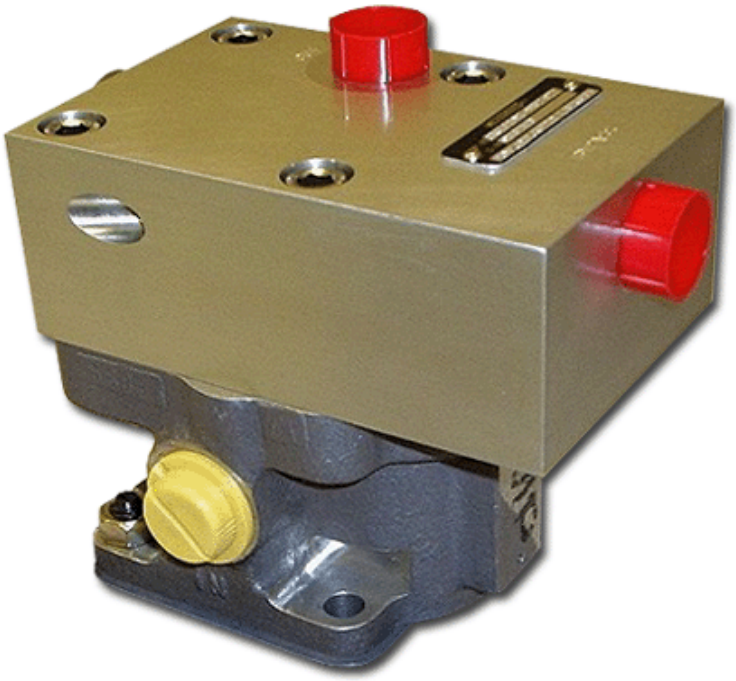
WOODWARD

Product Manual 26270
(Revision A)
Original Instructions



2057 Hydraulic Pump

9902-072

Installation and Operation Manual

General Precautions

Read this entire manual and all other publications pertaining to the work to be performed before installing, operating, or servicing this equipment.

Practice all plant and safety instructions and precautions.

Failure to follow instructions can cause personal injury and/or property damage.

Revisions

This publication may have been revised or updated since this copy was produced. To verify that you have the latest revision, check manual *26311* , *Revision Status & Distribution Restrictions of Woodward Technical Publications*, on the *publications page* of the Woodward website:

www.woodward.com/publications

The latest version of most publications is available on the *publications page*. If your publication is not there, please contact your customer service representative to get the latest copy.

Proper Use

Any unauthorized modifications to or use of this equipment outside its specified mechanical, electrical, or other operating limits may cause personal injury and/or property damage, including damage to the equipment. Any such unauthorized modifications: (i) constitute "misuse" and/or "negligence" within the meaning of the product warranty thereby excluding warranty coverage for any resulting damage, and (ii) invalidate product certifications or listings.

Translated Publications

If the cover of this publication states "Translation of the Original Instructions" please note:

The original source of this publication may have been updated since this translation was made. Be sure to check manual *26311* , *Revision Status & Distribution Restrictions of Woodward Technical Publications*, to verify whether this translation is up to date. Out-of-date translations are marked with ⚠. Always compare with the original for technical specifications and for proper and safe installation and operation procedures.

Revisions—Changes in this publication since the last revision are indicated by a black line alongside the text.

Contents

Illustrations and Tables

Warnings and Notices

Important Definitions

This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

- **DANGER**—Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
- **WARNING**—Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
- **CAUTION**—Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE**—Indicates a hazard that could result in property damage only (including damage to the control).
- **IMPORTANT**—Designates an operating tip or maintenance suggestion.

⚠WARNING

Overspeed / Overtemperature / Overpressure

The engine, turbine, or other type of prime mover should be equipped with an overspeed shutdown device to protect against runaway or damage to the prime mover with possible personal injury, loss of life, or property damage.

The overspeed shutdown device must be totally independent of the prime mover control system. An overtemperature or overpressure shutdown device may also be needed for safety, as appropriate.

⚠WARNING

Personal Protective Equipment

The products described in this publication may present risks that could lead to personal injury, loss of life, or property damage. Always wear the appropriate personal protective equipment (PPE) for the job at hand. Equipment that should be considered includes but is not limited to:

- **Eye Protection**
- **Hearing Protection**
- **Hard Hat**
- **Gloves**
- **Safety Boots**
- **Respirator**

Always read the proper Material Safety Data Sheet (MSDS) for any working fluid(s) and comply with recommended safety equipment.

⚠WARNING

Start-up

Be prepared to make an emergency shutdown when starting the engine, turbine, or other type of prime mover, to protect against runaway or overspeed with possible personal injury, loss of life, or property damage.

