



# Product Manual 26329 (Revision AH, 5/2025) Original Instructions



# **Digital Valve Positioner**

**Instruction Manual** 

#### Released



Read this entire manual and all other publications pertaining to the work to be performed before installing, operating, or servicing this equipment.

Practice all plant and safety instructions and precautions.

Precautions

Revisions

Failure to follow instructions can cause personal injury and/or property damage.

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Any unauthorized modifications to or use of this equipment outside its specified mechanical, electrical, or other operating limits may cause personal injury and/or property damage, including damage to the equipment. Any such unauthorized modifications: (i) constitute "misuse" and/or "negligence" within the meaning of the product warranty thereby excluding warranty coverage for any resulting damage, and (ii) invalidate product certifications or listings.



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# Warnings and Notices

### **Important Definitions**



This is the safety alert symbol used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

- **DANGER** Indicates a hazardous situation, which if not avoided, will result in death or serious injury.
- **WARNING** Indicates a hazardous situation, which if not avoided, could result in death or serious injury.
- **CAUTION** Indicates a hazardous situation, which if not avoided, could result in minor or moderate injury.
- **NOTICE** Indicates a hazard that could result in property damage only (including damage to the control).
- **IMPORTANT** Designates an operating tip or maintenance suggestion.



Personal Protective Equipment

- The products described in this publication may present risks that could lead to personal injury, loss of life, or property damage. Always wear the appropriate personal protective equipment (PPE) for the job at hand. Equipment that should be considered includes but is not limited to:
- Eye Protection
- Hearing Protection
- Hard Hat
- Gloves
- Safety Boots
- Respirator

Always read the proper Material Safety Data Sheet (MSDS) for any working fluid(s) and comply with recommended safety equipment.



Be prepared to make an emergency shutdown when starting the engine, turbine, or other type of prime mover, to protect against runaway or overspeed with possible personal injury, loss of life, or property damage.

# **Electrostatic Discharge Awareness**

NOTICE	Electronic controls contain static-sensitive parts. Observe the following precautions to prevent damage to these parts:
Electrostatic Precautions	<ul> <li>Discharge body static before handling the control (with power to the control turned off, contact a grounded surface, and maintain contact while handling the control).</li> <li>Avoid all plastic, vinyl, and Styrofoam (except antistatic versions) around printed circuit boards.</li> <li>Do not touch the components or conductors on a printed circuit board with your hands or with conductive devices.</li> <li>To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules.</li> </ul>

Follow these precautions when working with or near the control.

- 1. Avoid the build-up of static electricity on your body by not wearing clothing made of synthetic materials. Wear cotton or cotton-blend materials as much as possible, as these do not store static electric charges as much as synthetics.
- 2. Do not remove the printed circuit board (PCB) from the control cabinet unless absolutely necessary. If you must remove the PCB from the control cabinet, follow these precautions:
  - Do not touch any part of the PCB except the edges.
  - Do not touch the electrical conductors, the connectors, or the components with conductive devices or with your hands.
  - When replacing a PCB, keep the new PCB in the plastic antistatic protective bag it comes in until you are ready to install it. After removing the old PCB from the control cabinet, immediately place it in the antistatic protective bag.

# **Regulatory Compliance**

#### **European Compliance for CE Marking:**

These listings are limited only to those units bearing the CE Marking.

EMC Directive:	Declared to Directive 2014/30/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to electromagnetic compatibility (EMC).
ATEX – Potentially Explosive Atmospheres Directive:	Directive 2014/34/EU on the harmonisation of the laws of the Member States relating to equipment and protective systems intended for use in potentially explosive atmospheres. Standard models: II 3 G, Ex nA IIC T4 Gc Dual Drive model: II 3 G, Ex nA IIC T4 Gc SIRA 14ATEX4088X

#### Other European Compliance:

Compliance with the following European Directives or standards does not qualify this product for application of the CE Marking:

**RoHS Directive:** Restriction of Hazardous Substances 2011/65/EU: Woodward Turbomachinery Systems products are intended exclusively for sale and use only as a part of Large Scale Fixed Installations per the meaning of Art.2.4(e) of directive 2011/65/EU. This fulfills the requirements stated in Art.2.4(c) and as such the product is excluded from the scope of RoHS2.

#### United Kingdom Compliance for UKCA Marking:

These listings are limited only to those units bearing the UKCA Marking. Units bearing the UKCA Mark in addition to the marking indicating Zone 2 are acceptable for use in UKEX Hazardous Locations.

- EMC: S.I. 2016 No. 1091: Electromagnetic Compatibility Regulations 2016
- **UKEX:** S.I. 2016 No. 1107: Equipment and Protective Systems Intended for use in Potentially Explosive Atmospheres Regulations 2016

#### **Other International Compliance**

IECEx: Certified for use in explosive atmospheres per Certificate: IECEx CSA 12.0013X Standard models: II 3 G, Ex nA IIC T4 Gc Dual Drive model: II 3 G, Ex nA IIC T4 Gc

#### North American Compliance:

These listings are limited only to those units bearing the appropriate marking. Note: DVP Dual Drive is not CSA certified.

> **CSA:** CSA Certified for use in USA and Canada Class I, Division 2, Groups A, B, C, and D, T4 Certificate 1682018

#### Marine Compliance (24 V DVP, IP66, 2-board configuration)

LR: Lloyd's Register Type Approval Certificate. For use in environmental categories ENV1, ENV2, and ENV3 as defined in Lloyd's Register Test Specification No. 1, December 2020 DNV: DNV Type Approval Certificate. DNV GL rules for classification - Ships and offshore units. Location classes: Temperature D, Humidity B, Vibration B, EMC A, Enclosure: Required protection according to relevant rules shall be provided upon installation on board.

This product is certified as a component for use in other equipment. The final combination is subject to acceptance by the authority having jurisdiction or local inspection.

Refer to your local authority having jurisdiction for installation wiring codes.

## **Special Conditions for Safe Use**

Wiring must be in accordance with North American Class I, Division 2 and European Zone 2, Category 3 wiring methods as applicable, and in accordance with the authority having jurisdiction.

Field wiring must be suitable for at least 95°C (203°F).

Protective Earth Grounding is required to be connected to the input PE Terminal.

Impact testing on DVP with IP66 enclosure was performed per IEC 60079-0, section 26.4.2, Low Impact Group II, 4 Joules on all parts except the external connectors. Product is identified with an "X" and manual specifies product must be installed in an area to protect against high impact, and connectors must be mechanically protected from impact.

DVP models with IP30 enclosure must be installed into a cabinet with an IP54 or higher rating when used in a Zone 2 hazardous location. The end user is responsible for providing a final enclosure that meets the requirements of a suitable protection method defined in IEC 60079 series. The IP54 cabinet shall be suitable for the full ambient temperature rating of the DVP model selected and properly sized, so that after installation the maximum surface temperature is less than 115°C to assure T4 temperature class.

The DVP shall not be installed in areas exceeding Pollution Degree 2, as defined in IEC 60664-1.

The user shall ensure that a minimum clearance of 6.4 mm between live parts and earthed metal is maintained.

Internal batteries located on the Communication Module (models with Ethernet option) are not to be charged and are not customer replaceable.

Transient protection for the DVP is to be provided externally by the end user. The transient protection device is to be set at a level not exceeding 140% of the peak rated voltage (150 Vdc). Transient protection is not required for equipment marked for 18 Vdc to 32 Vdc.



EXPLOSION HAZARD—Do not remove covers or connect/disconnect electrical connectors unless power has been switched off or the area is known to be non-hazardous.

Substitution of components may impair suitability for Class I, Division 2 or Zone 2.

AVERTISSEMENT	RISQUE D'EXPLOSION—Ne pas enlever les couvercles, ni raccorder / débrancher les prises électriques, sans vous en assurez auparavant que le système a bien été mis hors tension; ou que vous situez bien dans une zone non explosive. La substitution de composants peut rendre ce matériel inacceptable pour les emplacements de Classe I, Division 2 et/ou Zone 2.

Do not use any test points on the power supply or control boards unless the area is known to be non-hazardous.



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Ne pas utiliser les bornes d'essai du block d'alimentation ou des cartes de commande à moins de se trouver dans un emplacement non dangereux.

# Chapter 1. General Information

# Introduction

The Digital Valve Positioner (DVP) is a digital electronic position driver used to control actuation systems on reciprocating engines and turbines. The DVP is designed to control valves and actuators with either limited angle torque (LAT) or brushless DC (BLDC) motor types. The driver provides position output based on resolver feedback located on the valve or actuator. The DVP uses the latest in Woodward control architecture and a robust controller to provide high-speed precise valve control.

The DVP is designed for plug-and-play installations on many valve types. Woodward has integrated smart technology into the new generation of valves and actuators called an ID (identification) module. Upon connection to a valve or actuator equipped with an ID module, the DVP will automatically read critical valve-specific information to set up the driver. After this auto-detection and customer interface configuration, the DVP is ready for use.

The DVP is designed to accept many different types of input commands, including Single or Dual CAN, Analog Input (4–20 mA or 0–5 V), or Ethernet (if equipped). Woodward also provides a Service Tool that allows users to manipulate, configure, and monitor the DVP operation status.

The Woodward DVP is suitable for +24 VDC or +125 VDC input power supply operation and meets IP30 or IP66 environments. Contact Woodward for more details.

# **Purpose and Scope**

The purpose of this manual is to provide the necessary background information for installing and operating the Digital Valve Positioner (DVP) appropriately. Topics covered include mechanical installation, electrical wiring, software configuration (Service Tool), as well as troubleshooting information on the DVP.



Ensure that you have downloaded and are using the latest revision of this manual. Updates are available on the Woodward website at www.woodward.com

# **Intended Applications**

The Woodward DVP is a state-of the-art driver for electric actuation. It features a rugged and compact design. The DVP provides positioning based on a demand signal from the control systems, and it is designed for use with various Woodward valves and actuators. Multiple input type configurations allow the DVP to be used with many different turbine controllers. The driver supports redundant installations. The new generation DVP provides significant advancements over the earlier generation of the driver, including internal configurability to drive different Woodward products, such as, but not limited to the following:

Table 1-1. Valve Reference Manual

Actuators and Valves	Ref. Manual
Electric Gas Metering Valves (EGMV)	26305
Electric Water Metering Valve (EWMV)	26306
Electric Liquid Bypass Valve (ELBV)	26306
Large Electric Sonic Valve (LESV)	26419
GS16DR(Dual Resolver)	26418
LQ50	26739
ELA 21	35107
LQ25	26475
LQ25T, LQ25BP	26476
EM35MR/3103	26734
EM100/3151	40181
	Actuators and Valves Electric Gas Metering Valves (EGMV) Electric Liquid Metering Valve (ELMV) Electric Water Metering Valve (EWMV) Electric Liquid Bypass Valve (ELBV) Large Electric Sonic Valve (LESV) GS16DR(Dual Resolver) LQ50 ELA 21 LQ25 LQ25T, LQ25BP EM35MR/3103 EM100/3151

# **DVP Control Specifications**

# **General Specifications**

125 VDC DVP Model			
Description:	Digital Valve Positioner (DVP) IP30 and IP66 Model, Dual Drive Model		
Power Supply Input:	125 VDC +20%, -28% (90-150 VDC)		
Current Draw (Maximum):	Standard Models: 2 A steady state, 40 A peak for 200 ms, 240 W max DVP Dual Drive Model: 8 A transient for 10 s, 40 A peak for 500 ms, with 120 second cooldown 3 A steady state (current draw includes output current at maximum listed below)		
Output Current (Maximum)	<b>IP30 DVP</b> 40 A peak for up to 500 ms, with 30 second cooldown, 12 A steady state.	IP66 40 A peak for up to 500 ms and 12 A for up to 10 seconds with 30 sec. cooldown. 11 A steady state.	
(With Ethernet Option) 40 W nominal; 70 W @ Maximum He (This is the heat-load caused by the valve is being positioned near the m		Heat- Load ne DVP and occurs when the associated fuel maximum stop of the valve).	
Package Heat Dissipation:	(Without Ethernet Option) 40 W Nominal; 63 W @ Maximum Heat-Load (This is the heat-load caused by the DVP and occurs when the associated fuel valve is being positioned near the maximum stop of the valve).		
Mechanical Dimensions:	<b>IP30 DVP</b> 279 x 272 x 145 mm (11.0 x 10.7 x 5.7 inches)	<b>IP66 DVP</b> 483 x 311 x 111 mm (19.00 x 12.24 x 4.38 inches)	
Weight:	7.9 kg (17.5 lb)	6.94 kg (15.32 lb)	
24 Vdc DVP Model			
Description:	Digital Valve Positioner (DVP) IP30 and IP66 Model		
Power Supply Input:	24 Vdc +33%, -25% (18-32 Vdc)		
Current Draw (Maximum):	25 A peak for up to 500 ms, 10 A steady state, 240 W max (Current draw includes output current at maximum listed below)		
Output Current (Maximum):	25 A peak for up to 500 ms, with 30 sec cooldown, 15 A steady state		

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Package Heat Dissinction	<ul> <li>(With Ethernet Option)</li> <li>40 W nominal</li> <li>70 W @ Maximum Heat- Load</li> <li>(This is the heat-load caused by the DVP and occurs when the associated fuel valve is being positioned near the maximum stop of the valve).</li> </ul>	
Package Heat Dissipation:	(Without Ethernet Option) 40 W Nominal 63 W @ Maximum Heat-Load (This is the heat-load caused by the valve is being positioned near the	e DVP and occurs when the associated fuel maximum stop of the valve).
Mechanical Dimensions:	<b>IP30 DVP</b> 279 x 272 x 145 mm (11.0 x 10.7 x 5.7 inches)	<b>IP66 DVP</b> 483 x 311 x 111 mm (19.00 x 12.24 x 4.38 inches)
Weight:	7.9 kg (17.5 lb)	6.94 kg (15.32 lb)

# **Environmental Specifications**

Ambient Operating Temperature:	-40 to +55°C (-40 to +131°F) with Ethernet option -40 to +70°C (-40 to +158°F) without Ethernet option. DVP Dual Drive	
Storage Temperature:	-40 to +105°C (-40 to +221°F)	
Humidity:	0 to 100% non-condensing	
Mechanical Vibration:	Woodward Specification RV5 (0.04 G²/Hz, 10–500 Hz, 2 hours/axis, 1.04 Grms)	
Mechanical Shock:	Woodward Specification MS2 (30 G, 11 ms Half Sine Pulse)	
EMI/RFI Specification:	EN61000-6-2: Immunity for Industrial Environments EN61000-6-4: Emissions for Industrial Environments Woodward imposed requirements: Conducted Low Frequency Immunity, 50 Hz – 10 kHz	
Impact Protection (See Regulatory Compliance section for Special Conditions):	<ul> <li>IP30 DVP</li> <li>Not provided. A suitable cabinet must be selected for Zone 2 hazardous locations.</li> <li>IP66 DVP, Dual Drive</li> <li>Suitable for areas where there is a low risk of mechanical impact (4J per IEC 60079-0 cl. 26.4.2); external connectors must be mechanically protected from impact.</li> </ul>	
Environmental Protection (See Regulatory Compliance section for Special Conditions):	<ul> <li>IP30 DVP</li> <li>IP30 per IEC 60529. A suitable cabinet must be selected for Zone 2 hazardous locations.</li> <li>IP66 DVP, Dual Drive</li> <li>IP66 per IEC 60529 and IEC 60079 series for Zone 2 hazardous locations.</li> <li>Door latch covers must remain closed in service for optimum protection.</li> </ul>	

# Chapter 2. Installation

	EXPLOSION HAZARD—Do not remove covers or connect/disconnect electrical connectors unless power has been switched off or the area is known to be non-hazardous.
	EXPLOSION HAZARD - For installation in hazardous locations, carefully review all requirements and limitations in the Regulatory Compliance section for Special Conditions of Safe Use.
	If welding in the area of the DVP, disconnect all cables, and verify the DVP and actuator chassis is grounded prior to conducting the welding.
NOTICE	Due to the hazardous location listings associated with this product, proper wire type and wiring practices are critical to operation.
	If the gland plates are modified to provide input and/or output connections to the DVP, verify that the hardware used for the wiring connections is in accordance with the authority having jurisdiction or local inspection and will not compromise the IP66 rating of the enclosure.
	The DVP must be grounded for safety and EMC compliance (see Mechanical Installation Requirements).

Make all required electrical connections based on the wiring diagrams in Chapter 3.

# **Shielding Requirements**

The use of shielded-twisted cabling is required where indicated by the control wiring diagram to ensure EMC compliance. Terminate the cable shield as indicated by control wiring diagram using the installation notes described below.

# **Grounding Requirements**

IP30 DVP - The chassis is intended to be grounded through the low impedance mechanical mounting interface for proper EMC performance. Additionally, the PE terminal ( ) must be connected to PE ground to ensure safety compliance. Note: If the IP30 enclosure is mounted on vibration isolators, the EMC ground must be provided using a short, low-impedance strap or cable (typically >12 AWG/3 mm<sup>2</sup> and <18"/46 cm in length) connected to the mounting hardware.

IP66 DVP - The chassis is intended to be grounded using a short, low-impedance strap or cable (typically >12 AWG/3 mm<sup>2</sup> and <18"/46 cm in length) connected to the designated EMC ground terminal ( $\frac{1}{2}$ ). Additionally, the PE terminal (  $\stackrel{\textcircled{}}{=}$  ) must be connected to PE ground to ensure safety compliance.

# Wiring Installation Notes

# NOTICE

Refer to the valve manual for a detailed plant wiring diagram for your wiring installation.

- Connect all wires as shown in the plant-wiring diagram for the appropriate actuator type (Table 1-1 for valve reference manual).
- Load terminations should be applied accordingly.
- Apply general practice to ensure cables are checked from point to point. Motor and resolver impedance are verified from line power to ground.
- Wires exposed beyond the shield should be as short as possible, not exceeding 2 inches (51 mm).
- The shield termination wire (or drain wire) should be kept as short as possible, not exceeding 2 inches (51 mm), and where possible the diameter should be maximized.
- Installations with severe electromagnetic interference (EMI) may require additional shielding precautions. Contact Woodward for more information.

Failure to provide shielding can produce future conditions which are difficult to diagnose. Proper shielding at the time of installation is required to ensure satisfactory operation of the product.

Verify details concerning installation mounting requirements, and ground straps, lock washers, etc.

# **Mechanical Installation Requirements**

This section provides the general information for mounting location selection, installation, and wiring of the Digital Valve Positioner (DVP).

### **Unpacking the Shipping Carton**

- Before unpacking the control, refer to the inside front cover of this manual and to the Regulatory Compliance page for warnings and cautions. Be careful when unpacking the control. Check for signs of damage such as bent or dented panels, scratches, and loose or broken parts. If any damage is found, immediately notify the shipper.
- The DVP is shipped from the factory in an anti-static foam-lined carton. This carton should always be used for transport of the DVP when it is not installed. Read the Electrostatic Discharge Awareness page before handling the DVP.
- Check for and remove all manuals, connectors, mounting screws, and other items before discarding the shipping box.



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## **General Installation and Mounting Considerations**

When selecting a location for mounting the DVP consider the following:

- Protect the unit from direct exposure to water or a condensation-prone environment.
- The DVP is designed for installation in a low vibration environment. If installed in vibration levels above normal control room levels, the DVP should be vibration isolated from engine and generator vibrations above 50 Hz. See Grounding Requirements above.
- Install the DVP in an area where temperatures will not exceed those listed in Specifications section for the selected options (enclosure, Ethernet).
- The DVP is designed to mount to a metal surface to allow heat from the DVP to be conducted to the metal mounting surface.
- Provide adequate ventilation for cooling. Shield the unit from radiant heat sources.
- Allow adequate space around the unit for servicing and cable routing (Figure 2-1).
- Do not install near high-voltage or high-current devices.
- Install the DVP in an area where there is a protection from outside contamination.
- Provide a 1 inch (25 mm) clearance from the IP30 DVP to other hardware when selecting a mounting location. The IP30 DVP model can be mounted in any orientation.
- The IP66 DVP enclosure can be mounted in any orientation. However, orientation may be used to limit risk of impact to external connectors when installing in Zone 2 hazardous locations. See Regulatory Compliance section for Special Conditions.
- For maximum thermal performance, the IP30 DVP must be mounted on a vertical surface such that the wires exit out the positioner from an upward and downward direction. See direction indication in Figure 2-1.
- Verify that cable lengths do not exceed lengths specified in the electrical I/O section of this manual.



#### Wire Preparation and Connector Screw Torque Drive Recommendation

We recommend that you follow wiring preparation and terminal block screw drive torque specifications for all DVP input/output terminal block installations.

Specification	I/O Terminal Block	Power Terminal Blocks
Wire Gauge	20 – 16 AWG (0.5 – 1.0 mm²)	8 AWG (8 mm²)
Wire Strip Length	0.25 – 0.300 Inches (6.4–7.6 mm)	0.45 – 0.55 Inches (11.4–14.0 mm)
Recommended Torque drive on the Terminal Block Connector	2.5 – 3.5 lb-in (0.3 – 0.4 N·m)	10 – 12 lb-in (1.1 – 1.4 N∙m)

Table 2-1. Wire Hookup Guideline

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## **Connector Kits**

The DVP is shipped with mating connectors for all input and output connectors. However, in some applications where an extra set of connectors is needed, Woodward carries a DVP connector kit as shown on Table 2-2.

Table 2-2. Connector Kit Driver Descriptions

Connector Kits	Generic Driver Description
6995-1063	DVP, IP66 Conduit in, Circular output
8923-1288	DVP, 125 VDC IP30, TB input, TB output
8923-1318	DVP, 125 VDC, IP30, TB input and Circular connector output.
8923-1337	DVP, 125 VDC, IP66 Conduit in, and Conduit out
8923-1654	DVP, 24 VDC, IP66 Conduit In and conduit out
8923-1656	DVP, 24 VDC, IP30, TB in and Circular out
8923-1657	DVP, 24 VDC, IP30, TB in and TB out

#### **Mounting Hardware Kits**

The DVP IP-30 is shipped with the mounting hardware kit in Table 2-3. The kit includes the necessary mounting screws and hardware to mount the DVP. In some case where more mounting hardware is needed, we recommend that 1/4-20 socket head cap screws be used for the mounting. If metric hardware is required, we recommend that M6 socket head cap screws be used. Make sure to torque the mounting hardware to 80 lb.-in (9.0 N.m).

Table 2-3.	Mounting H	lardware	Kit I	nformation
------------	------------	----------	-------	------------

Hardware Kit Part Number	Applicable to DVP	Specification
8923-1136		User shall apply the following torque specification to ensure screw is securely mounted.
(4 x 1 " (25 mm) long 4 x flat washers.)	DVP IP30 box.	80 lb-in (9.0 N.m)
Not provided (Woodward recommends using a #10 screw for mounting)	DVP IP66	User will determine the length of the mounting screw and panel. Apply proper torque to suit the application and location.

## Door Opening and Close (IP66 version)

To open the door, use a large flathead screwdriver to turn the latch insert slot approximately a quarter turn to the proper direction shown on device cover. Opposite motion between latches is required (see Figure 2-1). It may be necessary to push on the door while turning the latch to relieve some of the pressure applied by the door gasket. To fully open device lid, both latch slot lines should point to the UNLOCK or OPEN symbol. When closing the door, make sure both latches are fully turned to the LOCK or CLOSED position for proper device sealing.









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# **Configuration Options**

Table 2-4. DVP IP-30 Enclosure Information



The DVP in IP-30 Enclosure is available in multiple configurations

# **Configuration Options**

- 125 VDC or 24 VDC Power Input options
- Circular Connector or Terminal Block options
- Dual resolvers or triple resolvers in redundancy option.
- With or without EGD Ethernet Communication Option.

# **Mechanical Specification**

- Dimension 279x272x145 mm (11.0x10.7x5.7 inches)
- Weight -7.9 kg (17.5 lb)

## <u>Features</u>

- Analog or Digital Demand Input
- Triple redundant EGD (Ethernet) or dual redundant CANopen with Analog backup option.
- ID Module Compatibility
- Configurable settings available by using Service Tool.
- Configurable Discrete Inputs/outputs.



Figure 2-2. DVP Circular Connector Outline Drawing (Top View)

## **Terminal Locations**

All terminals and connectors are located on the ends of the DVP extruded chassis. Figure 2-2 shows both end views of the Circular Connector DVP to help orient I/O to chassis location. For EMC compliance, the DVP must be mounted with low impedance bond to Earth ground.

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Figure 2-4. DVP IP30 Output Connectors



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24VDC DVP TERMINAL BLOCK







INPUT/OUPUT CONNECTORS		ACTUATOR INTER	RFACE CONNECTORS	
TB2-POWER INPUT POWER 1 PWR1+ 2 PWR1- 3 PWR2+ 4 PWR2-	DB-9 RS-232 SERVICE PORT 1 NC 2 DRV TXD/PC 3 DVR RXD/PC 4 NC 5 GND 6 NC 7 NC 8 NC 9 NC	RJ-45, 8 PINS ENET #1,2,3 TXD 1 RXD + 2 RXD - 7 XD 3 TXD + 4 NC 5 NC 6 TXD - 7 NC 8 NC	J1 CIR. CON MOTOR CONFIC THIS PORT CAN BE C EITHER BRUSHLESS 1 L1 2 GROUND 6 NC 4 L3 5 L2 W SHIELD GND (BRUSHLESS DC	NECTOR GURATION CONFIGURED TO DRIVE OR LAT MOTOR 1 MOTOR (+) 2 GROUND 6 NC 4 NC 5 MOTOR (-) SHIELD GND
TB5-A (TOP 9 PI 11 ANALOG IN + 12 ANALOG IN - 13 ANALOG IN S 14 NC 15 NC 16 NC 17 PWM MPU + 18 PWM MPU - 19 PWM MPU SH	TB5 CONNECTOR NS) TB5-B 20 DIS 21 DIS 22 DIS 23 DIS 24 DIS 25 DIS 26 DIS 27 DIS 28 DIS	(BOTTOM 9 PINS) SCRETE IN1 SCRETE IN2 SCRETE IN3 SCRETE IN4 SCRETE IN5 SCRETE IN ISO GND SCRETE IN ISO GND SCRETE IN ISO GND SCRETE IN SHD	MOTOR) J2 CIR. CO RESOLVI 1 EXC 2 EXC 3 COS 4 COS 5 SIN 6 SIN 7 N/C 8 N/C 8 N/C	NNECTOR ER 1 + - -
TB6-A (TOP 8 PIN           29         CAN1 TERMII           30         CAN1 TERMII           31         CAN1 HI IN           32         CAN1 LOW IN           33         CAN1 HI OUT           34         CAN1 LOW O           35         CAN1 LOW O           36         CAN1 SO GN           36         CAN1 SHLD	TB6 CONNECTOR           S)         TB6-B (I           NATION JPR         37 C/           VATION JPR         38 C/           I         40 C/           UT         42 C/           ID         43 C/           44 C/	BOTTOM 8 PINS) AN2 TERMINATION JPR AN2 TERMINATION JPR AN2 HI IN AN2 LOW IN AN2 HI OUT AN2 LOW OUT AN2 ISO GND AN2 SHLD	10 SHIE J3 CIR. CC RESOLVER 2 1 COS 2 COS 3 SIN 4 SIN 5 EXC 6 EXC 7 ID PV 8 ID PV	LD(S) NNECTOR 2 /ID MODULE + - - - - - - - - - - - - -
TB7-A (TOP 10 P	TB7 CONNECTOR INS) TB7-B	(BOTTOM 10 PINS)	9 ID C/ 10 ID C/ 11 N/C	AN3 HI AN3 LO
45       RS485 HI TER         46       RS485 HI TER         47       RS485 HI IN         48       RS485 LO IN         49       RS485 HI OUT         50       RS485 LO OU         51       RS485 LO TEI         52       RS485 LO TEI         53       RS485 ISO GN         54       RS485 SHLD	MINATION JPR MINATION JPR 56 DI 57 DI 58 DI 59 DI 7 CONTRON JPR 61 DI 62 AV 63 AV 64 N/	SCRETE OUT1 + SCRETE OUT1 - SCRETE OUT1 SHLD SCRETE OUT2 + SCRETE OUT2 - SCRETE OUT2 - SCRETE OUT2 SHLD VALOG OUT+ VALOG OUT- VALOG SHLD C	J4 CIR. COI 13 N/C 13 N/C 14 SHIE J4 CIR. COI THIS RESOLVER ONLY USE IN 3 RI RESOLVE 1 EXC 2 EXC 3 COS 4 COS 5 SIN 6 SIN 7 SHIE	THE CONNECTOR CONNECTOR ESOLVER APPL. R 3 + - - + - - - - - - - - - - - - - - -

Figure 2-6. IP30/IP66, DVP Circular Connector Pinout Diagram

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# INPUT/OUTPUT CONNECTORS

TB2-POWER INPUT POWER 1 PWR1+ 2 PWR1- 3 PWR2+ 4 PWR2-	DB-9 RS-232 SERVICE PORT	RJ-45, 8 PINS ENET #1,2,3 C RXD + C RXD + 2 RXD - 2 RXD - 2 RXD - 3 TXD + 4 NC 5 NC 6 TXD - 7 NC 8 NC		
TB5 CONNECTORTB5-A (TOP 9 PINS)TB5-B (BOTTOM 9 PINS)11ANALOG IN +2012ANALOG IN -2113ANALOG IN SHD2213ANALOG IN SHD2214NC2315NC2416NC2517PWM MPU +2618PWM MPU -2719PWM MPU SHD2819PWM MPU SHD2819PWM MPU SHD2819PWM MPU SHD10				
I	B6 CONNECTOR			
TB6-A (TOP 8 PINS 30) CAN1 TERMIN 31) CAN1 TERMIN 32) CAN1 HI IN 33) CAN1 HI OUT 34) CAN1 HI OUT 34) CAN1 LOW OU 35) CAN1 ISO GNU 36) CAN1 SHLD	TB6-B           ATION JPR         37 0           ATION JPR         38 0           390 0         40 0           41 0         41 0           17         42 0           0         43 0	(BOTTOM 8 PINS) CAN2 TERMINATION JPR CAN2 TERMINATION JPR CAN2 HI IN CAN2 LOW IN CAN2 LOW IN CAN2 LOW OUT CAN2 LOW OUT CAN2 SHLD		
	TB7 CONNECTO	R		
TB7-A (TOP 10 PI	NS) TB7-	B (BOTTOM 10 PINS)		
45 RS485 HI TERI 46 RS485 HI TERI 47 RS485 HI TERI 47 RS485 HI IN 48 RS485 LO IN 49 RS485 HI OUT 50 RS485 LO OUT 51 RS485 LO TER 52 RS485 LO TER 53 RS485 ISO GN 54 RS485 SHLD	MINATION JPR 55 MINATION JPR 56 57 58 59 60 MINATION JPR 61 MINATION JPR 62 0 63 64	DISCRETE OUT1 + DISCRETE OUT1 - DISCRETE OUT1 SHLD DISCRETE OUT2 + DISCRETE OUT2 - DISCRETE OUT2 SHLD ANALOG OUT+ ANALOG OUT- ANALOG SHLD N/C		

# ACTUATOR INTERFACE CONNECTORS

J2 CIR CONNECTOR			
	RES	OLVER 1	
	1	EXC +	
	2	EXC -	
	3	COS +	
	4	COS -	
	5	SIN +	
	6	SIN -	
	7	SHIELD(S)	
J3 CIR CONNECTOR			
RESOLVER 2 (LVDT) / ID MODULE			
1 EXC +			
		5110	



#### J4 CIR CONNECTOR THIS RESOLVER CONNECTOR USED IN DUAL MOTOR RESOLVER

1	COS/B +
2	COS/B -
3	SIN/A+
4	SIN/A -
5	EXC +
6	EXC -
7	ID PWR +
8	ID PWR -
9	ID CAN3 HI
10	ID CAN3 LO
11	N/C
12	N/C
13	N/C
14	SHIELD(S)

J5 CIR CONNECTOR THIS RESOLVER CONNECTOR

	USED IN		
	DUAL DVP APPL		
[	1	CAN1 HIGH	
[	2	CAN1 LOW	
[	3	CAN1 COMMON	
[	4	RS485 HIGH	
[	5	RS485 LOW	
[	6	RS485 COMMON	
[	7	SHIELD	

Figure 2-7. IP30/IP66, Dual DVP, Circular Connector Pinout Diagram

## INPUT/OUTPUT CONNECTORS

TB2-POWER INPUT POWER 1 PWR1+ 2 PWR1- 3 PWR2+ 4 PWR2-	DB-9 RS-232 SERVICE PORT 1 NC 2 DRV TXD/PC RXD 3 DVR RXD/PC TXD 4 NC 5 GND 6 NC 7 NC 8 NC 9 NC	RJ-45, 8 PINS ENET #1,2,3 1 RXD + 2 RXD - 3 TXD + 4 NC 5 NC 6 TXD - 7 NC 8 NC	
TB5 CONNECTOR			
TB5-A (TOP 9 PINS)	) TB5-B (BOT	TOM 9 PINS)	
11         ANALOG IN +           12         ANALOG IN -           13         ANALOG IN SHE           14         NC           15         NC           16         NC           17         PWM MPU +           18         PWM MPU -           19         PWM MPU SHD	20 DISCRE 21 DISCRE 22 DISCRE 23 DISCRE 24 DISCRE 25 DISCRE 26 DISCRE 27 DISCRE 28 DISCRE 28 DISCRE	TE IN1 TE IN2 TE IN3 TE IN4 TE IN5 TE IN ISO GND TE IN ISO GND TE IN ISO GND TE IN SHD	

TB6 CONNECTOR			
TB6-A (TOP 8 PINS)	B6-B (BOTTOM 8 PINS)		
29 CAN1 TERMINATION JPR 30 CAN1 TERMINATION JPR 31 CAN1 HI IN 32 CAN1 LOW IN 33 CAN1 HI OUT 34 CAN1 LOW OUT 35 CAN1 ISO GND 36 CAN1 SHLD	37CAN2 TERMINATION JPR38CAN2 TERMINATION JPR39CAN2 HI IN40CAN2 LOW IN41CAN2 HI OUT42CAN2 LOW OUT43CAN2 ISO GND44CAN2 SHLD		
TB7 CONNECTOR			
TB7-A (TOP 10 PINS)	TB7-B (BOTTOM 10 PINS)		
45       RS485 HI TERMINATION JPR         46       RS485 HI TERMINATION JPR         47       RS485 HI IN         48       RS485 LO IN         49       RS485 HI OUT         50       RS485 LO OUT         51       RS485 LO TERMINATION JPR         52       RS485 LO TERMINATION JPR         53       RS485 ISO GND         54       RS485 SHLD	55DISCRETE OUT1 +56DISCRETE OUT1 -57DISCRETE OUT1 SHLD58DISCRETE OUT2 +59DISCRETE OUT2 -60DISCRETE OUT2 -61ANALOG OUT+62ANALOG OUT+63ANALOG SHLD64N/C		

## ACTUATOR INTERFACE CONNECTORS



Figure 2-8. IP30/IP66, DVP, Terminal Block Pinout



Figure 2-9. 24 VDC, IP30, DVP, Terminal Block Pin Out



#### Table 2-5. 24 V/125 VDC, IP66 DVP







DVP Enclosure that meets the IP66 environment is available in multiple configurations:

# **Configuration Options**

- 125 VDC or 24 VDC Power Input
   Option
- One-output circular connector gland plate and an input blank gland plate option. This option is recommended for using with premade valve interface cable.
- Two blank gland plate configuration options. This option is recommended for conduit entry application.
- With or without EGD Ethernet Communication option.
- Dual Drive Option

## Features

- Demand Input signal
  - Analog
  - Digital
- Redundancy capability
  - CANopen with Analog backup
  - o EGD (Ethernet) redundancy
- ID Module Capability
- Configurable and setting through Service Tool
- Software configurable Discrete Inputs and Outputs

# **Mechanical Specification**

- Dimensions: 483 X 311 X 111 mm (19.0 X 12.24 X 4.38 inches)
- Weight: 6.94 kg (15.32 lb)







Figure 2-11. DVP IP66, 24 V/125 VDC Circular Connectors









Figure 2-13. DVP IP66 Blank Gland Plate Cutouts Recommendation ("Detail A")



Figure 2-14. DVP IP66 for Dual Drive Applications, 125 VDC with Circular Connectors







DETAIL A SUGGESTED CUSTOMER-CUT CONDUIT CUTOUTS CONDUIT CENTERLINE SPACING (SEE TABLE 1) 1.608 [40.84] 0 0 0 0 Ω റ 0 0 0 CONDUIT CUTOUT HOLE SIZE (SEE TABLE 2) TABLE 1 CONDUIT TREAD SIZE <sup>3</sup>/4 <sup>1</sup>/<sub>2</sub> 1<sup>1</sup>/4 1 1<sub>/2</sub> 1.570 [39,88] ---3/4 1.680 [42,67] 1,790 [45,47] \_ \_

TABLE 2				
CONDUIT TREAD SIZE	KNOCKOUT DIAMETER			
	MINIMUM	NOMINAL	MAXIMUM	
1/2	0.859 [21.82]	0.875 [22.23]	0.906 [23.01]	
3/4	1.094 [27.79]	1,109 [28,17]	1,141 [28,98]	
1	1,359 [34,52]	1.375 [34.93]	1.406 [35.71]	
1 <sup>1</sup> /4	1,719 [43.66]	1.734 [44.04]	1.766 [44.86]	

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Figure 2-16. DVP IP66 for Dual Drive Applications, Gland Plate Cutout Recommendations

-

2,500 [63,50]

1

1<sup>1</sup>/4

1,850 [46,99]

2,030 [51,56]

1,960 [49,78]

2,150 [54,61]

2,130 [54,10]

2,320 [58,93]

To remove the gland plate on the Dual DVP configurations, please use the following procedure to prevent damage to the unit.



