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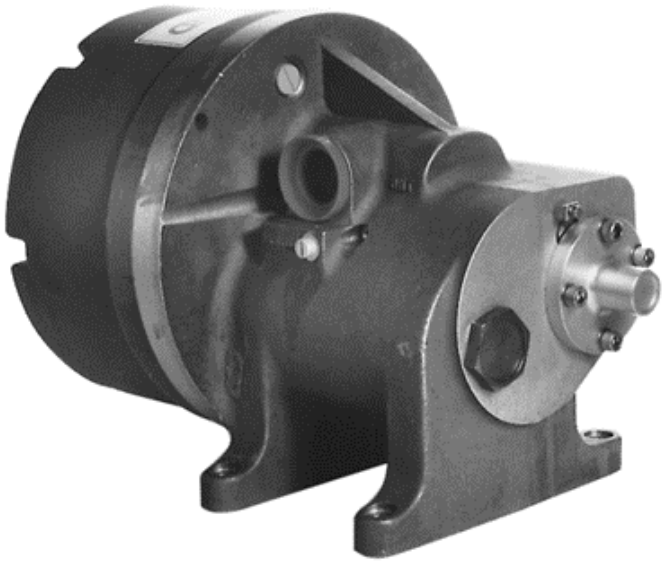
WOODWARD

Product Manual 26161
(Revision R, 04/2025)
Original Instructions



LQ25 Valve Actuator Assembly

Installation and Operation Manual

General Precautions

Read this entire manual and all other publications pertaining to the work to be performed before installing, operating, or servicing this equipment.

Practice all plant and safety instructions and precautions.

Failure to follow instructions can cause personal injury and/or property damage.

Revisions

This publication may have been revised or updated since this copy was produced. The latest version of most publications is available on the Woodward website.

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If your publication is not there, please contact your customer service representative to get the latest copy.

Proper Use

Any unauthorized modifications to or use of this equipment outside its specified mechanical, electrical, or other operating limits may cause personal injury and/or property damage, including damage to the equipment. Any such unauthorized modifications: (i) constitute "misuse" and/or "negligence" within the meaning of the product warranty thereby excluding warranty coverage for any resulting damage, and (ii) invalidate product certifications or listings.

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If the cover of this publication states "Translation of the Original Instructions" please note:

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Always compare with the original for technical specifications and for proper and safe installation and operation procedures.

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Important Definitions

This is the safety alert symbol used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

- **DANGER** - Indicates a hazardous situation, which if not avoided, will result in death or serious injury.
- **WARNING** - Indicates a hazardous situation, which if not avoided, could result in death or serious injury.
- **CAUTION** - Indicates a hazardous situation, which if not avoided, could result in minor or moderate injury.
- **NOTICE** - Indicates a hazard that could result in property damage only (including damage to the control).
- **IMPORTANT** - Designates an operating tip or maintenance suggestion.

⚠WARNING

Overspeed / Overtemperature / Overpressure

The engine, turbine, or other type of prime mover should be equipped with an overspeed shutdown device to protect against runaway or damage to the prime mover with possible personal injury, loss of life, or property damage.

The overspeed shutdown device must be totally independent of the prime mover control system. An overtemperature or overpressure shutdown device may also be needed for safety, as appropriate.

⚠WARNING

Personal Protective Equipment

The products described in this publication may present risks that could lead to personal injury, loss of life, or property damage. Always wear the appropriate personal protective equipment (PPE) for the job at hand. Equipment that should be considered includes but is not limited to:

- **Eye Protection**
- **Hearing Protection**
- **Hard Hat**
- **Gloves**
- **Safety Boots**
- **Respirator**

Always read the proper Material Safety Data Sheet (MSDS) for any working fluid(s) and comply with recommended safety equipment.

⚠WARNING

Start-up

Be prepared to make an emergency shutdown when starting the engine, turbine, or other type of prime mover, to protect against runaway or overspeed with possible personal injury, loss of life, or property damage.

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Regulatory Compliance

European Compliance for CE Marking:
These listings are limited only to those units bearing the CE marking.

ATEX Directive: Directive 2014/34/EU on the harmonisation of the laws of the Member States relating to equipment and protective systems intended for use in potentially explosive atmospheres
Zone 1: II 2 G, Ex db IIB 160C (T3) Gb
ITS 15ATEX18363X
Zone 2: II 3 G, Ex ec nC IIC T3 Gc

Pressure Equipment Directive: Directive 2014/68/EU on the harmonisation of the laws of the Member States relating to the making available on the market of pressure equipment. Category II. PED Module H – Full Quality Assurance,

Other European Compliance:
Compliance with the following European Directive does not qualify this product for application of the CE Marking:

EMC Directive: Not applicable to this product. Electromagnetic, EMC, passive devices are excluded from the scope of the 2014/30/EU Directive

ATEX Directive: Exempt from the non-electrical portion of the ATEX Directive 2014/34/EU due to no potential ignition sources per EN ISO 80079-36:2016 for Zone 1 installations.

Machinery Directive: Compliant as partly completed machinery with Directive 2006/42/EC of the European Parliament and the Council of 17 May 2006 on machinery.

RoHS Directive: Restriction of Hazardous Substances 2011/65/EU:
Woodward Turbomachinery Systems products are intended exclusively for sale and use only as a part of Large Scale Fixed Installations per the meaning of Art.2.4(e) of directive 2011/65/EU. This fulfills the requirements stated in Art.2.4(c) and as such the product is excluded from the scope of RoHS2.

Other International Compliance:

IECEx: Certified for use in explosive atmospheres per Certificate
Zone 1: IECEx ETL 15.0025X, Ex db IIB 160C (T3) Gb

North American Compliance:
These listings are limited only to those units bearing the CSA agency identification.

CSA: CSA Certified for Class I, Division 1, Groups C & D, and Class I, Division 2, Groups A, B, C, and D, T3 at 103 °C ambient. For use in Canada and the United States. Certificate 1382287

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Special Conditions for Safe Use

Wiring must be in accordance with North American Class I, Division 1 or 2, or European Zone 1, Category 2 or Zone 2, Category 3 wiring methods as applicable, and in accordance with the authority having jurisdiction.

Field wiring must be suitable for at least 90 °C and 10 °C above the maximum fluid and ambient temperatures.

The width of the flameproof joints is superior to that specified in the table of IEC 60079-1. Contact the manufacturer for information on the dimensions of the flameproof joints. Field repair of flamepaths is prohibited. Return to manufacturer for repair and maintenance.

Fasteners used to retain the flameproof enclosure have a tensile stress greater than 180 ksi (1240 MPa). This includes the seven 0.375-24 UNF x 1.25 ASTM A574 socket cap machine screws used to retain the LAT coil and PIV.

An appropriate conduit entry fitting or cable gland is required to complete the IP66 enclosure rating for use in Zone 2

The risk of electrostatic discharge for painted units is reduced by permanent installation, proper connection of the equipotential ground lugs, and care when cleaning. Painted units must not be cleaned or wiped off/against unless the area is known to be non-hazardous.

Compliance with the Machinery Directive 2006/42/EC noise measurement and mitigation requirements is the responsibility of the manufacturer of the machinery into which this product is incorporated.

⚠WARNING

EXPLOSION HAZARD—Do not remove covers or connect/disconnect electrical connectors unless power has been switched off or the area is known to be non-hazardous.

Substitution of components may impair suitability for Class I, Division 2 or Zone 2.

⚠AVERTISSEMENT

RISQUE D'EXPLOSION—Ne pas enlever les couvercles, ni raccorder / débrancher les prises électriques, sans vous en assurez auparavant que le système a bien été mis hors tension; ou que vous vous situez bien dans une zone non-explosive.

La substitution de composants peut rendre ce matériel inacceptable pour les emplacements de Classe I, Division 2 ou Zone 2.

⚠WARNING

POTENTIAL ELECTROSTATIC CHARGING HAZARD INSTRUCTIONS: The risk of electrostatic discharge for painted units is reduced by permanent installation, proper connection of the equipotential ground lugs, and care when cleaning. Painted units must not be cleaned or wiped off/against unless the area is known to be non-hazardous.

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Chapter 1.
General Information

Introduction

The LQ25 Valve/GS Actuator Assembly integrated liquid fuel metering system features valve position control, all-electric actuation, fuel bypass, fuel flow regulation, and fault indication. This system may allow multiple independent metered flow paths with a single pump.

The LQ25 Valve assembly is a brushless dc limited-angle torquer which positions a metering port for liquid fuel control. The LQ25 actuator is directly coupled to both the metering port and a position feedback resolver. There are no intervening gears, linkages, or flex couplings. The high torque actuator and shearing action of the shoe on the rotor valve provide a high degree of contamination resistance.

⚠WARNING

The controlling device, not the driver(s) or valve(s), sets turbine stability and response. Follow the instructions for the controlling device while setting up the turbine control system. Failure to follow instructions can cause personal injury and/or property damage.

Turbine manufacturer's requirements for fuel flow to the turbine can vary considerably depending on fuel pressures, fuel types, fuel and ambient temperatures, turbine size, etc. Information on predicting fuel flow through the LQ25 Valve as a function of command input signal can be obtained from the flow calibration data supplied with each valve and, for nominal flow data, from information given in the following section. This fuel flow information may be critical to the proper operation of your gas turbine and may be required information for the electronic control system to accelerate and/or decelerate the turbine properly.

IMPORTANT

For complete information on drivers, see manual 26159 or 26329 for the digital drivers and manual 40175 for the analog driver.

LQ25 Valve Flow Accuracy

The metering flow accuracy of the LQ25 valve is ±5% of nominal flow point or ±0.5% of maximum rated flow, whichever is greater. The maximum rated flow is based on metering port size: the 65 mm^2 (0.1 in^2) port is 3629 kg/h (8000 lb/h), the 129 mm^2 (0.2 in^2) port is 8165 kg/h (18 000 lb/h), and the 194 mm^2 (0.3 in^2) port is 11 794 kg/h (26 000 lb/h). These flow rates are based on a fuel specific gravity of 0.77.

