

## Product Manual 02758 (Revision F) Original Instructions



# 723 Digital Control

9906-130, 9906-131, 9906-133 Hardware Only CSA Certified 2244634 CE Compliant

**Hardware Manual** 



Read this entire manual and all other publications pertaining to the work to be performed before installing, operating, or servicing this equipment.

Practice all plant and safety instructions and precautions.

Failure to follow instructions can cause personal injury and/or property damage.



Revisions

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# Warnings and Notices

#### **Important Definitions**



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

- **DANGER**—Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
- **WARNING**—Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
- **CAUTION**—Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE**—Indicates a hazard that could result in property damage only (including damage to the control).
- **IMPORTANT**—Designates an operating tip or maintenance suggestion.

WARNINGOverspeed /<br/>Overtemperature /<br/>OverpressureOverspeed /<br/>overspeed >Overspeed >O

<b>WARNING</b> Personal Protective Equipment	The products described in this publication may present risks that could lead to personal injury, loss of life, or property damage. Always wear the appropriate personal protective equipment (PPE) for the job at hand. Equipment that should be considered includes but is not limited to: • Eye Protection • Hearing Protection • Hard Hat • Gloves • Safety Boots
	Safety Boots
	Respirator
	Always read the proper Material Safety Data Sheet (MSDS) for any working fluid(s) and comply with recommended safety equipment.



# **WARNING** Automotive Applications

# NOTICE

To prevent damage to a control system that uses an alternator or battery-charging device, make sure the charging device is turned off before disconnecting the battery from the system.

Battery Charging Device

# **Electrostatic Discharge Awareness**

NOTICE	Electronic controls contain static-sensitive parts. Observe the following precautions to prevent damage to these parts:
Electrostatic Precautions	<ul> <li>Discharge body static before handling the control (with power to the control turned off, contact a grounded surface and maintain contact while handling the control).</li> <li>Avoid all plastic, vinyl, and Styrofoam (except antistatic versions) around printed circuit boards.</li> <li>Do not touch the components or conductors on a printed circuit board with your hands or with conductive devices.</li> <li>To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules.</li> </ul>

Follow these precautions when working with or near the control.

- 1. Avoid the build-up of static electricity on your body by not wearing clothing made of synthetic materials. Wear cotton or cotton-blend materials as much as possible because these do not store static electric charges as much as synthetics.
- 2. Do not remove the printed circuit board (PCB) from the control cabinet unless absolutely necessary. If you must remove the PCB from the control cabinet, follow these precautions:
  - Do not touch any part of the PCB except the edges.
  - Do not touch the electrical conductors, the connectors, or the components with conductive devices or with your hands.
  - When replacing a PCB, keep the new PCB in the plastic antistatic protective bag it comes in until you are ready to install it. Immediately after removing the old PCB from the control cabinet, place it in the antistatic protective bag.

# **Regulatory Compliance**

#### **European Compliance for CE Mark**

**EMC Directive** Declared to 2004/108/EC COUNCIL DIRECTIVE of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility and all applicable amendments.

This controlling device, manufactured by the Woodward Governor Company, is applied solely as a component to be incorporated into a larger, prime mover, system. Woodward Governor declares that this controlling device complies with the EMC Directive requirements when put into service per the installation and operating instructions outlined the product manual. All wiring must also follow the wiring and shielding requirements given in the specific, separate, software manual.



Woodward

#### **Safety Related Installation Limitations**

- Wiring must be in accordance with North American Class I, Division 2 wiring methods as applicable, and in accordance with the authority having jurisdiction.
- Field wiring must be suitable for at least 75 °C for operating ambient temperatures expected to exceed 50 °C.
- A fixed wiring installation is required.
- Do not connect more than one main power supply to any one fuse or circuit breaker.
- Connect ground screw to earth ground (see Figures 1-1a, 1-1b).

#### Marine Type Approval Compliance

American Bureau of Shipping (ABS)	2007 Steel Vessel Rules 1-1-4/7.7, 4-2-1/7.3, 4-2-1/7.5.1, 4-9-3/17, 4-9-7/13, 4-9-2/11.7 & 4-9-4/23 (Low Voltage Models only)
Bureau Veritas (BV)	Certified for Environmental Category EC Code: 33 Certified for use on AUT-UMS, AUT-CSS, AUT-PORT and AUT-IMS Classed Vessels
Det Norske Veritas (DNV)	Certified for Marine Applications, Temperature Class B, Humidity Class A, Vibration Class B, EMC Class A, and Enclosure Class B per DNV Rules for Ships Pt. 4, Ch. 9 Control and Monitoring Systems and Pt. 4, Ch.'s 2 & 3, Rotating Machinery
Germanischer Lloyd (GL)	Environmental Category C; EMC2 per Type Tests Part 2, Edition 2003: Regulations for the Use of Computer and Computer on Board
Lloyd's Register (LR)	LR Type Approval Test Specification No. 1:1996 for Environmental Categories ENV1, ENV2, and ENV3
Nippon Kaiji Kyokai (NKK)	Rules Ch. 1, Part 7, of Guidance for the approval and Type approval of materials and equipment for marine use and relevant Society's Rules (Low Voltage Models only)
Registro Italiano Navale (RINA)	RINA Rules for the Classification of Ships – Part C Machinery, Systems and Fire Protection – Ch. 3, Sect. 6, Tab. 1.

# Chapter 1. General Information

## Introduction

This manual describes the Woodward 723 Digital Control hardware, 9906-130 (low voltage), 9906-131 (high voltage), and 9906-133 (low voltage with clamp-on terminal strip).