Figure 2-17. Remove Internal Drive Synchronization Harness from Terminal Blocks

Loosen the screws holding the TB6\_B and TB7\_A terminal blocks in position as shown in Figure 2-16. Remove both terminal blocks leaving the terminal block headers attached to the harness connected to the gland plate. As shown in Figure 2-17, remove the screw attaching the right grounding strap from the DVP Enclosure. Remove the screws attaching the right gland plate of the DVP as shown in Figure 2-18. Remove the gland plate.



Figure 2-18. Remove Internal Drive Synchronization Harness



Figure 2-19. Gland Plate Retention Screws

Machine or punch the gland plate for the size necessary to accommodate the power and signal glands or conduit fittings. Install these fittings in accordance with the manufacturer's instructions. Replace the gland plate in the reverse order. Tighten the fasteners in accordance with the following table.

Table 2-6. Fastener Locations and	Recommended Torque
-----------------------------------	--------------------

Fastener Location	Recommended Torque
Gland Plate Retention Screws	13.5 to 16.5 in-lb (1.53 to 1.86 N-m)
Grounding Strap Retaining Nut	13.5 to 16.5 in-lb (1.53 to 1.86 N-m)
Terminal Block Retaining Screws	2.5-3.5 in-lb (0.3-0.4 N-m)



Figure 2-20. DVP IP66 Circular Connector Internal Enclosure Wire Routing



Figure 2-21. DVP IP66 Internal Board Stack—I/O and Power Interface

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Figure 2-22. DVP IP66 Internal Board Stack—Actuator Interface Side

# Chapter 3. Electrical I/O

# **Power Supply Inputs**

The DVP is designed with redundant power supply inputs. These inputs share a common ground and are isolated from chassis ground. This option allows for redundancy in wiring, connectors, and power sources if the power sources share a common ground. If one of the inputs is lost, drops low, or experiences temporary power loss, the other power input will take over without being affected by the first input. The user is provided with four terminals (each terminal is sized for up to 8 AWG wire), two plus and two minus. The DVP requires a power supply capable of the specified voltages and current levels. Please see Table 3-1 for power and fusing information necessary for safe and reliable operation of the DVP.



NOTICE	Overcurrent protection devices recommended in this manual are intended to provide protection against faults which result in increased current flow, and therefore, increased heating and the probability of the start and spread of fire.
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Table 3-1a. DVP Power Requirements (125 VDC)

Valve Type	LERA (GS150) LELA Based Actuators (LESV, ELMV, EWMV, ELBV, EGMV)	ELA21	LQ25/LQ25B/ LQ25BP/ GS16DR	LQ50
Input	90 to 150 VDC (120 V nominal)			
Voltage				
Steady				
State	2.6 A	2 A	3 A	2A
Current	2.073	273	071	2
Continuous				
Transient	14 A for 250 ms	8 A for 10 Sec	5 A for 100 ms	6A for 50 ms
Current				
Fuse	15 A, 250 V Slow Blow, minimum l²t rating 1000 A²s		10 A, 250 V Slow Blow, minimum I²t rating 500 A²s	10 A, 250 V Slow Blow, minimum I²t rating 500 A²s
Circuit Breaker	20 A, 250 V minimum		10 A, 250 V minimum	10 A, 250 V minimum
Valve Type	EM35 Actuator (EM35MR 3103/3171, EM100/3151)	LQ25/LQ25B/LQ25BP		
-------------------------	---	---	--	
Input Voltage Range	18 V to 32 VDC ( 24 V nominal)			
Steady State Current	2.6 A continuous	5 A continuous		
Transient Current	20 A transient for 200 ms	15 A transient for 100 ms		
Fuse	10 A, 250 V Slow Blow, minimum I²t rating 500 A²s)	10 A, 250 V Slow Blow, minimum I <sup>2</sup> t rating of 500 A <sup>2</sup> s		
Circuit Breaker	20 A, 250 V minimum	10 A, 250 V minimum		

Note: Only the DVP 24V will support LQ25 single speed

# **Power Wiring**

The DVP is not equipped with an input power switch. Input power wiring to the DVP is crucial to its operation; therefore, we recommend that a safety input power switch be provided for installation and servicing. Do not use a fuse as a switch. A circuit breaker meeting the power supply requirement may be used for this purpose. It is important that proper wiring be applied during system installation to avoid an unwanted power trip or ground loop. Figure 3-1 illustrates the correct and incorrect ways to wire the power cable to the DVP.



Input power must be steady DC. Do not attach energized wires since intermittent connections may allow transient surges to damage internal circuits.



Figure 3-1. Power Wiring Recommendation



The power system must be grounded with a low impedance connection. Otherwise, damaging overvoltage transients can be transmitted to the DVP power input terminals resulting in damage. If this cannot be done, external transient protection systems should be employed to avoid damage.



The DVP is designed to run with a variety of Woodward valves. Power requirements depend on the valve and driver used. See the valve specification for proper power requirements. The valve manual power requirements can be different from the DVP power requirements.

#### **Recommendations for Dual and Simplex Power Wiring**

The DVP is provided with power terminals suitable for the required voltage and current level. Two positive and two negative pins are each sized for 8 AWG.

Provision for separate redundant power supplies is provided by dual DC inputs. Each of the inputs is diode isolated from the main input bus. If one of the supplies is lost, the other input will take over and the DVP will continue to operate normally. The loss of the input will be annunciated as an alarm.

Woodward recommends that you take advantage of the dual input power wiring configuration; however, the inputs can be tied together for use with a single power supply.

If a single power source is used to supply power to the DVP, jumpers should be used to apply power to both sets of input power terminals. The purpose of these jumpers is to ensure that the power supplied from the source is distributed equally to the two DVP inputs. This minimizes the power dissipated in each of the DVP input diodes for reduced heat load and improved reliability. When using the jumpers, insert the positive (+) power input lead from the power source into either the #1 or #3 positions, and the negative (-) lead into either the #2 or #4 positions as shown in Figure 3-2a.

Some newer versions of the DVP may include power input plugs with jumpers to connect the two positive and two negative terminals.

In installations where separate dual power sources are connected to the DVP, as shown in Figure 3-2b, the jumpers are not required.



Figure 3-2a. Single Power Source Interface Diagram





Figure 3-2b. Dual Redundant Power Source Interface Diagram

# **Power Input Cable Requirements**

Cable selection and sizing are very important to avoid power loss during driver operation. The power supply input at the driver's input terminal must always provide the required nominal voltage for the driver.



Refer to the valve manual for a detailed plant-wiring diagram for your wiring installation.

The input power wire must comply with local code requirements and be of sufficient size such that the power supply voltage minus the IR loss in the two lead wires to the DVP driver does not drop below the driver input minimum voltage requirement.

# American Wire Gauge Voltage Drop

A standard wire gauge voltage drop at maximum ambient temperature is provided in Table 3-2 to assist the cable selection.

Wire Gauge (AWG)	Voltage Drop per Meter @ 20 A Round-Trip (V)	Voltage Drop Per Foot @ 20 A Round-Trip (V)
8	0.100	0.031
10	0.165	0.050
12	0.262	0.080

 Table 3-2. Voltage Drop Using American Wire Gauge (AWG)

#### Voltage Drop Calculation Using American Wire Gauge

*Example*: 10 AWG wires will drop 0.050 V/ft at 20 A at maximum ambient temperature. Using 100 feet between the DVP driver and the power supply would provide a voltage drop of 100x0.05= 5 V. It is very important to ensure the voltage at the driver's input terminal is within the product power input specification to achieve the maximum performance.

#### Wire Area Voltage Drop

A standard wire area voltage drop at maximum ambient temperature is provided in Table 3-3 to assist the cable selection.

Table 3-3. Voltage Drop Using Wire Area (mm<sup>2</sup>)

Wire Gauge (mm²)	Voltage Drop Per Meter @ 20 A Round- Trip (V)	Voltage Drop Per Foot @ 20 A Round-Trip (V)
10	0.087	0.026
6	0.144	0.044
4	0.216	0.066

*Example*: 6 mm<sup>2</sup> wires will drop 0.144 V/m at 20 A. Using 50 meters between the DVP driver and the power supply would provide a voltage drop of 50x0.144 = 7.2 V. To achieve the maximum DVP performance, we recommend that the applied voltage at the DVP input terminal must within the product nominal specification.

NOTICE	We recommend that the voltage at the DVP input power terminal block always provide the nominal power for the DVP to operate correctly.
	long as the voltage at the DVP power input terminal is within the DVP nominal requirement.

# **Resolver Feedback**

There are three resolver feedback inputs provided on the DVP for redundancy, or to look at the position of multiple devices, such as the motor and the valve. There is a 5 kHz excitation signal that is sent out to the resolver from the positioner, and a cosine and sine signal are sent back to the DVP. These signals are then translated through a resolver to digital algorithm, and from the output of that block the processor calculates the position of the motor. This information is then fed into the control model at the appropriate intervals. The resolver feedbacks should be appropriately wired and shielded according to instructions and the length of the wires should be limited to 100 m and the lumped capacitance should be limited to 7 nF (Figure 3-3). If approved prefabricated cables are used in conjunction with end plate assembly, then the shielding and length have already been addressed.





Figure 3-3. Position Feedback Transducer Interface Diagram

## **Resolver/LVDT Signal Requirement**

Excitation (generated from DVP) Frequency: 5 kHz Voltage: Controlled by DVP

SIN and COS (signal returned from the position). Max Voltage: ±1.5 V

#### **Position Feedback Transducer Wiring Requirements:**

- Shielding: Per drawing above
- The maximum capacitance of the shielded twisted pair position feedback transducer cables should be less than a total of 7 nF (not including internal capacitance) to meet positioning accuracy and performance specifications
- Maximum Run Length: 100 m
- Wire Gauge Range: 16–24 AWG
- All feedback cables must be run separately from the motor cables to avoid coupling between the high voltage switching drive signals and the lower level position feedback transducer feedback signals.

#### **Motor Driver Outputs**

The DVP provides three available motor terminal outputs on the motor drive output, Figures 3-4 and 3-5. Each of the three output terminals is sized for 8 AWG wire. The motor drive output can be software configured to drive a three-phase motor or LAT motor.

In an IP30 circular connector DVP model, an extended cable/connector (J1–6 pin connector) was routed from the internal power driver board to the end plate to allow for motor drive interface (see plant wiring figure for wiring diagram). In an IP30 DVP terminal block version, an extended cable/terminal block (POWER TB–4 pin terminal) is routed to the end plate. Three terminal pins are designated for each of the motor drive outputs, and the one is designated for the EARTH ground.

In an IP30 Terminal Block +24 V DVP model, an extended 6-pin cable/terminal connector is provided allowing 2 cables per one motor output installation. This option is to minimize voltage drop in the wire and ensure the driver meets the slew time.

The safety ground from the motor should be connected to the PE ground post provided on the DVP base plate. If approved prefabricated cables are being used, the appropriate grounding is provided via the cable wiring.

For best noise immunity, the motor power cables should be run in separate cable trays or conduits from the motor resolver cables.







Figure 3-5. LAT Motor Drive Diagram

#### **Motor Drive Specifications**

- 3-Phases Motor or (LAT) Motor Drive
  - Switching Frequency: 10 kHz
  - Software configurable (depending on the valve application)
- Maximum Motor Current
  - o Steady State Current: See valve manual
  - Transient Current: See valve manual

# **General Motor Wiring Requirements**

- The motor wires should be twisted together to avoid excessive loop area that may radiate or be more susceptible to radiation.
- If separate cables are necessary, then the distance between conductors must be minimal to reduce the previously mentioned loops, as shown in Figure 3-6.
- If shielding is used the shield should be terminated at the driver end only through the mating cable connector housing for the circular connector version or to an earth ground connection 🖶 for the conduit entry or terminal block version .
- All motor cables should be run separate from the lower level signals to avoid coupling noise from the high voltage motor drive signals to the lower level feedback signals.





#### Motor Cable Length

Follow the indications and recommendations on wire gauge for each desired cable length in Table 3-4. For a motor output drive of the circular DVP model, the cable length is limited due to unavailable connector pins. A long distance beyond the recommended cable length will likely degrade the performance of the DVP.

There are two terminal-pin outputs on both the +24 V DVP and terminal block DVP model, and one motor drive output. A junction box for the inputs is required. This provides the option to install two motor wires into one motor output and permits the long cable distance needed. Tables 3-4 and 3-5 indicate the maximum cable length that can be used.

Table 3-4. 125 VDC DVP Motor Wiring Requirements Table

Maximum Cable Length		American Wire Gauge (AWG)	Metric Wire (mm <sup>2</sup> )
328 ft	100 m	8	10
206 ft	63 m	10	6
131 ft	40 m	12	4

Maximum Cable Length		American Wire Gauge (AWG)	Metric Wire (mm <sup>2</sup> )
328 ft	100 m	8	10
206 ft	63 m	10	6
131 ft	40 m	12	4

Maximum Ca	ble Length	Terminal	Terminal	American	Metric Wire
Meters	Feet	1, 3, 5	2, 4, 6	Wire Gauge (AWG)	(mm²)
12	40	Х		14	2.5
24	79	Х	Х	14	2.5
19	62	Х		12	4
39	128	Х	Х	12	4
30	98	Х		10	6
60	197	Х	Х	10	6
50	164	Х		8	10
100	328	X	X	8	10

Table 3-5. 24 VDC DVP Motor Wiring Requirements Table

NOTICE

Woodward offers cable sets that can be used for certain applications, contact Woodward sales for more information.

# **Ethernet Communication Ports**

The DVP supports Ethernet communications to the driver from a master controller. The DVP receives command inputs from the master control and will generate a digital response. The wiring requirements and supported protocols are defined below.

When the Ethernet module is present, Ethernet communications provides command input for the DVP. This interface currently utilizes the EGD (Ethernet Global Data) protocol. The three Ethernet channels are voted two out of three to ensure operational reliability if one of the channels fails. See Figure 3-7 and Table 3-6 for the pin-out diagram and required Ethernet / EGD settings.

For information related to cyber-security and the DVP see manual 35124.



Figure 3-7. Ethernet Interface Diagram

#### Wiring Requirements:

- Double shielded (SSTP) cables are required
- CAT-5 Ethernet cable
- Maximum Run Length: 30 m
- For long Ethernet cables where ground loops are a concern, the shield should be capacitive coupled at one end.

# **Connection Types (Auto Sensing):**

- 10 Base-T
- 10 Base-T Full Duplex
- 100Base-TX
- 100Base-T4
- 100Base-TX Full Duplex

#### **Ethernet Port Configuration Requirements:**

• All ports configured for different subnets.

Port	Port Function	DVP Port Configuration IP Address Subnet	DVP EGD Producer Configuration Producer ID Exchange Num	Customer Controller IP Address Subnet	Customer Controller EGD Producer Configuration Producer ID Exchange Num
1	EGD Chan 1	192.168.128.20	192.168.128.20	192.168.128.1	192.168.128.1
		200.200.200.0		200.200.200.0	100 160 100 1
Z	EGD Chan Z	192.108.129.20	192.108.129.20	192.108.129.1	192.108.129.1
		255.255.255.0	20	255.255.255.0	1
3	EGD Chan 3	192.168.130.20	192.168.130.20	192.168.130.1	192.168.130.1
		255.255.255.0	20	255.255.255.0	1
4/NC	Service / Test	172.16.100.10	No Connection	No	No Connection
	Port	255.255.255.0		Connection	

Table 3-6. EGD Triplex Communication Configurations

The above table defines the required configuration of both the Ethernet ports and the EGD protocol. The DVP comes preconfigured for the configuration shown in the table. The IP addresses of the EGD ports are not configurable from the DVP service tool. The DVP will not communicate if the IP address / subnet of the customer controller ports are not configured as shown in the DVP configuration table.

EGD producer interface of the DVP is configured to generate an EGD packet with the Producer ID and exchange number set to the values defined in the DVP EGD Producer Configuration column of the table. The DVP EGD consumer interface is configured to accept EGD packets from the customer controller with the producer ID and exchange number set to the values defined in the Customer Controller EGD Producer Configuration column.

# **RS-232 Service Port**

Use the RS-232 port (Figure 3-8) only during the DVP Configuration or troubleshooting with the Service Tool. See Chapter 5 for initial setup information of this positioner. Perform all normal operation command and monitoring through the Ethernet, CAN, or other command and feedback type depending on the positioner configuration. We recommend that an RS-232 isolator be applied when using the serial port to avoid any possible communication issues. The reason for this is that the port is not isolated, and therefore the isolator will avoid any potential ground loops or unnecessary EMI noise coupling related to PC connections and typical industrial environments. The RS-232 port requires a straight-through cable.



Figure 3-8. RS-232 Interface Diagram

## **RS-232** Communication Specification

- Data Rate: fixed baud rate at 38.4 kbps
- Isolation: 1500 VAC from input power

# Wiring Requirements

- External RS-232 isolator is recommended (Phoenix Contact PSM-ME-RS-232/RS-232-P, Woodward P/N 1784-635)
- Straight-through cable type

# **Analog Input**

The analog input for the DVP is a 4-20 mA or 0-5 V configuration and can be configured through software to be used as the position command input. The input may be used as either a 4-20 mA input or a 0-5 V input, and this configurability is also done through software. See Chapters 5 and 6 to learn more about configuration of the input and how to make changes if necessary.



Figure 3-9. Analog Input Interface Diagram

#### **Analog Input Specification:**

- Analog 4–20 mA: Range is 2 to 22 mA
- Analog 0–5 V selection: Range is 0 to 5 V
- Max. Temperature Drift: 200 ppm/°C
- Calibrated Accuracy: 0.1% of FS
- Common Mode Voltage: ±100 V
- Common Mode Rejection Ratio: -70 dB @ 500 Hz
- Isolation: 400 kΩ from each terminal to Digital Common 1500 VAC from Input Power

#### Wiring Requirements:

- Individually shielded twisted pair cable
- Keep this and all other low-level signal cables separated from motor cables and input power cables to avoid unnecessary coupling (noise) between them.
- Maximum Run Length: 100 m
- Wire Gauge Range: 16–20 AWG (0.5 to 1.3 mm<sup>3</sup>)



# **Analog Output**

The analog output of the DVP is in the form of a 4–20 mA output and can drive load resistances up to  $500\Omega$ . This output can be configured to perform one of many different tasks, such as reporting actual position, set position, or in the case of a speed control, the output can report speed. See Chapters 5 and 6 to learn more about configuration of the input and how to make changes if necessary. This output is designed for monitoring and diagnostic purposes only and is not meant for any type of closed loop feedback.



#### Figure 3-10. Analog Output Interface Diagram

Table 3-7. Analog Output Specification

Calibrated Accuracy:	0.5% of full range
Output Range:	4 to 20 mA
Load Range:	0 Ω up to 500 Ω
Maximum Temperature Drift:	300 ppm/°C
Isolation:	500 VAC from Digital Common, 1500 VAC from Input Power

Table 3-8. Wiring Requirements

Individually shielded twisted pair cable Keep this and all other low level signal cables separated from motor cables and input power cables to avoid unnecessary coupling (noise) between them. Maximum Run Length: 100 m Wire Gauge Range: 16–20 AWG (0.5 to 1.3 mm<sup>3</sup>)

If the measurement system is grounded, then terminate ANALOG OUTPUT SHIELD at pin 63 as shown in Figure 3-10.

Only one end of the ANALOG OUTPUT SHIELD should have a direct connection to ground.

# **Discrete Inputs**

The DVP has five discrete inputs. These are designed as pull down circuits which create a configurable logic level condition when an external contact is closed. If the external contact is closed, this pulls the sensing signal down to the low state. If the contact is open, the internal 18 VDC source pulls the sensing signal to the high state. Through the software, the user can configure these inputs as active high (open) or active low (ground) depending on the wiring preference. We recommend that the discrete inputs be configured as active low to protect against broken wires. A broken wire will look like an open input, which

will be the inactive state. This is especially important in the case of a shutdown input. External power is not necessary for these inputs as the isolation is provided internally.

There are five inputs and only three ground terminals provided, so it may be necessary to use one ground for multiple inputs. This is understood and allowable.



Figure 3-11. Discrete Input Interface Diagram

# **Discrete Input Specification**

- Trip Points:
  - If the input voltage is less than 3 V the input is guaranteed to detect a low state (input voltage<3 V = LO).</li>
  - If the input voltage is greater than 7 V the input is guaranteed to detect a high state (input voltage >7 V = HI).
  - The open state will look like a high state to the controller, and therefore the two states of the input are open or tied to ground.
  - The hysteresis between the low trip point and the high trip point will be greater than 1 V.
- Contact Types:
  - The inputs will accept either a dry contact from each terminal to ground or an open drain/collector switch to ground.
- Isolation: 500 VAC from Digital Common, 1500 VAC from Input Power

# Wiring Requirements:

- Keep this and all other low-level signal cables separated from motor cables and input power cables to avoid unnecessary coupling (noise) between them.
- Maximum Run Length: 100 m
- Wire Gauge Range: 16–20 AWG

# **Discrete Outputs**

There are two Discrete Outputs on the DVP. Either output can be configured to react to any or all the Alarms/Shutdowns in the positioner. The outputs can also be configured as active on or active off. See Chapters 5 and 6 to learn more about configuration of the input and how to make changes if necessary. The outputs can be used as high side or low side drivers depending on user preference. We recommend,

however, that the output be used as a high side driver as shown in the diagram below. This configuration will make some common wiring faults to ground more detectable.



Figure 3-12. Discrete Output Interface Diagram

Table 3-9. Discrete Output Specification

External Power Supply Voltage Range:	18–32 V
Maximum Load Current:	500 mA
	The outputs are short circuit protected
	The outputs are recoverable after short circuit is removed
Response Time:	Less than 2 ms
On-state Saturation Voltage:	Less than 1 V @ 500 mA
Off-state Leakage Current:	less than 10 μA @ 32 V
Hardware Configuration Options:	The outputs can be configured as high-side or low-side drivers, but we recommend that they be used as high side drivers if possible.
Isolation:	500 VAC from Digital Common, 1500 VAC from Input Power



Individually shielded twisted pair cable

Keep this and all other low level signal cables separated from motor cables and input power cables to avoid unnecessary coupling (noise) between them.

Maximum Run Length:	100 m
Wire Gauge Range:	16-20 AWG (0.5 to 1.3 mm <sup>3</sup> )
Shieldina:	per Figure 3-12 above

# **CAN Communication Ports 1 and 2**

The DVP device may be controlled via CAN communication. There are two possible modes:

1. CANopen single with or without analog backup

2. CANopen dual

1. The CANopen single with or without backup: This mode uses CAN port 1 for communication. Optionally it is possible to configure (by CAN communication) the analog input as a backup signal. By default, the analog input is a backup signal. (See analog input section for how to interface and setup an analog input.)

2. CANopen Dual: This mode uses CAN port 1 and CAN port 2. If the two ports are working correctly, information received from CAN port 1 is used. If communication by CAN port 1 is not possible any more (detected by communication time out), CAN port 2 is used for communication.

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The CAN communication baud rate can be selected. The possible options are:

- 125 kbps
- 250 kbps
- 500 kbps

Per CiA DS-102 Standard, the following are the recommended maximum cable lengths. Differences in the baud rate and the cable length affect the number of units that can be put onto a network.

Table 3-11. Recommended Cable Length

Baud Rate	Cable Length	Number of DVP on Link
500 Kbps	100 m	15
250 Kbps	250 m	7
125 Kbps	500 m	3



The use of controlled impedance (120 ohm) cable is recommended for proper CANbus operation. See ISO 11898 series standards for further information.



For communication wiring, use wires with a temperature rating of at least 5°C above surrounding ambient. All other functions use wires with a temperature rating of at least 10°C above surrounding ambient.

NOTICE

Discharge to chassis prior to connecting or disconnecting CAN connector.



Figure 3-13. CAN Port 1

If CAN port 1 is used, see Figure 3-13 of the CAN port interface. See the Analog Input section above for the analog interface diagram when CAN is used with an Analog Input backup.

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Pins 29 and 30 are the termination jumper. Connecting these two pins with a short wire on the connector will enable an internal 120  $\Omega$  resistor between CAN high and CAN low wire. This may help with the termination.



If internal termination is used, disconnecting the terminal block will result in communication disruption of all CAN devices on the network, not just the DVP. If this is not desired, do not use the internal termination—use external termination.

Pins 31 and Pin 32 are the CAN High and CAN low wires typically found on a CAN system.

Pins 33 and 34 are two additional CAN high and CAN low pins. These can be used to daisy chain the CANbus to the next device, without the need for a junction box.



If the daisy chain is used, disconnecting the connector will disconnect the complete CANbus. Other devices communicating on the CANbus will not be able to communicate any more. If this is not desired, do not daisy chain the DVP.

Pin 35 is the CAN ground. The DVP side of the CAN link is galvanically isolated from the DVP, ground, and system common. Therefore, we need to connect the isolated ground to the ground of the user control.

Pin 36 is used to terminate the CAN wiring shield.



If you are using dual can communication mode, there are two identical communication ports. Port 1 and Port 2 are wired identically. For description, see Port 1.

Pin Number	Function
29	CAN 1 Termination jumper
30	CAN 1 Termination jumper
31	CAN 1 High in
32	CAN 1 Low in
33	CAN 1 High out
34	CAN 1 Low out
35	CAN 1 ISO GND
36	CAN 1 Shield
37	CAN 2 Termination jumper
38	CAN 2 Termination jumper
39	CAN 2 High in
40	CAN 2 Low in
41	CAN 2 High out
42	CAN 2 Low out
43	CAN 2 ISO GND
44	CAN 2 Shield

Table 3-12. CAN Pin Number and Function

See Appendix A for more information on CANopen communications.

# **CAN Node ID Selection**

When using CANopen communications, it is necessary to set the CAN Node ID to a unique value to ensure that the DVP responds to commands intended for the appropriate device. There are two methods for setting this value—software or hardware/wiring. The method is defaulted to a predetermined configuration based on the DVP part number but can be changed using the Service Tool (see manual 26912). With the software option, the node ID setting is a user-defined value set in software. The hardware/wiring (also referred to as harness coding) option uses discrete inputs to select an index which sets the node ID value. The index is determined by the power-up state of the discrete inputs. Note that the discrete input condition is based on open or closed state at power-up, ignoring the active high/low configuration. Changes to any Node ID-related software settings require a power cycle to take effect.

The discrete input CAN ID selection has three different options. The index can be based on two, three, or four discrete inputs, allowing three, seven, or 15 valid preprogrammed settings. This selection method is set using the Service Tool as part of the CAN demand configuration. Tables 3-13, 3-14 and 3-15 identify the selected index based on the configured selection method.

Definitions:

- Discrete Input 5: connection between terminal 24 and GROUND
- Discrete Input 4: connection between terminal 23 and GROUND
- Discrete Input 3: connection between terminal 22 and GROUND
- Discrete Input 2: connection between terminal 21 and GROUND
- Discrete Input 1: connection between terminal 20 and GROUND
- (GROUND can be any terminal 25, 26 or 27)

Index	Discrete	Discrete
Selected	Input 5	Input 4
INVALID	Open	Open
1	Open	Closed
2	Closed	Open
3	Closed	Closed

Table 3-14.	Three	Input	Index	Selection
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Index	Discrete	Discrete	Discrete
Selected	Input 5	Input 4	Input 3
INVALID	Open	Open	Open
1	Open	Open	Closed
2	Open	Closed	Open
3	Open	Closed	Closed
4	Closed	Open	Open
5	Closed	Open	Closed
6	Closed	Closed	Open
7	Closed	Closed	Closed

Table 3-15. Four Input Index Selection

Example Device #	Index Selected	Discrete Input 5	Discrete Input 4	Discrete Input 2	Discrete Input 1
N/A	INVALID	Open	Open	Open	Open
Pressure Control Valve	1	Open	Open	Open	Closed
Metering Valve #1	2	Open	Open	Closed	Open
Metering Valve #2	3	Open	Open	Closed	Closed
Metering Valve #3	4	Open	Closed	Open	Open
Metering Valve #4	5	Open	Closed	Open	Closed
Liquid Metering Valve #1	6	Open	Closed	Closed	Open
Liquid Metering Valve #2	7	Open	Closed	Closed	Closed
Liquid Metering Valve #3	8	Closed	Open	Open	Open
Liquid Metering Valve #4	9	Closed	Open	Open	Closed
Dual Actuator #1a	10	Closed	Open	Closed	Open
Dual Actuator #1b	11	Closed	Open	Closed	Closed
Dual Actuator #2a	12	Closed	Closed	Open	Open
Dual Actuator #2b	13	Closed	Closed	Open	Closed
Dual Actuator #3a	14	Closed	Closed	Closed	Open
Dual Actuator #3b	15	Closed	Closed	Closed	Closed

# Instructions for Use of CAN ID Terminal Blocks

When using the harness coding method (as described in CAN Node ID Selection Section), it is necessary to install a jumper terminal block within each positioner during initial installation. This terminal block configures each positioner for proper communication with its assigned primary or secondary CAN Open Network. The installation of this terminal block must be performed before attempting power-up or communications across the CAN Open Network. Until this process is complete, the positioners will not communicate with the networks. Install jumpers based on the CAN ID Node Selection and using the information from the appropriate table (3-13, 3-14, and/or 3-15).