⚠WARNING

Automotive Applications

On- and off-highway Mobile Applications: Unless Woodward's control functions as the supervisory control, customer should install a system totally independent of the prime mover control system that monitors for supervisory control of engine (and takes appropriate action if supervisory control is lost) to protect against loss of engine control with possible personal injury, loss of life, or property damage.

NOTICE

Battery Charging Device

To prevent damage to a control system that uses an alternator or battery-charging device, make sure the charging device is turned off before disconnecting the battery from the system.

Electrostatic Discharge Awareness

NOTICE

Electrostatic Precautions

Electronic controls contain static-sensitive parts. Observe the following precautions to prevent damage to these parts:

- **Discharge body static before handling the control (with power to the control turned off, contact a grounded surface and maintain contact while handling the control).**
- **Avoid all plastic, vinyl, and Styrofoam (except antistatic versions) around printed circuit boards.**
- **Do not touch the components or conductors on a printed circuit board with your hands or with conductive devices.**

To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual *82715*, *Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules*.

Follow these precautions when working with or near the control.

1. Avoid the build-up of static electricity on your body by not wearing clothing made of synthetic materials. Wear cotton or cotton-blend materials as much as possible because these do not store static electric charges as much as synthetics.
2. Do not remove the printed circuit board (PCB) from the control cabinet unless absolutely necessary. If you must remove the PCB from the control cabinet, follow these precautions:
   - Do not touch any part of the PCB except the edges.
   - Do not touch the electrical conductors, the connectors, or the components with conductive devices or with your hands.
   - When replacing a PCB, keep the new PCB in the plastic antistatic protective bag it comes in until you are ready to install it. Immediately after removing the old PCB from the control cabinet, place it in the antistatic protective bag.

Chapter 1.
General Information

General

The 2057 Hydraulic Pump is a positive-displacement gear pump used with industrial gas turbines. It provides pressurized oil for operating hydraulic components such as Woodward's electrohydraulic actuators.

The pump is mounted on the turbine's gearbox and is driven by the turbine through the pump's splined drive shaft.

2057 Pump Specifications

Hydraulic Fluid	US MIL-L-23699 or MIL-L-7808
Filtration	10 µm
Inlet Pressure	14 kPa (2 psig) minimum
Discharge Pressure above Inlet	3206 kPa(d) (465 psid)
Environmental Specifications:	
Normal Hydraulic Fluid Temperature	+4 to +71 °C (+40 to +160 °F)
Normal Ambient Temperature	–7 to +66 °C (+20 to +150 °F)
Extreme Ambient Temperature	–40 to +116 °C (–40 to +240 °F) (permissible for a maximum of 2% of the 2057 pump's total service life)
Dry Weight	4.5 kg (10 lb) (approx.)
Drive Speed	6900 rpm maximum
Drive Rotation	counterclockwise (viewed from pump bottom)

Regulatory Compliance Specifications

European and International Compliance
Compliance with the following European Directives or standards does not qualify this product for application of the CE Marking:

ATEX Directive: The 2057 pump is exempt from the ATEX Directive 94/9/EC as non-electrical equipment bearing no potential ignition sources in accordance with EN 13463-1.

Machinery Directive: Compliant as a component with 2006/42/EC COUNCIL DIRECTIVE of 17 May 2006 on the approximation of the laws of the Member States relating to machinery.

Pressure Equipment Directive: Compliant as "SEP" per Article 3.3 to Pressure Equipment Directive 97/23/EC of 29 May 1997 on the approximation of the laws of the Member States concerning pressure equipment.

Chapter 2.
Installation, Calibration, and Maintenance

Installation

Figure 2-1 shows the overall dimensions of the control, and also the connections for the hydraulic lines.

The following are required for the installation of the 2057 pump:

- A 10 µm absolute filter must be located in the hydraulic supply line.
- The internal bypass requires that the oil bypass line extend below the oil level in the oil sump.
- The oil supply line should not contain an excessive number of fittings or any undersize fittings. The number of bends and elbows should be kept to a minimum and should not restrict oil flow. This is especially important for this gravity-fed unit.
- Be careful when installing the 2057 pump on the turbine gearbox. With the pump seated squarely on its mounting pad, the splined drive shaft must engage the teeth of the turbine drive gear with a free slip fit. No tightness is permitted.

NOTICE

To prevent damage to the 2057 pump and to maintain proper function, do not drop or set the control on the splined drive shaft. The shaft must freely slip into the mating drive coupling of the turbine gearbox.