## Application

The 723 Digital Control can be programmed to suit applications requiring two magnetic pickups (MPUs) or proximity switches (e.g. for torsional filtering) as the hardware includes two speed inputs. It also includes four analog inputs, three analog outputs, eight discrete inputs and three discrete outputs, all of which can be programmed to satisfy the application. The control can be used in load sharing systems as it contains circuitry and connections to support this.

The two LON channels can be used to support LonTalk<sup>®</sup> \* or Woodward LinkNet<sup>®</sup> input/output nodes control functions.

\*—LonTalk is a trademark of Echelon Corporation

The 723 control (Figure 1-1) consists of a single printed circuit board in a sheet-metal chassis. Connections are via three terminal strips and three 9-pin subminiature D connectors.

## **Control Options**

The 723 control requires the following power supply input voltages, with 40 watts as the nominal power consumption at rated voltage:

- 18–40 Vdc (24 or 32 Vdc nominal)—low voltage controls
- 90–150 Vdc (125 Vdc nominal)—high voltage controls

Discrete input voltages provide on/off command signals to the electronic control. Each discrete input requires 10 mA at its 24 Vdc nominal voltage rating (for 24 volt switching logic).

Other control options are:

- proximity switch input for speed signal frequencies below 100 Hz (see NOTE)
- tandem actuator outputs
- dual actuator outputs (0–200 mA)

The control may be used with either proximity switches (see NOTE) or magnetic pickups. The minimum frequency for steady state speed control is 7.5 Hz. For more information see Control Specifications (inside back cover).

IMPORTANT

EU Directive compliant applications are not currently able to use proximity switches due to the sensitivity of the switches.

# 723 Digital Speed Control Accessories

- Hand Held Programmer (Figure 1-2), part number 9907-205, is used for adjusting the 723 control. It plugs into serial port J1 of the control. This part is EU Directive compliant.
- SPM-A Synchronizer, for synchronizing the generator phase to that of the power bus. The synchronizer generates a close generator breaker signal to parallel the generator with the power bus.
- Power Output Sensor, for load sharing or droop operation in mechanical load applications.
- Real Power Sensor, for load sharing or droop-parallel generator applications.
- Digital Synchronizer and Load Control (DSLC<sup>™</sup>) for generator load management.
- LinkNet nodes for additional input/output control functions.











Figure 1-2. Hand Held Programmer

# Chapter 2. Installation

#### Scope

This chapter contains general installation instructions for the 723 control. Power requirements, environmental precautions, and location considerations are included to help you determine the best location for the control. Additional information includes unpacking instructions, electrical connections, and installation checkout procedures.

## Unpacking

Before handling the control, read the Electrostatic Discharge Awareness precautions on page v. Be careful when unpacking the electronic control. Check the control for signs of damage such as bent panels, scratches, and loose or broken parts. If any damage is found, immediately notify the shipper.

## **Power Requirements**

The high-voltage versions of the 723 Digital Speed Control require a voltage source of 90 to 150 Vdc. The low-voltage versions require a voltage source of 18 to 40 Vdc.

NOTICE

To prevent damage to the control, do not exceed the input voltage range.

IMPORTANT

If a battery is used for operating power, an alternator or other battery- charging device is necessary to maintain a stable supply voltage.

NOTICE

To prevent damage to the control, make sure that the alternator or other battery-charging device is turned off or disconnected before disconnecting the battery from the control.

## **Location Considerations**



This product is intended for installation in a "closed electrical operating area" or in an enclosed industrial control cabinet.

Consider these requirements when selecting the mounting location:

- adequate ventilation for cooling
- space for servicing and repair
- protection from direct exposure to water or to a condensation-prone environment

- protection from high-voltage or high-current devices, or devices which produce electromagnetic interference in excess of levels defined in EN50082–2
- avoidance of vibration
- selection of a location that will provide an operating temperature range of 40 to +70 °C (–40 to +158 °F)

The control must NOT be mounted on the prime mover.

## **Specific Marine Installation Requirements**

Marine Type approval requirements change over time. In recent years, there has been at least the addition of a stricter emission limit. A 156–165 MHz band notch has been added and referred to here as the "Marine Notch". To address the Marine Notch, additional installation limitations are required for new installations under the updated Marine Type approvals.

All wiring, except for the last 12 inches (305 mm) adjacent to the control connection terminals must be inside a metal conduit, metal cable armoring, enclosed metal cable way, or similar metal acting as a secondary shield. The metal acting as the secondary shield must be grounded to the same reference ground as the control chassis. In some cases, the chassis reference ground is also referred to as Protective Earth (PE). All wiring must also follow the wiring and shielding requirements given in the specific, separate software manual.

The control must be mounted on a metal mounting plate that is grounded to the same reference ground potential as the control's chassis.

Alternatively, if the installation is limited to areas of the ship where at least 6 dB attenuation of the RF signals from the control can be guaranteed, no additional special measures are needed. The signals in the 156–165 MHz range must be attenuated by 6 dB before they reach the receiver antenna or receiver (interference point), and the control must be >3 m away from the antenna or receiver. This is a specific installation dependency, and some examples may include:

- A grounded, metal, IP rated cabinet with all cabling staying inside it for more than 2 m length, with any shield terminations at the cabinet exit/entry point and all unshielded cable routed directly against the metal cabinet.
- A below-deck metal engine room where none of the cabling, including power, leaves the engine room.

If using a specific installation location or method as a means to meet the Marine Notch requirements, instead of a secondary metal shield for cabling, consult the ship builder. Acceptability of the installation for obtaining 6 dB of RF attenuation in the 156–165 MHz range must be provided by the ship builder. Woodward will not know the ship installation application or requirements to provide guidance.

#### **Internal Jumpers**

The 723 control has ten, two-position internal jumpers (JPR1 through JPR20) located on the top of the printed circuit board. If it is necessary to change any jumper to match your control requirements, and this suits the nature of the software, be sure to read the Electrostatic Discharge Awareness precautions on page v.