During calibration, each LQ25 valve is set up at a nominal "rig flow point" which corresponds to a specific milliamp demand signal. Each valve is then flow tested to ensure compliance with the above mentioned flow tolerance bands. This procedure ensures excellent valve-to-valve flow repeatability.

See Figures 1-1, 1-2, and 1-3 to predict the metered fuel flow through the LQ25 as a function of Demand Input and metering port size. Note: These curves represent the "nominal" flow based on statistical data. Flow variation from valve to valve will occur within the stated accuracy limits of the product and should be considered in the control application. To determine the exact flow curve of a particular valve, reference the flow test data sheet that accompanies each valve. This data can also be requested through Woodward by providing the valve serial number and part number.

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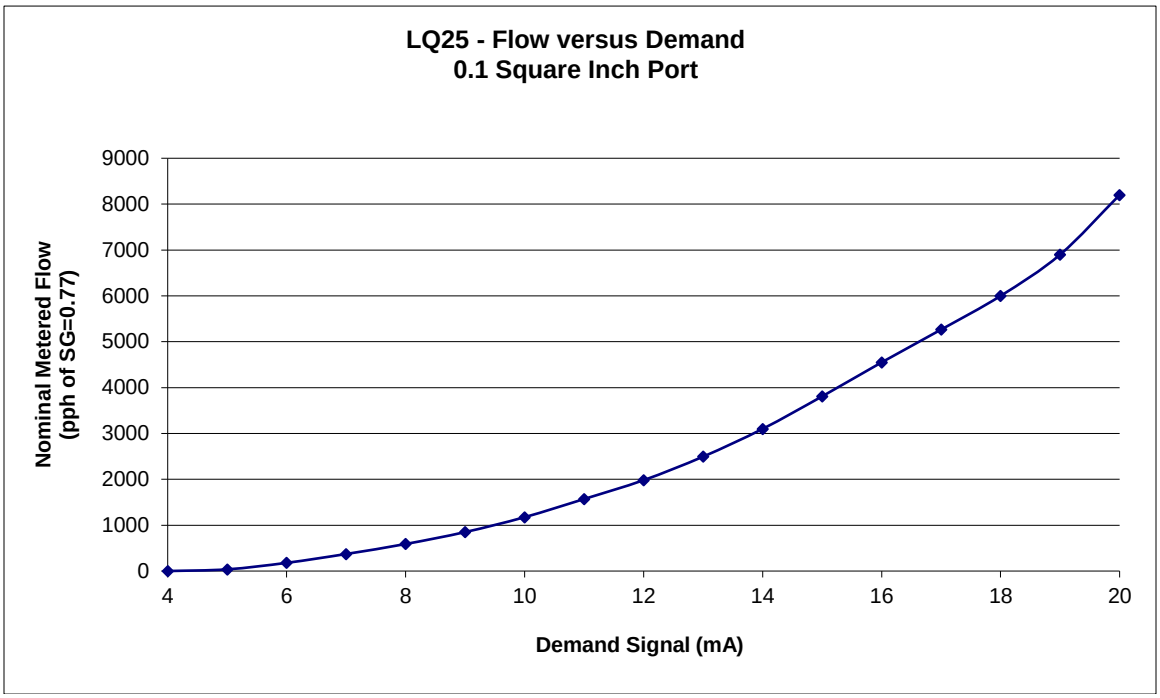

Figure 1-1. LQ25 Flow vs Demand (0.1 in² port)

Table 1-1. Demand Signal and Nominal Flow Values (0.1 in² port)

Demand Signal (mA)	Nominal Flow (pph of SG=0.77)
4	0
5	37
6	179
7	372
8	590
9	850
10	1175
11	1571
12	1982
13	2495
14	3100
15	3809
16	4550
17	5265
18	6000
19	6900
20	8200

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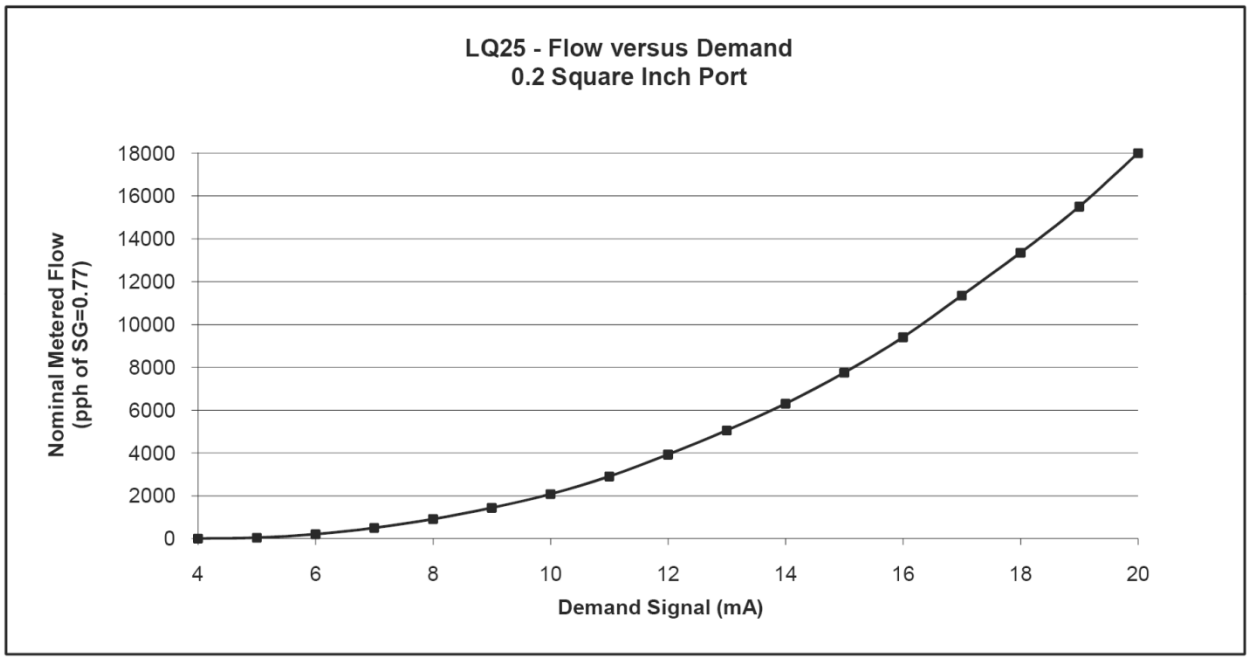

Figure 1-2. LQ25 Flow vs Demand (0.2 in² port)

Table 1-2. Demand Signal and Nominal Flow Values (0.2 in² port)

Demand Signal (mA)	Nominal Flow (pph of SG=0.77)
4	0
5	40
6	200
7	495
8	910
9	1435
10	2075
11	2900
12	3925
13	5050
14	6300
15	7750
16	9400
17	11350
18	13350
19	15500
20	18000

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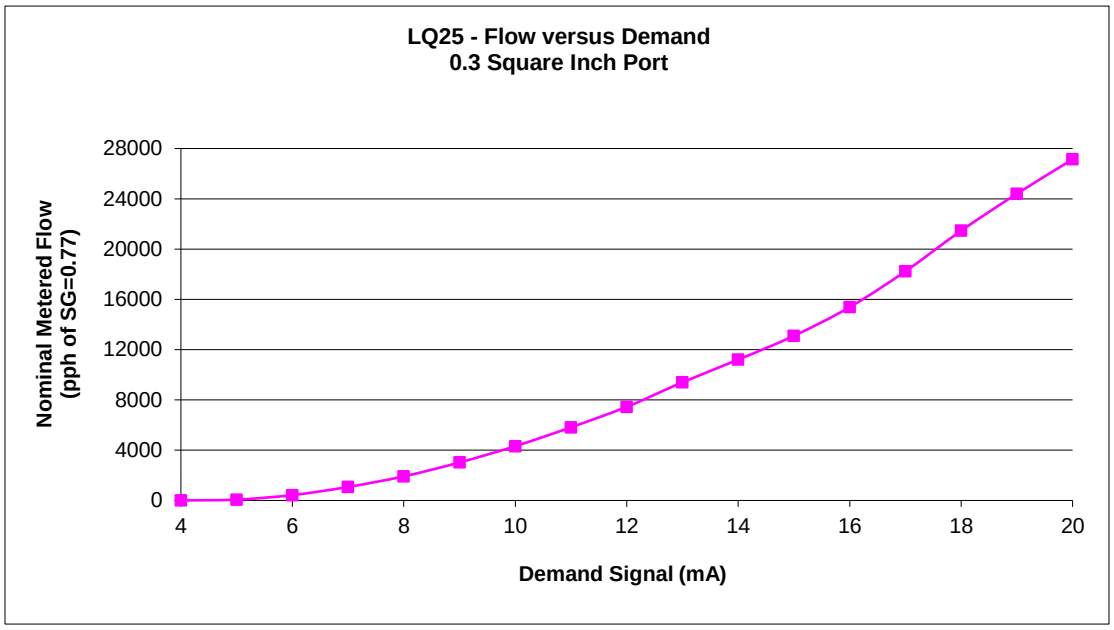

Figure 1-3. LQ25 Flow vs Demand (0.3 in² port)

Table 1-3. Demand Signal and Nominal Flow Values (0.3 in² port)

Demand Signal (mA)	Nominal Flow (pph of SG=0.77)
4	0
5	67
6	428
7	1075
8	1920
9	3025
10	4320
11	5821
12	7450
13	9400
14	11203
15	13100
16	15379
17	18230
18	21460
19	24400
20	26278

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LQ25 Fuel Metering Valve

The LQ25 valve is suitable for use on gas turbines in the 6000 kW to 42 000 kW output power range, depending on available fuel properties and conditions. There are three port sizes for the LQ25:

- The 65 mm² (0.1 in²) port is designed for maximum fuel flows of 1814 to 3629 kg/h (4000 to 8000 lb/h)
- The 129 mm² (0.2 in²) port is designed for maximum fuel flows of 3629 to 8165 kg/h (8000 to 18 000 lb/h)
- The 194 mm² (0.3 in²) port is designed for maximum fuel flows of 7258 to 11 794 kg/h (16 000 to 26 000 lb/h).