⚠WARNING

External fire protection is not provided in the scope of this product. It is the responsibility of the user to satisfy any applicable requirements for their system.

⚠CAUTION

Due to typical noise levels in turbine environments, hearing protection should be worn when working on or around the 2057 pump.

⚠CAUTION

The surface of this product can become hot enough or cold enough to be a hazard. Use protective gear for product handling in these circumstances. Temperature ratings are included in the specification section of this manual.

Gravity Feed Oil Supply

The 2057 pump is designed to operate with a positive oil supply pressure provided by gravity feed from the oil source to the inlet port located on the side of the pump. Take great care to ensure that the pump's oil supply is not restricted. In addition to the general installation requirements stated above, the following conditions must be met:

- The oil supply tank should be several feet above the pump.
- Positive oil supply pressure at the side inlet port must be at least 14 kPa (2 psi) during pump operation.
- Oversized supply lines are recommended (–16 or –20).
- Keep lines as short as possible.

⚠WARNING

Inlet oil must remain within supply specifications stated in this chapter. Failure to maintain inlet oil at these specifications could result in inadequate oil supply and may result in cavitation. This condition can cause internal damage to the pump.

⚠WARNING

The total combined output of the pump (bypass and discharge ports) must be at least 7.6 L/min (2 US gal/min) at all times. This condition will provide a supply of fresh oil at the inlet port that is equal to the total amount discharged. This continuous supply of fresh oil is required to adequately cool the pump.

Calibration

DO NOT attempt to adjust the 2057 pump. The pump is calibrated by Woodward to exact specifications provided by the turbine manufacturer. The control cannot be repaired or calibrated in the field.

When requesting information or service help from Woodward, include in your communication the part number and serial number of your 2057 pump.

Maintenance

The oil for lubrication of moving parts and for the hydraulic supply pressure is normally supplied from the turbine's lubricating oil tank. A dedicated sump may be used when needed. In either situation, follow the turbine manufacturer's requirements for scheduled oil checks and fluid replacement.

There are no other maintenance requirements for the 2057 pump.