Proper installation of the CAN ID Terminal Blocks is performed by the following steps:

1. Ensure that there is no power being applied to the DVPs.

- 2. Determine which DVP will be connected to the Primary CAN Network, and which will be connected to the Secondary CAN Network.
- 3. Create the appropriate CAN ID Terminal Block associated with each CAN Network and device index number as shown in table 3-13, 3-14, or 3-15.



Figure 3-15. Example Index #12 CAN ID Terminal Block



Figure 3-16. Example Index #13 CAN ID Terminal Block



Figure 3-17. Installation Position for CAN ID Jumper

After identifying the appropriate CAN ID Terminal Block, install it into the bottom row of the top printed circuit board of the DVP board stack (TB5-B as shown in Figure 3-17) with the #20 terminal position on the left.

After installation of the jumper terminal blocks, tighten the retaining screws to 2.5 to 3.5 in-lb (0.3 to 0.4 N-m).

# **Virtual CAN Networks**

When two DVPs are used in a dual actuator configuration, the supporting CAN networks are implemented in a somewhat different fashion as compared to operation of a single device. When used in a dual configuration, each DVP is only connected to one network, but still receives a redundant message in the event of a single network fault. Each drive receives its primary CAN message via the network to which it is directly connected as well as a redundant message which is broadcast via the mating positioner across the dual internal link.

For example, as shown in Figure 3-18 below, the positioner connected to IGV-1 is directly connected to CAN network 1, and IGV-2 is directly connected to CAN Network 2. However, Network 1 is considered primary and used by both positioners unless there is a detected fault on that network. The CAN messages destined for both IGV-1 (Example address 12) and IGV-2 positioner (Example address 14) are normally transmitted across Network 1. The DVP for IGV-1 receives its message directly across Network 1. The DVP for IGV-2 gets its message from DVP-1 across the dual internal link. Conversely, the redundant messages on Network 2 are received directly by the IGV-2 positioner which transmits them across the dual internal link to the IGV-1 positioner. By this method, each drive receives both the primary and redundant message stream. If a fault occurs on the primary network, the system will automatically switch over to the message stream on Network 2. If one of the internal links were to fail, the system will continue transmitting across the second internal link.



By this operation, dual redundant operation and full diagnostics capability is maintained with only two networks. This is critical to maintaining synchronization of the actuators even in the event of a single network fault.



Figure 3-18. Virtual CAN Communication for Dual Actuators

# **Dual Redundant Communication Setup**

The DVP has an option to operate in a dual redundant or virtual mode where two actuators are controlled by DVPs connected in a dual redundant configuration. Connection to the actuator is shown in the specific actuator manual. Figure 3-19 is the diagram for connection between DVPs. The cable length of the DVP-DVP interlink (CAN 1 and RS485) should be kept to < 3m (< 10ft). For more information, see the sections on RS-485 and CAN.



Figure 3-19. Dual Redundant DVP Connection Diagram

# **RS-485 Communication Port**

The DVP provides an isolated RS-485 communication port (Figure 3-20). This port can be used for a long-distance connection to the control system to utilize the Service Tool or for the dual DVP internal link.



Figure 3-20. RS-485 Interface Diagram

# **RS-485 Port Specification (Service Port)**

- Baud Rate: Fixed at 38.4 kbps
- Isolation: 500 VAC from Digital Common, 1500 VAC from input power

# Wiring Requirements:

- Individually shielded twisted pair cable
- Keep this and all other low level signal cables separated from motor cables and input power cables to avoid unnecessary coupling (noise) between them.
- Maximum Run Length: 100 m
- Wire Gauge Range: 16–20 AWG
- Shielding: per drawing above

# Chapter 4. Description of Operation

# **Functional Description**

The DVP is a digital electronic position controller designed for use with many Woodward actuator/valve combinations that are electrically driven. The positioner allows for three different resolver or LVDT combinations and two independent power supply inputs for redundancy in both feedback and power. Normally, resolvers are used for motor commutation and position control, while LVDTs are used for final shaft sensing. The DVP is capable of driving a three-phase brushless DC motor.

The DVP accepts a position demand signal from the user in the form of Ethernet, 4–20 mA, 0–5 V, RS-485, CAN, or PWM depending on the hardware and software configuration of the DVP.

This position setpoint is processed by a digital, model-based control algorithm, which modulates the motor position (indicated by resolver feedback) to track this setpoint. No controller dynamic tuning is needed. Internal bus voltage, current feedback from the inverter phases, and other information is incorporated into this controller to ensure consistent performance as external conditions vary. These conditions, in conjunction with configuration parameters such as number of motor revolutions per full stroke, coil inductance, zero cutoff settings, and valve specific offsets are used to convert the raw signal data to precision measurements appropriate for the actuator/valve system which the DVP is controlling.

The DVP is shipped in a factory set, auto-detect mode. When connected to a valve or actuator equipped with an integrated "ID Module", the DVP automatically detects the type of valve to which it is connected and performs a self-configuration process. The content of the ID Module is automatically uploaded into the DVP which is then configured with appropriate configuration settings, including the factory set start-up limits. The objective of the startup checks is that all start up limits are passed prior to entering the normal operating mode.

The DVP is protected against I/O, motor, and grounding faults. The motor output will tolerate a fault condition (like a phase short or earth fault) for a predetermined amount of time before turning off the inverter. The controller protects the DVP against actuator overloads by limiting the output and input currents to the driver. In the event that the overload causes current limiting, full output current is maintained if possible and the actuator will move at a slower speed to prevent motor stall.

The DVP incorporates a suite of monitoring diagnostics which continuously monitor the operation and condition of several different sub-systems. Any sensed diagnostic condition is captured and flagged. For devices controlled via digital communications such as CAN or Ethernet, these diagnostics are transmitted back to the main control system.

For devices controlled via analog signals, discrete outputs can be connected to signal an alarm or shutdown condition. A precise determination of the diagnostic condition can be performed using the PC service tool which supports the DVP product family.







# **Startup Checks**

Whenever the DVP is reset from a power up or any critical diagnostics shutdown, a series of automatic startup checks is performed and must be successfully completed before the DVP enters the running state. The purpose of the start-up checks is to ensure that correct feedback readings are verified, that the valve or actuator is at the required start-up or "home" position (and confirmed by more than one sensor), and that the actuator moves in the correct direction when commanded before resuming operation. Since many actuators use multi-turn reduction gear trains with multi-turn feedback systems, it is important that the starting point or "zero turn" of the system be confirmed during the startup process. This is particularly important for normally closed control valves, to ensure that the valve is not open at the indicated 0% position, and to prevent a potentially dangerous high flow starting condition. For other actuators controlling externally connected equipment or linkage, verifying the correct zero point during startup can prevent potential collision against the actuator's internal end-stops, or against a hard stop within the driven linkage. This is important to prevent damage of the actuator, driven equipment, or both.

The startup checks are a critical function designed to help ensure system safety. The DVP Valve/Actuator Startup Check sequence includes a Minimum Direction Startup Check, Maximum Direction Startup Check, and Motor Direction Check. Each of these are explained in further detail in the DVP Service Tool Manual 26912. This manual lists how the startup check indications are displayed. The various fault conditions are also referenced in the troubleshooting chapter for explanation and recommended actions.

# **Dual Positioner Systems**

The DVP provides capability to synchronously operate dual actuators, for example for control of gas turbine variable geometry systems. This dual positioner, dual actuator system also supports control from dual CAN Open networks for precise digital control and diagnostics of the positioners and actuator system. An important feature of the dual drive system is the ability to synchronize operating states of both positioners, as well as the positions of both actuators. Diagnostic information is exchanged between the two drives to manage certain failure modes. A simplified diagram of the dual actuator and positioner system is shown in Figure 4-2 below.



Figure 4-2. Dual Actuator and Positioner System Diagram

# **Purpose of the CAN ID Jumper Terminal Blocks**

To improve the availability of the system, in the event of a failure one of the CAN Open networks, each of the positioners used in the dual actuator system is connected to a separate CAN Open control network. One network is designated as the "Primary Network", the other is designated as the "Secondary Network". Under normal circumstances, the operating states (Run, shutdown, reset) as well as the control messages (position setpoint, position feedback, diagnostics) are transmitted to both positioners via the primary network. The 2nd positioner receives the primary operating states and control messages across the drive synchronization link such that both positioners revert to the secondary CAN network data stream. In this case also, the drive synchronization link ensures both positioners operate with consistent information from the secondary network.

#### **Commissioning Checks**

After completing all power wiring, actuator wiring, and dual DVP wiring as indicated in Chapter 3, a functional check is recommended to ensure that all aspects of the dual system are performing correctly. The sequence below is provided as a basic set of commissioning checks. Please ensure that all plant level safety procedures are followed in addition to these checks.

- 1. Continue wiring of the DVP Power, CAN Network Connections, and any discrete I/O as required by the application.
- 2. Connect all cables between the DVP and the actuator. Ensure that the connector locking rings are snug.
- 3. Ensure that all personnel are clear from the actuators and driven equipment. Complete any necessary local procedures or checks required by the plant or installation prior to applying power to the DVP's.
- 4. Power up the DVP. Wait for the status LED to cycle from fast red/green which indicates Device Boot up to a steady red flashing indicator. The steady flashing red indicator signals that boot up is complete. A flashing red indicator is normal as the system is awaiting a reset command prior to enabling operation.
- 5. Reset the DVP's. Test operation from both primary and secondary CAN Networks. Confirm that both networks are operational. If the status indication does not transition from a steady red flash to a steady green flash, refer to the DVP operating manual for troubleshooting information.
- 6. Once the status LED flashes a steady green display, the DVP reset has been successful. From the CAN network. Send a setpoint value to the DVP. The actuators should begin tracking the setpoint.
- 7. Test operation from both the primary and secondary networks. Refer to the control system and plant operating instructions for instructions on how to manually position the valves from the turbine control system.



# **Duty Cycle Limitations**

# **NOTICE** The DVP is rated for full capability as stated in the specifications for 30 seconds and a cooling duration of 120 seconds. This cycle can be repeated as long as necessary. Although Woodward sizes the actuation system (valve/actuator/DVP) to ensure there is sufficient margin for the most critical application requirement, the DVP can be over-driven if care is not taken to observe the operational duty cycle limits.

Active current limits are enforced by the controller software to prevent damage to the DVP. These current limits control the maximum level and duration of the input and output current, to ensure the reliability and compliance ratings of the DVP and the actuator, and to address various failure modes of the DVP and the installed system. These limits have been established to allow an ample motion profile for prime mover control and for test purposes.

However, in the actual application, the system needs to respond to critical control events at any time. Therefore, the DVP does not enforce any restrictions on the duty cycle or frequency of repetitive movements. The frequency or duty cycle of large, full load motions must be controlled by the user or the supervising control system. The following recommendations are provided as a reference for controlling this duty cycle, particularly during testing.

Frequency sweeps, frequency response testing, or large repetitive step responses performed during testing can result in high power dissipation and potential overheating of the DVP. The amount of power dissipation is dependent upon the amplitude of the test signal, the actuator load, as well as the frequency and duration of the tests. To ensure that the system is not overheated during testing, the duration of high power test events such as frequency responses and large amplitude step responses should be limited to a maximum test duration of 30 seconds with a minimum 120 second cool down between tests.

For lab testing, allow 1 minute cool down after frequency testing with demand amplitude > 5% pk-pk. With this test condition, test duration should be limited to 3 minutes.

# **External DVP Diagnostics**

#### **DVP Diagnostic LED Codes**

IMPORTANT

Depending on options, there are up to three diagnostic LEDs located on the DVP. The LED visible through the top of the unit is the main diagnostic LED. There are two LEDs on the end cover near the Ethernet connectors. The right LED (farthest from the RJ45 connections) is the communication board diagnostic LED, and the left LED is the communication board Reset/Run LED. Tables 4-1, 4-2, and 4-3 list the flash codes and operating conditions indicated by each of the LEDs.

# **Main Diagnostic LED**



Figure 4-4. Main Diagnostic LED Location



Main Diagnostic LED

Figure 4-5. Main Diagnostic LED on DVP IP66 Enclosure

Table 4-1. Main Diagnostic LED Codes

Color	On/Off Time (light is on for same time as it is off)	Indicated Condition
Red	500 ms	Internal DVP shutdown fault detected.
Green	500 ms	Normal DVP operation. Indicates Okay, External Shutdown or External Position Shutdown.
Orange (green and red at same time)	500 ms	Alert indicating that DVP is not operating in Analog, PWM, EGD or CANopen position demand mode. Indicates either no demand mode is selected, or a test mode is selected (e.g., manual position).
Red and green alternating	60 ms	DVP Start-up Sequence (Switches to red, green, or orange after successful start-up)

#### **Communication Board Diagnostic LED**

The Communication Board Diagnostic LED displays its code through two sequences of blinking. Each sequence shows one digit in the two-digit code. The first digit blinks, and then there is a two second pause. The second digit then blinks and there is a 5 second pause before the pattern repeats. All the diagnostic codes are broadcast in red. The codes are as follows in the table.

1st Digit	2nd Digit	Indicated Condition
1	4	RAM Test Failure
2	2	Real Time Clock Test Failure
2	3	Floating Point Unit Test Failure
2	4	Flash Test Failure
2	5	HD1 Flash Test Failure
2	6	I2C Bus Test Failure

#### **Communication Board Reset/Run LED**

The Communication Board Reset/Run LED shows the user what is happening with the communication board processor. The LED will show red or green depending on what is happening. See the table below for the status of the LED under certain modes.

Table 4-3. Com	munication Boa	ard Reset/Run	LED Codes
----------------	----------------	---------------	-----------

Color	Reason
Solid Red	Processor held in reset by main CPU or for other
	diagnostic condition
Solid Green	Indicates normal operation, starting operating system
	(VxWorks*), or functioning between Reset and RAM test
	where RAM is being prepared.
Off After Power	RAM test
Up	

\*-VxWorks is a trademark of Wind River Systems, Inc.



## **Digital Valve Positioner**



Figure 4-6. Communication Board LED Location



Figure 4-7. Communication Board LED Location DVP IP66

# Chapter 5. Initial Setup Guide

# Introduction



Switch off power before removing covers or connect/disconnect electrical connectors or cable interconnection. Failure to do so may result in permanent damage to the DVP.

Hot Swap Hazard

The Woodward DVP is designed with control and parameter settings which can be configured using the Woodward DVP Service Tool. There are some valve-specific settings that are read by the DVP from the valve's Identity Module on power-up. Additionally, there are certain parameters which are available for configuration of field settings to satisfy the needs of specific applications.

# Chapter 6. DVP Configuration

Refer to Manual "26912 DVP Service Tool" for the initial setup of the DVP.

# Chapter 7. **DVP** Operation

# Introduction



Switch off power before removing covers or connect/disconnect electrical connectors or cable interconnection. Failure to do so may result in permanent damage to the DVP.

Hot Swap Hazard

The Woodward DVP is designed with control and parameter settings which can be configured using the Woodward DVP Service Tool. There are some valve-specific settings that are read by the DVP from the valve's Identity Module on power-up. Additionally, there are certain parameters which are available for configuration of field settings to satisfy the needs of specific applications.

Refer to Manual "26912 DVP Service Tool" for the initial setup of the DVP.

# Service Tool Introduction

Woodward DVP Service Tool software is provided to allow end users to monitor the DVP condition, to reconfigure certain driver parameters and to troubleshoot the DVP operation. Detailed information for configuration and setup of the DVP for customer-specific applications using the DVP Service Tool is provided through the help command.



An unsafe condition could occur with improper use of these software tools. Only qualified personnel should use these tools to modify or monitor the DVP functions.

Personal Injury

# System Requirements

The minimum system requirements for the DVP Service Tool software are:

- Microsoft Windows® 10, 8.1, 7, Vista (32- & 64-bit) or later •
- Microsoft .NET Framework version 4.5.1
- 1 GHz or faster x86 or x64 processor
- 1G of RAM
- Minimum 800 by 600 pixel screen with 256 colors
- Recommended screen resolution 1024 by 768 pixel or higher
- 9 pin sub-D Serial Port (RS-232)
- Woodward ToolKit Software latest revision

# **Cabling Requirements**

A straight through serial cable will be required for RS-232 communication. A null modern connector or cable will not work with DVP RS-232 communication. With today's advanced technology, many new computers are shipped with multiple USB ports but no RS-232 serial ports. In that case, a USB to RS232 converter must be fitted. Some USB-RS232 converters may not work correctly with the DVP. Please contact Woodward for recommendations on which serial converters to use.

# **Obtaining the Service Tool**

The DVP Service Tool software is based on the Woodward ToolKit software standard version included with the DVP Service Tool installation software package. The DVP Service Tool and the appropriate settings files for your specific application can be obtained from Woodward through Woodward website or via e-mail.

# **Tool Installation Procedure**

After obtaining the DVP Service Tool software installation package from Woodward, run the included installation program and follow the instructions on the screen to install the Woodward ToolKit software and the DVP Service Tool.

# **IMPORTANT** Check all wirings from point to point, all connections, and terminations to insure having proper installation before applying the power to the DVP.

Verify that fuel pressure is not present to the actuator that may open due to actuator motion before applying power to the DVP.

# **General Installation Check before Applying Power**

- 1. Verify the power source is set to within the input operating voltage range. Always make sure that the power at the driver is within the input power range to insure the operation of the DVP.
- 2. Verify all DVP and Valve cable connections are properly installed, including earth and motor ground and I/O cable shield grounding termination.
- 3. Verify that DVP driver is securely installed, and all cover fasteners are tightened.
- 4. In the case of using Analog input as demand source, verify that the input command is between 4 to 20 mA.



MPORTANT

Failure to follow general installation check prior to applying power to the driver could lead to turbine overspeed if the actuator shuts down in the wrong direction.

Overspeed

# Getting Started with the DVP Service Tool

The DVP Service Tool communicates with the DVP via RS-232 connection. The PC (personal computer), running the DVP Service Tool is connected to the DVP using a 9-pin straight-through serial cable. Connect the serial cable to the RS-232 Service Port on the backside of the DVP and an unused RS-232 serial port (COM port) on the PC side.



The serial cable used to connect the DVP to the PC running the DVP HO (High output) Service Tool must be set up as straight-through configuration. Do <u>NOT</u> use a serial cable with Null-Modem configuration to connect the DVP to the PC!

After the DVP and the PC have been connected via the serial cable, the DVP HO (High output) Service Tool can be started from the Windows Start menu or a shortcut on the Desktop (if applicable).



#### **Connecting and Disconnecting the DVP Service Tool**

Connection to the DVP is made by clicking the connect button on the tool bar or by selecting 'Device' and 'Connect' from the main tool bar.



Figure 7-1. Service Tool Connection Options

Disconnecting the Service Tool from the DVP is done by either pressing the disconnect button or selecting 'Device' and 'Disconnect' from the main tool bar.



Figure 7-2. Service Tool Disconnect Options

#### **Selecting a Communication Port**

When trying to connect for the first time, the DVP Service Tool will show a dialog box and query to select a suitable communication (COM) port for communication between the PC and the DVP. In most cases the port of choice will be COM1. Check the checkbox near the bottom of the dialog screen to use the selected port as default in the future.

If a default port is selected the Service Tool will always establish the connection to the DVP immediately after pressing the connect button without asking for a communication port again.
Select a network:	
Network	
S COM1	
STCP/IP	
Baud Rate:	AutoDetection
Always connec	t to my last selected network.

Figure 7-3. Service Tool Communications Port Selection

### **Establishing a Connection**

After selecting the desired communication port, the Service Tool will try to connect to the DVP.

Following successful connection to the DVP, the screen will populate with current values and the status bar will display the connection status.

Connected on COM1	😼 Details

Figure 7-4. Service Tool Communication Status

# Chapter 8. Troubleshooting



# Introduction

This chapter addresses several possible causes and recommended actions for many common problems that may be encountered with a system including the DVP, its power source, the actuator/valve assembly, and the wiring interconnect between these components.



Incorrect settings may adversely affect the performance, accuracy, behavior, and safety of the valve/actuator/positioner system. Do not make changes to the control per the recommended action without thoroughly reviewing the section of this manual regarding configuration. Injury to personnel or equipment may result.



The following troubleshooting guide contains information on diagnostic indications seen on the service tool. The service tool contains more diagnostics than shown in the troubleshooting guide. The guide will be updated in a later release of the manual.

# **DVP Troubleshooting Guide**

### I/O Diagnostics

<b>Diagnostic Indications</b>	Probable Causes	<b>Recommended Action</b>
Power–up Reset	It is normal for the Power Up Reset diagnostic to occur upon power up of the DVP.	Issue a reset to the DVP.
CPU reset by a power up event.	If this occurs while the DVP is powered, and the diagnostic is set during a fast position transient, most likely the power infrastructure is not delivering the power needed.	During transient: Check terminal voltage at the DVP during a 0-100% position transient, check wire gauge, fuses, or other resistive components in the power supply system.
Watchdog Reset	It is normal for this to occur after the software is updated.	Issue a reset to the DVP.
Detection: CPU reset without a power up event.	A software lockup occurred.	If the cause is not a software update: Contact Woodward Technical Support.
External Shutdown Position Detection: Command sent by Digital	It is normal for this to occur when a shutdown position has been commanded from an external source. I.E. Service Tool, or Digital Communication.	Take away command and reset DVP for normal operation.
communication protocols like: EGD, CANopen.	Unexpected command from digital communication.	Take away command and reset DVP for normal operation.
External Shutdown Detection: Command sent by Service Tool or	It is normal for this to occur when a shutdown has been commanded from an external source. I.E. Service Tool, Digital Communication or Discrete Input.	Take away command and reset DVP for normal operation.
digital communication protocols like: EGD, CANopen or discrete inputs.	Unexpected command from digital communication.	Take away command and reset DVP for normal operation.
	Discrete input wiring problem.	Fix wiring problem.
	Discrete input configuration problem.	Ensure the Active/Inactive settings inside the DVP match the Active/Inactive settings of the controller. Settings can be modified using the Service Tool. If the Discrete Input is not used, disable this function using the Service Tool.
Aux 3 SD Position		
Detection: This status flag is set when Discrete Input 3 is set, and the	Wiring problem	Check discrete input wiring. Use Service Tool to confirm the selected input status.
Discrete Input Action Mode is set to Aux3 SD+Reset. When set, indicates the DVP is in Shutdown Position state.	DVP settings are incorrect.	Confirm/correct the settings using the Service Tool.
Int. Bus Voltage High Detection: The internal bus voltage sensor is at max	Internal problem with the electronics.	Contact Woodward Technical Support for further assistance.

Table 8-1. DVP Troubleshooting Guide I/O Diagnostics

Manual 26329		Digital Valve Positioner
Diagnostic Indications	Probable Causes	Recommended Actions
Int. Bus Voltage Low Detection: If the internal bus voltage Sensor	Internal problem with the electronics.	Contact Woodward Technical Support for further assistance.
Driver Current Fault Detection: The Driver fault is detected by	A short exists between phases of the motor or wiring.	Check for phase to phase shorts in the wiring. Check for phase to phase short in the motor
monitoring the currents in the driver output stages.	A short exists between a phase and the ground (wiring or motor).	Check for phase to ground shorts in the wiring. Check for phase to ground (earth ground, motor housing) short in the motor.
	A short exists between phase and power supply positive (Wiring problem). Internal electronics problem. (This is unlikely, the Driver Current Fault is designed to protect the driver from damage)	Check for phase to power supply positive short in wiring. Contact Woodward Technical Support for further assistance.
Current Phase A High Detection: The phase A current sensor is at max output.	Internal electronics failure.	Contact Woodward Technical Support for further assistance.
<b>Current Phase A Low</b> Detection: The phase A current sensor is at min output.	Internal electronics failure.	Contact Woodward Technical Support for further assistance.
<b>Current Phase B High</b> Detection: The phase B current sensor is at max output.	Internal electronics failure.	Contact Woodward Technical Support for further assistance.
Current Phase B Low Detection: The phase B current sensor is at min output.	Internal electronics failure.	Contact Woodward Technical Support for further assistance.
Current Diagnostic 1 or Current Diagnostic 2 or Current Diagnostic 3	Electrical or wiring problem	Determine if wiring is correct, see Chapter 3.
Detection: When enabled, indicates actual	The DVP current sense circuit has failed (electronics failure).	Contact Woodward Technical Support for further assistance.
current exceeds configured threshold for longer than the configured delay time.	Incorrect settings for the current diagnostic detection.	Verify settings are appropriate for application.
PWM Duty Cycle High Detection:	Incorrect DVP settings.	Correct the duty cycle max setting in the DVP using the Service Tool.
The PWM input duty cycle is above the given setting (User setting).	Incorrect duty cycle scaling in control system.	Correct the scaling in the control system using the Service Tool.
	Noise interference (Above specified EMI environment).	Verify ground wire between motor and driver is correct and sufficient gauge. Check wiring, grounding of driver and valve, termination of shields, and EMI levels. Verify stability of the control signal using trending capability in the Service Tool.

Manual 26329		Digital Valve Positioner
Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
PWM Duty Cycle Low Detection:	Incorrect DVP settings.	Correct the duty cycle min setting in the DVP using the Service Tool.
The PWM input duty cycle is below the given setting (User setting).	Incorrect duty cycle scaling in control system.	Correct the scaling in the control system using the Service Tool.
	Noise interference (Above specified EMI environment).	Verify ground wire between motor and driver is correct and sufficient gauge. Check wiring, grounding of driver and valve, termination of shields, and EMI levels. Verify stability of the control signal using trending capability in the Service Tool.
PWM Frequency High Detection:	Incorrect frequency max setting in the DVP.	Correct the frequency max setting in the DVP using the Service Tool.
The PWM frequency is above the given setting (User Setting).	Incorrect frequency setting in the DVP.	Correct the frequency settings in the Control system using the Service Tool.
	Noise interference (Above specified EMI environment).	Verify ground wire between motor and driver is correct and sufficient gauge. Check wiring, grounding of driver and valve, termination of shields, and EMI levels. Verify stability of the control signal using trending capability in the Service Tool.
PWM Frequency Low Detection:	Incorrect frequency min setting in the DVP.	Correct the frequency min setting in the DVP using the Service Tool.
The PWM frequency is below the given setting (User Setting).	Incorrect frequency setting in the DVP.	Correct the frequency settings in the Control system using the Service Tool.
	Noise interference (Above specified EMI environment).	Verify ground wire between motor and driver is correct and sufficient gauge. Check wiring, grounding of driver and valve, termination of shields, and EMI levels. Verify stability of the control signal using trending capability in the Service Tool.
Speed Signal Fault	Not Applicable	Not Applicable

Detection: Only used if speed sensor is active. DVP does not support speed sensor input with present version.



Manual 26329		Digital Valve Positione
Diagnostic Indications	Probable Causes	Recommended Actions
Digital Com Analog Tracking Alarm	The analog system has an error that has not resulted in a high or low error flag being set.	Correct the analog system.
Detection: When the difference between the demanded position on the CANopen port 1 and the demanded position on the analog	The control system does not keep the two redundant signals the same. The values are scaled differently, from a different source program, or timing is incorrect.	Debug and correct control system.
backup is larger than the difference parameter and for a greater time span than the time parameter setting allows this flag	If the analog backup is used, the analog system accuracy is worse than the alarm value set.	Make alarm value larger if acceptable for this application or make analog system accuracy better.
will be set. In Dual CANopen mode, the difference is calculated between demanded position from port 1 and port 2.	The delay is too long between analog and CANopen values which have identical settings.	Determine the delay and if acceptable for the application, correct the difference time delay time in the DVP.
Digital Com Analog Tracking Shutdown	The analog system has an error that has not resulted in a high or low error flag being set.	Correct the analog system.
Detection: When the difference between the demanded position on the CANopen port 1 and the	The control system does not keep the two redundant signals the same. The values are scaled differently, from a different source program, or timing is incorrect.	Debug and correct control system.
demanded position on the analog backup is larger than the difference parameter and for a greater time span than the time	If the analog backup is used, the analog system accuracy is worse than the alarm value set.	Make alarm value larger if acceptable for this application or make analog system accuracy better.
will be set. In Dual CANopen mode, the difference is calculated between demanded position from port 1 and port 2.	The delay is too long between analog and CANopen values which have identical settings.	Determine the delay and if acceptable for the application, correct the difference time delay time in the DVP.
Digital Com 1 Error or Digital Com 2 Error	CAN wiring or noise problem.	Check CAN wiring.
Detection: When CANopen demand is used, indicates that the CAN communications (CAN 1 or CAN 2) are not functioning. This can be caused by a communication timeout or a failure to open the CAN port.	Incorrect CANopen messaging.	Refer to CANopen communication implementation details in Appendix A.
Digital Com 1 & 2 and/or Analog Backup Error		
Detection: When CANopen demand is used, indicates the position setpoint is failed. That the CAN communications (CAN 1 and CAN 2) are not functioning or both analog input and CAN 1 have failed.	Lost signals or wiring problem.	Check wiring. Verify signals in Service Tool.

Manual 26329		Digital Valve Positioner
Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
Analog Input High	Short in wiring to external voltage.	Check wiring for shorts to positive voltages.
Detection: The analog input is above the diagnostic threshold. This is a user	Control system 4 to 20 mA output has failed high.	Check the current to the analog input of the DVP. Fix control system.
configurable parameter. Typically,	Incorrect user configurable parameter in	Verify the 4–20 mA Diagnostic
22 mA.	the driver for the max input diagnostic.	Range: High Limit Value using the DVP Service Tool.
	DVP internal electronics failure.	Contact Woodward Technical Support for further assistance.
Analog Input Low	Wiring is disconnected or loose.	Check terminals and connections.
Detection: The analog input is below the diagnostic threshold. This is a user	Control system is turned off.	Check if the control system is turned on and providing the 4 to 20 mA current to the driver.
configurable parameter. Typically, 2 mA.	Short in wiring to ground or between the plus and minus wires.	Check for short between analog input wiring and any other wiring.
	Control system 4 to 20 mA output has failed low.	Check the current in the input to the DVP. Fix control system.
	Incorrect user configurable parameter in the driver for the min input diagnostic.	Verify the 4–20 mA Diagnostic Range: Low Limit Value using the DVP Service Tool.
	DVP internal electronics failure.	Contact Woodward Technical Support for further assistance.
E-Stop 1 Tripped E-Stop 2 Tripped Detection: The driver is in a tripped state from the External Shutdown Input	The External Shutdown Input contact is open. A tripped state is normal when the input is open. To Run, a closed contact must be applied across both SIL inputs.	Check that the External Shutdown Input is wired properly. See wiring and installation section of manual for instructions.
		Check to make sure the signal level at the External Shutdown Input is at the correct level for operation.
CAN Hardware ID Error		
Detection: This status flag indicates an incorrect CAN Node ID address has been entered through the Discrete Input connector. This is	Wiring problem.	Check wiring to ensure the discrete input ID selection is correct. Use Service Tool to confirm the selected ID is correct/expected.
only true if CAN Hardware ID Mode = CAN HW ID DISCRETE IN-DI5,DI4,DI2,DI1 or CAN HW ID DISCRETE IN-DI5,DI4,DI3 or CAN HW ID DISCRETE INDI5, DI4.	DVP settings are incorrect.	Confirm the CAN Hardware ID settings using the Service Tool.

