

Product Manual 26609 (Revision NEW) Original Instructions



AtlasSC[™] Propulsion Control System 8280-1143

Application Manual



Read this entire manual and all other publications pertaining to the work to be performed before installing, operating, or servicing this equipment.

Practice all plant and safety instructions and precautions.

Failure to follow instructions can cause personal injury and/or property damage.



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Any unauthorized modifications to or use of this equipment outside its specified mechanical, electrical, or other operating limits may cause personal injury and/or property damage, including damage to the equipment. Any such unauthorized modifications: (i) constitute "misuse" and/or "negligence" within the meaning of the product warranty thereby excluding warranty coverage for any resulting damage, and (ii) invalidate product certifications or listings.



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Warnings and Notices

Important Definitions



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

- **DANGER**—Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
- **WARNING**—Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
- **CAUTION**—Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE**—Indicates a hazard that could result in property damage only (including damage to the control).
- **IMPORTANT**—Designates an operating tip or maintenance suggestion.

	The engine, turbine, or other type of prime mover should be equipped with an overspeed shutdown device to protect against					
Overspeed /	runaway or damage to the prime mover with possible personal injury, loss of life, or property damage.					
Overtemperature / Overpressure	The overspeed shutdown device must be totally independent of the prime mover control system. An overtemperature or overpressure shutdown device may also be needed for safety, as appropriate.					
WARNING	The products described in this publication may present risks that could lead to personal injury, loss of life, or property damage. Always wear the appropriate personal protective equipment (PPE) for the job					

ersonal Protectiv Equipment

- Eye Protection
- Hearing Protection
- Hard Hat
- Gloves

limited to:

- Safety Boots
- Respirator

Always read the proper Material Safety Data Sheet (MSDS) for any working fluid(s) and comply with recommended safety equipment.

WARNING Start-up

Be prepared to make an emergency shutdown when starting the engine, turbine, or other type of prime mover, to protect against runaway or overspeed with possible personal injury, loss of life, or property damage.



Applications

On- and off-highway Mobile Applications: Unless Woodward's control functions as the supervisory control, customer should install a system totally independent of the prime mover control system that monitors for supervisory control of engine (and takes appropriate action if supervisory control is lost) to protect against loss of engine control with possible personal injury, loss of life, or property damage.

NOTICE

To prevent damage to a control system that uses an alternator or battery-charging device, make sure the charging device is turned off before disconnecting the battery from the system.

Battery Charging Device

Electrostatic Discharge Awareness

NOTICE	Electronic controls contain static-sensitive parts. Observe the following precautions to prevent damage to these parts:
Electrostatic Precautions	 Discharge body static before handling the control (with power to the control turned off, contact a grounded surface and maintain contact while handling the control). Avoid all plastic, vinyl, and Styrofoam (except antistatic versions) around printed circuit boards. Do not touch the components or conductors on a printed circuit board with your hands or with conductive devices. To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules.

Follow these precautions when working with or near the control.

- 1. Avoid the build-up of static electricity on your body by not wearing clothing made of synthetic materials. Wear cotton or cotton-blend materials as much as possible because these do not store static electric charges as much as synthetics.
- 2. Do not remove the printed circuit board (PCB) from the control cabinet unless absolutely necessary. If you must remove the PCB from the control cabinet, follow these precautions:
 - Do not touch any part of the PCB except the edges.
 - Do not touch the electrical conductors, the connectors, or the components with conductive devices or with your hands.
 - When replacing a PCB, keep the new PCB in the plastic antistatic protective bag it comes in until you are ready to install it. Immediately after removing the old PCB from the control cabinet, place it in the antistatic protective bag.

Chapter 1. General Information

About this Manual

This manual describes the following system part number:

• 8280-1143 AtlasSC* Propulsion Control

For additional information about the control, see hardware manual 26179.

System Description

This AtlasSC control system is designed to replace the 537 Digital Marine Control 8262-002 and 8262-055.

*Trademark of Woodward, Inc.