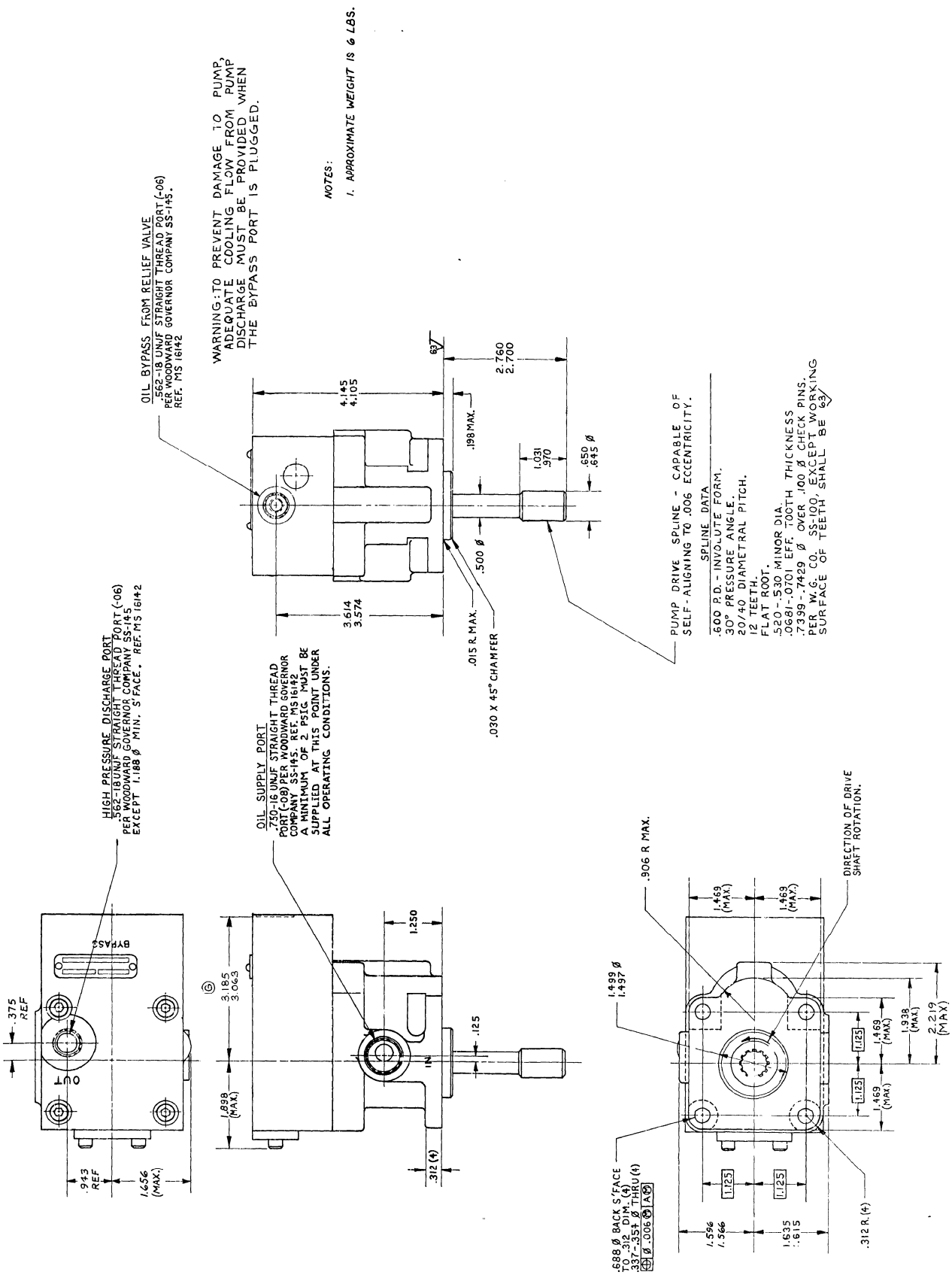


Figure 2-1. Outline Drawing

Chapter 3.
Principles of Operation

The 2057 pump is a positive-displacement gear pump with an integral pressure-regulating valve to control pump discharge pressure. The pump configuration is shown in Figure 3-1. Figure 3-2 illustrates the operating principle of the pump.