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Remove power and all inputs. Wait 45 seconds, then remove cover. With your fingers or a small pair of tweezers, carefully remove the appropriate jumper and replace it securely over the proper two connectors (see Figure 2-1).





The	e jumper connectior	is are listed:	
	JPR10	analog output #1	0–1 mA
*	JPR9	analog output #1	0–20 mA
	JPR12	analog output #2	0–1 mA
*	JPR11	analog output #2	0–20 mA
*	JPR13 & JPR2	actuator output #1	0–200 mA, single
	JPR13 & JPR1	actuator output #1	0–20 mA, single
	JPR14 & JPR2	actuator output #1	0–160 mA, tandem
	JPR15 & JPR3	actuator output #2	0–200 mA, single
*	JPR15 & JPR4	actuator output #2	0–20 mA, single
	JPR16 & JPR3	actuator output #2	0–160 mA, tandem
	JPR5 & JPR17	speed sensor #1	proximity switch
			(see NOTE on page 2)
*	JPR6 & JPR18	speed sensor #1	magnetic pickup
	JPR7 & JPR20	speed sensor #2	proximity switch
			(see NOTE on page 2)
*	JPR8 & JPR19	speed sensor #2	magnetic pickup
*—(	default jumper setting	5	

## **Electrical Connections**

External wiring connections and shielding requirements for each installation are shown in Chapter 5 of the software manual appropriate to the application.

#### **Shielded Wiring**

All shielded cable must be twisted conductor pairs. Do not attempt to tin the braided shield. All signal lines should be shielded to prevent picking up stray signals from adjacent equipment. Connect the shields to the nearest chassis ground. Wire exposed beyond the shield should be as short as possible, not exceeding 50 mm (2 inches). The other end of the shields must be left open and insulated from any other conductor. DO NOT run shielded signal wires along with other wires carrying large currents. See Woodward application note 50532, *Interference Control in Electronic Governing Systems*, for more information.

Where shielded cable is required, cut the cable to the desired length and prepare the cable as instructed below.

- 1. Strip outer insulation from BOTH ENDS, exposing the braided or spiral wrapped shield. DO NOT CUT THE SHIELD.
- 2. Using a sharp, pointed tool, carefully spread the strands of the shield.
- 3. Pull inner conductor(s) out of the shield. If the shield is the braided type, twist it to prevent fraying.
- 4. Remove 6 mm (1/4 inch) of insulation from the inner conductors.
- 5. Installations with severe electromagnetic interference (EMI) may require additional shielding precautions. Contact Woodward for more information.

#### Power Supply (Terminals 1/2)

Power supply output must be low impedance (for example, directly from batteries). DO NOT power the control from high-voltage sources with resistors and zener diodes in series with the control power input. The 723 control contains a switching power supply which requires a current surge to start properly.

# NOTICE

To prevent damage to the control, do not power a low-voltage control from high-voltage sources, and do not power any control from highvoltage sources with resistors and zener diodes in series with the power input.

Run the power leads directly from the power source to the control. DO NOT POWER OTHER DEVICES WITH LEADS COMMON TO THE CONTROL. Avoid long wire lengths. Connect the positive (line) to terminal 1 and negative (common) to terminal 2. If the power source is a battery, be sure the system includes an alternator or other battery-charging device.

If possible, do NOT turn off control power as part of a normal shutdown procedure. Leave the control powered except for service of the system and extended periods of disuse.



Do NOT apply power to the control at this time. Applying power may damage the control.

## NOTICE

To prevent damage to the engine, apply power to the 723 control at least 60 seconds prior to starting the engine. The control must have time to do its power up diagnostics and become operational. Do not start the engine unless the green POWER AND CPU OK indicator on the 723 control cover comes on, because test failure turns off the output of the control.

#### Analog Outputs (#1 & #2) (Terminals 15/16 & 17/18)

Use shielded twisted-pair wires to connect to terminals 15(+) & 16(-) and 17(+) & 18(-). For an electrically isolated input device such as a 4 to 20 mA input analog meter, the shield should be grounded at the control end of the cable. For input to other devices, use the recommendation of the device manufacturer.

# NOTICE

To prevent possible damage to the control or poor control performance resulting from ground loop problems, we recommend using current-loop isolators if the 723 control's analog inputs and outputs must both be used with non-isolated devices. A number of manufacturers offer 20 mA loop isolators. Consult Woodward for further information.

#### Actuator Outputs (#1 & #2) (Terminals 19/20 & 21/22)

The actuator wires connect to terminals 19(+) & 20(-) and 21(+) & 22(-). Use shielded wires with the shield connected to chassis at the control.

#### Speed Signal Inputs (Terminals 11/12 & 13/14)

Connect a magnetic pick-up (MPU) or proximity switch (see NOTE on page 2) to terminals 11 and 12. You may need to connect a second MPU/proximity switch to terminals 13 and 14 (see relevant application manual). Use shielded wire for all speed sensor connections. Connect the shield to the chassis. Make sure the shield has continuity the entire distance to the speed sensor, and make sure the shield is insulated from all other conducting surfaces.



The number of gear teeth is used by the control to convert pulses from the speed sensing device to engine rpm. To prevent possible serious injury from an overspeeding engine, make sure the control is properly programmed to convert the gear-tooth count into engine rpm. Improper conversion could cause engine overspeed.

#### Load Sharing Lines Input (Terminals 9/10)

Connect the output of a Woodward Load Sensor, or another 723 control's load sharing lines, to terminals 9(+) and 10(-). Use a shielded twisted-pair cable. Wire the remainder of the load sensor in accordance with the wiring diagram for the sensor used.