WARNING

Chapter 2. System Software and HMI Functionality

An unsafe condition could occur with improper use of the HMI tools. Only trained personnel should access the control with these tools.

This chapter provides detailed information on the system software functions and instructions for their configuration and calibration via the HMI application (Woodward *ToolKit*).



Figure 2-1. Engine Status

The first screen is the engine overview status and displays all info about the engine control.

Atlas5C 8280-1143_new	.wtool - Woodward To	oolKit			
File View Device Se	ttings <u>T</u> ools <u>H</u> elp	anca			
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M WOOD)WARD				
ngine Monitor		Speed Setting		Propeller Law Back Position Signal	94 mà
Engine Speed	48.3 RPM	Preset Setpoint	136.U - RPM	Daad Claw Zora Bitak	
Speed Reference	50.4 RPM	Preset Speed Rate	5.00 RPM/sec	Dead Slow Zelo Filch	4.0 V ma
Remote Reference	49.9 RPM	Speed Reference Change Rate	5.00 🜩 RPM/sec	Dead Slow Actuator Position	
Actuator Output	22.2 %	Minimum Speed Setting	40.0 🜩 RPM	Full Speed, Full Pitch	20.0 🖝 mA
Actuator LSS	22.1 %	High Limit Speed Setting	182.0 🜩 RPM	Full Speed Actuator Position	73.0 🜩 %
Fuel Limiter LSS	38.0 %	Remote Speed Reference			
		Speed Reference Input	12 %		
		Remote Reference	49.9 RPM		
		Remote Reference Input P1	0 %		
		Remote Reference P1	40.0 🜩 RPM		
		Remote Reference Input P2	25.0 🗢 %		
		Remote Reference P2	60.0 🜩 RPM		
		Remote Reference Input P3	50.0 🗢 %		
		Remote Reference P3	80.0 🜩 RPM		
		Remote Reference Input P4	75.0 🜩 %		
		Remote Reference P4	120.0 🜩 RPM		
		Remote Reference Input P5	100 %		
		Remote Reference P5	182.0 🗢 RPM		
		Sneed Satting Droop			
		Minimum load LSS	30.0 🚔 %		
		Full load LSS	80.0 🜩 %		
		Speed Droop	0.0 🖨 %		
			, •		
nnerted on COM1	C Details				

Figure 2-2. Speed Reference

The second screen is for setting the speed reference of the engine.

Below a description of the parameters on this screen.

** Speed Setting **

Preset Setpoint, range: *136.0 (50.0, 300.0) _____rpm Speed setting for preset speed.

Preset Speed Rate, range *5.0 (1.0, 100.0) _____ rpm/sec Ramp rate for moving to preset setpoint.

Speed Reference Change Rate, range *5.0 (0.05, 20.0) _____ rpm/sec Ramp rate when normal operation.

Minimum Speed Setting, range *40.0 (10.0, 200.0) _____rpm Enter minimum speed limit of the speed setting signal at 4 mA.

High Limit Speed Setting, range *182.0 (50.0, 300.0) _____rpm Enter maximum speed limit of the speed setting signal at 20 mA.

** Remote Speed Reference **

The following section allows the user setup the speed reference schedule as a function of the speed setting signal input. The schedule has four sections and five set up points.

Speed Reference Input, % Display of the reference in percentage.

Remote Reference, rpm Display of the remote reference setting in rpm.

Remote Reference Input P1, range: _____% Indicates status of speed setting signal input

Remote Reference P1, range: *40.0 (10.0, 300.0) _____rpm Rpm for first set point.

Remote Reference Input P2, range: *25.0 (0.0, 100.0) _____% Input percentage for second set point.

Remote Reference P2, range: *60.0 (10.0, 300.0) _____rpm Rpm for second set point.

Remote Reference Input P3, range *50.0 (0.0, 100.0) _____% Input percentage for third set point.

Remote Reference P3, range *80.0 (10.0, 300.0) _____rpm Rpm for third set point.