The minimum-metered fuel flow of the LQ25 is 36 kg/h (80 lb/h). These flows assume a specific gravity of 0.77. All materials of the LQ25 are corrosion resistant or protected against corrosion.

The LQ25 Liquid Fuel Valve has all-electric actuation. The actuation, metering, and feedback are integrated on the motor rotor. Either one single-speed resolver or one three-speed resolver gives feedback. The LQ25 uses a patented single-stage droop-compensated differential pressure regulator. This maintains the differential pressure across the metering port at approximately constant, and the only factor affecting the output flow is the port area. The nominal set point for the LQ25 differential pressure is 345 kPa (3.45 bar/50 psid).

The LQ25 is a bypassing-type fuel-metering valve. This means that it is intended for use with positive displacement pumps. The pump flow provided by the pump is either metered to the gas turbine combustors or it is bypassed back to the tank. The valve is not intended for use with any pump types other than positive displacement pumps.

In addition to the base metering valve, the LQ25 has a pressurizing valve option and an integral, separately commandable shutoff valve option. The pressurizing valve increases the pressure downstream of the metering port (and therefore upstream of the metering port) to enable low flows to be accurately and predictably metered when downstream manifold pressure is very low. The pressure downstream of the metering port is increased to either 690 kPa (6.90 bar/100 psi) or 1379 kPa (13.79 bar/200 psi) above bypass pressure with the pressurizing valve, depending on valve designation.

The shutoff valve is designed to seal off fuel flow downstream to the engine in less than 0.100 second at all operating conditions. A separately commandable four-way, two-position solenoid valve is used in conjunction with the pressurizing valve described above to form the shutoff valve. The solenoid must be energized to run the gas turbine. If power is lost to the solenoid valve, fuel flow will be terminated. A position switch, which indicates when the shutoff valve is at closed position, is provided with the shutoff valve option.

Operation of the LQ25 Valve

The LQ25 Liquid Fuel Metering Valve meters fuel as a function of the angular position of its ported metering sleeve/shaft. The metering sleeve/shaft is positioned by the integrated, brushless, dc, limited angle torquer motor (LAT).

A resolver mounted directly on the shaft of the valve provides valve position feedback.

To accurately meter fuel, the valve maintains a constant pressure drop across the fuel metering port in the metering sleeve/shaft. The valve regulates the intermediate pressure to maintain this constant pressure differential by a droop-compensated single-stage bypassing differential pressure regulator.

Given the constant pressure differential within the fuel valve, the fuel flow through the metering port is always proportional to the area of the port opening. Fuel flow through the metering port of the valve is described by the following equation:

$$MassFuelFlow = k \times Area \times \sqrt{\Delta P \times SG}$$

Under operating conditions, fuel at the system pressure (P1) flows to the metering sleeve/shaft and to one side of the regulator piston. Metered fuel at the metered pressure (PN or P2) is directed to the regulator metering ports and to the other side of the regulator piston.

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The piston takes a position at which the force from pressure P1 acting on the piston's effective area is equal to the sum of the forces from the pressure (PN or P2) at the other side of the regulator and the force from the ΔP spring. All excess supply pressure (P1) is directed back to the tank in return as PR, allowing the pressure between P1 and PN to remain regulated.

When the LQ25 metering valve is at low flow (or closed), most of the flow from the fuel pump will need to be bypassed back to the tank through the ΔP regulator. In the case of a pump connected to an electric motor, it may be that most of the pump flow capacity will need to be bypassed. For the LQ25, this may be up to 13 608 kg/h (30 000 lb/h). In order to bypass this much flow, there must be a minimum difference between the inlet and bypass pressures, because of the finite size of the ports in the bypass valve. This difference is up to about 965 kPa (9.65 bar/140 psid), for 13 608 kg/h (30 000 lb/h). Therefore, the supply pressure will climb to 965 kPa (9.65 bar/140 psid) above bypass pressure. However, at low-metered flows, the pressure between the metering port and the fuel nozzles is virtually zero because there simply is not enough flow for the nozzles to create enough restriction to increase that pressure. The pressurizing valve option increases the pressure between the metering port and fuel nozzles and therefore increases the supply pressure. In this way, the supply pressure is high enough to bypass the full 13 608 kg/h (30 000 lb/h) pump flow and yet the pressure between the metering port and nozzles is high enough such that the differential pressure regulator is in control at 345 kPa (3.45 bar/50 psid). The PIV option is set to crack at either 690 kPa (6.90 bar/100 psi) or 1379 kPa (13.79 bar/200 psid), depending on valve designation (P2-Pbypass). The PIV is an option for the base valve that must be specified by the customer.

The LQ25 metering section does not have a failsafe return spring to return the valve to minimum position if the signal from the driver should be lost. Therefore, it is possible that with certain system faults the valve will NOT return to the minimum flow condition even though the engine may be in an operational condition whereby the fuel needs to be cut off. In fact, even if the valve returns to minimum, there will still be leakage through the plate valve to the engine (normally this leakage will be less than 36 kg/h or 80 lb/h). This is the reason that an option of the LQ25 is for a separately commandable shutoff valve.

The shutoff includes a four-way, two-position solenoid valve, which will drive the PIV to close upon loss of excitation voltage to the solenoid coil. Therefore, in order to run the engine, the solenoid valve must be energized with the proper voltage—either 24 Vdc or 125 Vdc options are available. When the solenoid is de-energized, pressure between the metering port and the fuel nozzles is ported to the spring cavity of the PIV. In this way, the pressure on both sides of the PIV piston is roughly the same, and the spring will drive the piston closed. At the same time, the solenoid valve connects the spring cavity of the differential pressure regulator to bypass pressure, and therefore the differential pressure regulator will shift to "full bypass" condition in order to "unload" the pump.

This shutoff arrangement is capable of closing off flow to the engine in less than 0.100 second at practically all operating conditions.

The shutoff options include a closed-position switch, which indicates that the PIV piston has contacted its seal seat and therefore has closed off fuel flow to the engine. This switch is actuated by a "push rod" that is connected to the PIV spring seat and moves with the piston to indicate the closed position. This switch has both normally open and normally closed contacts.

⚠WARNING

An LQ25 without the shutoff option MUST have a separate liquid fuel shutoff valve in line with the LQ25 metering valve. The LQ25 base metering valve is not a failsafe valve—failure to provide a separate shutoff valve may result in a possibly dangerous overspeed situation.

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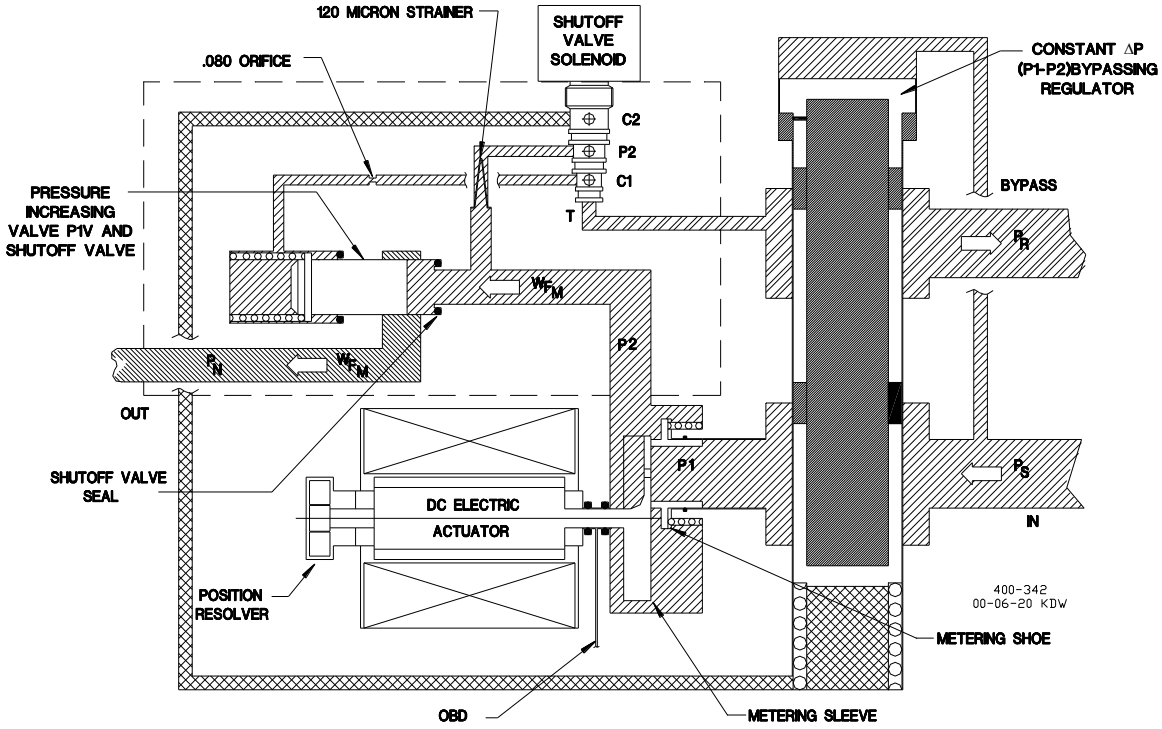

Figure 1-4. LQ25 Schematic with Optional PIV and SOV

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Chapter 2.
Installation

⚠WARNING

External fire protection is not provided in the scope of this product. It is the responsibility of the user to satisfy any applicable requirements for their system.