#### **Discrete Inputs (Terminals 29–36)**

**IMPORTANT** For Lloyd's Register of Shipping applications, use only isolated contacts (dry or signal rated) for the discrete inputs. Power these contacts from the control-supplied Aux Voltage.

Discrete inputs are the switch input commands to the 723 control. In low voltage and high voltage systems, the discrete inputs should be powered by the 723 control power supply.

When using the control-supplied aux voltage, jumper terminal 37 to terminal 38. This connects the control's common to the discrete input common. Terminal 39 then supplies power (approximately +24 Vdc) to the discrete inputs. Since the aux voltage is not isolated from other control circuits, use only isolated contacts (dry or signal voltage rated) for the discrete circuits. DO NOT POWER ANY OTHER DEVICES WITH THE AUX VOLTAGE SOURCE.

# Analog Inputs (#1, #2, #3, & #4) (Terminals 42/43, 45/46, 48/49, & 51/ 52)

Use shielded twisted-pair cable to connect to terminals 42(+) & 43(-), 45(+) & 46(-), 48(+) & 49(-), and 51(+) & 52(-). Ensure that a jumper is installed between relevant terminals (41 & 42–#1, 44 & 45–#2, 47 & 48–#3, 49 & 50–#4) for the mA input. These inputs are not isolated from the other control inputs and outputs (except the power supply input and the discrete inputs). If any other analog input or output is used in a common ground system, an isolator must be installed. A number of manufacturers offer 20 mA loop isolators. Consult Woodward for further information.

#### **Installation Checkout Procedure**

With the installation complete, do the following checkout procedure before beginning set point entry or initial start-up adjustments.

- 1. Visual inspection
  - A. Check the linkage between the actuator and fuel metering device for looseness or binding. Refer to the appropriate actuator manual, and Manual 25070, Electric Governor Installation Guide for additional information on linkage.

To prevent possible serious injury from an overspeeding engine, the actuator lever or stroke should be near but not at the minimum position when the fuel valve or fuel rack is at the minimum fuel delivery position.

- B. Check for correct wiring in accordance with the plant wiring diagram, (see relevant Application Manual).
- C. Check for broken terminals and loose terminal screws.
- D. Check the speed sensor(s) for visible damage. If the sensor is a magnetic pickup, check the clearance between the gear and the sensor, and adjust if necessary. Clearance should be between 0.25 and 1.25 mm (0.010 and 0.050 inch) at the closest point. Make sure the gear runout does not exceed the pickup gap.
- 2. Check for grounds

Check for grounds by measuring the resistance from all control terminals to chassis. All terminals except terminals 2 and 24 should measure infinite resistance (the resistance of terminals 2 and 24 depends on whether a floating or grounded power source is used). If a resistance less than infinite is obtained, remove the connections from each terminal one at a time until the resistance is infinite. Check the line that was removed last to locate the fault.

#### **Serial Port Communications**

The 723 has two serial ports for communications. They may be software configured as RS-232, RS-422, or RS-485. These ports may be software configured to function as Modbus<sup>®</sup> \* communications ports at the time the application software is written. If J2 is configured as a Modbus port, it will support only the Modbus ASCII protocol. If the J3 port is configured as a Modbus port, it will support either Modbus ASCII or Modbus RTU protocols.

\*-Modbus is a trademark of Schneider Automation Inc.

#### NOTES FOR FIGURE 2-2

- 1. Shielded wires are twisted pairs, with shield grounded at one end only. When mounting control to bulkhead, use the grounding stud and hardware supplied with the chassis to ensure proper grounding.
- 2. Shields must not be grounded at any external point unless otherwise noted.
- 3. All shields must be carried continuously trough all terminal blocks and must not be tied to other shields except at the common ground point. Tie all shields together at the ground stud located near connector J1.
- 4. Remove jumper for voltage input.
- 5. Ensure jumper 37 to 38 is installed to connect control's common to discrete input common.
- Discrete inputs are isolated from other circuits and intended to be powered by TB1-39 (+24 Vdc), leaving the jumper in place. Input current is nominally 10 mA per input into 2210 Ω. Cable lengths of 30 meters or more require the use of shielded cable. (See Notes 1. 2, and 3)
- 7. Unless otherwise specified:
  - a. Relays shown de-energized
  - b. Relays energize for function
  - c. Relay contact ratings for minimum 100 000 operations:
    - Resistive–2.0 amperes at 28 Vdc (low volt. and high volt. models) 0.5 amperes at 110 Vdc (high voltage models)
- 8. Analog output signals to other systems must be isolated from ground either by design or employment of isolation amplifiers.
- 9. Analog input signals from other systems must be isolated from ground either by design or employment of isolation amplifiers.
- 10. Factory set for MPU input.
- 11. Factory set for 20–160 mA output.
- 12. Factory set for 4-20 mA output.
- 13. Internal power supply provides dc isolation between the power source and all other inputs and outputs.
- 14. Communication port J1 can only be used with the Woodward ST2000 Hand Held programmer.
- 15. Communication port J2 or J3 3 can be configured as RS-232, RS-422, or RS-485 serial interface. Port configuration can be done in the application software only. For the pin assignment of J2 and J3, see hardware manual 02758.
- 16. This analog output may connect to a metering/controlling device. The shield should be continuous between all connected devices with a single shield termination point to ground.
- 17. Use twisted pair shielded wires only.
- 18. Remove jumper if used with the Gas Engine I/O Node.



Figure 2-2. 723 I/O

#### Termination

For RS-422, termination should be located at the receiver when one or more transmitters are connected to a single receiver. When a single transmitter is connected to one or more receivers, termination should be at the receiver farthest from the transmitter. Figure 2-3 is an example.