## **Internal Diagnostics**

Table 8-2. DV	Troubleshooting	Guide Internal	Diagnostics
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Diagnostic Indications	Probable Causes	Recommended Actions
Input Voltage 1 High	Power supply and/or setting incorrect for	Check input voltage and
or	application.	correct voltage to within
Input Voltage 2 High	Excessive charging voltage and/or battery	specification limits.
	failure.	·
Detection:	Power supply has problem regulating the	Determine if the power supply
The measured input voltage is	voltage at the input terminals during high	is of the correct type to be
higher than the specification limit:	current transients.	used with the DVP. See
33VDC for 24VDC Models		power supply section in this
150VDC for 125VDC Models		manual
300VDC for DVP 5000, 10000,		
and 12000 Models		
Input Voltage 1 Low	Power is not connected to this input.	If redundancy is not required,
or	(Dual inputs are provided for redundancy)	jumper power to both inputs.
Input Voltage 2 Low	The power supply is not capable of	Determine if the power supply
	delivering the transient current.	is capable of delivering the
Detection:	5	transient current. See power
The measured input voltage is		supply section in this manual.
lower than the specification limit:	The power supply wiring is incorrectly sized	Determine if the wiring is
	for the required transient current.	according to the manual.
17VDC for 24VDC Models	Excessive resistance in the wiring due to	Determine if there is
90VDC for 125VDC Models	fuses, connectors, etc. that limits the max	excessive resistance in the
	transient current to the driver.	power supply wiring and
90VDC for DVP 5000, 10000, and		correct.
12000 Models		Contact Woodward Technical
		support for appropriate
		procedure to evaluate the
		power infrastructure.
Input Current High	The current sense circuit has failed.	Contact Woodward Technical
		Support for further assistance.
Detection:		
The Input current sensor is at max		
output.		
Input Current Low	The current sense circuit has failed.	Contact Woodward Technical
		Support for further assistance.
Detection:		
The Input current sensor is at min		
output.		
Electronics Temp. High	The ambient temperature of the driver is	Reduce ambient temperature
	higher than allowed by specification.	to within specification limits.
Detection:	The temperature sensor is defective.	Contact Woodward Technical
The Control Board temperature		Support for further assistance.
sensor indicates a temperature		
above 140°C.		
Electronics Temp. Low	The ambient temperature of the driver is	Increase ambient temperature
	lower than allowed by specification.	to within specification limits.
Detection:	The temperature sensor is defective.	Contact Woodward Technical
The Control Board temperature		Support for further assistance.
sensor indicates a temperature		
below –45°C.	<b>T</b> I I I I I I I I I I I I I I I I I I I	
Driver Temp. High	I ne ambient temperature of the driver is	Reduce ambient temperature
Data diana	above specification.	to within specification limits.
	The Temperature sensor is defective.	Contact Woodward Technical
i ne neat sink temperature is		Support for further assistance.
SS G IOF DVP 12000 MODEIS		

Manual 26329		Digital Valve Positioner
Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
Driver Temp. High Limit	The ambient temperature of the driver is far above specification.	Reduce ambient temperature to within specification limits.
Detection: The heat sink temperature is above: 130°C for 24 and 125VDC Models		Check if there are other heat sources on the mounting surface heating up the temperature around the DVP
80°C for DVP 5000 and 10000 65°C for DVP 12000 Models		Check if the driver is using more current than normal to position the valve.
Driver Temp. Low Limit	The ambient temperature of the driver is below specification.	Increase ambient temperature to within specification limits.
Detection: The heat sink temperature is below -45°C.		
Driver Temp. Sensor Failed	The temperature sensor has failed.	Contact Woodward Technical Support for further assistance.
Detection: The temperature sensor is at min or max.		
No Power Board Found	DVP internal electronics failure or there is no power board connected.	Contact Woodward Technical Support for further assistance.
Detection: During power up the control board will read the power board. This diagnostic will be set if no Power Board is found.		
Power Board Calib. Error	The control board has not been calibrated during electrical production.	Contact Woodward Technical Support for further assistance.
Detection: During power up the calibration record in the control is set to "No Power Board" this diagnostic will be set.		
Power Board ID Error	The power board has been changed to a different type after calibration.	Contact Woodward Technical Support for further assistance.
Detection: During power up, the power board ID and the stored ID in the calibration record do not match.		
EEPROM Read Failed	Internal electronics failure.	Contact Woodward Technical Support for further assistance.
Detection: After multiple retries and data comparison the software is not able to read from the non-volatile memory.		
EEPROM Write Failed	Internal electronics failure.	Contact Woodward Technical Support for further assistance.
Detection: After multiple retries and data comparison the software is not able to write to the non-volatile memory.		
Invalid Parameters(s)	If a new embedded program has been loaded the parameters have not been	Refer to the embedded
Detection: CRC16 check failures on both	updated.	update the parameters. Cycle power to restart the DVP.
parameter sections.	Internal electronics failure.	Contact Woodward Technical Support for further assistance.

Manual 26329		Digital Valve Positioner
Diagnostic Indications	Probable Causes	Recommended Actions
Invalid Parameter Version	Internal electronics failure.	Contact Woodward Technical Support for further assistance.
Detection:		
Version information is not correct in the non-volatile memory.		
Configuration Process Error	Valve/actuator configuration content failure. Serious damage or injury may result if run in this condition. Contact Woodward	Contact Woodward Technical Support for further assistance.
ID Module/DVP parameter content.	Technical Support for further assistance.	
24V Failed	Internal electronics failure.	Contact Woodward Technical Support for
Detection:		further assistance.
acceptable range of 22.1 V to 30.7 V.		
1.8V Failed	Internal electronics failure.	Contact Woodward Technical Support for
Detection:		further assistance.
Internal 1.8 V is outside acceptable		
+12V Failed	Internal electronics failure.	Contact Woodward
Detection <sup>.</sup>		further assistance
Internal +12 V is outside		
acceptable range of 10.6 V to 15.8 V.		
–12V Failed	Internal electronics failure.	Contact Woodward Technical Support for
Detection:		further assistance.
Internal –12 V Is outside		
8 6 V		
5V Failed	Internal electronics failure.	Contact Woodward Technical Support for
Detection:		further assistance.
Internal 5 V is outside acceptable range of 4.86 V and 6.14 V.		
5V Reference Failed	Internal electronics failure.	Contact Woodward Technical Support for
Detection:		further assistance.
Internal 5 V reference is outside		
5V RDC Reference Failed	Internal electronics failure	Contact Woodward
Detection:		Technical Support for further assistance.
Internal 5 V RDC reference is outside acceptable range.		
ADC Failed	Internal electronics failure.	Contact Woodward Technical Support for
Detection: Internal ADC in processor core		further assistance.
has stopped running.		

Manual 26329		Digital Valve Positione
Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
RDC DSP Failed Detection: DSP that runs the Resolver-to- digital converter has stopped	Internal electronics failure.	Contact Woodward Technical Support for further assistance.
ADC SPI Failed Detection:	Internal electronics failure.	Contact Woodward Technical Support for further assistance.
has stopped running.		
Power Board FPGA Error Detection: An error has occurred	There is a problem in the FPGA chip on the Power board.	Contact Woodward Technical Support for further assistance.
on the FPGA located on the power board, either an internal error or with the communication to the control board.		
Fan 1 Speed Error Detection: The fan speed on fan 1	Fan 1 or Fan 2 (or both) are running slower than expected, possibly from cooling port blockage or a worn out fan.	Check for blockage at the inlet or exhaust of the cooling ports of the DVP.
or 2 is below the expected fan speed. (Only Applies to DVP 5000, 10000, or 12000 Models)		Replace Fan assembly, see fan replacement in DVP manual where applicable
Fan 2 Speed Error	Fan 1 or Fan 2 (or both) are running slower than expected, possibly from cooling port	Check for blockage at the inlet or exhaust of the
or 2 is below the expected fan	Diockage of a worn out fan.	Cooling ports of the DVP.
(Only Applies to DVP 5000, 10000, or 12000 Models)		see fan replacement in DVP manual where applicable
Position Controller Not Ready		
Detection: This status flag indicates the DVP is not controlling position. This occurs during power-up initialization and when in a shutdown position state.	DVP is initializing (power-up) or has detected a problem that will not allow the position controller to run.	Using the Service Tool, identify and correct the issues.
Check 100 Percent Error	Unable to reach limit.	Unable to reach max
Detection: This status flag indicates the max (100 %) position check has failed. The detected range could be		external conditions. Verify that there is no jamming or blockage of the linkage attached to the actuator.
wrong, or a timeout could have occurred during the test.	Incorrect min position detection causing an error in the 100% check.	Using the Service Tool, identify and correct the issues.
	ID module factory settings are incorrect for max position limit range.	Contact Woodward Technical Support for further assistance.

Manual 26329		Digital Valve Positioner
Diagnostic Indications	Probable Causes	Recommended Actions
Reduced Torque Error Detection: This status flag indicates the	User Force Limiter is active.	This could be proper/expected operation or User Force Limiter settings could be incorrect.
system torque has been reduced due to a reduction in motor current.	Current limiter on motor is active.	Internal protection is active, no action required. If condition persists, contact Woodward Technical Support for further assistance.
Reduced Slew Rate Error		
Detection: This status flag indicates the system torque has been reduced due to a reduction in motor current.	Input current limiter is active.	Internal protection is active, no action required. If condition persists, contact Woodward Technical Support for further assistance.
Linearization Monotonic Shutdown Error		
Detection: Linearization Monotonic Shutdown Error	DVP settings are incorrect.	Correct the Linearization settings using the Service Tool.
Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
CAN Controller Open Error Detection: The CAN Controller peripheral was unable to be opened properly. This may occur if the user is changing the CANopen settings (particularly selecting a lower baud	rect CANbus settings	Check CAN settings
rate) while connected to an active CAN network.		

### Position Feedback Transducer Diagnostics

Diagnostic Indications	Probable Causes	Recommended Actions
Motor 1 Sin Error	The wiring to the position feedback	Check wiring and connectors leading to
or	transducer is disconnected or intermittent.	the position feedback transducer.
Motor 1 Cos Error	The position feedback transducer failed	See appropriate valve or actuator
or	open or is intermittent.	manual for the appropriate excitation
Motor 2 Sin Error	·	resistance value.
or		
Motor 2 Cos Error		Check the gain and amplitude values
		shown on the Position Resolver
Detection:		Diagnostics page of the service tool.
The detected signal value		The amplitude value must be
is out of range.		approximately 80% of max ADC. Gain
		value should be between 10% and
		95% of max output.
		IMPORTANT
		The gain is continually adjusted by
		the DVP
	The DVP position feedback input circuit	Contact Woodward Technical Support
	has failed.	for further assistance.
Motor 1 Exc. Error	The excitation wiring to the resolver is	Check the resolver excitation coil
Or	shorted or intermittent.	resistance. See appropriate valve
Motor 2 Exc. Error	The resolver excitation coil is shorted.	manual for resistance value.
	The resolver gain is too low due to resolver	If the gain is temporarily low, check
Detection:	wiring problem.	wiring and resolver. Reset driver for
The Sin and Cos voltage		normal operation. Allow the automatic
combined are below the		gain control to stabilize.
diagnostic threshold.	Excitation circuit failure.	Contact Woodward Technical Support
Matan 4 and 0 Day Free		for further assistance.
Motor 1 and 2 Res. Error		
Detection:	A Motor error is true if any of the following	If there is a Motor 1 and a Motor 2
This is a summary	errors are detected: Motor Sin Error. Motor	error, use the recommended actions for
indication that an error is	Cos Error, Motor Exc. Error, Motor Startup	those errors.
detected in both motor 1	Open Error, Motor Startup Close Error,	
and motor 2	Motor Startup Direction Error.	
Diagnostic Indications	Probable Causes	Recommended Actions
Valve Shaft 1 Sin Error	The wiring to the resolver is disconnected or	Check wiring and connectors
or	failed.	leading to the resolver.
Valve Shaft 1 Cos Error	The resolver is failed open or intermittent.	Check the gain and amplitude
UI Valvo Shaft 2 Sin Error		values for the resolver on the
or		service tool. Amplitude value must
Valve Shaft 2 Cos Error		be approximately 80% max ADC.
		Gain value should be between 10%
Detection:		and 95% max Output.
The detected signal value		
is out of range.		IMPORIANI
-		The gain is continually adjusted
		by the DVP.
	The resolver input circuit has failed	Contact Woodward Technical
		Support for further assistance.
Valve Shaft 1 Exc. Error	The excitation wiring to the resolver is shorted	Check the resolver excitation coil
or	or intermittent.	resistance. See appropriate valve
Valve Shaft 2 Exc. Error	The resolver excitation coil is shorted.	manual for resistance value.

Table 8-3. DVP Troubleshooting Guide Position Feedback Transducer Diagnostics

Manual 26329		Digital Valve Positioner
Detection: The Sin and Cos voltage combined are too low.	The resolver gain is too low due to resolver wiring problem.	If the gain is temporarily low, check wiring and resolver. Reset driver for normal operation. Allow the automatic gain control to stabilize.
	Excitation circuit failure.	Contact Woodward Technical Support for further assistance.
Valve Shaft 1 and 2 Res. Error Detection: The Shaft resolver redundancy manager has detected a Valve shaft 1 and Valve shaft 2 error.	Valve Shaft 1 error is true if any of the following errors are detected: Valve Shaft 1 Sin Error Valve Shaft 1 Cos Error Valve Shaft 1 Exc. Error Valve Shaft 2 error is true if any of the following errors are detected: Valve Shaft 2 Sin Error Valve Shaft 2 Cos Error Valve Shaft 2 Exc. Error	If there is a Valve Shaft 1 and 2 error, use the recommended actions for the Valve stem errors.
	Range or Setting of the Resolvers is out of tolerance.	If there is a Start-up or Range error, verify the following values: Start-up-Close Valve Shaft 1 Error Start-up-Close Valve Shaft 2 Error Valve Shaft 1 Range Limit Error Valve Shaft 2 Range Limit Error

### **Valve Type Selection**

Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
Auto Detect Error Detection: This diagnostic is only enabled when the DVP has been configured for auto detection. (See Auto detection Section). This diagnostic is set when: The DVP fails to communicate with the ID module due to write or read problems or the calibration records in the ID module are corrupted (CRC16 failure). The DVP fails to write the calibration records into the non-volatile memory.	Failure to read the ID module on the valve/actuator system. ID module calibration record corrupted.	See associated diagnostics on the Valve Type Selection Screen in the Service Tool. If "ID Module Not Detected" is annunciated, check wiring to the ID module. See Process Fault & Status Overview Screen in the DVP Service Tool. If "Invalid Parameter(s)" is annunciated the calibration records are corrupt in the ID module. Contact Woodward Technical Support for a copy of the correct parameter file. Valve Serial Number will need to be provided.
	DVP non-volatile memory error.	See Process Fault & Status Overview screen in the DVP Service Tool. If "EEPROM Read/Write Failed" or "Invalid Parameter(s)" is annunciated Contact Woodward Technical Support <b>IMPORTANT</b> A reset will force the DVP to retry auto detection of the connected valve.
Control Model Not Running		

Table 8-4. DVP Troubleshooting Guide Valve Type Selection

Detection:

This status flag indicates the internal DVP Control Model is not Running. The position of the Actuator/valve is not controlled by the DVP. If Actuator/valve has a return spring, the actuator/valve is be positioned by the return spring. DVP detected a problem that will not allow the position controller to run.

Using the Service Tool, identify and correct the issues.

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### **Digital Valve Positioner**

Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
Type / Serial Number Error	User has connected a different valve to the	See the Valve Type
Detection:	DVP.	Service Tool.
		Verify the "Valve Type" and
If during power up the DVP detects a		"Valve Serial Number"
serial number or valve type this		system connected to the
diagnostic will be annunciated.	User has loaded a parameter set to the DVP that does not match this	DVP.
	valve/actuator system serial number.	Use the auto detection
		function or down load the
		file into the DVP for the
		correct serial number.
		Operation of the DVP
		with incorrect parameter
		iniury and/or property
		damage.
	ID module factory calibration incorrect for	Contact Woodward
	this valve type / senai number.	further assistance.
Type Not Supported	Valve type not supported by the DVP	Contact Woodward
Data dia m	DVP software is not the required revision	Technical Support for
Detection:	for this valve.	potential upgrade to the
valve type reported by the		software
valve/actuator system in the ID		solution.
module is not supported by the DVP		
software.		

Manual 26329		Digital Valve Positioner
Diagnostic Indications	Probable Causes	Recommended Actions
<b>ID Module Not Detected</b> Detection: During power up the ID Module cannot be read.	Failure to read the ID module on the valve/actuator system.	See associated diagnostics on the Valve Type Selection Screen in the Service Tool. If "ID Module Not Detected" is annunciated, check wiring to the ID module.
	ID module calibration record corrupted.	See Process Fault & Status Overview Screen in the DVP Service Tool. If "Invalid Parameter(s)" is annunciated the calibration records are corrupt in the ID module. Contact Woodward Technical Support for a copy of the correct parameter file. Valve Serial Number will need to be provided.
	The valve does not have an ID module.	Contact Woodward Technical Support for a copy of the correct parameter file. Valve Serial Number will need to be provided.
		<b>NOTICE</b> The correct parameter file must be uploaded into

must be uploaded into the DVP. Any reset command via the DVP Service Tool or any other applicable method (e.g., Discrete Input) will force the driver to use the internally stored parameters. This will allow the DVP to function without an ID module.

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It is the user's responsibility to make sure the correct parameters are stored in the DVP! Operation of the DVP with incorrect parameter files can cause personal injury and/or property damage.

Manual 26329		Digital Valve Positioner
Diagnostic Indications	Probable Causes	Recommended Actions
ID Module Version Not Supported	DVP software is not the required revision for this valve.	Contact Woodward Technical Support for potential upgrade to the latest revision of the DVP
Detection: This diagnostic is annunciated if the ID module		software.
the DVP software.	ID module calibration record corrupted.	See Process Fault & Status Overview Screen in the DVP
<b>Note</b> : the Valve Type Auto Detect diagnostic is also set when this condition is detected.		Service Tool. If "Invalid Parameter(s)" is annunciated the calibration records are corrupt in the ID module. Contact Woodward Technical Support for a copy of the correct parameter file. Valve Serial Number will need to be provided.
Incorrect Power Board	Valve/actuator system does not match the DVP power board.	Contact Woodward Technical Support to determine the correct
Detection: During power up the DVP checks the ID module to determine the power board needed for the valve/actuator system. If the power board ID required and the power board detected do not match, this diagnostic will be annunciated.		DVP and valve/actuator system for your application.

### **Resolver Diagnostic LAT**

Table 8-5. DVP Troubleshooting Guide Resolver Diagnostic LAT

Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
Valve Shaft 1 Range Limit Error or Valve Shaft 2	Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP.	Use the auto detection function or down load the valve specific calibration file into the DVP for the correct serial number.
Range Limit Error Detection: During calibration at the factory, the resolver range (difference between minimum and maximum stop) is recorded. This diagnostic occurs if the Valve Shaft resolver reading is detected outside the calibrated resolver range.	There is an electrical problem with the resolver and/or its associated circuits resulting in an incorrect resolver reading.	See Position Resolver Diagnostics screen in the Service Tool. Verify Position, Amplitude and Gain readings. Amplitude should be approximately 80%. Gain should be from 10-90%. Verify appropriate resistance reading on excitation, sine, and cosine after disconnecting leads at the DVP. See associate valve manual for resistance values. Contact Woodward Technical Support for further assistance if readings are out of valve specifications.
	The resolver has mechanically moved outside of the range.	Review and record the values shown on the LAT Actuator/Valve Configuration Screen. Contact Woodward Technical Support for further assistance.



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<b>Diagnostic Indications</b>	Probable Causes	Recommended Actions
Dual Res. Difference Alarm Detection: The difference between the resolver readings is	Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP. This could result in incorrect resolver scaling resulting in a difference error.	Use the auto detection function or download the valve specific calibration file into the DVP for the correct serial number.
larger than the permissible alarm limit	One or both resolvers have moved.	Contact Woodward Technical Support for further assistance.
value.	There is an electrical problem with the resolver and/or its associated circuits resulting in an incorrect resolver reading.	See Position Resolver Diagnostics screen in the Service Tool. Verify Position, Amplitude and Gain readings. Amplitude should be approximately 80%. Gain should be from 10-90%. Verify appropriate resistance reading on excitation, sine, and cosine after disconnecting leads at the DVP. See associate valve manual for resistance values. Contact Woodward Technical Support for further assistance if readings are out of valve specifications.
Dual Res. Difference Shutdown Detection: The difference between the resolver readings is larger than the permissible shutdown limit value.	Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP. This could result in incorrect resolver scaling resulting in a difference error.	Use the auto detection function or download the valve specific calibration file into the DVP for the correct serial number.
	One or both resolvers have moved.	Contact Woodward Technical Support for further assistance.
	There is an electrical problem with the resolver and/or its associated circuits resulting in an incorrect resolver reading.	See Position Resolver Diagnostics screen in the Service Tool. Verify Position, Amplitude and Gain readings. Amplitude should be approximately 80%. Gain should be from 10-90%. Verify appropriate resistance reading on excitation, sine, and cosine after disconnecting leads at the DVP. See associate valve manual for resistance values. Contact Woodward Technical Support for further assistance if readings are out of valve specifications.

### **Resolver Diagnostics 3-Phase**

<b>Diagnostic Indications</b>	Probable Causes	<b>Recommended Actions</b>
Startup Open Motor Error Detection:	Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP.	Use the auto detection function or down load the valve specific calibration file into the DVP for the correct serial number.
During calibration at the factory, the resolver	The valve is not closed, debris or mechanical failure has occurred.	Check the valve according to valve manual.
values at the min stop are recorded. The resolver readings corresponding to the fully closed position are	The resolvers are not connected or there is a wiring error. See: Motor 2 Sin Error Motor 2 Cos Error Motor 2 Exc Error	Follow motor resolver procedures.
recorded in both the opening and closing direction at torques sufficient to overcome the backlash in the gear train, but not to open the valve. During power-up and initialization, the DVP	The fusible link on the valve has yielded.	Power down and re-check the min and max mechanical stop for correct operation. Record results from multiple power ups. Contact Woodward Technical Support for further assistance.
verifies that the valve is at the min stop. This diagnostic occurs if the motor resolver is not within the calibrated range when checking the open direction.	Insufficient bus voltage. Internal problem with the electronics.	Contact Woodward Technical Support for further assistance.

Table 8-6. DVP Troubleshooting Guide Resolver Diagnostics 3-Phase



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Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
Startup Open Motor 2 Error Detection: During calibration at the factory, the resolver values at the min stop are recorded. The resolver readings corresponding to the fully closed position are recorded in both the opening and closing direction at torques sufficient to overcome the backlash in the gear train, but not to open the valve. During power-up and initialization, the DVP verifies that the valve is at the min stop. This diagnostic occurs if the motor resolver is not within the calibrated range when checking the open direction.	Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP.	Use the auto detection function or down load the valve specific calibration file into the DVP for the correct serial number.
	The valve is not closed, debris or mechanical failure has occurred.	Check the valve according to valve manual.
	The resolvers are not connected or there is a wiring error. See: Motor 2 Sin Error Motor 2 Cos Error Motor 2 Exc Error	Follow motor resolver procedures.
	The fusible link on the valve has yielded.	Power down and re-check the min and max mechanical stop for correct operation. Record results from multiple power ups. Contact Woodward Technical Support for further assistance.
	Insufficient bus voltage. Internal problem with the electronics.	Contact Woodward Technical Support for further assistance.



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Diagnostic Indications	Probable Causes	Recommended Actions
Startup Close Motor Error Detection:	Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP	Use the auto detection function or down load the valve specific calibration file into the DVP for the correct serial number.
During calibration at the factory, the resolver values	The valve is not closed, debris or mechanical failure has occurred.	Check the valve according to valve manual.
at the min stop are recorded. The resolver readings corresponding to the fully closed position are recorded in both the	The resolvers are not connected or there is a wiring error. See: Motor 1 Sin Error Motor 1 Cos Error Motor 1 Exc Error	Follow motor resolver procedures.
opening and closing direction at torques sufficient to overcome the backlash in the gear train, but not to open the valve. During power-up and initialization, the DVP verifies that the valve is at the min stop. This diagnostic occurs if the motor resolver is not within the calibrated range when checking the closed direction.	The fusible link on the valve is damaged.	Power down and re-check the min and max mechanical stop for correct operation. Record results from multiple power ups. Contact Woodward Technical Support for further assistance.
	Insufficient bus voltage. Internal problem with the electronics.	Contact Woodward Technical Support for further assistance.
Startup Close Motor 2 Error Detection: During calibration at the factory, the receiver values	Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP	Use the auto detection function or down load the valve specific calibration file into the DVP for the correct serial number.
at the min stop are recorded. The resolver values at the min stop are readings corresponding to the fully closed position are recorded in both the opening and closing direction at torques sufficient to overcome the backlash in the gear train, but not to open the valve. During power-up and initialization, the DVP verifies that the valve is at the min stop. This diagnostic occurs if the motor resolver is not within the calibrated range when	The valve is not closed, debris or mechanical failure has occurred.	Check the valve according to valve manual.
	The resolvers are not connected or there is a wiring error. See: Motor 2 Sin Error Motor 2 Cos Error Motor 2 Exc Error	Follow motor resolver procedures.
	Motor 2 Sin Error The fusible link on the valve is damaged.	Power down and re-check the min and max mechanical stop for correct operation. Record results from multiple power ups. Contact Woodward Technical Support for further assistance.
checking the closed direction.	Insufficient bus voltage. Internal problem with the electronics.	Contact Woodward Technical Support for further assistance.



### **Digital Valve Positioner**

Diagnostic Indications	Probable Causes	Recommended Actions
Startup Open Valve Shaft 1 Error Detection:	Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP.	Use the auto detection function or down load the valve specific calibration file into the DVP for the correct serial number.
During calibration at the factory, the resolver values at the min stop are recorded. The	The valve is not closed, debris or mechanical failure has occurred.	Check the valve according to valve manual.
resolver readings corresponding to the	The fusible link in the valve / actuator is damaged or broken.	Check the fusible link in the valve for any damage. See valve manual.
corresponding to the fully closed position are recorded in both the opening and closing direction at torques sufficient to overcome the backlash in the gear train, but not to open the valve. During power-up and initialization, the DVP verifies that the valve is at the min stop. This diagnostic occurs if the valve stem resolver is not within the calibrated range when checking the open direction.	The resolver is not connected or there is a wiring error. See: Valve Shaft 1 Sin Error Valve Shaft 1 Cos Error Valve Shaft 1 Exc Error	Follow stem resolver procedures.
	Insufficient bus voltage. Internal problem with the electronics.	Contact Woodward Technical Support for further assistance.
Startup Close Valve Shaft 1 Error Detection: During calibration at the factory, the resolver values at the min stop are recorded. The resolver readings corresponding to the fully closed position are recorded in both the opening and closing direction at torques sufficient to overcome the backlash in the gear train, but not to open the valve. During power-up and initialization, the DVP verifies that the valve is at the min stop. This diagnostic occurs if the valve stem resolver is not within the calibrated range when checking the closed direction.	Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP.	Use the auto detection function or down load the valve specific calibration file into the DVP for the correct serial number.
	The valve is not closed, debris or mechanical failure has occurred.	Check the valve according to valve manual.
	The fusible link in the valve / actuator is damaged or broken.	Check the fusible link in the valve for any damage. See valve manual.
	The resolver is not connected or there is a wiring error. See: Valve Shaft 1 Sin Error Valve Shaft 1 Cos Error Valve Shaft 1 Exc Error	Follow stem resolver procedures.
	Insufficient bus voltage. Internal problem with the electronics.	Contact Woodward Technical Support for further assistance.

Manual 26329



Manual 26329		Digital Valve Positioner
Diagnostic Indications Startup Open Valve Shaft 2 Error	Probable Causes Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP.	Recommended Actions Use the auto detection function or down load the valve specific calibration file into the DVP for the
Detection: During calibration at the factory, the resolver values at the min stop	The valve is not closed, debris or mechanical failure has occurred.	correct serial number. Check the valve according to valve manual.
are recorded. The resolver readings	The fusible link in the valve / actuator is damaged or broken.	Check the fusible link in the valve for any damage. See valve manual.
corresponding to the fully closed position are recorded in both the opening and closing direction at torques	The resolver is not connected or there is a wiring error. See: Valve Shaft 2 Sin Error Valve Shaft 2 Cos Error Valve Shaft 2 Exc Error	Follow stem resolver procedures.
sufficient to overcome the backlash in the gear train, but not to open the valve. During power-up and initialization, the DVP verifies that the valve is at the min stop. This diagnostic occurs if the valve stem resolver is not within the calibrated range when checking the open direction.	Insufficient bus voltage. Internal problem with the electronics.	Contact Woodward Technical Support for further assistance.
Startup Close Valve Shaft 2 Error	Calibration values specific to the valve/actuator serial number are incorrect as stored in the DVP.	Use the auto detection function or down load the valve specific calibration file into the DVP for the correct serial number
During calibration at the factory, the resolver	The valve is not closed, debris or mechanical failure has occurred.	Check the valve according to valve manual.
values at the min stop are recorded. The	The fusible link in the valve / actuator is damaged or broken	Check the fusible link in the valve for
resolver readings corresponding to the fully closed position are recorded in both the opening and closing	The resolver is not connected or there is a wiring error. See: Valve Shaft 2 Sin Error Valve Shaft 2 Cos Error Valve Shaft 2 Exc Error	Follow stem resolver procedures.
direction at torques sufficient to overcome the backlash in the gear train, but not to open the valve. During power-up and initialization, the DVP verifies that the valve is at the min stop. This diagnostic occurs if the valve stem resolver is not within the calibrated range when checking the closed direction.	Insufficient bus voltage. Internal problem with the electronics.	Contact Woodward Technical Support for further assistance.
Startup Motor Direction	Motor wiring not connected.	Check wiring connections.
Error	Wiring problem, phases are incorrectly connected.	Check wiring for incorrect phase assignment.
Detection: If the motor did not move into the correct direction,	Resolver wiring problem, resolver moving in the incorrect direction.	Check the resolver wiring. See resolver error flags, gain and amplitude.
more than the factory calibrated setting, this flag is set.	Motor defect: open phases or shorts. If shorts are present, Driver Current Fault should annunciate.	Check the motor for shorts and open phases.
	DVP electronics failure.	Contact Woodward Technical Support for further assistance.

### **Position Error**

Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
Position Error Motor Alarm	Incorrect Parameter Settings	Check parameters settings. See Three Phase Control Operating Summary in the DVP Service Tool.
Detection:		
The Motor position is not tracking the set point within limitations set by the tracking error alarm parameters.	Contamination in the valve/actuator system.	At earliest opportunity perform check out procedure as described in the Position Error Motor Shutdown.
Position Error Motor Shutdown Detection:	Motor wiring not connected.	Check wiring terminations at the DVP, intermediate connections and valve/actuator. Eliminate any intermittent or open circuits.
The Motor position is not tracking the set point within limitations set by the tracking error shutdown parameters.	Wiring problem, phases are connected incorrectly.	Ensure no open phases or shorts in the wiring. (See associated valve wiring diagram)
Position Error Shaft Alarm	Resolver wiring problem, resolver moving in the incorrect direction.	Check the resolver wiring/connector. See resolver error flags, gain and amplitude.
Detection: The Valve Stem position is not tracking the set point within limitations set by the tracking error alarm parameters.	Motor defect: open phases or shorts. If shorts are present, Driver Current Fault should annunciate.	Check the motor for shorts and open phases.
Position Error Shaft Shutdown	Excessive Valve/Actuator Wear	At earliest opportunity perform check out procedure as described in the Position Error Motor Shutdown.
Detection: There is an error bigger than the stem position error parameters	Incorrect or damaged motor wiring.	Ensure no open phases or shorts in the wiring. Verify the motor phases are wired correctly. (See associated valve wiring diagram)
position and the demanded position.	Motor Failure	Contact Woodward Technical Support for assistance
	DVP electronics failure.	Contact Woodward Technical Support for assistance
	CAN wiring or noise problem	Check CAN wiring
	DVP internal electronics failure	Contact Woodward Technical Support for further assistance.

Table 8-7. DVP	Troubleshooting	Guide	Position	Error
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### Auxiliary Board Status and Diagnostics

<b>Diagnostic Indications</b>	Probable Causes	<b>Recommended Actions</b>
Aux Board Not Found	The selected input type requires an Aux	Contact Woodward to determine
Detection	board, and no Aux board is present.	how to upgrade you DVP with an
Detection: The Control board bas		aux board.
not detected the Aux		not need an aux board
Board.		hot need an add board.
Aux Board Type Error	This occurs when the aux board is needed,	Contact Woodward to obtain a
	and the input type selected are not	DVP with the correct Aux Board
Detection:	compatible.	configuration.
detected an incorrect		Select an input type that is
Aux Board type.		vour DVP system.
M5200 Starting	This is a typical situation during a power up or	Wait until the M5200 aux board
	change of input type that will activate the	is started.
Detection:	M5200 aux board. This flag will reset	
I ne control board is	automatically.	
aux board is started.		
Wait time is		
approximately 2 minutes.		
M5200 Detected An	DP ram check error:	Reset DVP, which will
Error	The M5200 has detected a dual ported ram	resynchronize the states of the
Detection:	enor.	M3200.
One of the five possible	If the M5200 program is started or stopped	If this does not correct the problem.
errors associated with the	this error may occur due to the M5200 and	contact Woodward Technical
M5200 has been set.	the DVP being out of synch.	Support for assistance.
	MFT Synch error:	Reset DVP, which will
	The DVP has not been able to provide the	resynchronize the MFT (Minor
	synch pulse on time to its M5200.	Frame Timer) of the M5200.
		If this does not correct the problem,
		contact Woodward Technical
		Support for assistance.
	Version error:	Load the correct software version
	DVP and its M5200 do not have compatible	on the DVP and/or the M5200
	soltware versions.	board.
		If this does not correct the problem,
		contact Woodward Technical
		Support for assistance.
	Block Count error:	Load the correct software on the
	The DVP and M5200 software have a different number of interface blocks.	DVP and/or the M5200 board.
		If this does not correct the problem,
		contact Woodward Technical
	Heartbeat error:	Support for assistance.
	The M5200 has not received a correct	M5200 and will synch the two
	heartbeat from the DVP.	mereo ana wiii cynon the two.
		If this does not correct the problem,
		contact Woodward Technical
		Support for assistance.

Table 8-8. DVP Troubleshooting Guide Auxiliary Board Status and Diagnostics

Manual 26329		Digital Valve Positioner
Diagnostic Indications	Probable Causes	Recommended Actions
M5200 DPRAM Error	Defective Dual Port Ram or interface.	Contact Woodward Technical Support for assistance.
Detection: The DVP has detected a Dual port ram error during the RAM check.		
M5200 Heartbeat Error	The M5200 is not running, or the interface is defective.	Contact Woodward Technical Support for assistance.
Detection: The M5200 has not sent the correct heart beat value to its DVP.		
M5200 Startup Timeout	There is no M5200 program, or it is not running.	Contact Woodward Technical Support for assistance.
Detection: After 2 min waiting for a signal from the M5200 aux board the control board will timeout.	If the Service/Test Port is configured for DHCP address assignment but cannot get an address (no network connection, no DHCP server).	Contact Woodward Technical Support for assistance.
Heat Sink Temp. Sensor 1 Error or Heat Sink Temp		
Sensor2 Error	DVP internal electronics failure or extreme temperature.	If DVP temperature is within specified limits, contact Woodward
Detection: This fault status flag indicates power board heat sink sensor (1 or2) has failed.	(Only Applies to DVP 5000, 10000, or 12000 Models)	Technical Support for further assistance.
Boost Converter Error		
Detection: This status flag indicates the Boost Converter board did not reach the proper	Internal problem with the electronics (Only Applies to DVP 5000, 10000, or 12000 Models)	Contact Woodward Technical Support for further assistance.