Remote Reference Input P4, range *75.0 (0.0, 100.0) _____% Input percentage for fourth set point.

Remote Reference P4, range *120.0 (10.0, 300.0) _____rpm Rpm for fourth set point.

Remote Reference Input P5, % Input percentage for fifth set point.

Remote Reference P5, range *182.0 (10.0, 300.0) _____rpm Rpm for fifth set point.

** Speed Setting Droop **

Calibration of the droop line.

Minimum Load LSS, range: *30.0 (0.0, 100.0) _____% LSS percentage at minimum load.

Full Load LSS, range: *80.0 (0.0, 100.0)%LSS percentage at maximum load.

Speed Droop, range: *0.0 (0.0, 10.0) _____% Enter the percentage speed will droop at maximum load.

** Propeller Law **

The following section allows the user to set up the propeller law schedule as a function of fuel rack vs actuator LSS%.

Rack Position Signal, mA

Display of the rack signal input in mA.

Dead Slow Zero Pitch, range: *4.0 (0.0, 25.0) _____mA Set of Rack position signal at dead slow operation. **Dead Slow Actuator Position**, % range: *17.0 (0.0, 100.0) _____% Set of actuator position percentage at dead slow operation.

Full Speed Full Pitch, range: *20.0 (0.0, 25.0) _____mA Set of rack position signal at full speed operation.

Full Speed Actuator Position, range: *73.0 (0.0, 100.0) _____% Set of actuator position percentage set at full speed operation.

⅔ Atlas5C 8280-1143_ne	w.wtool - Woodward To	olKit			_ 🗆 🗵
Elle View Device	Settings <u>T</u> ools <u>H</u> elp				
L) 🐸 🖬 🗞 🔛	G S - Dynamics		🔹 : 🍠 Connect 💥 Disco	nnect	
M woo	DWARD				
Engine Monitor		Dynamics 1		Dynamics Map Tuning is disabled	
Engine Speed	49.7 RPM	Dynamics 1 Active			
Speed Reference	50.4 RPM	Proportional Gain1	0.49 会		
Remote Reference	49.9 RPM	Integral Rate 1	0.91 \ominus		
Actuator Output	22.6 %	Derivative Ratio 1	0.32 🔶		
Actuator LSS	22.6 %	Dynamics Window	4.0 🔶 RPM		
Fuel Limiter LSS	38.0 %	Gain Ratio	2.0 🚔		
		Speed Filer Settings Sensor 1 — On No Filer, = 1 at Filer, 2 = 2nd Filer Speed Filer 1 Speed Filer Settings Sensor 2 — On No Filer, = 1 at Filer, 2 = 2nd Filter Speed Filer 2 Dynamics MAP Enable — Enable Dynamics Map Tuning	0 (숮) 15.9 (숫) Hz 15.9 (숫) Hz		
Connected on COM1					

Figure 2-3. Dynamics

Here the dynamics of the engine control can be adjusted.

** DYNAMICS1 **

Proportional Gain 1 *0.49 (0.01, 20.0) ____

PID proportional gain adjustment for dynamics #1. Increasing the P increase the gain, a value for P that is too large will cause oscillation, if P is too small the offspeed from a transient will be too large.

Integrator Rate 1 *1.0 (0.01, 50.0) _

PID integrator rate adjustment for dynamics #1, affects speed recovery rate after a speed transient. If I is too small the actuator current will move too fast and speed will overshoot and response will be under damped. When I is too large, the actuator slowly and current will change speed will take a long time to return to set speed after a transient, giving overdamped response.

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Derivative Ratio 1 *5.0 (0.01, 100.0)

PID derivative ratio adjustment for dynamics #1. Set the amount of derivative (or lead) action the control will have. Increasing the derivative ratio value will decrease the derivative function giving the control a PI type action. A value too large will make the system less responsive. A value too small will make the system oscillate, and cannot be compensated for with the proportional gain or the integrator rate.