Figure 2-3. RS-422 Terminator Locations

Communicating with the OpTrend<sup>®</sup> operator interface is a special case of Figure 2-3. Because the OpTrend master cannot put its transmitter into a high-impedance state, and our bit rate is less than 90 Kbits/s, termination is not needed at the slave. Termination is needed at the OpTrend receiver, but because there is no way to locate it there, it has to be put at the alternate location.

For RS-485, termination should be at each end of the cable. If termination can't be located at the end of a cable, put it as close as possible to the ends. Figure 2-4 is an example.



Figure 2-4. RS-485 Terminator Locations

If you do not know if a master can put its transmitter into a high-impedance state, terminate the line as shown in Figure 2-3. It does not hurt to terminate the line even when it is not needed as in the case of the OpTrend operator interface.

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Termination is accomplished using a three-resistor voltage divider between a positive voltage and ground. The impedance of the resistor network should be equal to the characteristic impedance of the cable. This is usually about 100 to 120 ohms. The purpose is to maintain a voltage level between the two differential lines so that the receiver will be in a stable condition. The differential voltage can range between 0.2 and 6 volts; but the maximum voltage between either receiver input and circuit ground must be less than 10 volts. There is one termination resistor network for each port located on the 723 board. Connection to this resistor network is made through the 9-pin connectors on pins 6 and 9. See Figures 2-5 through 2-8 for termination and cable connection examples.





Figure 2-5. 723 RS-232 Connections

Figure 2-6. 723 RS-422 Connections with Optional Termination at Receiver



Figure 2-7. 723 RS-422 Connections with Optional Termination at Transmitter



Figure 2-8. 723 RS-485 Connections with Optional Termination

#### Grounding and Shielding

The RS-422 and RS-485 specifications state that a ground wire is needed if there is no other ground path between units. The preferred method to do this is to include a separate wire in the cable that connects the circuit grounds together. Connect the shield to earth ground at one point only. The alternate way is to connect all circuit grounds to the shield, and then connect the shield to earth ground at one point only. If the latter method is used, and there are non-isolated nodes on the party line, connect the shield to ground at a non-isolated node, not at an isolated node. Figures 2-9 and 2-10 illustrate these cabling approaches.

#### IMPORTANT Provide Second 2-10 wir only.

Non-isolated nodes may not have a signal ground available. If signal ground is not available, use the alternate wiring scheme in Figure 2-10 with the signal ground connection removed on those nodes only.





**IMPORTANT** The SG (signal ground) connection is not required if signal ground is unavailable.



#### **Special Setup Procedures**

**Node Addresses**—The LinkNet modules each have rotary switches that set the module address. Before installing or replacing the modules, insure that the addresses are set to the value listed on the hardware description for that module.

# Chapter 3. Entering Control Set Points

## Introduction

Due to the variety of installations, plus system and component tolerances, the 723 control must be tuned to each system for optimum performance.

This chapter contains information on how to enter control set points through the control's menu system using the Hand Held Programmer.

# WARNING An improperly calibrated control could cause an engine overspeed or other damage to the engine. To prevent possible serious injury from an overspeeding engine, read this entire procedure before starting the engine.

## Hand Held Programmer and Menus

The Hand Held Programmer is a hand-held computer terminal that gets its power from the 723 control. The terminal connects to the RS-422 communication serial port on the control (terminal J1). To connect the terminal, slightly loosen the right-hand screw in the cover over J1 and rotate the cover clockwise to expose the 9-pin connector. Then firmly seat the connector on the terminal into J1.

The programmer does a power-up self-test whenever it is plugged into the control. When the self-test is complete, the screen will display two lines of information. This is information relating to the application. Pressing the ID key will change the display to show the part number of the software and version letter.

The programmer screen is a four-line, backlit LCD display. The display permits you to look at two separate functions or menu items at the same time. Use the UP/DOWN ARROW key to toggle between the two displayed items. The BKSP and SPACE keys will scroll through the display to show the remainder of a prompt if it is longer than the display screen's 18 characters.

The 723 has two sets of menus—the Service menus and the Configure menus. The Service menus allow easy access and tuning while the engine is running. The Configure menus may be entered only if the I/O is shutdown (hence the engine stopped).

#### **Configure Menus**

To access the Configure menus, the engine must be shut down. Press the key. The display will show, "To select configure, press enter". Press the ENTER key and the display will show, "To shutdown I/O, press enter". Press the ENTER key and this will allow you into the Configure menus.

IMPORTANT

If the engine is running during this process, it will be shut down due to shutting down the I/O of the control.

To move between the menus use the LEFT ARROW and RIGHT ARROW keys. To move through the set points within a menu, use the UP ARROW and DOWN ARROW keys. Once within a menu, to return to the menu header, press the ESC key.

To leave the Configure menus press the ESC key. The set points will be automatically saved when leaving Configure.

#### **Service Menus**

To access the Service menus press the DOWN ARROW key. To move between menus, and to move through set points within menus follow the instructions as for the Configure menus. Also to return to return to the menu header, or to leave Service, follow the Configure instructions.

#### **Adjusting Set Points**

To adjust a set point, use the TURTLE UP or the RABBIT UP keys to increase the value, and the TURTLE or RABBIT DOWN keys to decrease the value. The RABBIT UP and RABBIT DOWN keys will make the rate of change faster than the TURTLE UP and TURTLE DOWN keys. This is useful during initial setup where a value may need to be changed significantly. Where necessary, to select TRUE, use either the TURTLE UP or the RABBIT UP keys, and to select FALSE, use the TURTLE DOWN or RABBIT DOWN keys.

Use the + or – keys to change integer values in the application software.

To obtain an exact value, press the = key. Key in the required figure and press ENTER.