# EGD Diagnostics

voltage.

Table 8-9, DVF	P Troubleshooting	Guide EGD	Diagnostics	Status
10000.011	rioubloonlooung		Diagnootioo	oluluo

Diagnostic Indications	Probable Causes	<b>Recommended Actions</b>
EGD Port 1 Link Error	Wiring problem on Ethernet port 1.	Check wiring on Ethernet port 1
Detection: The EGD messages are received slower than the time out time that is a user	Control system not powered up.	Check if the control system is powered up and running.
setting.	IP addresses incorrect.	Check if the correct IP addresses are given to the DVP and control system.
EGD Port 1 Long Message Error	Incorrect protocol definition.	Contact Woodward Technical Support for
Detection: The EGD message length expected is not the same as the one received.		further assistance.
EGD Port 1 Short Message Error	Incorrect protocol definition.	Contact Woodward Technical Support for
Detection:		further assistance.
The EGD message length expected is not the same as the one received.		

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Diagnostic Indications	Probable Causes	Recommended Actions
EGD Port 2 Link Error	Wiring problem on Ethernet port 2.	Check wiring on Ethernet port 2.
Detection: The EGD messages are received slower than the time out time that is a user	Control system not powered up.	Check if the control system is powered up and running.
setting.	IP addresses incorrect.	Check if the correct IP addresses are given to the DVP and control system.
EGD Port 2 Long Message Error	Incorrect protocol definition.	Contact Woodward Technical Support for further assistance
The EGD message length expected is not the same as the one received.		
EGD Port 2 Short Message Error Detection:	Incorrect protocol definition.	Contact Woodward Technical Support for further assistance.
The EGD message length expected is not the same as the one received.		
EGD Port 2 Stale Data Error Detection: The Application Level Heart Beat	Data from the producer is not being updated (stale) in the EGD packet.	Check the Ethernet Port 2 wiring between the DVP and turbine control. Verify the Stale Data
variable has not changed in time period greater than the stale data delay time.		Delay setting using the Service Tool.
EGD Port 3 Link Error	Wiring problem on Ethernet port 3.	Check wiring on Ethernet port 3.
Detection: The EGD messages are received slower than the time out time that is a user	Control system not powered up.	Check if the control system is powered up and running.
setting.	IP addresses incorrect.	Check if the correct IP addresses are given to the DVP and control system.
EGD Port 3 Long Message Error Detection: The EGD message length expected is	Incorrect protocol definition.	Contact Woodward Technical Support for further assistance.
not the same as the one received.		
EGD Port 3 Short Message Error Detection: The EGD message length expected is not the same as the one received	Incorrect protocol definition.	Contact Woodward Technical Support for further assistance.
EGD Port 3 Stale Data Error	Data from the producer is not being updated (stale) in the EGD packet.	Check the Ethernet Port 3 wiring between the
Detection: The Application Level Heart Beat variable has not changed in time period greater than the stale data delay time.		DVP and turbine control. Verify the Stale Data Delay setting using the Service Tool.

### **EGD Performance**

Diagnostic Indications	Probable Causes	<b>Recommended Action</b>
EGD Data Mismatch	Loss of synchronization of master	Verify system data and
	control.	synchronization.
Detection:		
Status indication that one or		Verify the Stale Data Delay setting
more of the EGD input channels		using the Service Tool.
contains different data for longer		
than the StateDataDelay lime.		
riplex mode only. Will not		
EGD Povision Fault	The revision of the M5200 and the	Check EGD protocol revision of control
	revision from the control system do	system
Detection:	not match.	System.
Revision check of external and	not matom.	
internal EGD protocol revision.		
·		
EGD Rate Group Slip	Internal or processing fault.	Check the M5200 CPU Load
		percentage using the Service Tool.
Detection:		
If the M5200 does not have the		
time to finish the task within the		
rate group. This will also give a		
FGD Fault	The ECD made selection is set to	Change the mode or add port(s) from
	more ports than supported with the	the control system
Detection:	control system	
Dependent on the EGD mode:	There are other error flags active: See	Correct the EGD individual port errors.
3 port, 2 port, or 1 port this flag	associated troubleshooting steps for	• · · · · · · · · · · · · · · · · · · ·
indicates the data required to	each error flag.	
provide a set position to the DVP	5	
is missing.		
EGD L2 Port 0 Stat Error	This port is used for internal data	
	logging only.	
EGD L2 Port 1 Stat Error	DVP internal electronics failure.	Contact Woodward Technical Support for further assistance.
Detection:		
The Ethernet interface is not		
communicating status		
Information.	DV/D internal electronics failure	Contact Woodward Tachnical Support
		for further assistance.
I THE ETHERINET INTERTACE IS NOT		
EGD I 2 Port 3 Stat Error	NVP internal electronics failure	Contact Woodward Technical Support
		for further assistance
Detection:		<b>-</b> -
The Ethernet interface is not		

communicating status information.

# **Dual DVP Troubleshooting**

Table 8-11. Dual DVP Troubleshooting

Diagnostic Indications	Probable Causes	Recommended Action
Dual DVP Waiting to Sync	No communication from Other DVP.	Check that Other DVP has power.
		Check communication cables
Detection:		between DVP units.
For dual-DVP applications, this is a	This DVP was in Shutdown Position	Confirm operational status of Other
status indication that the inter-DVP	and then received a Reset, but Other	DVP. Check for any possible causes
synchronization process is active.	DVP is still operational and	for this DVP to go into Shutdown
	controlling its position.	Position.
Dual DVP Valve Type Match Error	Other DVP is incompatible with this	Check that cabling to Other DVP is
Detection	DVP.	the Valve Type Selection Screen in
Ear dual DV/P applications indicatos		the Service Tool Verify the "Valve
the value types for the two DV/Ps are		Type" matches the valve/actuator
not compatible		system connected to the DVP. Verify
		<ul> <li>both DVPs, that they match each</li> </ul>
	ID module factory calibration	other or are compatible types.
	incorrect for this valve type.	Contact Woodward Technical
		Support for assistance.
Dual DVP Inter Com. CAN Error	If Dual DVP Inter Com. Self CAN	Perform troubleshooting on Other
	condition is detected only on Other	DVP.
Detection		
Indicates Dual DVP CAN inter-	If Dual DVP Inter Com Self CAN	See steps for Dual DVP Inter Com
communication error is detected on	Frror is shown, then error condition	Self CAN Error
this DVP. Other DVP. or both.	is detected on this DVP.	
Note: this status is expected after a		
unit is powered up and before the		
first Reset is issued.		
Dual DVP Inter Com. Self CAN	Wiring to CAN 1 port is	Check terminals and connections.
Error	disconnected or loose.	
	Connection to CAN 1 port is not	Check that cabling to Other DVP is
Detection:	connected to Other DVP.	connected correctly.
Indicates Dual DVP Inter Com. CAN	Incorrect or missing termination on	Confirm that termination is being
Error is being detected on this DVP.	CAN 1 port.	used on both this DVP and Other
	CAN 4 apple is too long	DVP.
	CAN T cable is too long.	maximum specified cable length
Dual DVP Inter Com RS485 Error	If Dual DVP Inter Com Self RS485	Perform troubleshooting on Other
	Frror is not shown, then error	DVP.
Detection:	condition is detected only on Other	
Indicates Dual DVP RS485 inter-	DVP.	
communication error is detected on	If Dual DVP Inter Com. Self RS485	See steps for Dual DVP Inter
this DVP, Other DVP, or both.	Error is shown, then error condition	Com. Self RS485 Error
	is detected on this DVP.	
Note: this status is expected after a		
unit is powered up and before the		
first Reset is issued.		

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Diagnostic Indications	Probable Causes	<b>Recommended Action</b>
Dual DVP Inter Com. Self RS485	Wiring to RS485 port is	Check terminals and connections.
Error	Connected of loose.	
Detection:	connected to Other DVP.	connected correctly.
RS485 Error is being detected on	Incorrect or missing termination on	Confirm that termination is being
this DVP.	RS485 port.	used on both this DVP and Other DVP.
	RS485 cable is too long.	Confirm cable is no longer than maximum specified cable length.
Dual DVP Inter Com. CAN &	Dual DVP Inter Com. CAN Error	Resolve cause for both contributing
RS485 Error	and Dual DVP Inter Com. RS485 Error have both occurred, so all	errors: Dual DVP Inter Com. CAN Error and Dual DVP Inter Com.
For inter-link communications on	been lost.	R5485 Error.
dual-DVP applications, indicates		
both RS485 and CAN are failed.	It is normal for this to occur when a	See entry for <b>Ext</b> Shutdown
Position (status is received from	shutdown position has been	Position
Other DVP)	commanded from an external	
Detection:	Communication.	
For dual-DVP applications, indicates	Other DVP is in Shutdown Position	If an unexpected condition, check
Position state.	state.	troubleshoot conditions on that
		unit.
Dual DVP Other Input Shutdown (status is received from Other DVP)	Set Position input(s) for Other DVP have failed.	If an unexpected condition, check status of Other DVP and traubleshoot conditions on that
Detection:		unit.
For dual-DVP applications, indicates		
state.		
Dual DVP All Inputs Lost	All sources of Set Position from	If an unexpected condition, check
	both DVP units are invalid.	status of both DVP units and
Detection: For dual-DVP applications, indicates		troubleshoot conditions on each unit if applicable.
there is not valid position setpoint.		Check for proper functionality of
The local position setting is failed/lost and either the inter D\/P		Set Position sources.
communications is failed or the other		
DVP has also lost all its set position		
(command) inputs.		
Note: this status is expected after a		
unit is powered up and before the first Reset is issued		
Dual DVP Run Slow	Actuator is running at reduced	If an unexpected condition, check
	speed because Other DVP has	status of Other DVP and
Dual DVP Other Reduced Slew	This DVP is running at reduced	If an unexpected condition, check
<b>Rate</b> (status is received from Other	speed due to status from Other	status of Other DVP and
DVP) Dual DVP Reset Active	טער. It is normal for Dual DVP Reset	If this indicator stays on
	Active indicator to sometimes be	continuously contact Woodward
	observed momentarily when unit receives a Reset.	rechnical Support for assistance.

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### InterDVP RS485 Status

Diagnostic Indications	Probable Causes	<b>Recommended Action</b>
INACTIVE	This is normal for a unit that is not Dual DVP.	No action needed.
Dual DVP RS485 communication		
channel is not selected.		
СОММ ОК	No issue observed.	No action needed.
Dual DVP RS485 communication		
channel is working properly.		
SLAVE RX TIMEOUT Dual DVP RS485 communication	Both Dual DVP units are configured as Slaves.	Check CANopen setting of DVP units to make sure one is Master and one is Slave.
channel is configured as a Slave, but data is not being received.	Wiring to RS485 port is disconnected or loose.	Check terminals and connections.
	Connection to RS485 port is not connected to Other DVP.	Check RS485 connection between paired DVP units.
MASTER RX TIMEOUT	Wiring to RS485 port is disconnected or loose.	Check terminals and connections.
Dual DVP RS485 communication		
channel is configured as a Master, but data is not being received.	Connection to RS485 port is not connected to Other DVP.	Check RS485 connection between paired DVP units.
FRAMING ERROR Dual DVP RS485 communication	Both Dual DVP units are configured as Masters.	Check CANopen setting of DVP units to make sure one is Master and one is Slave.
channel is experiencing data framing	Wiring to RS485 port is loose.	Check terminals and connections.
errors.	Incorrect or missing termination on RS485 port.	Confirm that termination is being used on both this DVP and Other DVP.
	RS485 cable is too long.	Confirm cable is no longer than maximum specified cable length.

## InterDVP Rx Channel

Diagnostic Indications	Probable Causes	Recommended Action
CAN1 ACTIVE	Normal condition for a Dual DVP unit.	No action needed.
CAN 1 port is being used as active channel for communication between Dual DVP units.		
RS485 ACTIVE	CAN 1 port communication between Dual DVP units has previously	See entry for <b>Dual DVP Inter Com.</b> CAN Error.
RS485 port is being used as active channel for communication between Dual DVP units due to CAN 1 port communication failure.	failed.	
CAN1 STANDBY	CAN 1 port and RS485 port	See entries for Dual DVP Inter
Neither port is active for control data (such as Set Position), but CAN 1 port has functional integrity and will go to ACTIVE after a Reset.	units have both previously failed.	Inter Com. RS485 Error.
<b>NOTE:</b> this status is expected after a unit is powered up and before the first Reset is issued.		



communication between Dual DVP

units have both previously failed,

Normal condition for a unit that is

and CAN 1 port is still failed.

not Dual DVP.

currently failed.

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Probable Causes	Recommended Action
CAN 1 port and RS485 port	See entries for <b>Dual DVP Inter</b>
communication between Dual DVP	Com. CAN Error and Dual DVP

Neither port is active for control data (such as Set Position), but RS485 port has functional integrity and will go to ACTIVE after a Reset. NONE

**Diagnostic Indications** 

No receive channel is currently functional.

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**RS485 STANDBY** 

If a Dual DVP unit, then CAN 1 port See entries for **Dual DVP Inter** and RS485 port communication Com. CAN Error and Dual DVP between Dual DVP units are both Inter Com. RS485 Error.

No action needed.

Inter Com. RS485 Error.

# Chapter 9. Product Support and Service Options

# **Product Support Options**

If you are experiencing problems with the installation, or unsatisfactory performance of a Woodward product, the following options are available:

- Consult the troubleshooting guide in the manual.
- Contact the manufacturer or packager of your system.
- Contact the Woodward Full Service Distributor serving your area.
- Contact Woodward technical assistance (see "How to Contact Woodward" later in this chapter) and discuss your problem. In many cases, your problem can be resolved over the phone. If not, you can select which course of action to pursue based on the available services listed in this chapter.

**OEM or Packager Support:** Many Woodward controls and control devices are installed into the equipment system and programmed by an Original Equipment Manufacturer (OEM) or Equipment Packager at their factory. In some cases, the programming is password-protected by the OEM or packager, and they are the best source for product service and support. Warranty service for Woodward products shipped with an equipment system should also be handled through the OEM or Packager. Please review your equipment system documentation for details.

**Woodward Business Partner Support:** Woodward works with and supports a global network of independent business partners whose mission is to serve the users of Woodward controls, as described here:

- A **Full Service Distributor** has the primary responsibility for sales, service, system integration solutions, technical desk support, and aftermarket marketing of standard Woodward products within a specific geographic area and market segment.
- An **Authorized Independent Service Facility (AISF)** provides authorized service that includes repairs, repair parts, and warranty service on Woodward's behalf. Service (not new unit sales) is an AISF's primary mission.

A current list of Woodward Business Partners is available at: https://www.woodward.com/en/support/industrial/service-and-spare-parts/find-a-local-partner

# **Product Service Options**

The following factory options for servicing Woodward products are available through your local Full-Service Distributor or the OEM or Packager of the equipment system, based on the standard Woodward Product and Service Warranty (Woodward North American Terms and Conditions of Sale 5-09-0690) that is in effect at the time the product is originally shipped from Woodward or a service is performed:

- Replacement/Exchange (24-hour service)
- Flat Rate Repair
- Flat Rate Remanufacture

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**Replacement/Exchange:** Replacement/Exchange is a premium program designed for the user who is in need of immediate service. It allows you to request and receive a like-new replacement unit in minimum time (usually within 24 hours of the request), providing a suitable unit is available at the time of the request, thereby minimizing costly downtime. This is a flat-rate program and includes the full standard Woodward product warranty (Woodward North American Terms and Conditions of Sale 5-09-0690).

This option allows you to call your Full-Service Distributor in the event of an unexpected outage, or in advance of a scheduled outage, to request a replacement control unit. If the unit is available at the time of the call, it can usually be shipped out within 24 hours. You replace your field control unit with the like-new replacement and return the field unit to the Full-Service Distributor.

Charges for the Replacement/Exchange service are based on a flat rate plus shipping expenses. You are invoiced the flat rate replacement/exchange charge plus a core charge at the time the replacement unit is shipped. If the core (field unit) is returned within 60 days, a credit for the core charge will be issued.

**Flat Rate Repair:** Flat Rate Repair is available for the majority of standard products in the field. This program offers you repair service for your products with the advantage of knowing in advance what the cost will be. All repair work carries the standard Woodward service warranty (Woodward North American Terms and Conditions of Sale 5-09-0690) on replaced parts and labor.

**Flat Rate Remanufacture:** Flat Rate Remanufacture is very similar to the Flat Rate Repair option with the exception that the unit will be returned to you in "like-new" condition and carry with it the full standard Woodward product warranty (Woodward North American Terms and Conditions of Sale 5-09-0690). This option is applicable to mechanical products only.

## **Returning Equipment for Repair**

If a control (or any part of an electronic control) is to be returned for repair, please contact your Full-Service Distributor in advance to obtain Return Authorization and shipping instructions.

When shipping the item(s), attach a tag with the following information:

- Return authorization number
- Name and location where the control is installed
- Name and phone number of contact person
- Complete Woodward part number(s) and serial number(s)
- Description of the problem
- Instructions describing the desired type of repair

### Packing a Control

Use the following materials when returning a complete control:

- Protective caps on any connectors
- Antistatic protective bags on all electronic modules
- Packing materials that will not damage the surface of the unit
- At least 100 mm (4 inches) of tightly packed, industry-approved packing material
- A packing carton with double walls
- A strong tape around the outside of the carton for increased strength



To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, *Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules.* 



## **Replacement Parts**

When ordering replacement parts for controls, include the following information:

- The part number(s) (XXXX-XXXX) that is on the enclosure nameplate
- The unit serial number, which is also on the nameplate

## **Engineering Services**

Woodward offers various Engineering Services for our products. For these services, you can contact us by telephone, by email, or through the Woodward website.

- Technical Support
- Product Training
- Field Service

**Technical Support** is available from your equipment system supplier, your local Full-Service Distributor, or from many of Woodward's worldwide locations, depending upon the product and application. This service can assist you with technical questions or problem solving during the normal business hours of the Woodward location you contact. Emergency assistance is also available during non-business hours by phoning Woodward and stating the urgency of your problem.

**Product Training** is available as standard classes at many of our worldwide locations. We also offer customized classes, which can be tailored to your needs and can be held at one of our locations or at your site. This training, conducted by experienced personnel, will assure that you will be able to maintain system reliability and availability.

**Field Service** engineering on-site support is available, depending on the product and location, from many of our worldwide locations or from one of our Full-Service Distributors. The field engineers are experienced both on Woodward products as well as on much of the non-Woodward equipment with which our products interface.

For information on these services, please contact one of the Full-Service Distributors listed at <a href="https://www.woodward.com/en/support/industrial/service-and-spare-parts/find-a-local-partner">https://www.woodward.com/en/support/industrial/service-and-spare-parts/find-a-local-partner</a>

## **Contacting Woodward's Support Organization**

For the name of your nearest Woodward Full-Service Distributor or service facility, please consult our worldwide directory at <u>https://www.woodward.com/support</u>, which also contains the most current product support and contact information.

You can also contact the Woodward Customer Service Department at one of the following Woodward facilities to obtain the address and phone number of the nearest facility at which you can obtain information and service.

Products Used in	Products Used in	Products Used in Industrial
Electrical Power Systems	Engine Systems	Turbomachinery Systems
Facility Phone Number	FacilityPhone Number	Facility Phone Number
Brazil +55 (19) 3708 4800	Brazil +55 (19) 3708 4800	Brazil +55 (19) 3708 4800
China +86 (512) 8818 5515	China +86 (512) 8818 5515	China +86 (512) 8818 5515
Germany+49 (711) 78954-510	Germany +49 (711) 78954-510	India+91 (124) 4399500
India+91 (124) 4399500	India+91 (124) 4399500	Japan+81 (43) 213-2191
Japan+81 (43) 213-2191	Japan+81 (43) 213-2191	Korea+ 82 (51) 636-7080
Korea+82 (51) 636-7080	Korea+82 (51) 636-7080	The Netherlands+31 (23) 5661111
Poland+48 (12) 295 13 00	The Netherlands+31 (23) 5661111	Poland+48 (12) 295 13 00
United States+1 (970) 482-5811	United States+1 (970) 482-5811	United States+1 (970) 482-5811


# **Technical Assistance**

If you need to contact technical assistance, you will need to provide the following information. Please write it down here before contacting the Engine OEM, the Packager, a Woodward Business Partner, or the Woodward factory:

General	
Your Name	
Site Location	
Phone Number	
Fax Number	
Prime Mover Information	
Manufacturer	
Turbine Model Number	
Type of Fuel (gas, steam, etc.)	
Power Output Rating	
Application (power generation, marine, etc.)	
Control/Governor Information	
Control/Governor #1	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	
Control/Governor #2	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	
Control/Governor #3	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	
Symptoms	
Description	

If you have an electronic or programmable control, please have the adjustment setting positions or the menu settings written down and with you at the time of the call.

# Appendix A. CANopen Communication

## Introduction



The CANopen communications described in this manual are a typical Woodward implementation.

The CAN network that is used for the CANopen communication with the DVP has one NMT Master (Network Master Management Node). This node is responsible for starting communication and the timing of the CAN messages. There can be up to 30 slave devices (depending on network load and timing).

Further detailed information regarding CANopen can be obtained at <u>www.can-cia.org</u>. Information about CAN is available in ISO 11898. Specific information regarding DVP behavior is detailed below. The DVP CANopen Electronic Data Sheet (EDS) can be downloaded from <u>www.woodward.com</u>.

# Network Architecture



Figure A-1. CANopen Network Architecture

Addressing can support up to 31 devices. To meet the 10 ms timing requirement, only 15 devices can be used at 500 kbaud.



# **NMT Master Functions**

There are four distinct functions the master can perform. The slave units will respond to these functions.



#### NMT Block Diagram (Woodward Implementation)

Figure A-2. NMT Master Block Diagram

1) Operating state management: This function is used to change the operational state of the slave devices.

2) SDO process: This function is used to read and or write SDO data into or out of the slave devices. SDO data is typically non-time critical data.

3) Fast Message process: This function will read and write the fast messages (once every frame) to the slave devices. This is time critical data and needs to have priority over the other messages. There is also a synch message supported for timing purposes.

4) Slow Message process: This function will read and write the slow messages to and from the slaves. Typical update rate is 750 ms.

### **Operating State Management**



Figure A-3. CANopen Slave State Diagram

The above state diagram is taken from the CANopen specification.

### Initialization:

**NMT and DVP**: The initialization state is used to open the CAN ports and to initialize the CANopen stack. After this is done the DVP or NMT will go to the Pre-Operational state automatically. It will send the Boot up message. The Boot up message is the Heartbeat message. Once the Boot up message is sent, the Heartbeat message is disabled.

### **Pre-Operational:**

**DVP**: In this state, the DVP is waiting for the "Start All Nodes" message. When the message is received, the DVP will go to the Operational state.

**NMT Master**: In this state, the NMT will transmit a "Start All Nodes" Message. This message will also be received by the NMT Master and will cause the Master to transition to the Operational State.

### **Operational:**

**DVP**: In this state the DVP is in operational mode and will perform all send and receive functions.

NMT Master: In this state NMT will execute all functions.

- Operational state management.
- SDO process.
- Fast messages
- Slow Messages

The NMT master will transmit "Start All Nodes" broadcast message every 1 Sec. By sending this message at a periodical cycle we make sure that nodes that are added or power cycles will go back to the operational state without having to reset the NMT Master.

### Stopped:

The Stopped state is not used.

**Note**: The DVP will respond to an individual "go to operational" NMT command. However, due to the broadcast nature of the NMT command it requires a delay of at least 1.5ms between NMT commands on the CAN bus to ensure the DVP has time to clear the NMT receive buffer. Symptoms of an insufficient delay include the DVP node not advancing to the operational state, or the node not being detected in some CANopen scanner programs.



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## Timing:

In a timing diagram the process will look like this:



Note: Other messages not shown.

Figure A-4. Sample Operating State Process Timing Diagram

## **SDO Process**

Master will send SDO messages to each valve to retrieve valve specific information such as serial number, part number, etc.

All SDO data will be requested when the NMT master goes from Pre-Operational to Operational. Woodward gives the designed application the option to request all this information under application control. This is to make sure that when the slave devices are powered, cycled, or added, their information gets updated.

The SDO protocol only allows one request message to be sent. The next message will be sent after a response has been received for the previous message. If no response will be received the NMT master must timeout. The typical timeout time used is: 1 second.



#### Timing:

In a timing diagram, the process will look like this:



#### Figure A-5. Sample SDP Process Timing Diagram

#### **Fast Message Process**

There are three messages needed to make this process work.

- Fast message to slave
- Fast message from slave
- Synch message to slave

Fast Message to slave: NMT will send a message to the slave within one Frame. This data is processed but not used until the synch message is received. Typical data is the position demand, shutdown flags etc.

Fast message from the slave: Slave will send a message to the NMT. Typical data is the actual position, the shutdown status of the slave etc.

The sent synch message from the master to the slave will do two things.

- If the slave receives the synch, it will update the fast message information and start using this information.
- If the slave receives the synch, it will send back the fast message from slave.



CANopen communication link has a timeout value between 1 ms to 1000 ms and it can be specified through Service tool. It is important to ensure the CANopen timeout is set accordingly and use discrete output as shutdown in case of error detection.

## **Error Detection:**

The slave's error detection is done by checking if the synch message and the fast data message is received within a given timeout time. Typical timeout time is set to 40 ms for a 10 ms rate group and can be changed using the Service tool. This timeout time is variable depending on the turbine performance and application. It is up to the system integrator to determine this timeout number.

The master error detection is the same as the slave error detection with the exception it will look to the fast message from slave to determine if the communication is failed. Again, the system integrator must determine if the timeout time is acceptable for the system/turbine.

## Timing:

In a timing diagram the process will look like this:



Figure A-6. Sample Fast Message Process Timing Diagram

### **Slow Message Process**

The slow messages are used to get additional status information and set parameters in the slave device. To make sure the CAN bus is not overloaded, the NMT master must send slow messages at a rate that will allow all messages to be sent and received. Woodward spaces the messages so that all slaves are addressed once every 750 ms.

The control will send a slow message every 2 ms, then wait 50 ms after the first slow message is sent before the control starts sending to the next valve. Thus, each valve will receive and transmit slow messages within 50 ms. Max number of valves in the network is 15.

So, the total update time for all valves will be 15 \* 50 ms = 750 ms.

The Slave will *not* send any slow messages until the first slow message (this is RxPDO2, slow message number 1) is received, at which time the Slave will initiate a slow response sequence which includes all slow PDO messages (PDO 2 to PDO N). This way the NMT master can control the bus loading by determining which slave will reply with its slow messages. The Slave slow message data is sent on a nominal 2 ms tick. The slave will use default data when no slow messages have been received.

## Timing:

In a timing diagram, the process will look like this:



## Putting it all Together

Assumptions for calculations:

# of bytes in fast Messages to DVP:	4
# of bytes in fast Messages from DVP:	5
# of bytes in synch message:	1
# of slow messages to DVP:	7
# of slow messages from DVP:	7
# of data byte in slow message:	8
# of SDO messages per 10 ms:	2
# of SDO bytes:	8
CAN link running at:	500 KBits = 2 μs per bit
Frame Rate:	10 ms
Max number of DVPs:	15
Message overhead is:	51 Bits

## All Messages Sent in a Frame

## Fast Messages:

If 15 valves are connected to a network, the NMT master will send 15 fast messages and receive 15 fast messages. The control also needs to send a synch message.

Total Fast message time = Valve's \* (((Overhead + (TxBytes \* 8)) \* Tperbit) + ((Overhead + (RxBytes \* 8)) \* Tperbit)) 15 \* (((51 + (5 \* 8)) \* 2 µs) + ((51 + (4 \* 8)) \* 2 µs)) = 5.22 ms

Total Synch message time is = ((Overhead + (SynchDatabytes \* 8)) \* Tperbit) ((51 + (1 \* 8)) \* 2 uSec) = 118 uSec

Total time is: 5.22 mSec + 0.118 mSec = 5.338 mSec Total Load is: (5.338 mSec / 10 mSec) \* 100 = 53.38%

### **Slow Messages:**

Number of slow messages sent and received in one frame is 5 + 5 = 10. Slow messages are sent every 2 ms.

Total Slow message time = Number of messages \* ((overhead + (RxTxbytes \* 8) \* Tperbit) 10 \* ( $(51 + (8 * 8)) * 2 \mu s$ ) = 2.3 ms Total peak Load is: (2.3 ms / 10) \* 100 = 23.0%

## **SDO Messages:**

The control can send and receive one SDO message per frame that is two messages.

SDO message time is = 2 \* ((Overhead + (SDO bytes \* 8)) \* Tperbit) 2 \* ((51 + (8 \* 8)) \* 2 uSec) = 460 uSec Total load = (0.46 mSec / 10 mSec) \* 100 = 4.6%

The CAN link loaded is now: 53.38% + 23.0% + 4.6% = 80.98%

IMPORTANT

## Definitions

### Frame

One frame is defined as the time that it takes to process the input IO, transfer this data to the application level, calculate a new valve setpoint, send a fast message to each valve driver, and finally send a SYNC message out on the CANopen Network.

Example: In Woodward Controllers one FRAME is defined by the rate group that is specified in the CANopen interface block. This is typically 10 ms but can also be 5 ms, 20 ms, 40 ms, or 80 ms.

The required FRAME time is a function of the application requirements and is the responsibility of the system integrator to define the requirements for FRAME time. Woodward typical values apply to Woodward systems only. In Woodward systems, all controller timing parameters (latency, jitter, execution times, etc.) are known and are considered in the calculation of FRAME times.

## Simple Block Diagram to Define Frame Time

Frame time is the time that it takes for the turbine controller to sample the inputs, execute the main application code, and send the SYNC message out on the CANopen network.



Figure A-8. Frame Time Definition Block Diagram



## Table A-1. Transmit PDO Summary

		News		Maaaana ay Data Tuma	Mfr # bay
			Буте	Message or Data Type	MIT # nex
0x180	PD01		0.4	Sync	0004
		Actual position	0,1		2034
		Actual Current	2,3	uint16	2035
		Status Bits (0-5 used – 6 &/	4	Arrav[8] Boolean	2036
			5_7		2000
0x280	PDO2	Temperature/InputCurrent	01	Async	
0//200	1002	Driver Temperature	0-3	Float	2037
		Driver Input Current	4-7	Float	2038
0x380	PDO3	Input//oltage1/Input//oltage2	- T I	Async	2000
0,000	1000	InputVoltage1	0-3	Float	2039
			<u>0-5</u> ∕1_7	Float	2034
0v/80		ActualPosition1/ActualPosition2	4-1	Async	2007
07400	1004	ActualPosition1	0_3	Float	203B
		ActualPosition?	<u>4_7</u>	Float	2030
	PDO5		<u> </u>	Async	2000
	1000	ActualCurrentFiltered	0-3	Float	203D
		Unused	4-7	11000	2002
0x2E0	PDO6	Status Error Register Flags 0-3		Async	
		Status Error Register Flag 0	0.1	Arrav[16] Boolean	203E
		Status Error Register Flag 1	2.3	Array[16] Boolean	203F
		Status Error Register Flag 2	4,5	Array[16] Boolean	2040
		Status Error Register Flag 3	6,7	Array[16] Boolean	2041
0x3E0	PDO7	Status Error Register Flags 4-7		Async	
		Status Error Register Flag 4	0,1	Array[16] Boolean	2042
		Status Error Register Flag 5	2,3	Array[16] Boolean	2043
		Status Error Register Flag 13	4,5	Array[16] Boolean	2044
		Unused	6,7	Blank	2045
0x4E0	PDO8	Status Error Register Flags 8-10		Async	
		Status Error Register Flag 8	0 <u>,</u> 1	Array[16] Boolean	2046
		Status Error Register Flag 9	2,3	Array[16] Boolean	2047
		Status Error Register Flag 10	4,5	Array[16] Boolean	2048
		Unused	6,7	Blank	

## Table A-2. Receive PDO Summary



The manufacturer numbers given here for SDO access are for reference. SDO writes aren't supported, the data must be written with the PDOs.

ld base (hex)	Rx PDOs	Name	CAN Byte	Туре	Mfr # (hex)
0x200 PDO1		Fast Message			
		Position Demand	0,1	uint16	2022
		Command Byte 1	2	Array[8] Boolear	12023
		Command Byte2(1 bit used, 7 bits unused)	3	Array[8] Boolear	12024
		Unused	4-7		
0x300	PDO2	Tracking Alarm and Shutdown Difference Errors			
		Tracking Alarm Difference Error value	0-3	float	2025
		Tracking Shutdown Difference Error value	4-7	float	2026
0x400	PDO3	Resolver Alarm and Shutdown Difference Errors			
		Resolver Alarm Difference Error value	0-3	float	2027
		Resolver Shutdown Difference Error value	4-7	float	2028
0x500	PDO4	Difference Alarm and Shutdown Times			
		Tracking Alarm Difference Error time value	0,1	uint16	2029
		Tracking Shutdown Difference Error time value	2,3	uint16	202A
		Unused	4-7		
0x260	PDO5	Difference Modes			
		Resolver Difference Mode	0,1	uint16	202B
		Unused	2-7		
0x360	PDO6	Position Error Motor Alarm and Shutdown Limits			
		Position Error Motor Alarm Limit	0-3	float	202C
		Position Error Motor Shutdown Limit	4-7	float	202D
0x460	PD07	Position Error Shaft Alarm and Shutdown Limits			
		Position Error Shaft Alarm Limit	0-3	float	202E
		Position Error Shaft Shutdown Limit	4-7	float	202F
0x560	PDO8	Position Error Motor and Shaft Times			
		Position Error Motor Alarm Time	0,1	uint16	2030
		Position Error Motor Shutdown Time	2,3	uint16	2031
		Position Error Shaft Alarm Time	4,5	uint16	2032
		Position Error Shaft Shutdown Time	6,7	uint16	2033

## **Receive (Rx) PDO Definitions**



Data length must be sent as specified.