Dynamics Window, *4.0 (1.0, 50.0) _____ rpm Dynamics Window is the magnitude (in rpm) of a speed error at which the control automatically switches to fast response.

Gain Ratio *2.0 (0.5, 5.0) _

Gain Ratio is the ratio of the Gain setting at steady state to the Gain setting during transient conditions. The Gain Ratio operates in conjunction with the Window Width and Gain adjustments by multiplying the Gain set point by the Gain Ratio when the speed error is greater than the Window Width.

** Speed Filter Settings Sensor 1 ** and ** Speed Filter Settings Sensor 2 **

0 = No Filter, 1 = 1st Filter, 2 = 2nd Filter Sets the type of filtering being used.

Speed Filter, *15.9 (0.1, 20.0) _____Hz Speed filter adjusts the frequency of a low pass filter used on the speed-sensing input.

Dynamics 2 are only shown on this screen when: Two Sets of Dynamics Required ? is selected, which can be found on screen 7-configuration.

** DYNAMICS2 **

Proportional Gain 2 *0.49 (0.01, 20.0) _

PID proportional gain adjustment for dynamics #2. Increasing the P increase the gain, a value for P that is too large will cause oscillation, if P is too small the offspeed from a transient will be too large.

Integrator Rate 2 *1.0 (0.01, 50.0) _

PID integrator rate adjustment for dynamics #2, affects speed recovery rate after a speed transient. If I is too small the actuator current will move too fast and speed will overshoot and response will be under damped. When I is too large, the actuator slowly and current will change speed will take a long time to return to set speed after a transient, giving overdamped response.

Derivative Ratio 2 *5.0 (0.01, 100.0) _

PID derivative ratio adjustment for dynamics #2. Set the amount of derivative (or lead) action the control will have. Increasing the derivative ratio value will decrease the derivative function giving the control a PI type action. A value too large will make the system less responsive. A value too small will make the system oscillate, and cannot be compensated for with the proportional gain or the integrator rate.

** Dynamics Map Enable **

Enable Dynamics Map Tuning *TRUE (TRUE, FALSE) ______ When selected it displays the dynamics map, at this screen. The values entered are always active. See picture below:

Dynamics MAP Enable

Enable Dynamics Map Tuning

AtlasSC 8280-1143_	new.wtool - Woodwar	d ToolKit			
Elle Yew Device S	ettings Iools Help				
	<u></u> 00	3 - Dynamics	<u>دې لار او </u>	nect 🙀 Disconnect	
W wooi				Dynamics Map	
	UNARD	Proceeding 8		Dead Slow Speed Set	40.0 😂 RPM
Engine Speed	0.0 RPM	Dynamics 1 Active		Half Speed Set	136.0 👙 RPM
Sogget Reference	40.0 004		022	Full Speed Set	170.0 🕀 RPM
Remote	201 0004	Proportional Gam1	0.00	Half Neutral	12 🜩 mA
Reference	20.1 PPM	Integral Rate 1	0.74 😌	Half Neutral Gain	1.0 🜩
Actuator Output	96.9 %	Derivative Ratio 1	4.80 🕀	Full Neutral	12 🗢 mA
Actuator LSS	3.1 %	Dynamics Window	4.0 会 RPM	Full Neutral Gain	1.0 🜩
Fuel Limiter LSS	23.4 %	Gain Ratio	20 🔶	Dead Slow Ahead Middle	16 🔿 mA
Fuel Pump Index	-17.4 mm	Speed Filter Settings Sensor 1		Dead Slow Ahead Middle	10
		0= No Filter, 1 = 1st Filter, 2 = 2nd Filter	2 👙	Pitch Gain	20 .
		Speed Filter 1	14.5 😝 Hz	Dead Slow Ahead Full Pitch	20 🐨 ma
Description Mars Deconstant		Sneed Eiter Settions Server 2		Gain	1.0
CPP Salvaire	10	0= No Filter, 1 = 1st Filter, 2 =	0.8	Pitch	16 🗢 mA
Duamics Map	1.00	2nd Filler Snaed Elber 2	15.9 A H-	Hall Speed Ahead Middle Pitch Gain	1.0 🜩
Gain multiplier	1.00	Dunancs MAP Enable	100 4 112	Half Speed Ahead Full Pitch	20 🔷 mA
		Enable Dynamics Map Tuning		Half Speed Ahead Full Pitch Gain	1.0 🜩
				Full Speed Ahead Middle Pitch	16 🖨 mA
				Full Speed Ahead Middle Pitch Gain	1.0 🜩
				Full Speed Ahead Full Pitch	20 🜩 mA
				Full Speed Ahead Full Pitch Gain	1.0 🜩
				Dead Slow Astum Full Pitch	4 🗢 mA
				Dead Slow Asturn Full Pitch Gain	1.0 🜩
				Hall Astum Full Pitch	4 🗢 mA
				Half Astum Full Pitch Gain	1.0
				Full Astum Full Pitch	4 🗢 mA
				Full Asturn Full Pitch Gain	1.0 🗢
Connected on COM1	Trank				
umecceu un corei	By Decais				