To save set points at any time, use the SAVE key. This will transfer all new set point values into the EEPROM memory. The EEPROM retains all set points when power is removed from the control.



To prevent possible damage to the engine resulting from improper control settings, make sure you save the set points before removing power from the control. Failure to save the set points before removing power from the control causes them to revert to the previously saved settings.

#### Hand Held Programmer Keys



Figure 3-1. Hand Held Programmer Functions

The programmer keys do the following functions (see Figure 3-1):

ne programmer keye	
(left arrow)	Moves backward through Configure or Service, one menu at a time.
(right arrow)	Advances through Configure or Service, one menu at a time.
(up/down arrow)	Toggles between the two displayed items.
(up arrow)	Moves backward through each menu, one step at a time.
(down arrow)	Advances through each menu, one step at a time. Selects Service from Main Screen.
(turtle up)	Increases the displayed set point value slowly.
(turtle down)	Decreases the displayed set point value slowly.
(rabbit up)	Increases the displayed set point value quickly (about 10 times faster than the turtle keys).
(rabbit down)	Decreases the displayed set point value quickly (about 10 times faster than the turtle keys).
– (minus)	Increases set point values by one step at a time.
+ (plus)	Decreases set point values by one step at a time.
(solid square)	Not used.
ID	Displays the 723 control part number and software revision level.
ESC	To return to menu header or to main screen.
SAVE	Saves entered values (set points).
BKSP	Scrolls left through line of display.
SPACE	Scrolls right through line of display.
ENTER	Used when entering exact values and accessing Configure.
= (equals)	For entering exact values (within 10%).
<ul> <li>(decimal)</li> </ul>	To select Configure.

# Chapter 4. Using Servlink with Watch Window

Here are brief instructions for using the Watch Window in conjunction with Servlink to view the variables for your 723 control on a PC (personal computer).

- 1. Make sure that all other programs that may access your PC COM port are shut down.
- 2. Get the right cable to talk from your PC to the control (5416-614 will work for J2 and J3, 5416-870 for J1).
- 3. Set the baud rate, device address, and hardware configuration on your 723 port using the SRVLNKPORT block on your 723 application. [If you are using the 723PLUS software over the J1 port you may also have to select the Servlink option in the SL\_HH\_PORT block of your application. This will be necessary if your application specifies the hand held option as the default.]
- 4. Start the Servlink server (SERVLNK.EXE) and open a new file. Select the proper COM port for your PC, verify that POINT TO POINT communications mode is selected, and verify that the baud rate matches the baud rate of the 723 (find that in the SL\_HH\_PORT or SRVLNKPRT blocks of your application).
- 5. Select OK. If everything is working right, you should see an animated picture of a string of "1"s and "0"s flying from the control to the PC on your screen. You now have a network definition file whose default name is NET1. You should save this file as "your filename.NET" (use FILE/SAVE AS). Link this name to your control part number as it will only work with that application. For instance, if the upper level control number 9907-031 you could save the file as 9907031.NET. Do not disconnect the server.
- 6. In the Servlink window you will now have another dialog window titled "your filename.net". In this window you will see a ballhead icon and a control identifier name. Unless you have given the control a serial number (or name) with the SLSN.EXE program this name will display as "<undertified>".
- 7. Start the Watch Window application. Since your control is still on line and the server is connected, you can do several things. If you hit the ABLS AUTOLINK button, all of your menu items and their values will print out to the screen in pages. The pages will correlate to the debug, configure, and service menus that are on the control. NOTE: You must select which of these three options will display on your window by checking them on the Watch Window dialog box.

You should now have ALL of your variables available. If you want to see a select list you can create new pages and copy specific values to them. Make sure you save after this or you will have to recreate these pages each time you tap into the control.

# Chapter 5. Product Support and Service Options

## **Product Support Options**

If you are experiencing problems with the installation, or unsatisfactory performance of a Woodward product, the following options are available:

- 1. Consult the troubleshooting guide in the manual.
- 2. Contact the **OE Manufacturer or Packager** of your system.
- 3. Contact the **Woodward Business Partner** serving your area.
- 4. Contact Woodward technical assistance via email (EngineHelpDesk@Woodward.com) with detailed information on the product, application, and symptoms. Your email will be forwarded to an appropriate expert on the product and application to respond by telephone or return email.
- 5. If the issue cannot be resolved, you can select a further course of action to pursue based on the available services listed in this chapter.

**OEM or Packager Support:** Many Woodward controls and control devices are installed into the equipment system and programmed by an Original Equipment Manufacturer (OEM) or Equipment Packager at their factory. In some cases, the programming is password-protected by the OEM or packager, and they are the best source for product service and support. Warranty service for Woodward products shipped with an equipment system should also be handled through the OEM or Packager. Please review your equipment system documentation for details.

**Woodward Business Partner Support:** Woodward works with and supports a global network of independent business partners whose mission is to serve the users of Woodward controls, as described here:

- A **Full-Service Distributor** has the primary responsibility for sales, service, system integration solutions, technical desk support, and aftermarket marketing of standard Woodward products within a specific geographic area and market segment.
- An **Authorized Independent Service Facility (AISF)** provides authorized service that includes repairs, repair parts, and warranty service on Woodward's behalf. Service (not new unit sales) is an AISF's primary mission.
- A **Recognized Engine Retrofitter (RER)** is an independent company that does retrofits and upgrades on reciprocating gas engines and dual-fuel conversions, and can provide the full line of Woodward systems and components for the retrofits and overhauls, emission compliance upgrades, long term service contracts, emergency repairs, etc.

A current list of Woodward Business Partners is available at www.woodward.com/directory.