## Receive PDO 1 – Realtime "Fast Message" with Demand and Command Bits

This and a sync message need to be received within the timeout milliseconds.

Message type:"SYNC" (requires SYNC message)COB Id:512+Node Id (0x200+NodeId)Data length:3 bytes or 4 bytes

## Data:

Byte 1-2: Position DemandData length:2 bytes, byte1 is LSB, byte 2 MSB.Resolution:16 bitsUnits:%Scaling:2,500 = 0% to 62,500 = 100%.

**Byte 3**: Command Byte 1 Data length: 1 byte

Bit 0: Shutdown. If this bit is "1", the DVP will shut down and set the Shutdown bit.

Bit 1: **Shutdown Position**. If this bit is "1", DVP will perform Shutdown Position by setting the Manual Position Shutdown flag.

Bit 2: **Reset diagnostics bits**. On a "0" to "1" transition (Edge triggered,) the DVP will reset from a shutdown or alarm condition and reset all the diagnostic bits.

Bit 3: **Analog Primary Demand**. If set, the analog input is the primary demand. If analog and CANopen inputs are OK the analog is used. If the bit = "0" the CANopen input is used.

Bit 4: **Use Analog Backup**. Set this to "0" so the analog input will be ignored, and no reading or diagnostics will be triggered.

Bit 5: **Enable Tracking**. If this bit is TRUE (=1), then enable the following to be changeable on the DVP from CANopen:

- Tracking Alarm Difference Error value. (float)
- Tracking Shutdown Difference Error value (float)
- Tracking Alarm Difference Error time value. (unt16)
- Tracking Shutdown Difference Error time value (uint16)

Bit 6: **Enable Resolver**. If this bit is TRUE (=1), then enable the following to be changeable on the DVP from CANopen:

- Resolver Alarm Difference Error value (float)
- Resolver Shutdown Difference Error value (float)
- Resolver Difference Mode (uint16)

Bit 7: **Enable Position Error** -- If this bit is TRUE (=1), then enable the following to be changeable on the DVP from CANopen:

- Position Error Motor Alarm Limit (float)
- Position Error Motor Shutdown Limit (float)
- Position Error Shaft Alarm Limit (float)
- Position Error Shaft Shutdown Limit (float)
- Position Error Motor Alarm Time (uint16)

- Position Error Motor Shutdown Time (uint16)
- Position Error Shaft Alarm Time (uint16)
- Position Error Shaft Shutdown Time (uint16)

**Byte 4**: Command Byte 2 Data length: 1 byte

Bit 0: **Auto Detect Request**. If this bit is "1", it indicates an auto-detection is requested. This is only honored if the valve type state is set to ValveTypeStateSerialValveTypeFailed.

Unused Bits 1 to Bit 7 are reserved, must always be "0". (Spare Bits)

Bytes 5-8: These bytes are unused. (Spare Bytes)

### Receive PDOs 2-8 – Parameter Based "Slow Messages"

If slow messages are not received, the DVP uses values that are in RAM. During start-up the RAM will be filled with the EEPROM parameters. The variables in RAM will be used when the parameters are updated from the Service Tool.

If the slow messages are received, the DVP will use these parameters. The exception is if the ENABLE bits are not set, then the DVP will continue using the RAM parameters.

The specified range is enforced with internal DVP value limits.



If the ENABLE bit is toggled from ENABLE true to ENABLE false, the control will use the RAM and the last value received from the CANopen link.

# Receive PDO 2 – Slow Message: #1 Tracking Alarm and Shutdown Difference Errors

Message type:"ASYNC"COB Id:768+Node Id (0x300+NodeId)Data length:8 bytes

### Data:

#### Byte 1-4: Tracking Alarm Difference Error

Data length:	4 bytes, Float
Units:	%
Range:	0 to 100%

#### Byte 5-8: Tracking Shutdown Difference Error value

Data length:	4 bytes, Float.
Units:	%
Range:	0 to 100%

# Receive PDO 3 – Slow Message: #2 Resolver Alarm and Shutdown Difference Errors

Message type:"ASYNC"COB Id:1024+Node Id (0x400+NodeId)Data length:8 bytes

### Data:

Byte 1-4: Resolver Alarm Difference Error valueData length:4 bytes, Float.Units:%

Range: 0 to 100%

#### Byte 5-8: Resolver Shutdown Difference Error value

Data length:4 bytes, Float.Units:%Range:0 to 100%

## Receive PDO 4 – Slow Message: #3 Difference Alarm and Shutdown Times

Message type:"ASYNC"COB Id:1280+Node Id (0x500+NodeId)Data length:4 bytes

# IMPORTANT

## Data length must be sent as 4 bytes.

## Data:

#### Byte 1-2: Tracking Alarm Difference Error time value

Data length:2 bytes, unsigned 16Units:millisecondsRange:0 to 10000 ms

### Byte 3-4: Tracking Shutdown Difference Error time value

Data length:	2 bytes, unsigned 16
Units:	milliseconds
Range:	0 to 10000 ms

Bytes 5-8: These bytes are not used. (Spare Bytes)

## Receive PDO 5 – Slow Message: #4 Difference Modes

Message type:"ASYNC"COB Id:608+Node Id (0x260+NodeId)Data length:2 bytes



## Data:

### Byte 1-2: Resolver Difference Mode

Data length: 2 bytes, unsigned 16 Difference mode used: min = 0, max = 1, avg = 2

Bytes 3-8: These bytes are not used. (Spare Bytes)

## Receive PDO 6 – Slow Message: #5 Position Error Motor Alarm and Shutdown

Limits Message type: "ASYNC" COB Id: 864+Nod Data length: 8 bytes

"ASYNC" 864+Node Id (0x360+NodeId) 8 bytes

## Data:

### Byte 1-4: Position Error Motor Alarm Limit

Data length:4 bytes, FloatUnits:%Range:0 to 110%

## Byte 5-8: Position Error Motor Shutdown Limit

Data length:4 bytes, FloatUnits:%Range:0 to 110%

## Receive PDO 7 – Slow Message: #6 Position Error Shaft Alarm and Shutdown

## Limits

Message type:"ASYNC"COB Id:1120+Node Id (0x460+NodeId)Data length:8 bytes

## Data:

## Byte 1-4: Position Error Shaft Alarm Limit

Data length:4 bytes, FloatUnits:%Range:0 to 100%

## Byte 5-8: Position Error Shaft Shutdown Limit

4 bytes, Float
%
0 to 100%

## Receive PDO 8 – Slow Message: #7 Position Error Motor and Shaft Times

Message type:"ASYNC"COB Id:1376+Node Id (0x560+NodeId)Data length:8 bytes

## Data:

## Byte 1-2: Position Error Motor Alarm Time

Data length:2 bytes, unsigned 16Units:millisecondsRange:0-65,535Byte 3-4: Position Error Motor Shutdown TimeData length:2 bytes, unsigned 16Units:millisecondsRange:0-65,535

## Byte 5-6: Position Error Shaft Alarm Time

Data length:2 bytes, unsigned 16Units:millisecondsRange:0-65,535

### Byte 7-8: Position Error Shaft Shutdown Time

Data length:	2 bytes, unsigned 16
Units:	milliseconds
Range:	0-65,535

# Transmit (Tx) PDO Definitions

There is only one (1) "Fast Message" sent from the DVP. There are additional "Slow Message" sent for monitoring purposes.

## Transmit PDO 1 – Actual Position, Current and Status from Valve

## **Realtime Fast Message**

Weedwerd	
Data length:	5 bytes
COB Id:	384+Node Id (0x180+NodeId)
Message type:	Transmitted in Response to NMT Sync Message.

#### Data:

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Byte 1-2: Actual PositionData length:2 bytes, byte1 is LSB, byte 2 MSB.Resolution:16 bitsUnits:%Scaling:2,500 = 0% to 62,500 = 100%.

#### Byte 3-4: Actual Current

Data length:2 bytes, byte1 is LSB, byte 2 MSB.Resolution:16 bitsUnits:AmpsScaling:-40 A = 2500 counts, 40 A = 62500 counts

#### Byte 5: Status Bits

Data length: 1 byte Bit 0: Shutdown Bit 1: Shutdown Position Bit 2: Shutdown System. Bit 3: Shutdown Not External. Bit 4: Alarm. Bit 5: Power Up Reset. Bit 6: Controller Not Ready Bit 7 are sent as 0. (Spare Bites)

Bytes 6-8 are unused, not sent. (Spare Bytes)

## Transmit PDO 2 – Slow Message #1: Temperature / Input Current

Message type: Transmitted in Response to Receipt of Receive PDO 2. COB Id: 640+Node Id (0x280+NodeId) Data length: 8 bytes

### Data:

#### Byte 1-4: Driver Temperature

Data length: 4 bytes, Float. Units: Kelvin

### Byte 5-8: Driver Input Current

Data length:4 bytes, Float.Units:Amps

## Transmit PDO 3 – Slow Message #2: Input Voltage1 / Input Voltage2

Message type: Transmitted 2 ms after receipt of Receive PDO 2. COB Id: 896+Node Id (0x380+NodeId) Data length: 8 bytes

### Data:

Byte 1-4: Input Voltage1

Data length: 4 bytes, Float. Units: Volts

#### Byte 5-8: Input Voltage2

Data length: 4 bytes, Float. Units: Volts



## Transmit PDO 4 – Slow Message #3: Actual Position 1 / Actual Position 2

Message type: Transmitted 4 ms after receipt of Receive PDO 2. COB Id: 1152+Node Id (0x480+NodeId) Data length: 8 bytes

## Data:

#### Byte 1-4: Actual Position 1

Data length: 4 bytes, Float. Units: %

### Byte 5-8: Actual Position 2

Data length: 4 bytes, Float. Units: %

## Transmit PDO 5 – Slow Message #4: Actual Current Filtered

Message type: Transmitted 6 ms after receipt of Receive PDO 2. COB Id: 480+Node Id (0x1E0+NodeId) Data length: 4 bytes

## Data:

## Byte 1-4: Actual Current Filtered

Data length: 4 bytes, Float Units: Amps

Bytes 5-8: These bytes are not used or sent. (Spare Bytes)

## Transmit PDO 6 – Slow Message #5: Status Error Flags 0 through 3

Message type: Transmitted 8 ms after receipt of Receive PDO 2. COB Id: 736+Node Id (0x2E0+NodeId) Data length: 8 bytes

**Byte 1-2**: Status Error Register 0 (see table A-3 for bit definition) **Byte 3-4**: Status Error Register 1 (see table A-4 for bit definition) **Byte 5-6**: Status Error Register 2 (see table A-5 for bit definition) **Byte 7-8**: Status Error Register 3 (see table A-6 for bit definition)

## Table A-3. PDO6 Byte 1-2 (Status Error Register 0)

Status Bvte	Bit	Status Name	Description	Troubleshooting Guide
Byte 1-2	Bit 0	Reserved	Not Used	None
Byte 1-2	Bit 1	Reading Parameters	Accessing data in internal EEPROM.	None
Byte 1-2	Bit 2	Discrete Input #1 ON	#1 Discrete input state is True.	The True state can be
Byte 1-2	Bit 3	Discrete Input #2 ON	#2 Discrete input state is True.	when the contact is open
Byte 1-2	Bit 4	Discrete Input #3 ON	#3 Discrete input state is True.	or when closed,
Byte 1-2	Bit 5	Discrete Input #4 ON	#4 Discrete input state is True.	depending on User
Byte 1-2	Bit 6	Discrete Input #5 ON	#5 Discrete input state is True.	configuration of the discrete input function.
				See Discrete Inputs Configuration
Byte 1-2	Bit 7	Manual Control Mode	Position demand is controlled via the	See Manual Position and Manual Operation
			Service Tool manual operation. The normal control setpoint is ignored.	
Byte 1-2	Bit 8	Speed Sensor OK	Not Used	See Speed Signal Fault
Byte 1-2	Bit 9	Low MPU Voltage Fault	Not Used	None
Byte 1-2	Bit 10	Shutdown Detected	The Driver is in Shutdown mode and is controlling the actuator/valve position at 0% position.	See Shutdown
			This is a summary fault status. Further investigation to the source of the shutdown diagnostic is required.	
Byte 1-2	Bit 11	Shutdown Position	The Driver is in Shutdown Position mode. All power to the actuator is disabled. If so equipped, the actuator is holding the valve on the seat using force provided from the return spring.	See Shutdown Position
			This is a summary fault status. Further investigation to the source of the shutdown diagnostic is required.	
Byte 1-2	Bit 12	Shutdown System	The Driver is in Shutdown System mode. All power to the actuator is disabled. If so equipped, the actuator is holding the valve on the seat using force provided from the return spring.	See Shutdown System
			This is a summary fault status. Further investigation to the source of the shutdown diagnostic is required.	
Byte 1-2	Bit 13	Alarm Condition Detected	A diagnostic condition has been detected which is configured as alarm.	See Alarm
			This is a summary fault status. Further investigation to the source of the alarm diagnostic is required.	

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Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 1-2	Bit 14	Discrete Output #1 Active	Discrete output #1 state is True.	The True state can occur when the detected
Byte 1-2	Bit 15	Discrete Output #2 Active	Discrete output #2 state is True.	contact is closed or open. See Discrete Output Configuration.

## Table A-4. PDO6 Byte 3-4 (Status Error Register 1)

Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 3-4	Bit 0	Main EEPROM Write Failed	Failure to write to the EPROM has Occurred.	See EEPROM Write Failed
Byte 3-4	Bit 1	Main EEPROM Read Failed	Failure to read from the EPROM has Occurred.	See EEPROM Read Failed
Byte 3-4	Bit 2	Parameter Error	Parameters do not match the Embedded Firmware version.	See Invalid Parameter(s)
Byte 3-4	Bit 3	Parameter Version Error	Parameter version does not match the Embedded Firmware version.	See Invalid Parameter Version
Byte 3-4	Bit 4	5V Internal Supply Error	Internal 5 V supply is outside acceptable range.	See 5V Failed
Byte 3-4	Bit 5	5V Internal REF Error	Internal 5 V Reference is outside acceptable range.	See 5V Reference Failed
Byte 3-4	Bit 6	12V Internal Supply Error	Internal 12 V supply is outside acceptable range.	See 12V Failed
Byte 3-4	Bit 7	-12V Internal Supply Error	Internal -12 V supply is outside acceptable range.	See -12V Failed
Byte 3-4	Bit 8	ADC Error	The Analog/Digital Converter in the Core processor has stopped running.	See ADC Failed
Byte 3-4	Bit 9	SPI ADC Error	The external Analog/Digital Converter has stopped running.	See ADC SPI Failed
Byte 3-4	Bit 10	5V Internal RDC Error	The RDC 5 V reference is outside acceptable range.	See 5V RDC Reference Failed
Byte 3-4	Bit 11	1.8V Internal Supply Error	Internal 1.8 V supply is outside acceptable range.	See 1.8V Failed
Byte 3-4	Bit 12	24V Internal Supply Error	Internal 24 V supply is outside acceptable range.	See 24V Failed
Byte 3-4	Bit 13	RDC DSP Communication Error	The DSP that computes the feedback positions has stopped running.	See RDC DSP Failed
Byte 3-4	Bit 14	AUX3 Shutdown Position	Annunciates that a Shutdown Position command has been invoked by an external relay or loss of brake power detected via the Aux 3 input.	See Aux 3 SD Position
Byte 3-4	Bit 15	Electrical Test Error	Only Used Internally for Production electrical test.	None

## Table A-5. PDO6 Byte 5-6 (Status Error Register 2)

Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 5-6	Bit 0	Power Up Reset	CPU has been reset by a power up event.	See Power-up Reset
Byte 5-6	Bit 1	Watchdog Reset	CPU has locked up or reset without a power up event.	See Watchdog Reset
Byte 5-6	Bit 2	Analog Input High Fault	Analog input is above the defined threshold - user configurable.	See Analog Input High Error
Byte 5-6	Bit 3	Analog Input Low Fault	Analog input is below the defined threshold - user configurable.	See Analog Input Low Error
Byte 5-6	Bit 4	Control Model Not Running	The start-up sequence of the DVP has been interrupted due to a	See Control Model Not Running

Manual 2	6329	Digital Valve Positioner		
Status Byte	Bit	Status Name	Description	Troubleshooting Guide
			detected fault and the final control state has not been reached.	
Byte 5-6	Bit 5	Manual Shutdown Position	The Shutdown Position mode has been invoked from the service tool.	See Shutdown Position
Byte 5-6	Bit 6	High Elect. Temperature Detected	The control board temperature has exceeded the maximum threshold.	See Electronics Temp. High
Byte 5-6	Bit 7	Low Elect. Temperature Detected	The control board temperature is below the maximum threshold.	See Electronics Temp. Low
Byte 5-6	Bit 8	Speed Sensor Failed	Not Used	See Speed Signal Fault
Byte 5-6	Bit 9	Low PWM Input Fault	The PWM signal duty cycle is lower than the defined threshold.	See PWM Duty Cycle Low
Byte 5-6	Bit 10	High PWM Input Fault	The PWM signal duty cycle is higher than the defined threshold.	See PWM Duty Cycle High
Byte 5-6	Bit 11	Low PWM Frequency Fault	The PWM signal frequency is lower than the defined threshold.	See PWM Frequency Low
Byte 5-6	Bit 12	High PWM Frequency Fault	The PWM signal frequency is higher than the defined threshold.	See PWM Frequency High
Byte 5-6	Bit 13	Manual Shutdown	A Shutdown has been invoked from the service tool.	See Shutdown
Byte 5-6	Bit 14	Position Error Shutdown – Motor Position Induced	Driver is in Shutdown mode due to motor position not tracking the position set point.	See Position Error Motor Shutdown
Byte 5-6	Bit 15	Position Error Shutdown Shaft (final element) Position Induced	Driver is in Shutdown mode due to the shaft (final element) position not tracking the position set point.	See Position Error Shaft Shutdown

## Table A-6. PDO6 Byte 7-8 (Status Error Register 3)

Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 7-8	Bit 0	DVP Heat Sink Temp Sensor Fault	The driver heatsink temperature sensor has failed.	See Driver Temp. Sensor Failed
Byte 7-8	Bit 1	High Driver Heat Sink Temp Alarm	The driver heatsink temperature has exceeded the defined warning threshold.	See Driver Temp. High
Byte 7-8	Bit 2	Low Driver Heat Sink Temp Alarm	The driver heatsink temperature is below the defined warning threshold.	See Driver Temp. Low Limit
Byte 7-8	Bit 3	Extreme Driver Heat Sink Temp	The driver heatsink temperature has exceeded the defined critical threshold.	See Driver Temp. High Limit
Byte 7-8	Bit 4	Low Internal Bus Voltage	The internal bus operating voltage sense has failed at low output.	Int. Bus Voltage Low
Byte 7-8	Bit 5	High Internal Bus Voltage	The internal bus operating voltage sense has failed at high output.	Int. Bus Voltage High
Byte 7-8	Bit 6	Input Voltage 1 Low	The Driver input voltage # 1 is less than the defined threshold.	See Input Voltage 1 Low
Byte 7-8	Bit 7	Input Voltage 1 High	The Driver input voltage # 1 is greater than the defined threshold.	See Input Voltage 1 High
Byte 7-8	Bit 8	Input Voltage 2 Low	The Driver input voltage # 2 is less than the defined threshold.	See Input Voltage 2 Low
Byte 7-8	Bit 9	Input Voltage 2 High	The Driver input voltage # 2 is greater than the defined threshold.	See Input Voltage 2 High
Byte 7-8	Bit 10	Low Input Current Sensor Fault	The input current sensor has failed at low output.	See Input Current Low
Byte 7-8	Bit 11	High Input Current Sensor Fault	The input current sensor has failed at high output.	See Input Current High
Byte 7-8	Bit 12	Phase A Input Current Sensor Low Fault	Phase A current sensor has failed at low output.	See Current Phase A Low
Byte 7-8	Bit 13	Phase A Input Current Sensor High Fault	Phase A current sensor has failed at high output.	See Current Phase A High
Byte 7-8	Bit 14	Phase B Input Current Sensor Low Fault	Phase B current sensor has failed at low output.	See Current Phase B Low



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Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 7-8	Bit 15	Phase B Input Current Sensor High Fault	Phase B current sensor has failed at high output.	See Current Phase B High

## Transmit PDO 7 – Slow Message #6: Status Error Flags 4, 5, 13

Message type: Transmitted 10 ms after receipt of Receive PDO 2. COB Id: 992+Node Id (0x3E0+NodeId) Data length: 8 bytes

**Byte 1-2**: Status Error Register 4 (see table A-7 for bit definition) **Byte 3-4**: Status Error Register 5 (see table A-8 for bit definition) **Byte 5-6**: Status Error Register 6 (see table A-9 for bit definition) **Byte 7-8**: Spare / not used

#### Table A-7. PDO7 Byte 1-2 (Status Error Register 4)

Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 1-2	Bit 0	No Power Board Found	Control board did not locate a	See No Power Board
-			power board after power up.	Found
Byte 1-2	Bit 1	Power Board ID Error	Power board was changed after	See Power Board ID
5			Calibration.	Error
Byte 1-2	Bit 2	Power Board Calibration	The power board was not	See Power Board
-		Error	calibrated correctly.	Calib. Error
Byte 1-2	Bit 3	Driver Current Fault	One of the internal current monitors	See Driver Current Fault
			has detected a fault.	
Byte 1-2	Bit 4	Startup Closed Fault	The Motor 1 startup checks did not	See Startup Close Motor
-		Detected by Motor Position	pass in the closing direction.	Error
Byte 1-2	Bit 5	Startup Closed Fault	The Shaft (final element) start up	See Startup Close Shaft
		Detected by Shaft (final	checks did not pass in the closing	Error
		element) Position	direction.	
Byte 1-2	Bit 6	Startup Open Fault	The Motor 1 startup checks did not	See Startup Open Motor
		Detected by Motor Position	pass in the opening direction.	Error
Byte 1-2	Bit 7	Startup Open Fault	The Shaft (final element) start up	See Startup Open Shaft
		Detected by Shaft (final	checks did not pass in the opening	Error
		element) Position	direction.	
Byte 1-2	Bit 8	Startup Motor Direction	The motor did not rotate or rotated	See Startup Motor
		Fault	in the wrong direction.	Direction Error
Byte 1-2	Bit 9	Communication CPU	Status indication that the	See M5200 Starting
		Booting	communication processor is	
			booting.	
Byte 1-2	Bit 10	Communication CPU Error	Summary Fault – fault detected by	See M5200 Detected an
		Detected	the communication processor.	Error
Byte 1-2	Bit 11	Communication CPU not	The communication processor was	See Aux Board Not
		found	not detected for a valve type that	Found
<u> </u>	<b>D</b> <sup>1</sup> / <sub>1</sub> / <sub>0</sub>		requires one.	
Byte 1-2	Bit 12	Communication CPU Type	The communication processor is	See Aux Board Type
	D'1 40		not correct for that version of DVP.	Error
Byte 1-2	Bit 13	Communication CPU	A Dual port ram error was detected	See M5200 DPRAM
		Memory Fault		Error
Dista 1.0	D:4 4 4	Communication CDU	The communication processor.	Cas ME200 Starture
Byte 1-2	ын 14		ne communication processor did	See MS200 Startup
Puto 1.2	Dit 15		Loss of the beartheat signal from	Soo M5200 Hoortheat
byte 1-2	DIL 13		the communication processor	
		I IGAI IDGAL FAUIL		

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Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 3-4	Bit 0	Motor 1 Sine Error	Detected fault based on the Motor 1 Sine signal value.	See Motor 1 Sin Error
Byte 3-4	Bit 1	Motor 1 Cosine Error	Detected fault based on the Motor 1 Cosine signal value.	See Motor 1 Cos Error
Byte 3-4	Bit 2	Motor 1 Excitation Fault	Detected fault based on the combined values of the Motor 1 Sine and Cosine signals.	See Motor 1 Exc. Error
Byte 3-4	Bit 3	Shaft 1 Sine Error	Detected fault based on the shaft #1(final element) Sine signal value.	See Valve Shaft 1 Sin Error
Byte 3-4	Bit 4	Shaft 1 Cosine Error	Detected fault based on the shaft #1 (final element) Cosine signal value.	See Valve Shaft 1 Cos Error
Byte 3-4	Bit 5	Shaft 1 Excitation Fault	Detected fault based on the combined values of the Shaft #1 (final element) Sine and Cosine signals.	See Valve Shaft 1 Exc. Error
Byte 3-4	Bit 6	Shaft 2 Sine Error	Detected fault based on the shaft #2 (final element) Sine signal value.	See Valve Shaft 2 Sin Error
Byte 3-4	Bit 7	Shaft 2 Cosine Error	Detected fault based on the shaft #2 (final element) Cosine signal value.	See Valve Shaft 2 Cos Error
Byte 3-4	Bit 8	Shaft 2 Excitation Fault	Detected fault based on the combined values of the Shaft #2 (final element) Sine and Cosine signals.	See Valve Shaft 2 Exc. Error
Byte 3-4	Bit 9	Shaft 1 and Shaft 2 Fault	Faults detected in both Shaft 1 and Shaft 2. This is a summary fault, see individual diagnostics.	See Valve Shaft 1 and 2 Res. Error
Byte 3-4	Bit 10	Motor 2 Sine Error	Detected fault based on the Motor 2 Sine signal value.	See Motor 2 Sin Error
Byte 3-4	Bit 11	Motor 2 Cosine Error	Detected fault based on the Motor 2 Cosine signal value.	See Motor 2 Cos Error
Byte 3-4	Bit 12	Motor 2 Excitation Fault	Detected fault based on the combined values of the Motor 2 Sine and Cosine signals.	See Motor 2 Exc. Error
Byte 3-4	Bit 13	Start up Close Fault Detected by Shaft 1 (final element) Position	The Shaft 1 (final element) start up checks did not pass in the closing direction.	See Startup Close Valve Shaft 1 Error
Byte 3-4	Bit 14	Start up Close Fault Detected by Shaft 2 (final element) Position	The Shaft 2 (final element) start up checks did not pass in the closing direction.	See Startup Close Valve Shaft 2 Error
Byte 3-4	Bit 15	Motor 1 and Motor 2 Res Error	Both Motor feedback signals are determined to be faulted. This is a summary fault, see individual diagnostics.	See Position Sensor Diagnostics Motor 1 and 2 Res. Error

## Table A-8. PDO7 Byte 3-4 (Status Error Register 5)

## Table A-9. PDO7 Byte 5-6 (Status Error Register 13)

Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 5-6	Bit 0	Heat Sink Temp. Sensor 1 Error	The #1 temperature sensor on the Heat Sink is out of range/faulted.	None - Replace DVP
		(Only Applies to DVP 5000,	-	See Heat Sink Temp.
		10000, or 12000 Models)		Sensor 1 Error
Byte 5-6	Bit 1	Heat Sink Temp. Sensor 2 Error	The #2 temperature sensor on the Heat Sink is out of range/faulted.	None - Replace DVP
		(Only Applies to DVP 5000, 10000, or 12000 Models)		See Heat Sink Temp. Sensor 2 Error

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Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 5-6	Bit 2	Fan 1 Speed Error	The #1 fan speed is out of range/faulted.	See Fan 1 Speed Error (Only Applies to DVP 5000, 10000, or 12000 Models)
Byte 5-6	Bit 3	Fan 2 Speed Error	The #2 fan speed is out of range/faulted.	See Fan 2 Speed Error (Only Applies to DVP 5000, 10000, or 12000 Models)
Byte 5-6	Bit 4	Boost Converter Error (Only Applies to DVP 5000, 10000, or 12000 Models)	A fault is detected within the DVP Boost system indicating the Boost Converter board did not reach the proper voltage.	None - Replace DVP. See Boost Converter Error.
Byte 5-6	Bit 5	E-Stop 1 Tripped	The #1 SIL Shutdown contact input is open – Shutdown.	To Run, a closed contact must be applied across both SIL inputs. Check
Byte 5-6	Bit 6	E-Stop 2 Tripped	The #2 SIL Shutdown contact input is open – Shutdown.	continuity at the input terminal block. Should be low impedance to run.
Byte 5-6	Bit 7	Check 100 Percent Error	The Full Stroke start-up check has failed.	Verify that there is no jamming or blockage of the linkage attached to the actuator.
				See Check 100 Percent
Byte 5-6	Bit 8	Reduced Torque Error	This Fault status flag indicates the system torque has been reduced due a reduction in motor current.	See Reduced Torque Error.
Byte 5-6	Bit 9	Reduced Slew Rate Error	This status flag indicates the system slew speed has been reduced; current limiter on motor is activated.	See Reduced Slew Rate Error.
Byte 5-6	Bit 10	CAN Hardware ID Error	This status flag indicates an incorrect CAN Node ID address has been selected by the Discrete Inputs.	Correct wiring and power cycle the DVP to re- establish a correct CAN ID address.
				See CAN Hardware ID Error
Byte 5-6	Bit 11	Linearization Monotonic Shutdown Error	The Linearization settings stored in the unit are not monotonically increasing and the unit will not begin operation until this fault is resolved by updating the Linearization settings. The X axis values must be continuously	Reset the values appropriately. See Linearization Monotonic Shutdown Error.
Byte 5-6	Bit 12	CAN Controller Open Error	increasing. The CAN transceivers are not functioning, the CAN Controller peripheral was unable to be opened properly.	Power cycle the DVP. If the problem persists, replace the DVP. See CAN Controller Open Error.
Byte 5-6	Bit 13	RESERVED	Reserved message – never active	None
Byte 5-6	Bit 14 Bit 15	RESERVED	Reserved message – never active	None
			<b>U</b>	



## Transmit PDO 8 – Slow Message #7: Status Error Flags 8, 9, 10

Message type: Transmitted 12 ms after receipt of Receive PDO 2. COB Id: 1248+Node Id (0x4E0+NodeId) Data length: **6** bytes

**Byte 1-2**: Status Error Register 8 (see table A-10 for bit definition) **Byte 3-4**: Status Error Register 9 (see table A-11 for bit definition) **Byte 5-6**: Status Error Register 10 (see table A-12 for bit definition)

## Table A-10. PDO8 Byte 1-2 (Status Error Register 8)

Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 1-2	Bit 0	Auto Detect Error	The DVP failed to communicate with the valve/actuator ID module due to write or read problems or the calibration records in the ID	Check cables between DVP and actuator. Power Cycle DVP.
<b>D</b> 1 1 0	<b>D</b> '1 4		module are corrupted.	See Auto Detect Error.
Byte 1-2	Bit 1	Actuator ID Module Not Detected	During power up, indicates a failure to read the ID module on the valve/actuator system. ID module calibration data corrupted, or the valve does not	Check cables between DVP and actuator. Power Cycle DVP. This is normal for some valve types.
			have an ID module.	See ID Module Not Detected.
Byte 1-2	Bit 2	Type / Serial Number Error	The detected serial number of the connected device is not consistent with the valve type currently loaded into the DVP. User has connected a different valve to the DVP or has loaded a parameter set to the DVP that does not match this valve/actuator	If a new unit was intentionally replaced, perform an auto-detect request. Manually verify the correct device is operating after completing a new auto detection.
			system serial number.	See Type / Serial
Byte 1-2	Bit 3	Incorrect Power Board	The actuator connected to the DVP is not compatible with the power board type (i.e., 24VDC actuator connected to 125VDC DVP).	Contact Woodward for compatibility information. A different DVP or actuator is likely required. See Incorrect Power Board.
Byte 1-2	Bit 4	Valve Type Not Supported	The actuator/valve which is connected to the DVP is newer than the firmware loaded on the DVP.	See instructions for software updates. Contact Woodward for support. See Type Not Supported.
Byte 1-2	Bit 5	Dual Res. Difference Alarm	The readings between the two motor commutation resolvers differs by an amount larger than the alarm threshold for a given valve type. Performance is generally not adversely affected.	Monitor the difference between the two motor resolvers, if the error grows, consider contacting Woodward for a spare actuator/valve. See Dual Res. Difference Alarm.
Byte 1-2	Bit 6	Dual Res. Difference Shutdown	The readings between the two motor commutation resolvers	Contact Woodward for a spare actuator/valve.