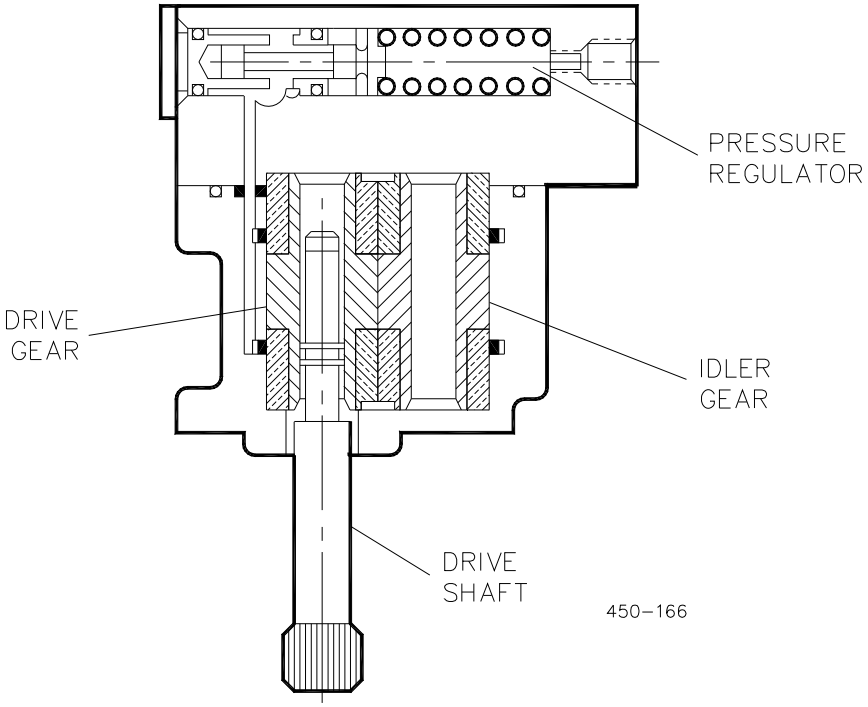


Figure 3-1. Typical 2057 Pump

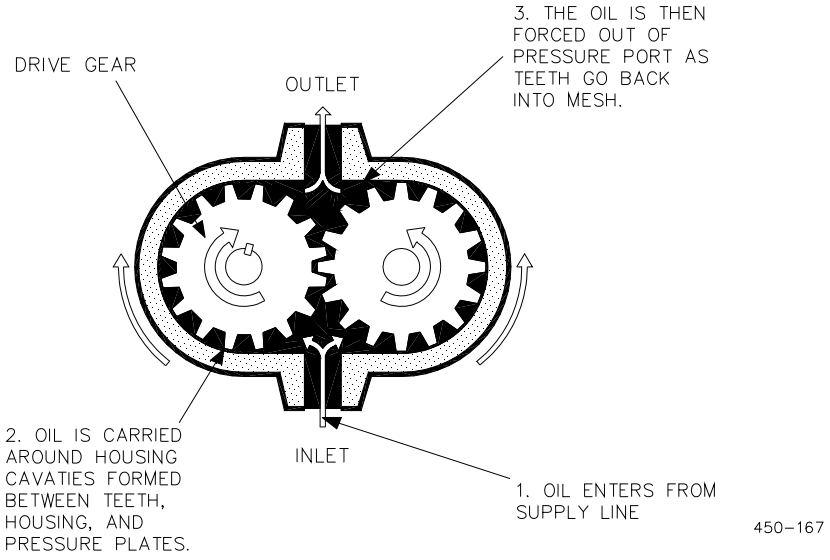


Figure 3-2. Typical Gear Pump

A positive-displacement pump will provide a given amount of output flow for every revolution. Except for leakage loss, this output flow will remain proportional to speed and will be independent of output pressure.

When operating in the steady-state configuration, the pump's output flow capabilities will exceed output requirements. To compensate for this condition, the pressure-regulating valve will allow the excess oil to flow to the bypass port and return to the oil supply sump.

When hydraulic components are operating in a transient condition, they may demand all the pump's output capabilities. Under this condition there will be little or no oil discharge at the bypass port.

When the 2057 pump is maintaining an oil output pressure of 3206 kPa(d) (465 psid) and an output flow of 26 L/min (7 US gal/min), the input power required to turn the pump's drive shaft will be approximately 1.5 kW (2 hp).

Figure 3-3 illustrates the speed versus flow curve of the 2057 pump.

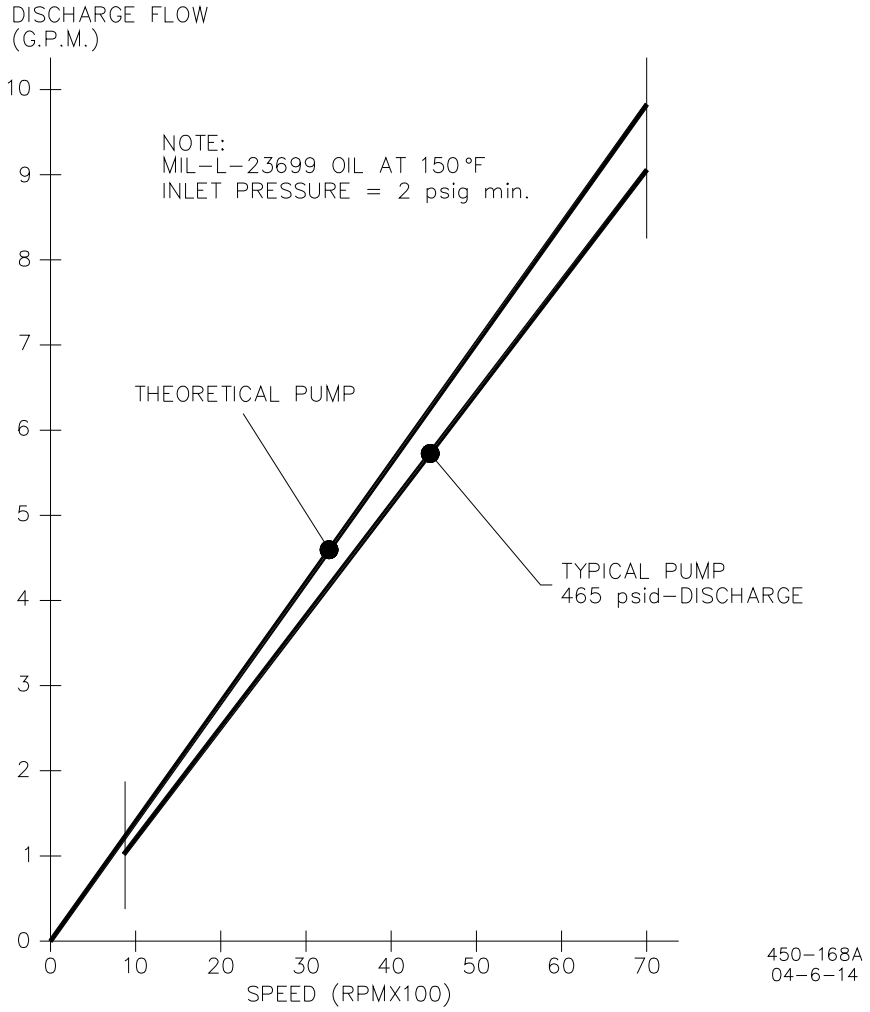


Figure 3-3. 2057 Pump Speed versus Flow Curve

The 2057 pump comes with an internal channel to direct part of the bypass flow from the pressure regulator to the pump inlet (see Figure 3-4).