## **Product Service Options**

Depending on the type of product, the following options for servicing Woodward products may be available through your local Full-Service Distributor or the OEM or Packager of the equipment system.

- Replacement/Exchange (24-hour service)
- Flat Rate Repair
- Flat Rate Remanufacture

**Replacement/Exchange:** Replacement/Exchange is a premium program designed for the user who is in need of immediate service. It allows you to request and receive a like-new replacement unit in minimum time (usually within 24 hours of the request), providing a suitable unit is available at the time of the request, thereby minimizing costly downtime.

This option allows you to call your Full-Service Distributor in the event of an unexpected outage, or in advance of a scheduled outage, to request a replacement control unit. If the unit is available at the time of the call, it can usually be shipped out within 24 hours. You replace your field control unit with the like-new replacement and return the field unit to the Full-Service Distributor.

**Flat Rate Repair**: Flat Rate Repair is available for many of the standard mechanical products and some of the electronic products in the field. This program offers you repair service for your products with the advantage of knowing in advance what the cost will be.

**Flat Rate Remanufacture:** Flat Rate Remanufacture is very similar to the Flat Rate Repair option, with the exception that the unit will be returned to you in "like-new" condition. This option is applicable to mechanical products only.

## **Returning Equipment for Repair**

If a control (or any part of an electronic control) is to be returned for repair, please contact your Full-Service Distributor in advance to obtain Return Authorization and shipping instructions.

When shipping the item(s), attach a tag with the following information:

- return number;
- name and location where the control is installed;
- name and phone number of contact person;
- complete Woodward part number(s) and serial number(s);
- description of the problem;
- instructions describing the desired type of repair.

#### Packing a Control

Use the following materials when returning a complete control:

- protective caps on any connectors;
- antistatic protective bags on all electronic modules;
- packing materials that will not damage the surface of the unit;
- at least 100 mm (4 inches) of tightly packed, industry-approved packing material;
- a packing carton with double walls;
- a strong tape around the outside of the carton for increased strength.

**NOTICE** To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, *Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules.* 

#### **Replacement Parts**

When ordering replacement parts for controls, include the following information:

- the part number(s) (XXXX-XXXX) that is on the enclosure nameplate;
- the unit serial number, which is also on the nameplate.

#### **Engineering Services**

Woodward's Full-Service Distributors offer various Engineering Services for our products. For these services, you can contact the Distributor by telephone or by email.

- Technical Support
- Product Training
- Field Service

**Technical Support** is available from your equipment system supplier, your local Full-Service Distributor, or from many of Woodward's worldwide locations, depending upon the product and application. This service can assist you with technical questions or problem solving during the normal business hours of the Woodward location you contact.

**Product Training** is available as standard classes at many Distributor locations. Customized classes are also available, which can be tailored to your needs and held at one of our Distributor locations or at your site. This training, conducted by experienced personnel, will assure that you will be able to maintain system reliability and availability.

**Field Service** engineering on-site support is available, depending on the product and location, from one of our Full-Service Distributors. The field engineers are experienced both on Woodward products as well as on much of the non-Woodward equipment with which our products interface.

For information on these services, please contact one of the Full-Service Distributors listed at <u>www.woodward.com/directory</u>.

#### **Contacting Woodward's Support Organization**

For the name of your nearest Woodward Full-Service Distributor or service facility, please consult our worldwide directory published at www.woodward.com/directory.

You can also contact the Woodward Customer Service Department at one of the following Woodward facilities to obtain the address and phone number of the nearest facility at which you can obtain information and service.

Products Used In Electrical Power Systems	Products Used In Engine Systems	Products Used In Industrial Turbomachinery Systems
FacilityPhone Number	FacilityPhone Number	FacilityPhone Number
Brazil+55 (19) 3708 4800	Brazil+55 (19) 3708 4800	Brazil+55 (19) 3708 4800
China +86 (512) 6762 6727	China +86 (512) 6762 6727	China +86 (512) 6762 6727
Germany:	Germany +49 (711) 78954-510	India+91 (129) 4097100
Kempen+49 (0) 21 52 14 51	India+91 (129) 4097100	Japan +81 (43) 213-2191
Stuttgart +49 (711) 78954-510	Japan +81 (43) 213-2191	Korea +82 (51) 636-7080
India+91 (129) 4097100	Korea +82 (51) 636-7080	The Netherlands- +31 (23) 5661111
Japan +81 (43) 213-2191	The Netherlands- +31 (23) 5661111	Poland+48 12 295 13 00
Korea +82 (51) 636-7080	United States +1 (970) 482-5811	United States +1 (970) 482-5811
Poland+48 12 295 13 00		
United States +1 (970) 482-5811		

For the most current product support and contact information, please visit our website directory at <u>www.woodward.com/directory</u>.

## **Technical Assistance**

If you need to contact technical assistance, you will need to provide the following information. Please write it down here before contacting the Engine OEM, the Packager, a Woodward Business Partner, or the Woodward factory:

General	
Your Name	
Site Location	
Phone Number	
Fax Number	
Prime Mover Information	
Manufacturer	
Engine Model Number	
Number of Cylinders	
Type of Fuel (gas, gaseous, diesel,	
Power Output Rating	
Application (power generation, marine,	
Control/Governor Information	
Control/Governor #1	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	
Control/Governor #2	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	
Control/Governor #3	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	
Symptoms	
Description	

If you have an electronic or programmable control, please have the adjustment setting positions or the menu settings written down and with you at the time of the call.