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Status Byte	Bit	Status Name	Description	Troubleshooting Guide
			differs by an amount larger than the shutdown threshold for a given valve type. Performance is adversely affected; the actuator may not operate reliably.	See Dual Res. Difference Shutdown.
Byte 1-2	Bit 7	Valve Shaft 1 Range Limit Error	The reading of the valve or actuator primary final element position sensor is out of range.	If possible, maintain operation without power cycling the DVP. Contact
Byte 1-2	Bit 8	Valve Shaft 2 Range Limit Error	The reading of the valve or actuator secondary final element position sensor is out of range.	Woodward for a spare actuator/valve.
				See Valve Shaft 1 Range Limit Error or Valve Shaft 2 Range Limit Error.
Byte 1-2	Bit 9	Position Error Alarm - Motor	The position of the actuator is not following the demand signal within the control window allowed by the DVP (as measured by the motor position sensors).	Evaluate the impact on the controlled process. Check for other alarms indicated by the DVP and at the system level.
Byte 1-2	Bit 10	Position Error Alarm - Shaft	The position of the actuator is not following the demand signal within the control window allowed by the DVP (as measured by the final element position sensor(s)).	This indicates a serious problem with the valve/actuator or driven equipment. Serious damage or injury may result.
			There is an error larger than the position error alarm parameters between the shaft position and the demanded position. Excessive Valve/Actuator Wear.	See Position Error Motor Alarm or Position Error Shaft Alarm.
Byte 1-2	Bit 11	Digital Comm. Network 1 Error	A communications error is detected on the primary digital communication link (CAN 1).	Check the communication status and operation of the
Byte 1-2	Bit 12	Digital Comm. Network 2 Error	A communications error is detected on the secondary digital communication link (CAN 2).	equipment communicating with the DVP. Check thermal conditions at control equipment. See Digital Com 1 Error or Digital Com 2 Error
Byte 1-2	Bit 13	Digital Comm. Error - All	Both primary and secondary communication links are detected as failed.	See Digital Com 1 & 2 And/Or Analog Backup Error
Byte 1-2	Bit 14	Digital Comm. Vs Analog Tracking Alarm	The position demand provided via the analog control signal does not match the digital demand signal within the alarm tracking window allowed by the DVP.	Check thermal conditions at control equipment. When equipment can be brought down for service, check calibration of the analog source and DVP. See Digital Com Analog Tracking Alarm.
Byte 1-2	Bit 15	Digital Comm. Vs Analog Tracking Shutdown	I he position demand provided via the analog control signal does not match the digital demand signal within the shutdown tracking window allowed by the DVP.	See Digital Com Analog Tracking Shutdown.

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Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 3-4	Bit 0	Startup Close Motor 2 Error	This indicates the Motor 2 resolver did not fall within the startup min limit range.	See Startup Close Motor Error
Byte 3-4	Bit 1	Startup Open Motor 2 Error	This indicates the Motor 2 resolver did not fall within the startup max limit range.	See Startup Open Motor Error
Byte 3-4	Bit 2	Startup Motor 2 Direction Error	This indicates the Motor 2 resolver did not rotate sufficiently or rotated in the incorrect direction.	See Startup Motor Direction Error
Byte 3-4	Bit 3	Startup Max Check Shaft 1 Failed	This indicates the primary final element position sensor (shaft 1),	See Startup Open Valve Shaft 1 Error
Byte 3-4	Bit 4	Startup Max Check Shaft 2 Failed	or the secondary final element position sensor (shaft 2) did not fall within the startup max limit range.	See Startup Open Valve Shaft 2 Error
Byte 3-4	Bit 5	ID Module Version Not Supported	The version of the ID module is not supported by the DVP to which it is connected.	Contact Woodward for actuator/valve/DVP compatibility.
				See ID Module Version Not Supported
Byte 3-4	Bit 6	Dual DVP Inter Com CAN Error	In a dual DVP system configuration, the synchronization link over CAN is in-operable	Check the CAN wiring between the DVP's. Ensure that the termination jumper is properly installed.
				See Dual DVP Inter. Com. CAN Error
Byte 3-4	Bit 7	Dual DVP Inter Com RS485 Error	In a dual DVP system configuration, the synchronization link over RS485 is in-operable.	Check the RS485 wiring between the DVP's.
				See Dual DVP Inter. Com. RS485 Error
Byte 3-4	Bit 8	Dual DVP Inter Com CAN & RS485 Error	In a dual DVP system configuration, both synchronization link over CAN and RS485 are in- operable.	Check to ensure that both DVP's are powered and there are no other primary electronics faults active. If no other faults are detected, replace DVP. See Dual DVP Inter. Com. CAN & RS485
				Error

## Table A-11. PDO8 Byte 3-4 (Status Error Register 9)

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Byte 3-4	Bit 9	Dual DVP All Inputs Lost	In a dual DVP system configuration, there are no valid control setpoint signals being received by either device.	Check interface wiring and devices connected to the DVP. Ensure they are operational. This is likely not a DVP problem.
				See Dual DVP All Inputs Lost
Byte 3-4	Bit 10	Dual DVP Valve Type Match Error	In a dual DVP system configuration, the actuator valve types controlled by the DVP's do not match or are otherwise incompatible.	Check the control wiring between the DVP and the actuator. Ensure that the connected devices match.
				See Dual DVP Valve
Puto 2.4	Dit 11		Record manage never active	
Byte 3-4	Bit 12	Power Board FPGA Error	On High Output DVP's, the FPGA interface between the control	None - Replace DVP
			electronics assembly and power electronics assembly is in- operable.	See Power Board FPGA Error
			This indicates there has been problem in the FPGA chip on the Power board.	
Byte 3-4	Bit 13	Current Diagnostics 1 Active	The actuator drive current has exceeded the Set 1 alarm level and timeout threshold	Monitor the actuator current as the unit is in operation. At an
Byte 3-4	Bit 14	Current Diagnostics 2 Active	The actuator drive current has exceeded the Set 2 alarm level and timeout threshold	appropriate service interval, perform a full stroke check. Ensure
Byte 3-4	Bit 15	Current Diagnostics 3 Active	The actuator drive current has exceeded the Set 3 alarm level and timeout threshold	the driven equipment is not binding.
				Set the 2 <sup>nd</sup> and 3 <sup>rd</sup> level alarms to monitor further degradation.
				Contact Woodward for additional information and monitoring advice.
				See Current Diagnostic 1/2/3

## Table A-12. PDO8 Byte 5-6 (Status Error Register 10)

Status Byte	Bit	Status Name	Description	Troubleshooting Guide
Byte 5-6	Bit 0	Zero Cutoff Active	This is a status enunciation only. This bit is active when the actuator is operating in the zero-cutoff mode	Status Only
Byte 5-6	Bit 1	ID Module Parameter Error	The parameter configuration of the ID module is not consistent with the required DVP definition to which it is connected.	Contact Woodward for compatibility information. A different DVP or actuator is likely
Byte 5-6	Bit 2	ID Module Version Not Supported	The parameter version of the ID module is not consistent with the required DVP definition to which it is connected.	required. See ID Module Version Not Supported
Byte 5-6	Bit 3	ID Module Read Failed	A memory read failure was detected during communication with the ID module.	Check the wiring between the DVP and the actuator. If the

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Status Bvte	Bit	Status Name	Description	Troubleshooting Guide
Byte 5-6	Bit 4	ID Module Write Failed	A memory write failure was detected during communication with the ID module.	problem cannot be corrected, contact Woodward for arrangement of a replacement actuator/valve.
Byte 5-6	Bit 5	Internal Critical Fault (shutdown not external)	An internally generated shutdown has occurred	Summary diagnostic only. Check other DVP diagnostics for shutdown conditions.
Byte 5-6	Bit 6	Valve Type Auto-detect requested	Status indication that a valve type auto-detect sequence was requested.	Status Only
Byte 5-6	Bit 7	Analog Primary – Digital backup	The current operating condition is digital communication with analog demand primary	Status Only
Byte 5-6	Bit 8	Digital primary – Analog Backup	The current operating condition is digital communication with analog demand backup	Status Only
Byte 5-6	Bit 9	CAN demand tracking settings enabled (delta between position command signals)	DVP using settings from CAN. DVP received a CAN command to enable a CAN setpoint tracking error settings change (see RPDO1 Command Byte 1, RPDO2 and RPDO4).	Status Only
Byte 5-6	Bit 10	CAN feedback difference error settings enabled (delta between dual feedback signals)	DVP using settings from CAN. DVP received a CAN command to enable a resolver difference error settings change (see RPDO1 Command Byte 1, RPDO3 and RPDO5).	Status Only
Byte 5-6	Bit 11	CAN position error settings enabled (delta between commanded and actual position)	DVP using settings from CAN. DVP received a CAN command to enable a position error settings change (see RPDO1 Command Byte 1, RPDO6, RPDO7 and RPDO8).	Status Only
Byte 5-6	Bit 12	Dual feedback signal difference error disabled	Status indication that the resolver difference error is disabled.	This indication is for secondary diagnostics and tracking history only. It is not recommended that the resolver difference error be dis- abled in normal service.
Byte 5-6	Bit 13	Dual DVP slow mode active	In a dual DVP installation, a single DVP has faulted, or fault condition has been detected requiring a reduced velocity to minimize unbalanced load on the driven system.	This condition is intended to be for short term operation only. At the earliest available opportunity, shutdown the system, troubleshoot the failed DVP/actuator based on the displayed diagnostics and restore normal operation
Byte 5-6	Bit 14	Reduced slew rate active	Status indication that the slew rate has been reduced due to input current limiting.	Status Only
Byte 5-6	Bit 15	RESERVED	Reserved message – never active	None

# **CANopen Objects**

The following section provides information on the CANopen objects supported by the DVP. The product EDS file (Woodward part number 9927-1518) is available for download on the Woodward website (www.woodward.com).

Parameter	Object	Access	Туре
NMT	0	WO	U16
EMCY	80+NID		
Device Type	1000	RO	uint32
Error Register	1001	RO	uint8
COB-ID SYNC	1005	RO	uint32
Manufacturer Device Name	1008	RO	string
Producer Heartbeat (ms)	1017	RO	uint16
Identity Vendor ID (1) Product Part Number (2) Product Revision (3) Product Serial Number (4) Valve Part Number (5) Valve Revision (6) Valve Serial Number (7) Valve Type (8)	1018	RO	uint32

Table A-13. CANopen Standard Objects supported

## **Object 1000 – Device Type**

Requests of the device type always returns a 0, indicating the DVP does not follow a standardized device profile. Access: read-only.

## **Object 1001 – Error Register**

Error register, part of the Emergency object. Access: read-only.

## Object 1005 – COB-ID SYNC

Requests of this object always returns a constant value of 0x80. Access: read-only.

### **Object 1008 – Manufacturer Device Name**

String indication of the device name. Returns a constant value of 'DVP1'. Access: read-only.

### **Object 1017 – Producer Heartbeat Time**

Producer heartbeat time indicates the configured cycle time of the heartbeat. A value of 0 indicates a disabled heartbeat. Access: read-only.

### **Object 1018 – Identity Object**

Provides the following sub-indexes, all are read-only access and data type uint32:

- > SubIndex 0: Number of Entries
- > SubIndex 1: Vendor Id (0x0170 for Woodward)

> SubIndex 2: Product Code (Woodward product part number, xxxx-xxxx is represented as xxxxxxxx (no dash)

- > SubIndex 3: Product Revision Number
  - The higher 2 bytes represent the CAN major revision (e.g. 1, 2, 3) and the lower 2 bytes represent the DVP part number revision. The DVP revision level represents the Woodward product part number revision where 1=rev NEW or -, 2=rev A, 3=rev B, etc. Values of 100 or higher indicate a preliminary revision (101=rev 1, 102=rev 2).
- > SubIndex 4: Product Serial Number (Woodward DVP product serial number).
- > SubIndex 5: Valve Product Code (Woodward valve product part number).



> SubIndex 6: Valve Revision number (Woodward valve product revision number).

Valve revision level represents the Woodward valve part number revision where 1=rev NEW or -, 2=rev A, 3=rev B, etc. Values of 100 or higher indicate a preliminary revision (101=rev 1, 102=rev 2, etc).

- > SubIndex 7: Valve Serial number (Woodward valve product serial number).
- > SubIndex 8: Valve Type number (Woodward valve type number).

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## **Manufacturer Objects**

The following table lists the available objects that are not mapped to PDOs. Objects 2022 thru 2048 are mapped and are shown in tables A-1 and A-2. These are internal data objects (IDOs) accessible by SDO services.

Parameter	Object	Access	Туре	Units	Scaling
Valve Product Code (Part Number)	2049	RO	uint32	none	none
Valve Revision Number	204A	RO	uint32	none	none
Valve Serial Number	204B	RO	uint32	none	none

### Table A-14. Unmapped Manufacturer Objects



# Appendix B Power Down Procedure

This procedure is to power down the Woodward DVP System before performing any maintenance. Follow your local power shutdown procedure to safely turn off the turbine for any maintenance.



- Severe personal injury
- Death

## Normal Power Down

Power Down

The following procedure is to be followed whenever service engineers perform routine maintenance. The procedure is designed to safely power down the Woodward DVP Driver.

## **DVP Driver Power Down Procedure**

- 1. Follow your local power shutdown procedure to safely turn off the power to the turbine for any maintenance. Verify that local procedures were completed correctly.
- 2. Open the main power switch (breaker) to the DVP. In the case of power redundancy, ensure both main switches (breaker) are open.
- 3. Measure the voltage at the DVP input power terminal to confirm the voltage read approximately 0 volts.
- 4. Remove the input power terminal from the DVP.
- 5. Disconnect the actuator cable from the DVP.

# Appendix C. Glossary of Terms

# **Numerical Terms**

Term	Definition/Description
+12V Failed	Internal +12 V is outside acceptable range of 10.6 V to 15.8 V. Internal electronics failure.
–12V Failed	Internal –12 V is outside acceptable range of –13.7 V to –8.6 V. Internal electronics failure.
1.8V Failed	Internal 1.8 V is outside acceptable range of 1.818 V to 2.142 V. Internal electronics failure.
24V Failed	Internal +24 V is outside acceptable range of 22.1 V to 30.7 V. Internal electronics failure.
5V Failed	Internal 5 V is outside acceptable range of 4.86 V and 6.14 V. Internal electronics failure.
5V RDC Reference Failed	Internal 5 V RDC reference is outside acceptable range. Internal electronics failure.
5V Reference Failed	Internal 5 V reference is outside acceptable range. Internal electronics failure.

## Α

Term	Definition/Description
Actuator Type Selection	In case of a process fault during the Valve Type Selection Process this
Diagnostics	group shows the appropriate process fault flags
Actuator Type Selection	During power up, the control model the ID Module cannot be read. Failure
Diagnostics ID Module	to read the ID module on the valve/actuator system. ID module calibration
Not Detected	record corrupted. The valve does not have an ID module.
Actuator Type Selection	During power up, the ID Module version was detected as incompatible with
Diagnostics ID Module	the current version of DVP firmware.
Version Not Supported	
Actuator Type Selection	This indicator group gives an overview of the current status of the Valve
Process	Type Selection Process. The progress of the auto-detection process is
	displayed as a percent value.
ADC Failed	Internal ADC in processor core has stopped running. Internal electronics
	failure.
ADC SPI Failed	External ADC in processor core has stopped running. Internal electronics
	failure.
Analog Input	A section within the Input Configuration and Setpoint Source Configuration
Configuration	screens that contains several readable and user configurable fields
	including Mode Selection Analog Input Scaling and Diagnostic Ranges.
Analog Input	User configurable setting that may be turned off or select voltage input or
Configuration Mode	milliamp input.
Selection	
Analog Input Demand	This indicator group gives an overview of the Analog Input signal and
	valve position information. The analog input demand signal from the
	control system scaled 0 to 100%.
Analog Input Demand	This displays the position that is being demanded by the Analog Input.
Analog Position Demand	
Analog Input Demand	The analog input is above the diagnostic threshold. This is a user
Analog Input High	configurable parameter.
Analog Input Demand	The analog input is below the diagnostic threshold. This is a user
Analog Input Low	configurable parameter.

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Analog Input Scaling	This group gives the input scaling information for 4-20 mA or 0-5V analog inputs.
Analog Output	Driver Output Data-Demanded Current
Analog Output	A section within the Analog Output Configuration screen that contains
Configuration	several readable and user configurable fields including mode selection and
0	analog output scaling ranges.
Analog Output	This displays the current Analog Output Mode: Off Actual Position (valve
Configuration Mode	nosition) Echo Setpoint (demanded position) or Motor Current The user
configuration mode	may select from any of these configuration modes
Analas Output Desition	This ellows patting of the maximum summent that will represent the
Analog Output Position	This allows setting of the maximum current that will represent the
Scaling Max. Current	maximum position value (Position at Maximum Current Value) or
Value	maximum motor current (Motor Current at Maximum Current Value).
Analog Output Position	This allows setting of the minimum current that will represent the Minimum
Scaling Min. Current	position value (Position at Max. Current Value)
Value	
Analog Output Motor	This allows setting of the maximum motor current value that is correlated
Current, Motor Current	to the Analog Output Position Scaling Maximum Current Value
at Max. Current Value	
Analog Output Motor	This allows setting of the minimum motor current value that is correlated to
Current Motor Current	the Analog Output Position Scaling Minimum Current Value
at Min Current Value	
Analog Output Position	This allows sotting of the maximum position that is correlated to the
Analog Output Position	Analog Output Desition Seeling Maximum Outrent Value
	Analog Output Position Scaling Maximum Current Value
Current Value	
Analog Output Position	This allows setting of the minimum position that is correlated to the Analog
Scaling Position at Min.	Output Position Scaling Minimum Current Value
Current Value	
Analog Output Status	This displays the actual analog output current value from the DVP in mA.
Demanded Current	
Analog Values	The DVP section of the Status Overview Service Tool screen which
	displays the real time status of the DVP current, voltages, and
	temperatures.
Auto Detect Error	This diagnostic is only enabled when the DVP has been configured for
	auto detection (See Auto detection Section). This diagnostic is set when:
	The DVP fails to communicate with the ID module due to write or read
	problems or the calibration records in the ID module are corrupted (CRC16
	failure). The DVP fails to write the calibration records into the non-volatile
	, memory, Failure to read the ID module on the valve/actuator system, ID
	module calibration record corrupted. DVP non-volatile memory error.
Auto Detection Control	This indicator group contains Type/Serial Number Error and Type Not
	Supported status flags and the Auto Detection Request button
Aux Board Not Found	The Control board has not detected the Aux Board. The selected input
	type requires an Aux board, and no Aux board is present
Aux Board Tupo Error	The Control board has detected on incorrect Aux Poord type. This occurre
Aux board Type Error	the control board has deletted an incorrect Aux board type. This occurs
	when the aux poard needed, and the input type selected are not
AUX 3 SD Position	This status flag is set when Discrete Input 3 is set and the Discrete Input
	Action Mode is set to Aux3 SD+Reset. When this Status Flag is set the
	DVP is in Shutdown Position

## В

	Term
en	Baud Rate
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	BLDC2 State
e valve	
16	

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Boost Converter Error	This status flag indicates the Boost Converter board did not reach the proper voltage (Only applies to DVP 5000, 10000, and 12000).

# С

Term	Definition/Description
CAN Controller Open	The CAN Controller peripheral was unable to be opened properly. This
Error	may occur if the user is changing the CANopen settings (particularly
	selecting a lower baud rate) while connected to an active CAN network.
CAN Hardware ID Error	This status flag indicates an incorrect CAN Node ID address has been
	entered through the Discrete Input connector. This is only true if CAN
	Hardware ID Mode = CAN HW ID DISCRETE IN-DI5,DI4,DI2,DI1 or CAN
	HW ID DISCRETE IN-DI5,DI4,DI3 or CAN HW ID DISCRETE IN-DI5,DI4
CAN Hardware ID Mode	A user configurable menu where Disabled and three combinations of
	communications settings which may be selected by hardware ID.
CANopen	A setpoint source which sets the setpoint signal type of CANopen based
	protocol using 1 or 2 CAN Ports. Optional use Analog back-up (available if
	using 1 CAN port).
CANopen Dual	A section of the Input Configuration screen that is enabled when CAN
Configuration	Open Digital Input is the selected Input Source and CANopen Dual is the
	communications option. Baud Rate, Port 1 and 2 Node IDs, Timeout
	interval, and Extended PDO status are displayed.
CANopen Dual	This indicates what Node ID is selected for CAN input 1. It is configurable
Configuration Port 1	by the user
Node ID	
CANopen Dual	This indicates what Node ID is selected for CAN input 2. It is configurable
Configuration Port 2	by the user
Node ID	
CANopen Dual	Represents the maximum time allowed between CAN messages. If
Configuration Timeout	exceeded the affected port alarm will be activated.
CANOPEN Redundancy	I his is a display only section of the CANopen Demand Configuration
Manager Parameters	the selected Demand Input source. It shows the peremeters that are
	according with difference between CAN 1 and CAN 2 demand signals
Chack 100 Parcont Error	This status flag indicates the 100 % position check has failed
Configuration and	Screen within the Service Tool that is used when manual configuration of
Calibration	the DVP to a specific actuator or valve is required
Control Model Not	This status flag indicates the Control Model is not Running. The position of
Running	the Actuator/valve is not controlled by the DVP. If Actuator/valve has a
Kanning	return spring the actuator/valve is be positioned by the return spring
Controller Identification	A section of the Service Tool Identification screen which displays
	information on the controller including Part Number Revision and Serial
	Number
Current Diagnostic	This feature allows the user to turn the mode on or off and when on will
	display the limits of three sets of diagnostics.
Current Diagnostic	This shows the operational state of the Current Diagnostic Mode.
Setting	
Current Phase A High	The phase A current sensor is at max output.
Current Phase A Low	The phase A current sensor is at min output.
Current Phase B High	The phase B current sensor is at max output.
Current Phase B Low	The phase B current sensor is at min output.
Current Setting	Displays motor current demand settings for Valve/Actuator startup checks

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Term	Definition/Description
Demand Input Filter	This group contains the settings for the setpoint filter, and the Mode
Configuration	Selection is user configurable.
Demand Input Filter Settings	These user configurable settings allow selection which input demand filters are enabled; Filter Off, Bandwidth Filter, Noise Filter, Bandwidth and Noise Filter, Slew Rate Filter, Slew Rate Filter and BW Filter, Slew Rate Filter and Noise Filter, Slew Rate Filter, BW and Noise Filter This also displays the break frequency of the Bandwidth filter. The DVP includes a demand signal filter
Demand Input Filter	This displays the break frequency of the Bandwidth filter and is user
Settings Bandwidth (Corner Frequency)	configurable to set the Input Filter Bandwidth Corner Frequency (Hz).
Demand Input Filter	This displays the damping factor of the Bandwidth filter, which changes the
Settings Damping Factor	BW filter from under damped response, to a critically damped response or
	to an over damped response. This is a user configurable Input Filter
	Damping Factor Setting.
Demand Input Filter Settings Mode Selection	Filter, Noise Filter, Bandwidth and Noise Filter, Slew Rate Filter, BW and Noise Filter, Slew Rate Filter, BW and Noise Filter. These are user configurable mode selections.
Demand Input Filter	This displays the threshold above which the Noise Filter does not
Settings Noise	suppress the Input Demand signal.
Suppression Inresnoid	This displays the gain of the paice filter when helpy the Noise
Settings Noise Supp	Suppression Threshold
Gain (Below Threshold)	
Demand Input Filter	This displays the maximum rate the Demand Input will be allowed to
Settings Slew Rate	change internal to the unit. Demand Input signals exceeding this rate will
	be internally ramped at the defined rate until achieving the Demand Input.
Demand Input Source	This displays where the position demand originates; Manual Position, Analog Input, EGD Digital Input, PWM Input, Function Generator, or CAN Open Digital Input
Demand Position	This is the time delay before an alarm will be set (Ratio of 1-to-3).
Difference Alarm Delay	· · · · · · · · · · · · · · · · · · ·
Demand Position	This is the maximum allowed difference between Set Position from
Difference Alarm Limit	"Analog Input and CAN Port 1" or "CAN Port 1 and CAN Port 2" depending on the current mode. Alarm will be activated if difference is exceeded for longer than the Demand Position Difference Alarm Delay.
Demand Position	This is the maximum allowed difference between Set Position from
Difference Shutdown	"Analog Input and CAN Port 1" or "CAN Port 1 and CAN Port 2" depending
Limit	on the current mode. Shutdown will be activated if difference is exceeded
Domand Position	Tor longer than the Demand Position Difference Shutdown Delay.
Difference Shutdown Delay	This is the time delay before a shutdown will be set (Natio of 1-to-3).
Diagnostic Ranges	The Diagnostic Ranges are those settings used to detect that a Demand
	Position from the interface is valid (Position Demand Low Point, Position
	Demand High Point).
Digital Com 1 Error	I his status Flag indicates when the CAN 1 Input is bad.
Digital Com 1 8 2 and/or	This status Flag indicates when the CAN 2 input is bad.
Analog Backup Error	Dual CANopen mode or CAN 1 and Analog Input if CANopen with Analog Backup mode).
Digital Com Analog	The CAN demand and Analog Input demand do not match as defined by
Tracking Alarm	Demand Position Difference Alarm Limit and Demand Position Difference Alarm Delay.

# D
Manual 26329	Digital Valve Positioner
Digital Com Analog Tracking Shutdown	The CAN demand and Analog Input demand do not match as defined by Demand Position Difference Shutdown Limit and Demand Position Difference Shutdown Delay.
Discrete Inputs Action	This displays the configuration of the Discrete inputs; Off, Shutdown Reset/Reset, Aux 3, Aux3 SD+Reset, Shutdown Reset/Reset FAST.
Discrete Input Functional Status	These status lights indicate whether a Discrete Input has been set.
Discrete Inputs Configuration	This tool provides you the ability to select the behavior of the 5 Discrete Inputs (DI1, DI2, DI3, DI4, and/or DI 5). Each of these options are available with each selection on the dropdown menu except for Turned Off.
Discrete Output Configuration	The main configuration of the discrete outputs is performed on this page. Each of the discrete outputs is configured in the same manner. Each of the two discrete outputs can be configured to activate (or de-activate) upon detection of any of fault conditions monitored by the DVP.
Discrete Output Status	These status lights indicate whether a Discrete Output has been set.
Driver	This Service Tool screen displays I/O State Discrete Input and Output status and Driver Input and Output Data in real time.
Driver Current Fault	The Driver fault status flag is detected by monitoring the currents in the driver output stages.
Driver Temp. High	The heat sink temperature is above 115° C.
Driver Temp. High Limit	The heat sink temperature is above 130° C.
Driver Temp. Low Limit	The heat sink temperature is below –45° C. The ambient temperature of the driver is below specification.
Driver Temp. Sensor Failed	The temperature sensor is at min or max. The temperature sensor has failed.
Dual Res. Difference Alarm	The difference between the resolver readings is larger than the permissible alarm limit values specific to the valve/actuator serial number. One or both resolvers have moved. There is an electrical problem with the resolver and/or its associated circuits resulting in an incorrect resolver reading.
Dual Res. Difference Shutdown	The difference between the resolver readings is larger than the permissible shutdown limit values specific to the valve/actuator serial number
Dual DVP Status	The DVP has an option to operate in a dual redundant mode where two actuators are controlled by DVPs connected in a dual redundant configuration. Connection to the actuator is shown in the specific actuator manual. This page displays CANopen Mode, Dual DVP Diagnostics and Dual DVP Configuration. The status information will only display if the connected valve/actuator is a Dual DVP valve type.
Duty Cycle (Function Generator)	This value defines the ratio of low time to high time when the Wave Pattern is SQUARE WAVE.
DVP Driver Output Information	This displays the driver output current information; real time.
DVP I/O State	A section of the Status Overview Service Tool screen which displays five Discrete Input Functional Status indications and two Discrete Output Status indications.
DVP Temperatures	These real-time measurements display the temperature of DVP Control Board or DVP Power Board in units of Celsius.

Е

Term	Definition/Description
EEPROM Read Failed	After multiple retries and data comparison, the software is not able to read
	from the non-volatile memory. Internal electronics failure.
EEPROM Write Failed	After multiple retries and data comparison the software is not able to write
	to the non-volatile memory. Internal electronics failure.
EGD	Ethernet Global Data (EGD) is a communications protocol developed by
	General Electric in 1998. EGD allows a device (the Producer) to transfer
	data to other devices (the Consumers) on the communications network.
EGD Data Mismatch	A fault which occurs if the corresponding variables from all nonfaulted
	input channels do not match. This function is disabled if the EGD Fault is
	set to TRUE and is monitored for troubleshooting purposes only.
EGD Diagnostics	Service Tool Screen where up to three EGD ports may be monitored, and
	error alarms causes may be diagnosed and solutions to extinguish alarms
	may be determined.
EGD Digital Input	A setpoint source which sets the setpoint signal type which is UDP based
	Ethernet signal using the EGD protocol;
EGD Fault	Dependent on the EGD mode: 3 port, 2 port, or 1 port this flag indicates
	the data required to provide a set position to the DVP is missing. The EGD
	mode selection is set to more ports than supported with the control
	system. There are other error flags active: See associated troubleshooting
	steps for each error flag.
EGD L2 Port 0 Stat Error	The Ethernet interface is not communicating status information. DVP
	internal electronics failure.
EGD L2 Port 1 Stat Error	The Ethernet interface is not communicating status information. DVP
	internal electronics failure.
EGD L2 Port 2 Stat Error	The Ethernet interface is not communicating status information. DVP
	internal electronics failure.
EGD L2 Port 3 Stat Error	The Ethernet interface is not communicating status information. DVP
	internal electronics failure.
EGD Performance	Service Tool Screen which the user may monitor the performance of up to
	three EDG channels. The screen also contains buttons to open the EGD
	Diagnostics and Input Configuration screens directly from the EGD
	Performance screen.
EGD Port 1 Link Error	The EGD messages are received slower than the time out time that is a
	user setting. Wiring problem on Ethernet port 1. Control system not
	powered up. IP addresses incorrect.
EGD Port 1 Long	The EGD message length expected is not the same as the one received.
Message Error	Incorrect protocol definition.
EGD Port 1 Short	The EGD message length expected is not the same as the one received.
Message Error	Incorrect protocol definition.
EGD Port 1 Stale Data	The Application Level Heart Beat variable has not changed in time period
Error	greater than the stale data delay time. Data from the producer is not being
	updated (stale) in the EGD packet.
EGD Port 2 LINK Error	The EGD messages are received slower than the time out time that is a
	user setting. Winng problem on Ethernet port 2. Control system not
ECD Dout 2 Long	powered up. IP addresses incorrect.
EGD Port 2 Long	Ine EGD message length expected is not the same as the one received.
ECD Port 2 Short	The ECD meanage length expected is not the same as the one received
EGD FOIL 2 SHOIL	Inte EGD message length expected is not the same as the one received.
ECD Port 2 Stole Date	The Application Level Heart Post veriable has not changed in time period
EGD FUIL 2 State Data	me Application Level mean bear variable has not changed in time period
	undated (stale) in the ECD packet
EGD Port 2 Link Error	The ECD messages are received slower than the time out time that is a
EGD FOIL 3 LINK ERFOR	user setting. Wiring problem on Ethernet port 3. Control system pot
	nowered up. IP addresses incorrect
	อาหาราชน นอ. ก. สนนเธออธิอ การยาเสียง.