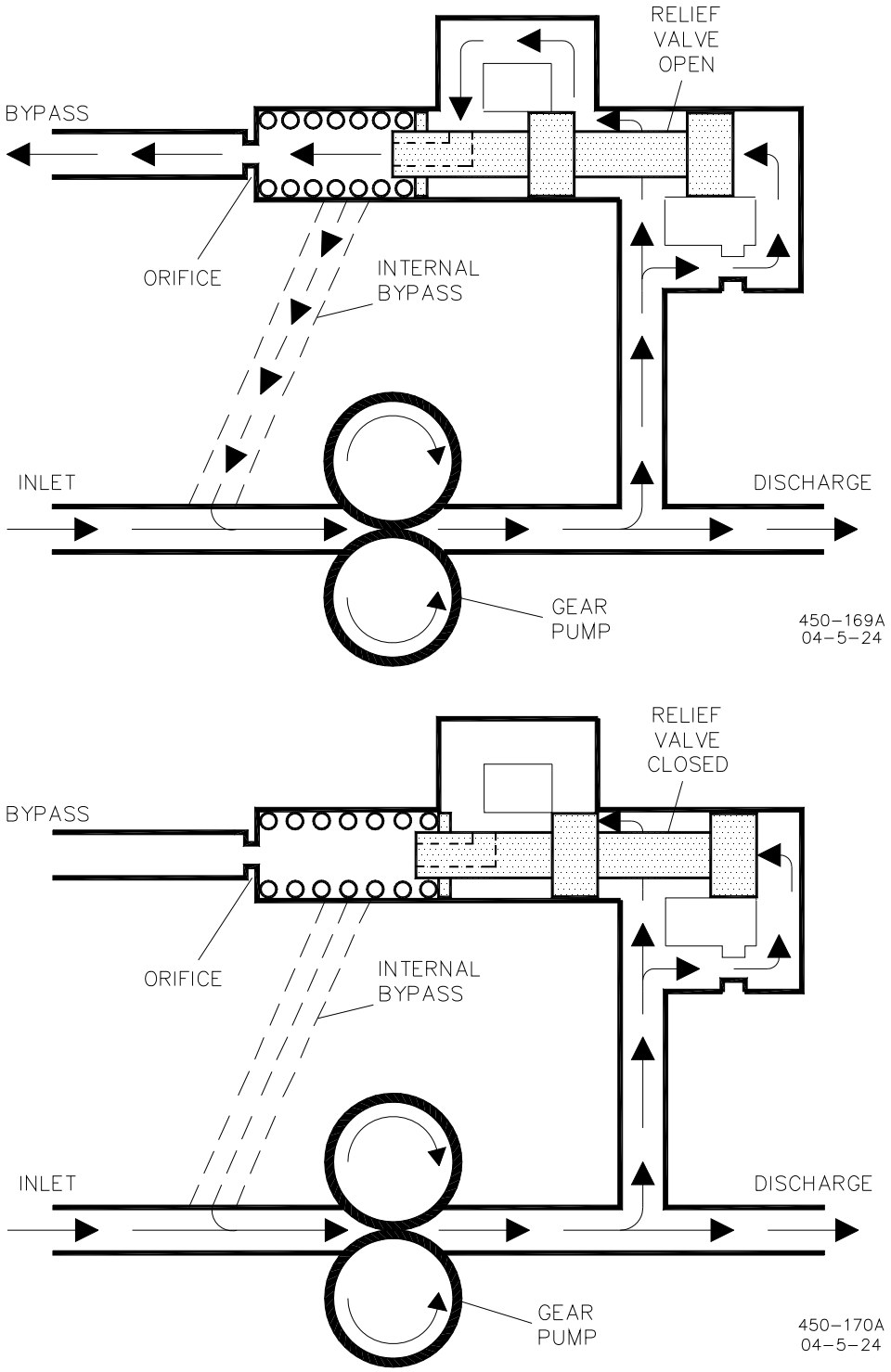


Figure 3-4. Typical 2057 Pump Schematic

Chapter 4.
Service Options

Product Service Options

If you are experiencing problems with the installation, or unsatisfactory performance of a Woodward product, the following options are available:

- Consult the troubleshooting guide in the manual.
- Contact the manufacturer or packager of your system.
- Contact the Woodward Full Service Distributor serving your area.
- Contact Woodward technical assistance (see "How to Contact Woodward" later in this chapter) and discuss your problem. In many cases, your problem can be resolved over the phone. If not, you can select which course of action to pursue based on the available services listed in this chapter.