⚠CAUTION

Due to typical noise levels in turbine environments, hearing protection should be worn when working on or around the LQ25 valve.

⚠CAUTION

The surface of this product can become hot enough or cold enough to be a hazard. Use protective gear for product handling in these circumstances. Temperature ratings are included in the specification section of this manual.

Terminal Blocks

Terminal blocks are used on the LQ25 valve. These terminal blocks are top load, cage clamp style, and are actuated by inserting a DIN 5264 screwdriver into the opening behind the wire slot. Once the cage clamp has been opened, the wire can be inserted and the screwdriver removed. Please see the illustration and instructions below:

- Insert screwdriver into the operating slot up to the stop.
- The screwdriver blade holds the clamping spring open automatically so that the conductor can be introduced into the clamping unit.
- The screwdriver is withdrawn. The conductor clamps automatically.

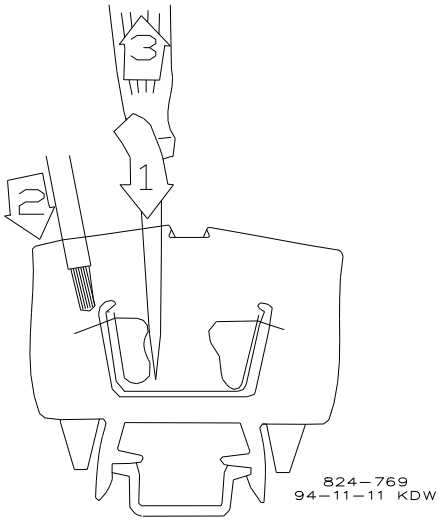

Figure 2-1. WAGO 264 Series Terminal Block

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LQ25 Valve Unpacking

⚠WARNING

Lifting Hazard

Carefully review Figure 2-2 for lift locations, weight, and center of gravity before moving the LQ25. Do not lift or handle the valve by electrical connections or conduit. The significant weight of the valve poses a crushing hazard that could result in personal injury or death. Improper handling may also damage the performance of the valve.

Use care when unpacking the LQ25 Valve. Abuse can damage seals, installation surfaces, and factory adjustments. Notify the shipper and Woodward if damage is found.

LQ25 Valve Mounting

Mount the valve as close to the turbine as practical in order to minimize the volume of fuel between the valve and the turbine. Do not mount the valve in an area that would exceed the temperature limits specified in Chapter 3: Detail Specifications. Mount the LQ25 valve to a thermally conductive surface to conduct heat away from the actuator and maintain proper coil temperature.

See Figure 2-2 for dimensions of the LQ25 mounting hole pattern. The valve should be securely attached to a rigid surface that will not exceed the vibration limits specified in Chapter 3: Detail Specifications.

Connect inlet, outlet, and overboard lines to the valve. The inlet port receives pressurized fuel from the pump. The outlet line should be attached to the fuel line(s) going to the turbine combustors. The bypass line must be connected back to the fuel storage tank. The overboard (OVBD) drain port depicted in Figure 3-5 is a vent between dual redundant shaft seals. It must be connected by means of rigid steel piping to a fuel collection, purge, vent, or flare off system so as not to be exposed to danger of obstruction, physical damage, or back pressure in excess of 69 kPa (0.69 bar/10 psig).

⚠WARNING

Do not plug the overboard drain as this may cause fuel to enter the LQ25 actuator, resulting in a hazardous condition with the potential to case personal injury and/or damage to the actuator.

IMPORTANT

Leakage exceeding 20 cm^3/min from the overboard drain line indicates a worn or damaged shaft seal in the LQ25 valve and should be investigated immediately. Special tooling is required to replace the shaft seal. Contact Woodward for service.

Table 2-1. Fuel Connections

Inlet	1.625-12 SAE Straight Thread Port (-20)
Outlet	1.625-12 SAE Straight Thread Port (-20)
Bypass	1.625-12 SAE Straight Thread Port (-20)
OVBD	0.438-20 SAE Straight Thread Port (-04) (Overboard Drain Port)

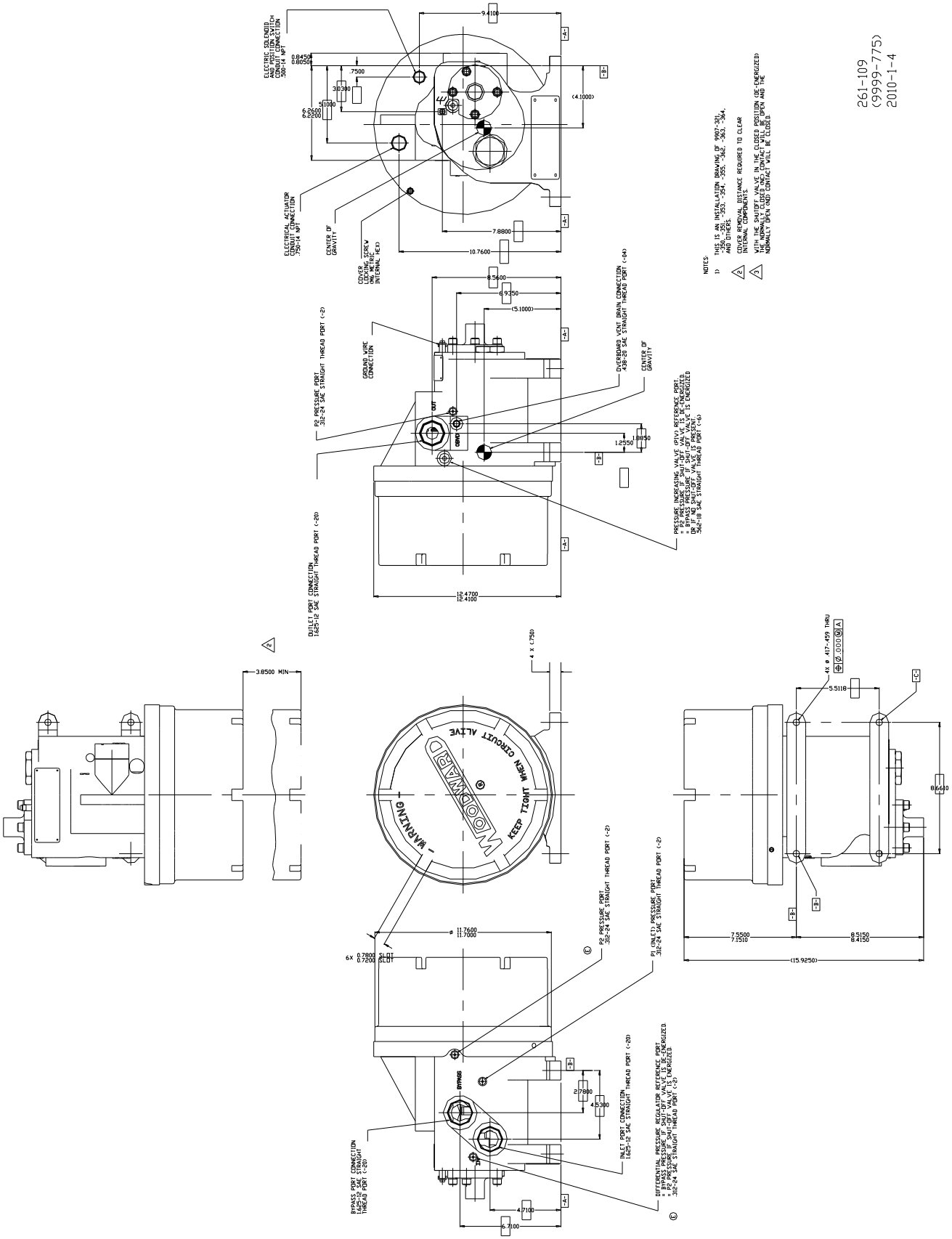

Figure 2-2. LQ25 Outline Drawing

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Cable Connections

Wiring for the driver power output to the actuator must be suitable for at least 90 °C, and 10 °C above maximum fluid and ambient temperature.

Resolver wiring is non-incendive and installed in accordance with wiring methods suitable for ordinary locations.

Table 2-2. Cable Specifications and Uses

Actuator	0.750-14 NPT (Four 4 mm²/12 AWG wires, 2 for positive and 2 for negative. Three shielded twisted pairs or one shielded twisted six-conductor cable for feedback. Additional ground wire provided)
Shut-off and Position Switch	0.750-14 NPT (Four 4 mm²/12 AWG wires, 2 for positive and 2 for negative. Three shielded twisted pairs or one shielded twisted six-conductor cable for feedback. Additional ground wire provided)
External Grounding Stud	0.500-14 NPT (not connected to the driver but wired to the turbine control directly). Suitable for wire size 10 mm to 4 mm (8 to 12 AWG)

LQ25 Wiring

⚠WARNING

EXPLOSION HAZARD—Do not connect or disconnect while circuit is live unless area is known to be non-hazardous.

⚠WARNING

Due to the hazardous location listings associated with this product, proper wire type and wiring practices are critical to operation. Review all Special Conditions of Safe use prior to installation.

Proper Wiring

Mount the driver close enough to the LQ25 valve and the driver power supply to meet wire length requirements specified in the driver manual.

Make electrical connections between the valve and driver according to the applicable LQ25 driver manual and Figure 2-3 or 2-4. Figures 2-5 and 2-6 show the LQ25 valve wiring to its internal terminal blocks.

Connect the ground terminal of the actuator to earth ground. This must be the same grounding system as the driver's earth ground.

Damage to sealing surfaces may result in moisture ingress, fire, or explosion. Clean the surface with rubbing alcohol if necessary. Inspect the actuator and cover joint surfaces to verify no damage or contamination exists.

⚠WARNING

Take care not to damage the cover seal, the cover threads, or the valve housing threads while removing or installing the cover.

Access Cover Installation.

Prior to service in a hazardous location, the access cover must be tightened securely with a large bar or wrench across using the notches. Then tighten the cover locking screw on the other side of the housing.

