237 J (175 ft-lb) for the PG-200 and 422 J (311 ft-lb) for the PG-300. See above for recommended governor-output travel.

Terminal Shaft
- PG-200: 1.125 inch (28.58 mm) diameter 48 serration terminal shaft on both sides
- PG-300: 1.500 inch (38.10 mm) diameter 60 serration terminal shaft on both sides

Mounting
- PG-200/-300: Have identical mounting dimensions. See outline drawing for dimensions. Mounting must be vertical.

Construction
- Case and Base: Are of cast ductile iron
- Internal Parts: Are mild and case-hardened steel

Weight
- PG-200/-300: About 159 kg (350 lb). The weight of a unit depends on the PG governor and options selected.

Governor Drive
- Standard Drive Shaft: 1.125-48 inch (28.58 mm) serrated.
- Keyed and Splined Drive Shafts: Available. All drive shafts are solid case-hardened steel. See outline drawing for dimensions.

Drive Characteristics
- Rotation: Is reversible within a maximum speed range of 200 to 1600 rpm
- Recommended Speed Range: 400 to 1000 rpm
- Drive Power: 1865 W (2.5 hp) is required at maximum speed and normal operating temperatures. The PG-300 can require additional power.

Oil Requirements
- Normal Operating Conditions: SAE 10 to 50 oil (depending on operating temperature). 100 to 200 SUS viscosity is recommended. Most units operate with the same weight and grade of oil used in the engine being controlled.
- Capacity: The self-contained oil system holds about 6.2 L (6.5 qt[US])

Operating Temperature
- Continuous Operating Temperature: 60 to 93 °C (140 to 200 °F).
- Ambient Temperature: −29 to +99 °C (−20 to +210 °F). Contact Woodward for operation beyond these limits. Hydraulic-fluid pour point must be below the lowest expected starting temperature.

Control Characteristics
- PG-200/-300: Provides steady-state control within 0.25% of rated speed under normal operating conditions.

Regulatory Compliance
- Other European Compliance:
  - Machinery Directive: Compliant as partly completed machinery per 2006/42/EC.
References

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PG-200/-300 Schematic Diagram
Outline Drawing of PG-200/-300 with PGA Column Assembly
(Do not use for construction)