OEM and Packager Support: Many Woodward controls and control devices are installed into the equipment system and programmed by an Original Equipment Manufacturer (OEM) or Equipment Packager at their factory. In some cases, the programming is password-protected by the OEM or packager, and they are the best source for product service and support. Warranty service for Woodward products shipped with an equipment system should also be handled through the OEM or Packager. Please review your equipment system documentation for details.

Woodward Business Partner Support: Woodward works with and supports a global network of independent business partners whose mission is to serve the users of Woodward controls, as described here:

- A **Full Service Distributor** has the primary responsibility for sales, service, system integration solutions, technical desk support, and aftermarket marketing of standard Woodward products within a specific geographic area and market segment.
- An **Authorized Independent Service Facility (AISF)** provides authorized service that includes repairs, repair parts, and warranty service on Woodward's behalf. Service (not new unit sales) is an AISF's primary mission.
- A **Recognized Engine Retrofitter (RER)** is an independent company that does retrofits and upgrades on reciprocating gas engines and dual-fuel conversions, and can provide the full line of Woodward systems and components for the retrofits and overhauls, emission compliance upgrades, long term service contracts, emergency repairs, etc.
- A **Recognized Turbine Retrofitter (RTR)** is an independent company that does both steam and gas turbine control retrofits and upgrades globally, and can provide the full line of Woodward systems and components for the retrofits and overhauls, long term service contracts, emergency repairs, etc.

You can locate your nearest Woodward distributor, AISF, RER, or RTR on our website at:

www.woodward.com/directory

Woodward Factory Servicing Options

The following factory options for servicing Woodward products are available through your local Full-Service Distributor or the OEM or Packager of the equipment system, based on the standard Woodward Product and Service Warranty (5-01-1205) that is in effect at the time the product is originally shipped from Woodward or a service is performed:

- Replacement/Exchange (24-hour service)
- Flat Rate Repair
- Flat Rate Remanufacture

Replacement/Exchange: Replacement/Exchange is a premium program designed for the user who is in need of immediate service. It allows you to request and receive a like-new replacement unit in minimum time (usually within 24 hours of the request), providing a suitable unit is available at the time of the request, thereby minimizing costly downtime. This is a flat-rate program and includes the full standard Woodward product warranty (Woodward Product and Service Warranty 5-01-1205).

This option allows you to call your Full-Service Distributor in the event of an unexpected outage, or in advance of a scheduled outage, to request a replacement control unit. If the unit is available at the time of the call, it can usually be shipped out within 24 hours. You replace your field control unit with the like-new replacement and return the field unit to the Full-Service Distributor.

Charges for the Replacement/Exchange service are based on a flat rate plus shipping expenses. You are invoiced the flat rate replacement/exchange charge plus a core charge at the time the replacement unit is shipped. If the core (field unit) is returned within 60 days, a credit for the core charge will be issued.

Flat Rate Repair: Flat Rate Repair is available for the majority of standard products in the field. This program offers you repair service for your products with the advantage of knowing in advance what the cost will be. All repair work carries the standard Woodward service warranty (Woodward Product and Service Warranty 5-01-1205) on replaced parts and labor.

Flat Rate Remanufacture: Flat Rate Remanufacture is very similar to the Flat Rate Repair option with the exception that the unit will be returned to you in “like-new” condition and carry with it the full standard Woodward product warranty (Woodward Product and Service Warranty 5-01-1205). This option is applicable to mechanical products only.

Returning Equipment for Repair

If a control (or any part of an electronic control) is to be returned for repair, please contact your Full-Service Distributor in advance to obtain Return Authorization and shipping instructions.

When shipping the item(s), attach a tag with the following information:

- return authorization number;
- name and location where the control is installed;
- name and phone number of contact person;
- complete Woodward part number(s) and serial number(s);
- description of the problem;
- instructions describing the desired type of repair.

Packing a Control

Use the following materials when returning a complete control:

- protective caps on any connectors;
- antistatic protective bags on all electronic modules;
- packing materials that will not damage the surface of the unit;
- at least 100 mm (4 inches) of tightly packed, industry-approved packing material;
- a packing carton with double walls;
- a strong tape around the outside of the carton for increased strength.

NOTICE

To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, *Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules*.

Replacement Parts

When ordering replacement parts for controls, include the following information:

- the part number(s) (XXXX-XXXX) that is on the enclosure nameplate;
- the unit serial number, which is also on the nameplate.

Engineering Services

Woodward offers various Engineering Services for our products. For these services, you can contact us by telephone, by email, or through the Woodward website.