Proper care and installation of the cover are critical to the hazardous location listings associated with this product.

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The LQ25 has a green lead wire, which must be connected, to earth ground. This may be connected to the terminal provided on the driver or more directly to earth ground near the valve. The earth connections on both the valve and the driver must be connected to the same earth grounding system.

Only a Woodward approved driver should be used with the LQ25. The appropriate driver may depend on the options installed and build revision of the valve. Contact Woodward for clarification if needed. Below is a guideline for reference:

Table 2-3. Driver Nomenclature, Reference, and Options

Driver	Manual	Compatible LQ25 options
GS3/LQ Valve Driver	40175	1-Speed Resolver (spares only)
EM/LQ Digital Driver	26159	3-Speed Resolver (spares only)
DVP Digital Valve Positioner	26329	3-Speed Resolver

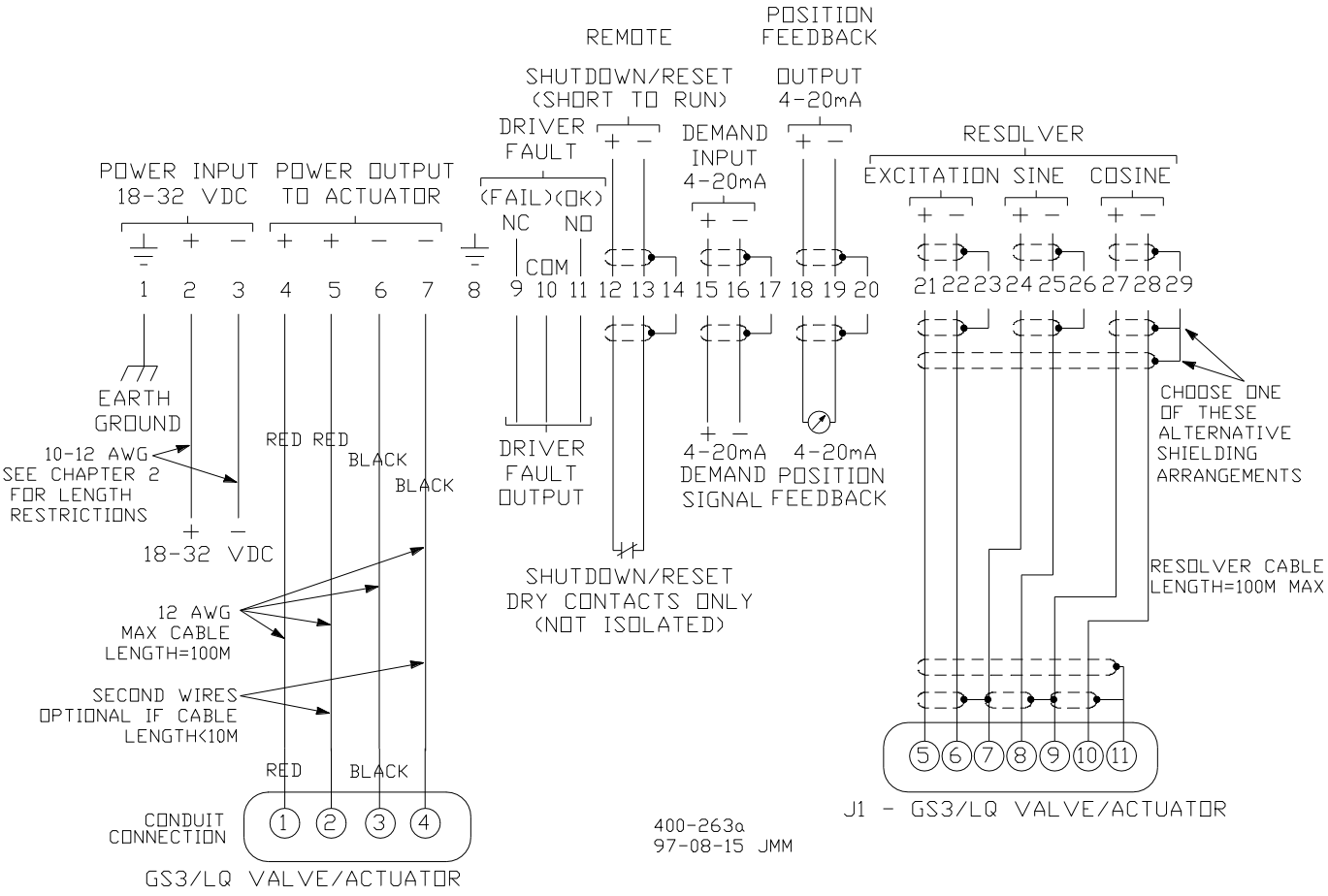

Figure 2-3. LQ25 Valve Wiring for Analog Driver

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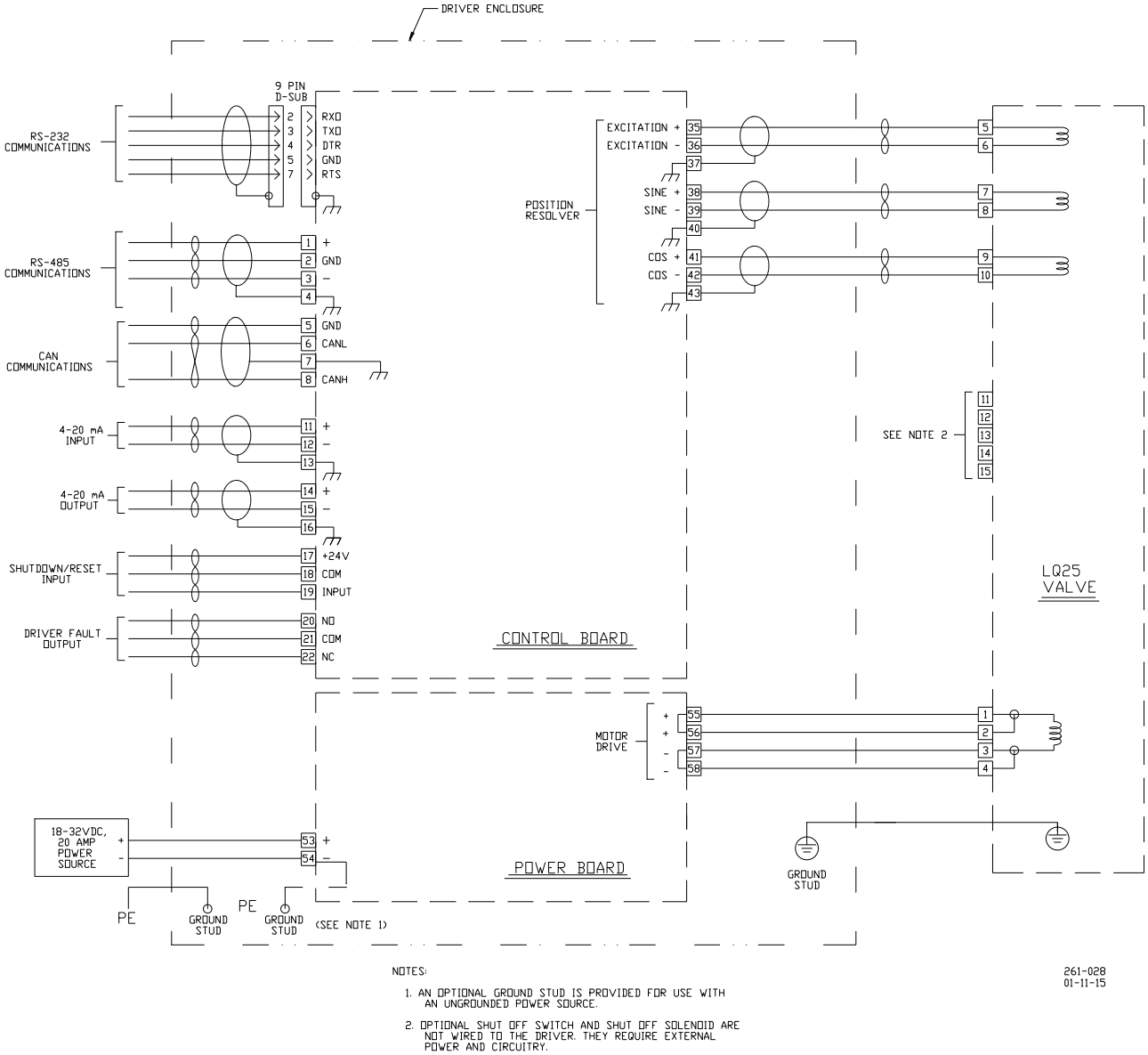

Figure 2-4. Control Wiring Diagram for LQ25 to Digital Driver

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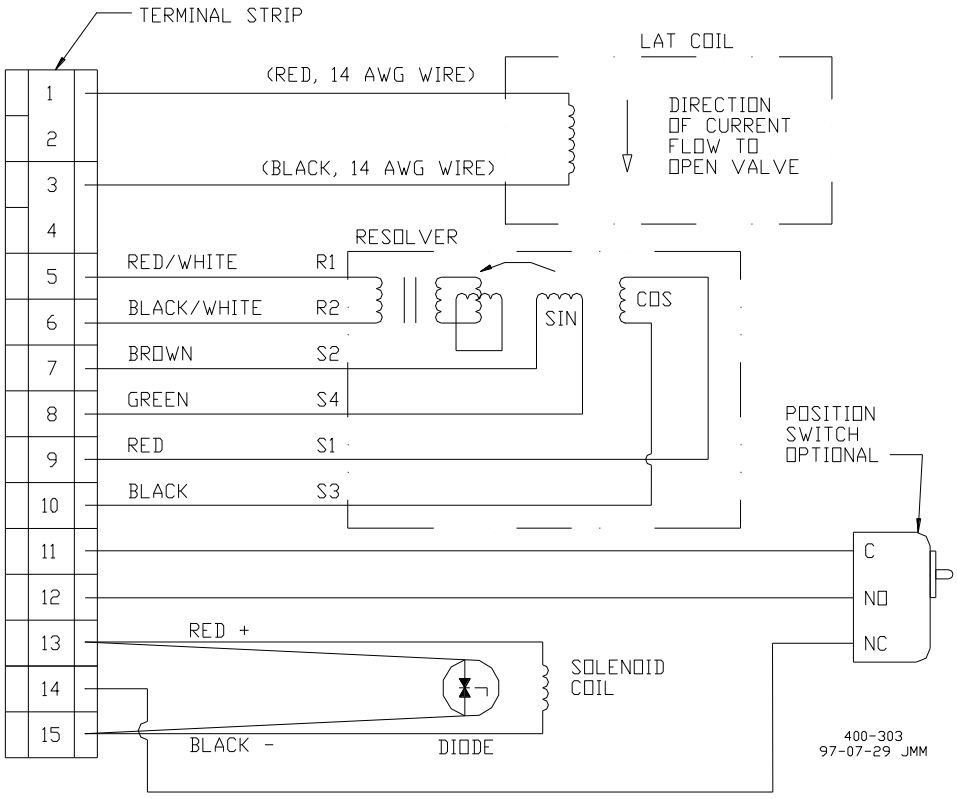