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EGD Port 3 Long Message Error	The EGD message length expected is not the same as the one received. Incorrect protocol definition.
EGD Port 3 Short Message Error	The EGD message length expected is not the same as the one received. Incorrect protocol definition.
EGD Port 3 Stale Data Error	The Application Level Heart Beat variable has not changed in time period greater than the stale data delay time. Data from the producer is not being updated (stale) in the EGD packet.
EGD Rate Group Slip	If the M5200 does not have the time to finish the task within the rate group. This will also give a heartbeat error flag.
EGD Revision Fault	Revision check of external and internal EGD protocol revision. The revision of the M5200 and the revision from the control system do not match.
Electronics Temp. High	The Control Board temperature sensor indicates a temperature above 140° C.
Electronics Temp. Low	The Control Board temperature sensor indicates a temperature below 45° C.
External Shutdown Position	Command sent by Digital communication protocols like: EGD, CANopen.
External Shutdown	Command sent by Service Tool or digital communication protocols like: EGD, CANopen or discrete inputs.
E-Stop 1 Tripped	This displays the status of the SIL/External Shutdown status. When this is activated the DVP is in Shutdown Position mode.
E-Stop 2 Tripped	This displays the status of the SIL/External Shutdown status. When this is activated the DVP is in Shutdown Position mode.
Extended PDO	Enables Transmit and Receive PDO's 5-8

## F

Term	Definition/Description
Fault Status and	The Process Fault Status Service Tool screen gives an overview of the
Configuration Overview	entire range of process fault and status flags and their individual status.
Fault Status and	This Process Fault Status Service Tool screen gives an overview of the
Configuration Overview	internal process fault and status flags and their individual status.
Internals	
Final Element Feedback	The final element feedback transducer is the position sensor coupled to or
Transducer	most closely to the final output shaft. This is compared to the motor
Force Limiter	This display only mode is used on specially configured valves/actuators to
	control an applied force limit during operation. This mode is only available
	with specially configured valves/actuators (and newer DVP firmware).
Function Generator	A setpoint source which sets the setpoint signal type which is internally
	generated based on the function generator settings.
Function Generator	This is a section on the Input Configuration and Setpoint Source
Configuration	Configuration pages and has two options for modifying the information
	displayed; the Wave Pattern drop down and the Sweep Mode drop down
	menus.
Function Generator	This displays the start frequency for a sweep function.
Configuration Start	
Frequency	
Function Generator	This displays the stop frequency for a sweep function.
Configuration Sweep	
Stop Frequency	
Function Generator	I his displays the time that it will take to go from the start frequency to the
Configuration Sweep	stop frequency when is sweep mode.
	This setting contacts whether data to minimum it should be a feature of the set
Function Generator	I his setting controls whether data logging will also start when a function
	generator sweep is started. A non-zero value enables this synchronized

Woodward

	G
Term	Definition/Description
None Currently	Benniten Beechpiten
-	
	Н
Term	Definition/Description
Home	Screen within Service Tool that contains contact information for assistance
	and customer service at a variety of Woodward facilities.
Heat Sink Temp. Sensor	This fault status flag indicates power board heat sink sensor (1 or 2) has
1 Error or	failed.
Heat Sink Temp. Sensor	
2 Error	
Term	Definition/Description
ID Module Not Detected	The DVP is unable to communicate with the ID module or there is no ID
ID Madule March 1914	module attached to the Actuator or Valve.
ID MODULE VERSION NOT	Current version of software does not contain the specifications of the ID Module
Identification	Screen within Service Tool that contains Controller and Valve identification
	in addition to Service Tool and firmware version information.
Incorrect Power Board	During power up the DVP checks the ID module to determine the power
	board needed for the valve/actuator system. If the power board ID required
	and the power board detected do not match, this diagnostic will be
Innut Configuration	annunciated. Valve/actuator system does not match the DVP power board
Input Configuration	A Service 1001 screen where six different input selections may be made, and the demand configuration may be edited by the user
Input Current High	The Input current sensor is at maximum output.
Input Current Low	The Input current sensor is at minimum output.
Input Power Information	This displays the input voltage to the DVP (source 1 and source 2), the
•	internal power bus voltage, and the input current to the DVP; real time.
Input Voltage 1 High	The measured voltage at Input 1 is higher than the DVP specification limit.
Input Voltage 1 Low	The measured input voltage on input number 1 is lower than the DVP specification limit.
Input Voltage 2 High	The measured input voltage is higher than the DVP specification limit.
Input Voltage 2 Low	The measured input voltage on input number 2 is lower than the DVP specification limit
Int. Bus Voltage High	The internal bus voltage sensor is at maximum.
Int. Bus Voltage Low	If the internal bus voltage Sensor is at minimum
Invalid Parameters(s)	CRC16 check failures on both parameter sections. If a new embedded
	program has been loaded, the parameters have not been updated.
Invalid Parameter	Version information is not correct in the non-volatile memory. Internal
version	
	J
Term	Definition/Description
None Currently	John Compton
	К
Term	Definition/Description

## L

Term	Definition/Description
Linearization Monotonic	The Linearization settings stored in the unit are not monotonically
Shutdown Error	increasing, and the unit will not begin operation until this fault is resolved
	by updating the Linearization settings.

## Μ

Term	Definition/Description
M5200	Refers to the optional aux board in the DVP that provides Ethernet
	communications.
M5200 CPU Load	CPU Load of the M5200 in EGD mode.
M5200 Detected An Error	One of the five possible errors associated with the M5200 has been set.
	<u>DP ram check error</u> : The M5200 has detected a dual ported ram error. If
	the M5200 program is started or stopped this error may occur due to the
	M5200 and the DVP being out of synch. <u>MFT Synch error</u> : The DVP has
	not been able to provide the synch pulse on time to its M5200.
	<u>Version error</u> : DVP and its M5200 do not have compatible software
	versions. <u>Block Count error</u> : The DVP and M5200 software have a
	different number of interface blocks.
	<u>Heartbeat error</u> : The M5200 has not received a correct heartbeat from the
	DVP.
M5200 DPRAM Error	The DVP has detected a Dual port ram error during the RAM check.
	Defective Dual Port Ram or interface.
M5200 Heartbeat Error	The M5200 has not sent the correct heart beat value to its DVP. The
	M5200 is not running, or the interface is defective.
M5200 Starting	The control board is waiting until the M5200 aux board is started. Wait time
	is approximately 2 minutes. This is a typical situation during a power up or
	change of input type that will activate the M5200 aux board. This flag will
M5200 Startup Timeout	After 2 minutes waiting for a signal from the M5200 aux board, the control
	board will timeout. There is no M5200 program, the M5200 program is not
	running, of the Service/Test Port is conligured for DHCP and cannot get
Monual Input Manual	This is the position extraint provided while in Manual Operation
Position Demand	
Manual Operation	Service Tool screen where operating the D\/P in manual control is
Manual Operation	monitored. Canabilities include Position Controller information such as
	Position Demand Actual Position and Actual Current
Manual Position	A setpoint source that sets the setpoint signal type, which is an internally
	generated setpoint, user-configurable from the Manual Control page.
Mode	"Mode" is used to describe a parameter which selects one option to the
	exclusion of the other available options.
Mode Selection	Allows the user multiple options for input filter configurations. The selected
	configuration is then displayed in the Mode Selection window of the
	Position Controller Configuration page.
Motor	This section displays information related to the Motors resolvers
Motor 1 Cos Error	The Cosine input voltage is out of range on the motor resolver. The wiring
Motor 2 Cos Error	to the resolver is disconnected or failed. The resolver failed open or is
	intermittent.
Motor 1 Exc. Error	The Sine and Cosine voltage combined are below the diagnostic
Motor 2 Exc. Error	threshold. The excitation wiring to the resolver is shorted or intermittent.
	The resolver excitation coil is shorted. The resolver gain is too low due to
	resolver wiring problem. Excitation circuit failure.
Motor 1 Sin Error	The Sine input voltage is higher than the diagnostic limit on the motor
Motor 2 Sin Error	resolver. The wiring to the resolver is disconnected or intermittent. The
	resolver failed open or is intermittent.

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Motor 1 and 2 Res. Error	This is a summary indication that an error is detected in both motor 1 and motor 2.
Motor Calibration Point	This value is the factory calibration point for the motor resolver.
Motor Control Parameters	A section of the Service Tool Status Overview screen Position Controller which displays parameters of Actual Current and Actual Current (Filtered).
Motor Control Parameters Actual Current	Real-time current being fed to the actuator; raw current.
Motor Control Parameters Actual Current (Filtered)	This is the actual current driven into the actuator after filtering.
Motor Current	The selection will use the actual current which is the current that the driver is applying to the motor. This signal will have a lot of movement such as the current from the current controller continues moving to keep the position of the valve in the same position as the demanded position.
Motor Max. Direction Startup Direction Settings – Direction Limit	Startup Checks: The maximum allowable motor revolution(s) are displayed during the startup check.
Motor Max. Startup	This section defines the Startup, max direction, current setting, upper and
Motor Maximum Startup Limit Settings Actual Avg. Startup Position Motor 1	The last maximum direction startup check value for Motor Res 1 is displayed.
Motor Maximum Startup Limit Settings Actual Avg. Startup Position Motor 2	The last maximum direction startup check value for Motor Res 2 is displayed.
Motor Minimum Startup Limit Settings	This section defines the Startup, min direction, current setting, upper and lower limits, and the startup values from the last startup check.
Motor Position Error Alarm Limit	This is the minimum difference between demanded position and measured position (from the motor resolver) that will trigger a Motor Position Error Alarm.
Motor Position Error Alarm Delay Time	This is the minimum time the Motor Position Error Alarm Limit must be exceeded before an alarm is triggered.
Motor Position Error Shutdown Limit	This is the minimum difference between demanded position and measured position (from the motor resolver) that will trigger a Motor Position Error Shutdown.
Motor Position Error Shutdown Delay Timer	This is the minimum time the Motor Position Error Shutdown Limit must be exceeded before a shutdown is triggered.
Motor Resolver Difference Diagnostics	These diagnostics are for monitoring differences between redundant motor resolvers (Dual Res. Difference Alarm and Dual Res. Difference Shutdown).
MPU/PWM Input	A setpoint source which sets the setpoint signal type of PWM signal.

Ν

Term	Definition/Description
No Power Board Found	During power up the control board will read the power board. This
	diagnostic will be set if no Power Board is found. DVP internal electronics
	failure or there is no power board connected.
Number of Cycles	The number of sweep cycles combined with the number of cycles run.

## 0

Term

## Definition/Description

Manual 26329	Digital Valve Positioner
Output Configuration	A Service Toll screen which provides status information on the DVP's analog and digital output section. Three text indicators show the currently active outputs and which mode they have been configured to.
	Р
Term	Definition/Description
Position Control State	This displays the controller model that is being used to control the actuator and the state of the controller; Running or Not Running.
Position Controller	A screen in Service Tool which provides Motor and Actuator/Valve Position Readings, Position Sensor Diagnostics, and Position Error Diagnostics. Additionally, Motor Resolver Difference Diagnostics and Motor Position Control State are provided.
Position Controller Configuration	A screen in Service Tool which provides the Position Controller Configuration menu indicates the general overview of the actuator operation. User individual configuration edit options are also available on this screen.
Position Controller Not Ready	This status flag indicates the DVP is not controlling position. This occurs during power-up initialization and when in a shutdown position state.
Position Demand	Position demand signal currently being used by the DVP.
Position Demand High Point	considered to have failed
Position Demand Low	This value specifies the threshold below which the Position Demand is
Point	considered to have failed.
Position Error Motor Alarm	The Motor position is not tracking the set point within limitations set by the tracking error alarm parameters. Incorrect Parameter Settings.
Position Error	This only displays the group which includes Motor Position and Shaft
Configuration	Position. The errors are displayed in four categories: Alarm Limit, Alarm Delay Time, Shutdown Limit, and Shutdown Delay Time.
Position Error Motor	The Motor position is not tracking the set point within limitations set by the
Shutdown	tracking error shutdown parameters.
Alarm	by the tracking error alarm parameters. Contamination in the valve/actuator system, incorrect or damaged motor wiring, and/or motor failure could be a cause for this diagnostic.
Position Error Shaft Alarm	There is an error larger than the shaft (final element) position error alarm parameters between the shaft (final element) position and the demanded position. Excessive Valve/Actuator Wear. Incorrect or damaged motor wiring. Motor Failure. DVP electronics failure.
Position Error Shaft Shutdown	There is an error bigger than the stem position error parameters between the stem position and the demanded position. Excessive Valve/Actuator Wear. Incorrect or damaged motor wiring. Motor Failure. DVP electronics failure.
Position Error Valve Shaft Alarm	There is an error bigger than the stem position error parameters between the stem position and the demanded position. Excessive Valve/Actuator Wear. Incorrect or damaged motor wiring. Motor Failure. DVP electronics failure.
Position Offset	Position offset value – configured during valve factory calibration
Position Readings	A section of the Service Tool Status Overview screen Position Controller which displays readings of Position Demand, Actual Position, and Actual Position Sensors 1 and 2.
Position Readings	A value derived by different sensors represented in percentage that is the
Actual Position	reported position (real-time position) of the valve or actuator as seen by the DVP.
Position Readings Actual Position Sensor 1	I his value shows the actual position according to Position Sensor 1. Note that the physical sensor mapped to Position Sensor 1 is dependent on the specific value or actuator in use

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Position Readings Actual Position Sensor 2	This value shows the actual position according to Position Sensor 2. Note that the physical sensor mapped to Position Sensor 2 is dependent on the specific valve or actuator in use.
Position Readings Position Demand	<ul> <li>This represents the Position Demand value currently seen from the selected Position Demand interface, but subject to the following limitations:</li> <li>1) The value will be forced into the range of 0.0% to 100.0%, inclusive.</li> <li>2) When the unit is in the Shutdown state the value will be forced to the defined shutdown position (0.0% or 100.0% dependent on the</li> </ul>
Position Sensor Diagnostics	specific valve or actuator in use). This displays the Fault status flags associated with the Shaft Resolver. Some actuators have one shaft (final element) resolver, and some have two shaft (final element) resolvers.
Position Sensor Diagnostics Motor 1 and 2 Res. Error	Both the Motor 1 and Motor 2 resolvers have active faults detected. This is a summary fault indicator, and the specific causes can be narrowed by reviewing the other specific resolver fault indicators.
Power Board Calib. Error	During power up the calibration record in the control is set to "No Power Board" this diagnostic will be set. The control board has not been calibrated during electrical production.
Power Board Diagnostics Fan 1 Speed Error	This fault status flag indicates Fan 1 is slowing down or has stopped (Only applies to DVP 5000, 10000, and 12000).
Power Board Diagnostics Fan 2 Speed Error	This fault status flag indicates Fan 2 is slowing down or has stopped (Only applies to DVP 5000, 10000, and 12000).
Power Board Diagnostics Heat Sink Temp. Sensor 1 Error	This fault status flag indicates power board heat sink sensors # 1 has failed (Only applies to DVP 5000, 10000, and 12000).
Power Board Diagnostics Heat Sink Temp. Sensor 2 Error	This fault status flag indicates power board heat sink sensors # 2 has failed (Only applies to DVP 5000, 10000, and 12000).
Power Board ID Error	During power up, the Power board ID and the stored ID in the calibration record do not match. The Power board has been changed to a different type after calibration.
Power–up Reset	CPU reset by a power up event.
PWM Duty Cycle High	The PWM input duty cycle is above the given setting (User setting)
PWM Duty Cycle Low	The PWM input duty cycle is below the given setting (User setting)
PWM Frequency High	The PWM frequency is above the given setting (User Setting)
PWM Frequency Low	The PWM frequency is below the given setting (User Setting)

# Q

Term	Definition/Description
None Currently	

# R

Term	Definition/Description
Reduced Torque Error	This Fault status flag indicates the system torque has been reduced due a
	reduction in motor current
Reduced Slew Rate Error	This Fault status flag indicates the system slew speed has been reduced;
	loss of second actuator in a dual system, input current limiter
Relubrication Function Configuration	This configuration is dependent upon the valve or actuator that is being read by the DVP and the settings are not configurable by the user. This page is a display only and displays relubrication activity which are perturbations (small vibrations) that are introduced into the valve to prevent silt build up.

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Resolver	This section displays LVDT information, resolver position, signal amplitude, LVDT drive circuit gain
Resolver Diagnostics	This Service Tool screen displays Resolver, Motor, and Valve diagnostics and displays setting information. There are also Motor and Valve fault indicators that show errors in the diagnostic process.
Resolver Difference	
RDC DSP Failed	DSP that runs the Resolver-to-digital converter has stopped running. Internal electronics failure.

## S

Term	Definition/Description
Sample Time	An interval represented in milliseconds which is associated with Sweep
	Mode of how frequently sample readings are taken.
Servo Position	This selection sends the 4-20mA equivalent of the ServoPosition to the
	output using scaling defined in the other parameters in this group/
Setpoint Source	This feature of the Input Configuration screen of Service Tool enables the
Selection Configuration	user to select from six configuration options which include Manual
<b>3</b>	Position, Analog Input, EGD Digital Input, PWM Input, Function Generator,
	and CANopen Digital Input. These options adjust the settings of the DVP.
Shaft Position Error	The Shaft position is not tracking the set point within limitations set by the
	position error parameters.
Shaft Position Error	This is the minimum difference between demanded position and measured
Alarm I imit	position (from the shaft resolver) that will trigger a Shaft Position Error
	Alarm
Shaft Position Error	This is the minimum time the Shaft Position Error Shutdown Limit must be
Alarm Delay Time	exceeded before a shutdown is triggered.
Shaft Position Error	This is the minimum difference between demanded position and measured
Shutdown Limit	position (from the shaft resolver) that will trigger a Shaft Position Error
	Shutdown.
Shaft Position Error	This is the minimum time the Shaft Position Error Alarm Limit must be
Shutdown Delay Time	exceeded before a shutdown is triggered.
Shutdown	This indicates a shutdown condition is detected. The position of the
	actuator/valve is controlled by the DVP, typically to 0%. On some
	actuators/valves this may be factory configured to 100% (for example, a
	special fail open or bypass valve).
Shutdown Position	This indicates a shutdown condition is detected where correct position
	control is not possible, so driver output is turned off. The position of the
	actuator/valve is not controlled by the DVP. If the actuator/valve has a
	return spring, the actuator/valve is positioned by the return spring.
Shutdown System	This indicates a shutdown condition is detected where correct position
<b></b>	control is not possible due to a detected driver current fault.
Soft Start Variant	This display-only value identifies the soft stop configuration that is present
	within the actuator. This setting is only available with specially configured
	valves/actuators (and newer DVP firmware).
Speed Signal Fault	Only used if speed sensor is active. DVP does not support speed sensor
	input with present version.
Start Frequency	This displays the start frequency for a sweep function.
Startup Checks	This Service Tool screen shows DVP Diagnostics Valve/Actuator Startup
•	Checks include Position Offset, Motor Calibration Point, Minimum
	Direction Startup, Maximum Direction Startup and Motor Direction Check.
Startup Close Motor or	During calibration at the factory, the feedback values at the startup position
Startup Close Shaft	recorded. The readings corresponding to the fully closed position are
Error	recorded in both the opening and closing direction at torques sufficient to
	overcome the backlash in the gear train, but not to open the valve. During
	power-up and initialization, the DVP verifies that the valve is at the min
	stop. This diagnostic occurs if the feedback reading is not within the
	calibrated range when checking the closing direction.

Startup Close Valve	This is the same as Startup Close Valve Shaft 1 Error but for the second
Shaft 2 Error	shaft resolver. Some actuators use 2 shaft resolvers.
Startup Max Check Res 1 Failed Or Startup Max Check Res 2 Failed	This indicates the primary final element position sensor ("Res 1") or the secondary final element position sensor ("Res 2) did not fall within the startup max limit range. This is most common with valve/actuators which do not have the ID module and require manual set-up see Appendix D, E, F in Manual 26912 for set-up instructions. For valve/actuators with ID modules, this can occur due to wiring problems or foreign debris which do not allow the device to close properly. See information on start-up checks in the DVP hardware manual.
Startup Open Motor or Startup Open Shaft Error	During calibration at the factory, the feedback values during the startup sequence are recorded. The readings corresponding to the fully closed position are recorded in both the opening and closing direction at torques sufficient to overcome the backlash in the gear train, but not to open the valve. During power-up and initialization, the DVP verifies that the valve is at the min stop. This diagnostic occurs if the feedback reading is not within the calibrated range when checking the opening direction.
Startup Motor Direction	Most commonly a motor wiring problem. Motor not connected, or phases
Error	are connected incorrectly. Can also be caused by a resolver wiring
Or	problem: resolver moving in the incorrect direction. Less frequently, a
Startup Motor 2	motor defect, open or short circuit. If shorted, it is likely that a Driver
Direction Error	Current Fault flag is also detected. Least common: DVP electronics failure.
Startup Open Valve	This is the same as Startup Open Valve Shaft 1 Error but for the second
Shaft 2 Error	shaft resolver. Some actuators use 2 shaft resolvers.
Startup Position Lower Limit	This displays the lower limit of a specific startup check.
Startup Position Upper Limit	This displays the upper limit of a specific startup check.
Status Overview	DVP Service Tool screen which contains Position Controller, DVP I/O
	State, and DVP Analog Value information. A user customizable trend chart is also included to provide a real-time graphical reference to the performance of the DVP.
Stroke Length	This display-only setting is the programmed stroke length of the actuator. This setting is only for specially configured valves/actuators (and newer DVP firmware).

Т

This dropdown menu within the Function Generator Configuration section

is a user configurable, multiple option menu to set different sweep modes

such as Linear, Linear Repeat, and Number of Cycles Low/High.

Term	Definition/Description
Trend Chart	A trend chart displays the time varying position set point, actual position,
	and filtered motor drive current. Trend charts are a feature in several
	Service Tool screens such as Manual Operation.
Timeout	A user configurable time interval, typically in milliseconds, which is a buffer.
Type Not Supported	This diagnostic is annunciated if the valve type reported by the valve/actuator system in the ID module is not supported by the DVP software. Valve type not supported by the DVP. DVP software is not the required revision for this valve.
Type / Serial Number Error	If during power up the DVP detects a valve/actuator system with a different serial number or valve type this diagnostic will be annunciated. User has connected a different valve to the DVP. User has loaded a parameter set to the DVP that does not match this valve/actuator system serial number.

Sweep Mode

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-	

Term	Definition/Description
None Currently	•
-	V
	-
Term	Definition/Description
Valve Identification	A section on the Service Tool Identification screen which displays Valve
	Type, Part Number, Revision, and Serial Number. This information is
	provided through communications between the valve and the DVP.
Valve Shaft 1 Cos Error	The Cosine input voltage is out of range on the valve shaft (final element)
	for Resolver number 1.
Valve Shaft 1 Exc. Error	The Sine and Cosine voltage combined are too low.
Valve Shaft 1 Sin Error	The Sine input voltage is out of range on the valve shaft (final element)
	Resolver number 1
Valve Shaft 2 Cos Error	The Cosine input voltage is out of range on the valve shaft (final element)
	for resolver number 2.
Valve Shaft 2 Exc. Error	The Sine and Cosine voltage combined are too low. The excitation wiring
	to the resolver is shorted or intermittent. The resolver excitation coil is
	shorted. The resolver gain is too low due to resolver wiring problem.
	Excitation circuit failure.
Valve Shaft 2 Sin Error	The Sine input voltage is out of range on the valve shaft (final element)
	resolver number 2.
Valve Shaft 1 and 2 Error	I he shaft (final element) resolver redundancy manager has detected a
	shaft (final element) 1 and valve shaft (final element) 2 error. Valve
	detected:
	velected.
	<ul> <li>Valve shalt (final element) 1 Sine Enor</li> <li>Valve shaft (final element) 1 Cosine Error</li> </ul>
	<ul> <li>Valve shaft (final element) 1 Eve Error</li> </ul>
	Valve Stem 2 error is true if any of the following errors are detected:
	<ul> <li>Valve shaft (final element) 2 Sine Error</li> </ul>
	<ul> <li>Valve shaft (final element) 2 Cosine Error</li> </ul>
	<ul> <li>Valve shaft (final element) 2 Exc. Error</li> </ul>
Valve Shaft 1 Range	During calibration at the factory, the final element feedback range
Limit Error or	(difference between minimum and maximum stop) is recorded
Valve Shaft 2 Range	This diagnostic occurs if the final element #1 or #2 resolver reading is
Limit Error	detected outside the allowable resolver range.
Valve Shaft Max. Startup	This value shows the average reading obtained for the shaft resolver
Range Settings Actual	during the Max portion of the startup checks. This value is used to
Avg. Startup Position	determine the status of Startup Open Valve Shaft 1 Error or Startup Open
	Valve Shaft 2 Error.
Valve Shaft Min. Startup	This value shows the average reading obtained for the shaft position
Range Settings Actual	feedback transducer during the Min portion of the startup checks. This
Avg. Startup Position	value is used to determine the status of Startup Close Valve Shaft 1 Error
	or Startup Close Valve Shaft 2 Error.
Valve Type Selection	Service Tool screen which contains Actuator Type Selection Process, Auto
	Detection Control, Actuator Type Selection Diagnostics, Selected Valve
	i ype, valve Specific and Control Module Information. The user may
	Invoke a sen-configuration process using data acquired from the values
	14/

### W

Term	Definition/Description
Watchdog Reset	CPU reset without a power up event.

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Manual 26329	Digital Valve Positioner
Wave Pattern	This dropdown menu within the Function Generator Configuration section is a user configurable, multiple option menu to set wave patterns such as DC, Sine Wave, and Square Wave.
	X
Term	Definition/Description
None Currently	
	Υ
Term	Definition/Description
None Currently	
	Ζ
Term	Definition/Description
Zero Cut-off Configuration	This display-only feature ceases closed-loop position control when the position demand and/or actual position meets certain criteria. The DVP and valve remain active and functional but rely on an open-loop method to achieve the desired position. In this state it prevents high frequency noise from wearing the motor gear teeth. The traditional open-loop method is achieved by removing power to the motor and relying on a return spring. An additional open-loop method is available with specially configured valves/actuators (and newer DVP firmware) to use a constant "seating" current.
Zero Cut-off Current Control Mode	This display-only setting is when Zero Cut-off is configured to use constant current to push into the valve seat when Zero Cut-off mode is active. This mode is only available with specially configured valves/actuators (and newer DVP firmware).
Zero Cut-off Seating Current	This display-only setting is the constant current used to push into the valve seat when Zero Cut-off mode is active and is set to Current Control Mode. This mode is only available with specially configured valves/actuators (and newer DVP firmware).

# **Revision History**

### Changes in Revision AH—

- Added content to Regulatory Compliance
- Updated Figure 2-7
- Added new Caution boxes to Chapter 3
- New Figure 3-2a and 3-2b
- New Figure 3-10
- Added content to Analog Output section
- Added new content to Table 8-2 and 8-8
- Edited Object 1018
- Revised Appendix B to Power Down Procedure for clarity
- Added new content to Appendix C

#### Changes in Revision AG—

- Corrections to Table 1-1
- Added column for LQ50 to Table 3-1a.

### Changes in Revision AF—

- Revisions to Regulatory Compliance:
  - Revised ATEX section for standard and dual drive model
  - Removed EAC Customs Union section
  - o Revised IECEx section for standard and dual drive model, and certificate number
  - Revised Lloyd's Register Type Approval Certificate
  - Added United Kingdom Compliance for UKCA Marking
  - Revised DNV section
- Updated capacitance and wire gauge range in Chapter 3
- Replaced EU DoC
- Added UKCA DoC

## Changes in Revision AE—

- Regulatory and Compliance Section mostly new content
- Updated all references to IP54 to IP66
- Added new content in Chapter 2 immediately above Figure 2-1
- Added new Figure 2-1. Latch Orientation Open/Close State
- Replaced Figures 2-9, 2-10, 2-11, 2-13, 2-14, and 2-19 then renumbered all figures to account for the new Figure 2-1
- New Declaration

#### Changes in Revision AD-

- Regulatory and Compliance Section mostly new content
- Updated figure/table captions with IP54 replacing IP56
- DVP Specification table with many updates moved to Chapter 1
- Updated Warnings and Notice boxes in Chapter 2
- Updated content in General Installation and Mounting Considerations in Chapter 2
- Replaced IP56 with IP54 in Table 2-2 and 2-3
- Reformatted Figure 3-19
- New Declaration

## Changes in Revision AC—

- Chapter 1, paragraph 3, new content
- Table 1-1. Added ELA21 to 125 VDC section of table
- Table 2-5 new content Ethernet "option" and Dual Drive Option under Configuration Options
- Caption to Figure 2-13, added "125 VDC with Circular Connectors"
- Added Figures 2-14, 2-15, 2-16, 2-17, and Table 2-4

- Added new content on Pgs. 30 and 31
- The following changes have been made to Chapter 3
  - Table 3-1a all rows have content changes
  - Added Recommendations for Dual and Simplex Power Wiring section including replacing Figure 3-2
  - Figure 3-3 caption changed
  - Resolver/LVDT Signal Replacement heading changed
  - o Position Feedback Transducer Wiring Requirements heading and bulleted list content changes
  - Ethernet Communication Ports section second paragraph and Figure 3-7 changed
    - $_{\odot}$  Table 3-6 All rows have content changes
  - o RS-323 Service Port section first paragraph changed
  - o Added Cyber security manual reference to Ethernet Communications Ports section
  - o Added two new paragraphs at beginning of Discrete Inputs section
  - o Replaced Figures 3-11 and 3-18
  - ∘ Added Figure 3-17
  - o Figure 3-20 channels have changed
  - o Pg. 43, second paragraph from the bottom changed
  - o Pg. 44, sentence above NOTICE Box added
  - First sentence and CANNODE ID Selection section below Table 3-12 added including Tables 3-13, 3-14, 3-15, and Figures 3-15, 3-16, and 3-17
  - First sentence in RS-485 Communication Port section added.
- Deleted Positioner Feedback section from Chapter 4
- Chapter 5 replaced with new content
- Chapter 6 replaced with new content
- Edited System Requirements section in Chapter 7
- Appendix A replaced with new content
- Added Appendix C Glossary
- Added Output Current (Maximum) to DVP Control Specifications
- Replaced DOC

## Changes in Revision AB—

Added Table 6-1I to the Trouble Shooting section of Chapter

## Changes in Revision AA—

- Moved Appendices B, C, and D to Service Tool Manual B26912
- Moved all Service Tool Content to Manual B26912
- Replaced message content on pg. 81
- Replaced DOI and updated ATEX/EAC certifications

## Changes in Revision Y—

- Updated Declaration of Conformity
- Added Warning to Installation section in Chapter 2
- Added Duty Cycle Limitations section to Chapter 4
- Added Notice and Important boxes to Chapter 4
- Added new paragraph on Power Supply in Chapter 3

## Changes in Revision W-

- Added additional ATEX information to Regulatory Compliance section
- Added ATEX warning to Installation chapter
- Updated percentage values on pages 217 & 218

## Changes in Revision V—

- Updated Table 1-1 (LQ25/LQ25T/LQ25BP)
- Changed IP30 description to state that any orientation is OK (page 16)
- Updated Table 3-1 to clarify GS16DR transient current and add 3171 valve
- Added 3171 valve to Appendix C

## Changes in Revision U—

### Manual 26329

• Updated Regulatory Compliance to add IECEx information

#### Changes in Revision T-

- Chapter 1—Updated Table 1-1
- Chapter 2—Updated Table 2-1 & Figure 2-7 title
- Chapter 3—Updated Table 3-1, added notice above table; updated RS-232 & RS-485 information
- Chapter 7—General update

### Changes in Revision R—

• Added new screen shot and Zero Cutoff Functionality section to Appendix C

#### Changes in Revision P—

- Added Marine Compliance to Regulatory Compliance page
- Updated Table 3-1 (Power Requirements)
- Updated/expanded Appendixes B, C, D

# **Declarations**

EU DECLARATION OF CONFORMITY		
EU DoC No.: Manufacturer's Name:	00319-04-EU-02-06 WOODWARD INC.	
Manufacturer's Contact Address:	1041 Woodward Way Fort Collins, CO 80524 USA	
Model Name(s)/Number(s):	Digital Valve Positioner (DVP), with IP30, IP54, IP66 Enclosure Digital Valve Positioner (DVP) Dual Drive with IP66 Enclosure	
The object of the declaration described above is in conformity with the following relevant Union harmonization legislation:	Directive 2014/34/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to equipment and protective systems intended for use in potentially explosive atmospheres	
	Directive 2014/30/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to electromagnetic compatibility (EMC)	
Markings in addition to CE marking:	⟨ <sub>Ū</sub> ⟩ II 3 G, Ex nA IIC T4 Ge	
Applicable Standards:		
ATEX:	EN IEC 60079-0:2018, Explosive atmospheres - Part 0: Equipment - General requirement EN 60079-15:2010, Explosive atmospheres - Part 15: Equipment protection by type of protection 'n	
EMC:	EN 61000-6-4:2007 + A1:2011: Electromagnetic compatibility (EMC) — Part 6-4: Generic standards — Emission standard for industrial environments EN 61000-6-2:2005 + AC:2005: Electromagnetic compatibility (EMC) — Part 6-2: Generic standards — Immunity for industrial environments	

This declaration of conformity is issued under the sole responsibility of the manufacturer We, the undersigned, hereby declare that the equipment specified above conforms to the above Directive(s).

#### MANUFACTURER

anothe Lynch

Signature

Annette Lynch

Full Name

Engineering Manager

Position

Woodward, Fort Collins, CO, USA

Place

November 8, 2022

Date

5-09-1183 Rev 38

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## UKCA DECLARATION OF CONFORMITY UKCA DoC No.: 00319-04-EU-UKCA-02-01 Manufacturer's Name: WOODWARD INC.

Manufacturer's Contact Address:	1041 Woodward Way Fort Collins, CO 80524 USA
Model Name(s)/Number(s):	Digital Valve Positioner (DVP), with IP30, IP54, IP66 Enclosure Digital Valve Positioner (DVP) Dual Drive with IP66 Enclosure

Markings in addition to UKCA marking:

🔄 II 3 G, Ex nA IIC T4 Gc

The object of this Declaration is in full conformity with the following UK Statutory Instruments (and their amendments):

S.I. 2016 No. 1107	Equipment and Protective Systems Intended for use in Potentially Explosive	
	Atmospheres Regulations 2016	
S.I. 2016 No. 1091	Electromagnetic Compatibility Regulations 2016	

The Object of this Declaration is in conformity with the applicable requirements of the following designated standards and technical specifications.

EN IEC 60079-0:2018	Explosive atmospheres - Part 0: Equipment - General requirements
EN 60079-15:2010	Explosive Atmospheres – Part 7: Equipment protection by increased safety "e"
EN 61000-6-4:2007/A1:2011	Electromagnetic compatibility (EMC) - Part 6-4: Generic standards - Emission standard for industrial environments
EN 61000-6-2:2005/AC:2005	Electromagnetic compatibility (EMC) - Part 6-2: Generic standards - Immunity for industrial environments

#### This declaration of conformity is issued under the sole responsibility of the manufacturer

We, the undersigned, hereby declare that the equipment specified above conforms to the above Regulation(s).

## MANUFACTURER

nnett nel Signature Annette Lynch

Full Name

Engineering Manager

Position

Woodward, Fort Collins, CO, USA

Place

06 January 2023

Date

5-09-1183 Rev 39

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We appreciate your comments about the content of our publications. Send comments to: <u>industrial.support@woodward.com</u>

Please reference publication **26329**.





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