- Technical Support
- Product Training
- Field Service

Technical Support is available from your equipment system supplier, your local Full-Service Distributor, or from many of Woodward's worldwide locations, depending upon the product and application. This service can assist you with technical questions or problem solving during the normal business hours of the Woodward location you contact. Emergency assistance is also available during non-business hours by phoning Woodward and stating the urgency of your problem.

Product Training is available as standard classes at many of our worldwide locations. We also offer customized classes, which can be tailored to your needs and can be held at one of our locations or at your site. This training, conducted by experienced personnel, will assure that you will be able to maintain system reliability and availability.

Field Service engineering on-site support is available, depending on the product and location, from many of our worldwide locations or from one of our Full-Service Distributors. The field engineers are experienced both on Woodward products as well as on much of the non-Woodward equipment with which our products interface.

For information on these services, please contact us via telephone, email us, or use our website: **www.woodward.com**.

How to Contact Woodward

For assistance, call one of the following Woodward facilities to obtain the address and phone number of the facility nearest your location where you will be able to get information and service.

Electrical Power Systems

Facility	Phone Number
Brazil	+55 (19) 3708 4800
China	+86 (512) 6762 6727
Germany	+49 (0) 21 52 14 51
India	+91 (129) 4097100
Japan	+81 (43) 213-2191
Korea	+82 (51) 636-7080
Poland	+48 12 295 13 00
United States	+1 (970) 482-5811

Engine Systems

Facility	Phone Number
Brazil	+55 (19) 3708 4800
China	+86 (512) 6762 6727
Germany	+49 (711) 78954-510
India	+91 (129) 4097100
Japan	+81 (43) 213-2191
Korea	+82 (51) 636-7080
The Netherlands	+31 (23) 5661111
United States	+1 (970) 482-5811

Turbine Systems

Facility	Phone Number
Brazil	+55 (19) 3708 4800
China	+86 (512) 6762 6727
India	+91 (129) 4097100
Japan	+81 (43) 213-2191
Korea	+82 (51) 636-7080
The Netherlands	+31 (23) 5661111
Poland	+48 12 295 13 00
United States	+1 (970) 482-5811

You can also locate your nearest Woodward distributor or service facility on our website at:

www.woodward.com/directory

Technical Assistance

If you need to telephone for technical assistance, you will need to provide the following information. Please write it down here before phoning:

Your Name	
Site Location	
Phone Number	
Fax Number	
Engine/Turbine Model Number	
Manufacturer	
Number of Cylinders (if applicable)	
Type of Fuel (gas, gaseous, steam, etc)	
Rating	
Application	
Control/Governor #1	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	
Control/Governor #2	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	
Control/Governor #3	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	

If you have an electronic or programmable control, please have the adjustment setting positions or the menu settings written down and with you at the time of the call.

Revision History

Changes in Revision A—

- Updated Compliance information (Machinery Directive)
- New Declaration of Incorporation

DECLARATION OF INCORPORATION
Of Partly Completed Machinery
2006/42/EC

Manufacturer's Name:	WOODWARD GOVERNOR COMPANY (WGC)	
Manufacturer's Address:	1000 E. Drake Rd. Fort Collins, CO, USA, 80525	3800 N. Wilson Ave. Loveland, CO, USA 80538
Model Names:	2057 Hydraulic Pump (8580-083 and similar)	
This product complies, where applicable, with the following Essential Requirements of Annex I:	1.1, 1.2, 1.3, 1.4, 1.5, 1.6, 1.7	

The relevant technical documentation is compiled in accordance with part B of Annex VII. Woodward shall transmit relevant information if required by a reasoned request by the national authorities. The method of transmittal shall be agreed upon by the applicable parties.

The person authorized to compile the technical documentation:

Name: Ralf Friedrich, Group Director, Quality, EPS
Address: Woodward GmbH, Handwerkstraße 29, 70565 Stuttgart, Germany

This product must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of this Directive, where appropriate.

The undersigned hereby declares, on behalf of Woodward Governor Company of Loveland and Fort Collins, Colorado that the above referenced product is in conformity with Directive 2006/42/EC as partly completed machinery:

MANUFACTURER

Signature

Suhail Horan
Full Name

Quality Manager
Position

WGC, Fort Collins, CO, USA
Place

26 - July - 2011
Date

We appreciate your comments about the content of our publications.

Send comments to: icinfo@woodward.com

Please reference publication 26270A.

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Email and Website—www.woodward.com

**Woodward has company-owned plants, subsidiaries, and branches,
as well as authorized distributors and other authorized service and sales facilities throughout the world.**

Complete address / phone / fax / email information for all locations is available on our website.

2013/3/Colorado