Figure 2-5. LQ25 Valve Wiring (single speed resolver)

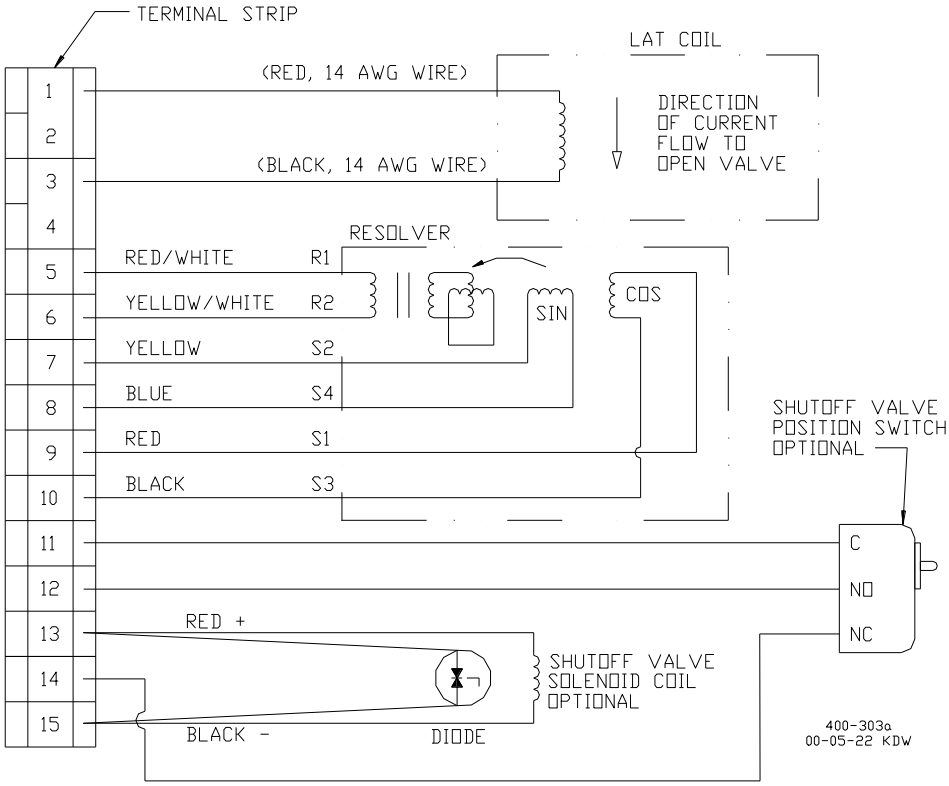

Figure 2-6. LQ25 Valve Wiring (three speed resolver)

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Recommend the use of cable with individually shielded twisted pairs. Shield all signal lines to prevent picking up stray signals from nearby equipment. Installations with severe electromagnetic interference (EMI) may require shielded cable run in conduit, double-shielded wire, or other precautions. Connect the shields as shown in the Control Wiring Diagram (Figure 2-3 or 2-4). Wires exposed beyond the shield must be less than 2 inches (51 mm). The wiring should provide signal attenuation to greater than 60 dB.

IMPORTANT

Connect cable shields to earth ground. Do not connect any cable shields to "instrument ground", "control ground", or any non-earth ground system.

NOTICE

Do not connect any cable grounds to "instrument ground", "control ground", or any non-earth ground system. Make all required electrical connections based on the wiring diagrams (Figures 2-3 and 2-4).

For best noise immunity, run power wires and shielded signal wires in separate conduits or cable trays. See Woodward Manual 50532, *EMI Control in Electronic Governing Systems*, for more information.

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Chapter 3.
Detailed Specification

Table 3-1. LQ25 Valve Specifications

IMPORTANT **For complete information on drivers, see manual 26159 or 26329 for the digital drivers and manual 40175 for the analog driver.**

Environmental Specifications	
Ambient Temperature	–28 to +103 °C (–18 to +217 °F)
Storage Temperature	–40 to +103 °C (–40 to +217 °F)
Vibration	US MIL-STD-810C, Procedure 1, Table 514.2-ii, Figure 514.2-2, Curve J 20-2000 Hz (5g) Tested to a random vibration profile per MS202F, Method 214A Test Condition D
Shock	US MIL-STD-810C, Method 516.2, Procedure 1, 20 g, 11 ms, sawtooth wave form
Valve Weight	35 kg (77 lbs) with pressurizing and shutoff valves
Nominal Piping Size	29.2 mm (1.15 inches)
Air Born Noise	Ear protection must be worn while Valve is operating
Ingress Protection Per IEC EN 60529	IP66
Electrical Characteristics	
Dielectric Withstand	LAT Coil, 125V SOV (option), position switch (option): 1500 Vac to chassis for 1 min. All other circuits: 500 Vac to chassis for 1 min.
LAT Coil—Coil Resistance	0.525–0.900 Ω
Coil Inductance	20 mH at 60 Hz
Insulation Resistance	>50 MΩ after dielectric test
Driver input voltage	24 Vdc nom. or 125Vdc nom. (see driver manual)
Limited Angle Torquer (LAT) Input Current	3 A steady state, 8 A max. continuous Expected transient current may be up to 20 A with a maximum of 20% duty cycle
SOV Solenoid—Rating	24 Vdc, 25W
Resistance	27.36 to 30.24 Ω at 24 °C (76 °F)
OR Rating	125 Vdc, 25W
Resistance	742 to 820 Ω at 24 °C (76 °F)
Switch—Voltage	250 Vac
Current	5 A
Frequency	60 Hz
Load	Resistive load only
Feedback Device—Type	Frameless resolver (single speed)
Excitation	4 Vac at 5000 Hz, resistance 28–34 Ω at 20 °C
Return	4 Vac at 5000 Hz, for sine and cosine, each 131–159 Ω at 20 °C
Feedback Device—Type	Frameless resolver (three speed)
Excitation	7 Vac at 4000 Hz, resistance 36–49 Ω at 20 °C
Return	3.5 Vac at 4000 Hz, for sine and cosine, each 75–101 Ω at 20 °C

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Steady State Performance Characteristics	
Range of Maximum Metered Flows	0.1 in²: 1814 to 3629 kg/h (4000 to 8000 lb/h) 0.2 in²: 3629 to 7258 kg/h (8000 to 18 000 lb/h) 0.3 in²: 7258 to 11 794 kg/h (16 000 to 26 000 lb/h)
Minimum Metered Flow	36 kg/h (80 lb/h)
Fuel Supply Pressure Range—Normal Operation	1034 to 8274 kPa (10.34 to 82.74 bar/150 to 1200 psig)
Proof Pressure	12 MPa (124 bar/1800 psig)
Burst Pressure	41 MPa (414 bar/6000 psig)
Max Bypass Pressure	690 kPa (6.90 bar/100 psig)
Fuel Pressure Differentials	
Nominal Regulated Metering Valve ΔP	345 kPa (3.45 bar/50 psid)
Chip Shearing Force Capability	133 N (30 lb force) minimum at the metering port edge
Flow Metering Accuracy	Greater of ±5% of nominal point or ±0.5% of maximum rated flow
Metered Flow Dynamic Response	Bandwidth = 40 rad/s, damping factor = 1 dP Bandwidth = 30 to 50 rad/s, damping factor = 0.4 to 0.8
Max Slew Time	0.100 s
Hysteresis	Less than 0.5% of full stroke
Position Loop Bandwidth	35 rad/s with a damping factor of 1
Liquid Fuel Types and Test Fluids	
Operating Fuel Types	The valve is compatible with most types of diesel, kerosene, gasoline, heavy and light distillates including naphtha, gas turbine fuel and fuel oil, and other liquid fuels such as biodiesel that are compatible with fluorocarbon (FKM) type elastomers and conform to international standards for utility, marine, and aviation gas turbine service. Ultra-low sulfur diesels are also acceptable with proper lubricity additives. Other fuels such as ethanol or methanol may be acceptable with internal seal compound substitutions. Contact Woodward for these and other special fuel applications.
Fluid Inlet Temperature Range	–28 to +103 °C (–18 to +217 °F)
Fuel Specific Gravity Range	0.650 to 0.900
Fuel Viscosity Range	0.50 to 12.0 Centistokes
Inlet Fuel Filtration Levels	Filter liquid fuel to limit particulate size to 20 µm or smaller. Water and sediment must be limited to 0.1% by volume. Limit total particulate concentration to 2.64 mg per liter of fuel.
Mean Time Between Overhauls	>50 000 operating hours

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Chapter 4.
Maintenance

The valve assembly is designed to avoid the accumulation of air and fuel vapor in service, and does not require any action by the user to purge air or vapor from the assembly following installation or use on the engine system.