# **723 Control Specifications**

#### Input Power

Low Voltage Model High Voltage Model Power Consumption Inrush Current Inrush Current 18–40 Vdc (24 or 32 Vdc nominal) 90–150 Vdc (125 Vdc nominal) 40 W nominal (Low Voltage Model) 7 A for 0.1 ms (High Voltage Model) 22 A for 15 ms

#### Inputs

#### Speed Signal Inputs (2)

Speed Input Voltage Speed Input Frequency Speed Input Impedance 1.0–50.0 Vrms Analog: 400 Hz to 15 kHz; Digital: 30Hz to 15 kHz 10 k $\Omega$  ± 15%

**NOTE**—EU Directive compliant applications are not currently able to use proximity switches due to the sensitivity of the switches.

#### **Discrete Inputs (8)**

Discrete Input24 Vdc, 10 mA nominal,18–40 Vdc rangeResponse Time10 ms ±15%Impedance2.3 kΩ

NOTE—Use only control-supplied power.

#### Analog Inputs (4)

Analog Input Common Mode Voltage Common Mode Rejection Accuracy ±5 Vdc or 0–20 mA, transducers externally powered ±40 Vdc 0.5% of full scale 0.5% of full scale

#### Load Sharing Input

Analog Input Common Mode Voltage Common Mode Rejection Accuracy 0–4.5 Vdc ±40 Vdc 1.0% of full scale 1.0% of full scale

#### Outputs

#### Analog Outputs 0-1 or 4-20 mA (2)

Analog Output

0–1 mA or 4–20 mA (max. 600 W load) 0.5% of full scale

#### Accuracy 0.5% Analog Outputs 0–20 or 0–200 mA (2)

Analog Output 0– Accuracy 0.9 Relay Contact Outputs (3) Contact Ratings 2.0

0–20 mA (max. 600W load) or 0–200 mA (max. 70 W load) 0.5% of full scale

2.0 A resistive @ 28 Vdc (low & high voltage models) 0.5 A resistive @ 110 Vdc (high voltage models)

#### Environment

	Compliance
·	EN 50081–2 and EN 50082–2
EMI/RFI Specification	Lloyd's Register of Shipping Specification
Mechanical Shock	US MIL-STD 801C Method 516.2, Proc. I, II, V
	(5–13.2 Hz, 1.0 mm; 13.2–100 Hz, 0.7 g)
Mechanical Vibration	LR Test Specification No.1, 1996, Vibration Test 1
	(95% at 20 to 55 °C, condensing)
Humidity	LR Test Specification No.1, 1996, Humidity Test 1
Storage Temperature	–55 to +105 °C (–67 to +221 °F)
Operating Temperature	–40 to +70 °C (–40 to +158 °F)

CSA Certified Marine Listings European Union (EU) Class I, Division 2, Groups A, B, C, & D Lloyd's Register of Shipping (LR), Germanischer Lloyd (GL), American Bureau of Shipping (ABS, Low Voltage Models only), Bureau Veritas (BV), Det Norske Veritas (DNV), Nippon Kaiji Kyokai (NKK), Registro Italiano Navale (RINA) Compliant with EMC Directive 2004/108/EC and Low Voltage Directive 2006/95/EC.

## **DECLARATION OF CONFORMITY**

Manufacturer's Name:	WOODWARD GOVERNOR COMPANY (WGC) Industrial Controls Group	
Manufacturer's Address:	1000 E. Drake Rd. Fort Collins, CO, USA, 80525	
Model Name(s)/Number(s):	723, 723 Plus and 828 Digital Control	
	P/N: 9906-130, 9906-619 and similar (18-40Vdc Input)	
Conformance to Directive(s):	Declared to 2004/108/EC COUNCIL DIRECTIVE of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility and all applicable amendments.	
Applicable Standards:	EN61000-6-4, (2007): EMC Part 6-4: Generic Standards - Emissions for Industrial Environments EN61000-6-2, (2005): EMC Part 6-2: Generic Standards - Immunity for Industrial Environments	

We, the undersigned, hereby declare that the equipment specified above conforms to the above Directive(s).

MANUFACTURER

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Signature

Sam Coleman Full Name

Compliance Engineering Supervisor Position

WIC, Fort Collins, CO, USA Place

August 12, 2009 Date

5-09-1183 00115-04-CE-02-01

## **DECLARATION OF CONFORMITY**

Manufacturer's Name:	WOODWARD GOVERNOR COMPANY (WGC) Industrial Controls Group	
Manufacturer's Address:	1000 E. Drake Rd. Fort Collins, CO, USA, 80525	
Model Name(s)/Number(s):	723, 723 Plus and 828 Digital Control	
	P/N: 9906-131, 9906-620 and similar (90-150Vdc Input)	
Conformance to Directive(s):	Declared to 2004/108/EC COUNCIL DIRECTIVE of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility and all applicable amendments.	
	Declared to 2006/95/EC COUNCIL DIRECTIVE of 12 December 2006 on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits.	
Applicable Standards:	EN61000-6-4, (2007): EMC Part 6-4: Generic Standards - Emissions for Industrial Environments EN61000-6-2, (2005): EMC Part 6-2: Generic Standards - Immunity for Industrial Environments	
	EN50178, January 1997: Electronic Equipment for Use in Power Installations	

# We, the undersigned, hereby declare that the equipment specified above conforms to the above Directive(s).

#### MANUFACTURER

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Signature

Sam Coleman Full Name

Compliance Engineering Supervisor Position

WIC, Fort Collins, CO, USA

Place

August 12, 2009 Date

5-09-1183 00115-04-CE-02-02 We appreciate your comments about the content of our publications.

Send comments to: <a href="mailto:icinfo@woodward.com">icinfo@woodward.com</a>

Please reference publication 02758F.





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Email and Website-www.woodward.com

Woodward has company-owned plants, subsidiaries, and branches, as well as authorized distributors and other authorized service and sales facilities throughout the world.

Complete address / phone / fax / email information for all locations is available on our website.