The valve is also designed such that during normal operation or storage, fuel or condensed water vapor does not accumulate within any part of the assembly in such a way as to cause damage or deterioration.

When removed from the engine system, it is possible to drain all fuel, condensed water vapor, or other contaminants from the assembly without further disassembly.

There are no field-replaceable parts on the LQ25. No maintenance is required.

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Chapter 5. Troubleshooting

⚠WARNING

The valve(s) may not fail shut in every situation. If the driver is unable to shut the valve in a fault situation, the valve will stay open. For safe turbine operation in fault situations, the valve must be used in conjunction with an additional high-speed shutoff valve. Also, the driver fault relay should be tied into the engine protection system.

⚠WARNING

Before attempting any troubleshooting action, verify that the prime mover is shut down and that fuel pressure is not present to valves that may open due to actuator motion.

⚠WARNING

EXPLOSION HAZARD—Do not connect or disconnect while circuit is live unless area is known to be non-hazardous.

⚠WARNING

Access Cover Installation

Take care not to damage the cover seal, the cover threads, or the valve housing threads while removing or installing the cover.

Prior to service in a hazardous location, the access cover must be tightened securely with a large bar or wrench across using the notches. Then tighten the cover locking screw on the other side of the housing.

Proper care and installation of the cover are critical to the hazardous location listings associated with this product.

Valve Problems

This troubleshooting section does not give the certain cause of any problem. Nor does it cover all possible problems or all possible causes of any problem. This section will not enable a technician to locate a faulty component in the valve.

If trouble occurs, use Figure 5-1, the Troubleshooting Flowchart, as a guide to locate and repair the problem. Follow the flow chart down from the title block to the next block. Rectangular boxes contain suggestions on where to look for a problem. Diamond-shaped boxes ask you questions based on the information you have gathered. The answer to that question will guide you to the next step in the troubleshooting procedure. By following the flowchart, you should be able to identify and correct most problems that may occur with the valve. If after following these troubleshooting procedures you are unable to find the cause of a problem and repair it, contact Woodward for assistance.

If the results of these procedures indicate that the valve may be faulty, replace the suspected unit with a valve known to be good to verify that the cause of the problem is in the valve.

To verify electrical connections within the valve, disconnect the electrical cables at the driver and measure resistances between driver connector terminals. Note that the following resistances are approximate and do not include tolerances. This test is to check for open or short circuits, and to test the wiring from the driver to the valve.

For analog drivers, use resistances called out on Figure 5-1.

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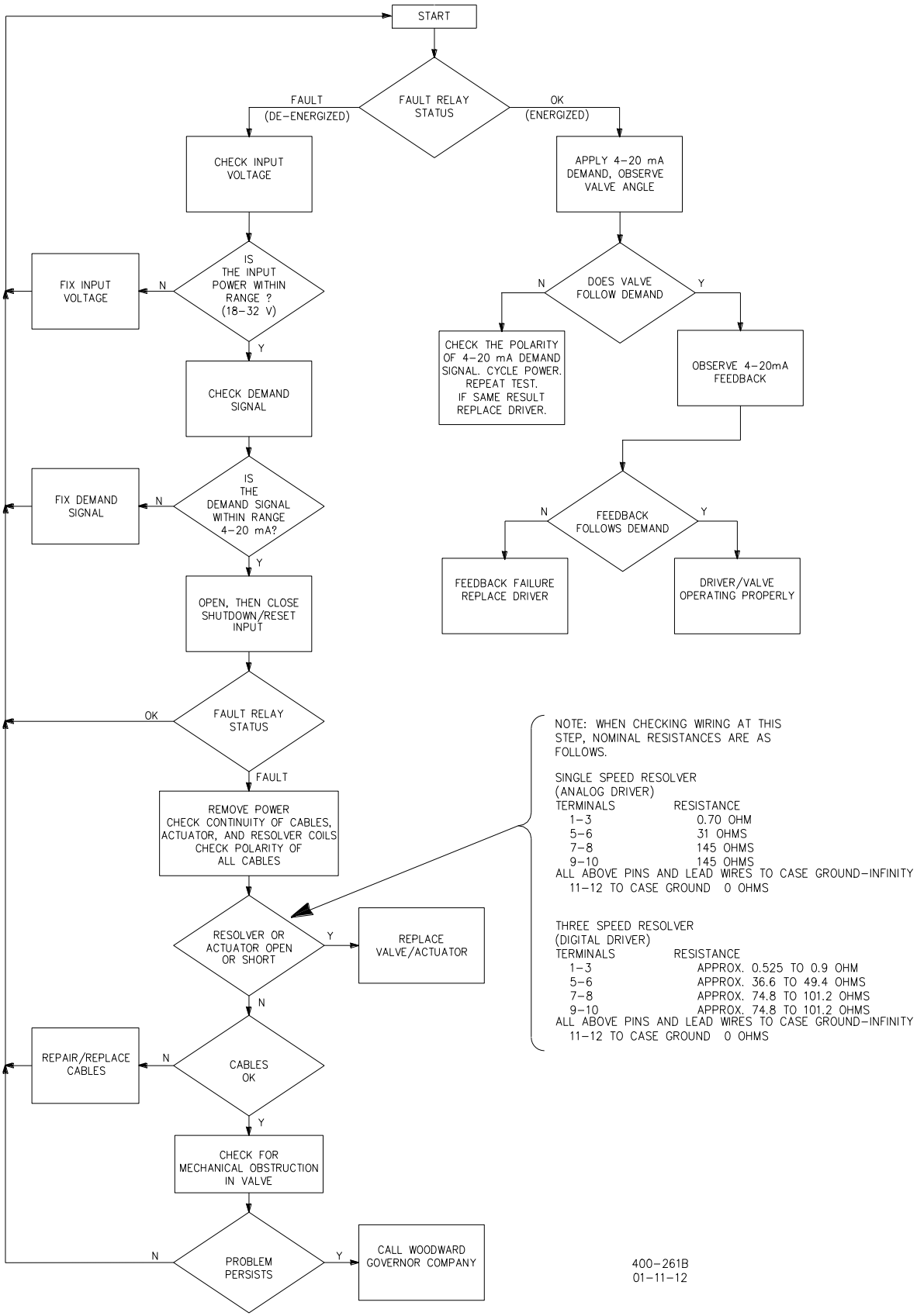

Figure 5-1. Troubleshooting Flowchart

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Chapter 6.
Product Support and Service Options

Product Support Options

If you are experiencing problems with the installation, or unsatisfactory performance of a Woodward product, the following options are available:

- Consult the troubleshooting guide in the manual.
- Contact the manufacturer or packager of your system.
- Contact the Woodward Full Service Distributor serving your area.
- Contact Woodward technical assistance (see “How to Contact Woodward” later in this chapter) and discuss your problem. In many cases, your problem can be resolved over the phone. If not, you can select which course of action to pursue based on the available services listed in this chapter.

OEM or Packager Support: Many Woodward controls and control devices are installed into the equipment system and programmed by an Original Equipment Manufacturer (OEM) or Equipment Packager at their factory. In some cases, the programming is password-protected by the OEM or packager, and they are the best source for product service and support. Warranty service for Woodward products shipped with an equipment system should also be handled through the OEM or Packager. Please review your equipment system documentation for details.

Woodward Business Partner Support: Woodward works with and supports a global network of independent business partners whose mission is to serve the users of Woodward controls, as described here:

- A **Full Service Distributor** has the primary responsibility for sales, service, system integration solutions, technical desk support, and aftermarket marketing of standard Woodward products within a specific geographic area and market segment.
- An **Authorized Independent Service Facility (AISF)** provides authorized service that includes repairs, repair parts, and warranty service on Woodward's behalf. Service (not new unit sales) is an AISF's primary mission.

A current list of Woodward Business Partners is available at:
https://www.woodward.com/en/support/industrial/service-and-spare-parts/find-a-local-partner

Product Service Options

The following factory options for servicing Woodward products are available through your local Full-Service Distributor or the OEM or Packager of the equipment system, based on the standard Woodward Product and Service Warranty (Woodward North American Terms and Conditions of Sale 5-09-0690) that is in effect at the time the product is originally shipped from Woodward or a service is performed:

- Replacement/Exchange (24-hour service)
- Flat Rate Repair
- Flat Rate Remanufacture

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Replacement/Exchange: Replacement/Exchange is a premium program designed for the user who is in need of immediate service. It allows you to request and receive a like-new replacement unit in minimum time (usually within 24 hours of the request), providing a suitable unit is available at the time of the request, thereby minimizing costly downtime. This is a flat-rate program and includes the full standard Woodward product warranty (Woodward North American Terms and Conditions of Sale 5-09-0690).

This option allows you to call your Full-Service Distributor in the event of an unexpected outage, or in advance of a scheduled outage, to request a replacement control unit. If the unit is available at the time of the call, it can usually be shipped out within 24 hours. You replace your field control unit with the like-new replacement and return the field unit to the Full-Service Distributor.

Charges for the Replacement/Exchange service are based on a flat rate plus shipping expenses. You are invoiced the flat rate replacement/exchange charge plus a core charge at the time the replacement unit is shipped. If the core (field unit) is returned within 60 days, a credit for the core charge will be issued.

Flat Rate Repair: Flat Rate Repair is available for the majority of standard products in the field. This program offers you repair service for your products with the advantage of knowing in advance what the cost will be. All repair work carries the standard Woodward service warranty (Woodward North American Terms and Conditions of Sale 5-09-0690) on replaced parts and labor.

Flat Rate Remanufacture: Flat Rate Remanufacture is very similar to the Flat Rate Repair option with the exception that the unit will be returned to you in “like-new” condition and carry with it the full standard Woodward product warranty (Woodward North American Terms and Conditions of Sale 5-09-0690). This option is applicable to mechanical products only.

Returning Equipment for Repair

If a control (or any part of an electronic control) is to be returned for repair, please contact your Full-Service Distributor in advance to obtain Return Authorization and shipping instructions.

When shipping the item(s), attach a tag with the following information:

- Return authorization number
- Name and location where the control is installed
- Name and phone number of contact person
- Complete Woodward part number(s) and serial number(s)
- Description of the problem
- Instructions describing the desired type of repair

Packing a Control

Use the following materials when returning a complete control:

- Protective caps on any connectors
- Antistatic protective bags on all electronic modules
- Packing materials that will not damage the surface of the unit
- At least 100 mm (4 inches) of tightly packed, industry-approved packing material
- A packing carton with double walls
- A strong tape around the outside of the carton for increased strength

NOTICE

To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, *Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules*.

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Replacement Parts

When ordering replacement parts for controls, include the following information:

- The part number(s) (XXXX-XXXX) that is on the enclosure nameplate
- The unit serial number, which is also on the nameplate

Engineering Services

Woodward offers various Engineering Services for our products. For these services, you can contact us by telephone, by email, or through the Woodward website.

- Technical Support
- Product Training
- Field Service

Technical Support is available from your equipment system supplier, your local Full-Service Distributor, or from many of Woodward's worldwide locations, depending upon the product and application. This service can assist you with technical questions or problem solving during the normal business hours of the Woodward location you contact. Emergency assistance is also available during non-business hours by phoning Woodward and stating the urgency of your problem.

Product Training is available as standard classes at many of our worldwide locations. We also offer customized classes, which can be tailored to your needs and can be held at one of our locations or at your site. This training, conducted by experienced personnel, will assure that you will be able to maintain system reliability and availability.

Field Service engineering on-site support is available, depending on the product and location, from many of our worldwide locations or from one of our Full-Service Distributors. The field engineers are experienced both on Woodward products as well as on much of the non-Woodward equipment with which our products interface.

For information on these services, please contact one of the Full-Service Distributors listed at **https://www.woodward.com/en/support/industrial/service-and-spare-parts/find-a-local-partner**

Contacting Woodward's Support Organization

For the name of your nearest Woodward Full-Service Distributor or service facility, please consult our worldwide directory at **https://www.woodward.com/support**, which also contains the most current product support and contact information.

You can also contact the Woodward Customer Service Department at one of the following Woodward facilities to obtain the address and phone number of the nearest facility at which you can obtain information and service.

Products Used in Electrical Power Systems

Facility	Phone Number
Brazil	+55 (19) 3708 4800
China	+86 (512) 8818 5515
Germany	+49 (711) 78954-510
India	+91 (124) 4399500
Japan	+81 (43) 213-2191
Korea	+82 (51) 636-7080
Poland	+48 (12) 295 13 00
United States	+1 (970) 482-5811

Products Used in Engine Systems

Facility	Phone Number
Brazil	+55 (19) 3708 4800
China	+86 (512) 8818 5515
Germany	+49 (711) 78954-510
India	+91 (124) 4399500
Japan	+81 (43) 213-2191
Korea	+82 (51) 636-7080
The Netherlands	+31 (23) 5661111
United States	+1 (970) 482-5811

Products Used in Industrial Turbomachinery Systems

Facility	Phone Number
Brazil	+55 (19) 3708 4800
China	+86 (512) 8818 5515
India	+91 (124) 4399500
Japan	+81 (43) 213-2191
Korea	+ 82 (51) 636-7080
The Netherlands	+31 (23) 5661111
Poland	+48 (12) 295 13 00
United States	+1 (970) 482-5811

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Technical Assistance

If you need to contact technical assistance, you will need to provide the following information. Please write it down here before contacting the Engine OEM, the Packager, a Woodward Business Partner, or the Woodward factory:

General

Your Name _____

Site Location _____

Phone Number _____

Fax Number

Prime Mover Information

Manufacturer _____

Turbine Model Number _____

Type of Fuel (gas, steam, etc.) _____

Power Output Rating _____

Application (power generation, marine, etc.) _____

Control/Governor Information

Control/Governor #1

Woodward Part Number & Rev. Letter _____

Control Description or Governor Type _____

Serial Number

Control/Governor #2

Woodward Part Number & Rev. Letter _____

Control Description or Governor Type _____

Serial Number

Control/Governor #3

Woodward Part Number & Rev. Letter _____

Control Description or Governor Type _____

Serial Number

Symptoms

Description _____

_____

If you have an electronic or programmable control, please have the adjustment setting positions or the menu settings written down and with you at the time of the call.

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Revision History

Changes in Revision R
- Updated EU DoC

Changes in Revision P—
- Revised PED and ATEX Directives and CSA certifications in Regulatory Compliance section
- Removed UKCA compliance from Regulatory Compliance section
- Replaced EU Declaration of Conformity
- Removed UKCA Declaration of Conformity

Changes in Revision N—
- Added UKCA compliance to Regulatory Compliance section
- Updated EU DoC and DoI
- Added UKCA DoC and DoI

Changes in Revision M—
- Replaced DoC

Changes in Revision L—
- Revised both ATEX Directives and the PED in the Regulatory Compliance section
- Added RoHS Directive to the Regulatory Compliance section
- Added content to the Special Conditions for Safe Use section
- Replaced both Declarations

Changes in Revision K—
- Deleted Automotive Applications Warning, Battery Charging Device Notice and Electrostatic Discharge Awareness Section
- Updated Regulatory and Compliance Section
- Added manual reference to Important Box in Chapter 1
- Deleted Notice, Warning, and Import Boxes and added Warning Boxes from Chapter 2
- Edited paragraph on pg. 17 and added Table 2-3
- Edited Important Box in Chapter 3
- Content changes in Table 3-1
- Added two Warning Boxes to Chapter 5
- Updated DOC/DOI

Changes in Revision J—
- Updated fuel particulate concentration to 2.64 mg/L

Changes in Revision H—
- Updated DOCs and Compliance information

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Declarations

DECLARATION OF INCORPORATION
Of Partly Completed Machinery
2006/42/EC

File name: 00127-04-EU-02-05
Manufacturer's Name: WOODWARD INC.
Manufacturer's Address: 1041 Woodward Way
Fort Collins, CO 80524 USA

Model Names: LQ25 Liquid Valves

This product complies, where applicable, with the following Essential Requirements of Annex I: 1.1, 1.3, 1.4, 1.5, 1.6, 1.7

The relevant technical documentation is compiled in accordance with part B of Annex VII. Woodward shall transmit relevant information if required by a reasoned request by the national authorities. The method of transmittal shall be agreed upon by the applicable parties.

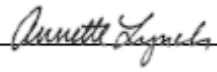
The person authorized to compile the technical documentation:

Name: Dominik Kania, Managing Director
Address: Woodward Poland Sp. z o.o., ul. Skarbowa 32, 32-005 Niepolomice, Poland

This product must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of this Directive, where appropriate.

The undersigned hereby declares, on behalf of Woodward Inc. of Loveland and Fort Collins, Colorado that the above referenced product is in conformity with Directive 2006/42/EC as partly completed machinery:

MANUFACTURER



Signature

Annette Lynch
Full Name

Engineering Manager
Position

Woodward, Fort Collins, CO, USA
Place

21 September 2023
Date

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EU DECLARATION OF CONFORMITY

EU DoC No.:	00127-04-EU-02-06
Manufacturer's Name:	WOODWARD INC
Manufacturer's Contact Address:	1041 Woodward Way Fort Collins, CO 80524 USA
Model Names:	LQ25 Liquid Metering Valve, with conduit connection, aluminum or stainless steel enclosure
The object of the declaration described above is in conformity with the following relevant Union harmonization legislation:	Directive 2014/34/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to equipment and protective systems intended for use in potentially explosive atmospheres Directive 2014/68/EU of the European Parliament and of the Council of 15 May 2014 on the harmonization of the laws of the Member States relating to the making available on the market of pressure equipment PED Category II
Markings in addition to CE mark:	Ex II 2 G, Ex db IIB 160C(T3) Gb Ex II 3 G, Ex ec nC IIC T3 Gc
Applicable Standards:	ASME Boiler and Pressure Vessel Code VIII, Div. 2, 2010 EN IEC 60079-0:2018 Explosive atmospheres - Part 0: Equipment - General requirements EN 60079-1:2014 Explosive atmospheres - Part 1: Equipment protection by flameproof enclosures "d" EN IEC 60079-7:2015/A1:2018 Explosive atmospheres – Part 7: Equipment protection by increased safety "e" EN 60079-15:2010 Explosive atmospheres - Part 15: Equipment protection by type of protection " n"
Third Party Certification:	ITS15ATEX18363X (Category 2 only) Intertek Italia S.p.A. NB2575 Via Miglioli, 2/A – 20063 Cernusco sul Naviglio, Milano – Italy
Conformity Assessment:	ATEX Annex IV - Production Quality Assessment, 01 220 113542 TUV Rheinland Industrie Service GmbH (0035) Am Grauen Stein, D51105 Cologne PED Module H – Full Quality Assurance, CE-0062-PED-H-WDI 001-25-USA-rev-A Bureau Veritas SAS (0062) 4 Place des Saisons, 92400 COURBEVOIE, FRANCE

This declaration of conformity is issued under the sole responsibility of the manufacturer
We, the undersigned, hereby declare that the equipment specified above conforms to the above Directive(s).

MANUFACTURER

Signature	Annette Lynch
Full Name	**Annette Lynch**
Position	**Engineering Manager**
Place	**Woodward, Fort Collins, CO, USA**
Date	14 April 2025

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We appreciate your comments about the content of our publications.

Send comments to: industrial.support@woodward.com

Please reference publication 26161.

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1041 Woodward Way, Fort Collins CO 80524, USA
Phone +1 (970) 482-5811

Email and Website—www.woodward.com

Woodward has company-owned plants, subsidiaries, and branches, as well as authorized distributors and other authorized service and sales facilities throughout the world.

Complete address / phone / fax / email information for all locations is available on our website.