** DYNAMICS MAP **

Dynamics map tuning is not visible (Box does not appear on screen 3) when ** Dynamics Map Enable ** **Enable Dynamics Map Tuning** is not selected. The values entered are always active.

Dead Slow Speed Set, rpm = *40.0 (10.0, 300.0) _____ Enter the rpm that dead slow speed.

Half Speed Set, rpm = *136.0 (10.0, 300.0) _____ Enter the rpm that half speed set point.

Full Speed Set, rpm = *170.0 (10.0, 300.0) _____ Enter the rpm that full speed set point.

Half Neutral, mA = *12.0 (4.0, 20.0) ______ Input cpp neutral mA for half speed.

Half Neutral Gain, = *1.0 (0.1, 10.0) _____ Adjustment for gain constant of half speed /cpp neutral.

Full Neutral, mA = *12.0 (4.0, 20.0) ______ Input cpp neutral mA for full speed.

Full Neutral Gain, = *1.0 (0.1, 10.0) _____ Adjustment for gain constant of full speed /cpp neutral.

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Dead Slow Ahead Middle Pitch, mA = *16.0 (4.0, 20.0) ____ Input cpp ahead middle pitch mA for dead slow.

Dead Slow Ahead Middle Pitch Gain, = *1.0 (0.1, 10.0) _____ Adjustment for gain constant of dead slow /cpp ahead middle pitch.

Dead Slow Ahead Full Pitch, mA = *20.0 (4.0, 20.0) ______ Input cpp ahead full pitch mA for dead slow.

Dead Slow Ahead Full Pitch Gain, = *1.0 (0.1, 10.0) _____ Adjustment for gain constant of dead slow /cpp ahead full pitch.

Half Speed Ahead Middle Pitch, mA = *16.0 (4.0, 20.0) _____ Input cpp ahead middle pitch mA for half speed.

Half Speed Ahead Middle Pitch Gains, = *1.0 (0.1, 10.0) _____ Adjustment for gain constant of half speed /cpp ahead middle pitch.

Half Speed Ahead Full Pitch, mA = *20.0 (4.0, 20.0) ______ Input cpp ahead full pitch mA for half speed.

Half Speed Ahead Full Pitch Gains, = *1.0 (0.1, 10.0) ______ Adjustment for gain constant of half speed /cpp ahead full pitch.

Full Speed Ahead Middle Pitch, mA = *16.0 (4.0, 20.0) ______ Input cpp ahead middle pitch mA for full speed.

Full Speed Ahead Middle Pitch Gains, = *1.0 (0.1, 10.0) _____ Adjustment for gain constant of full speed /cpp ahead middle pitch.

Full Speed Ahead Full Pitch, mA = *20.0 (4.0, 20.0) ______ Input cpp ahead full pitch mA for full speed.

Full Speed Ahead Full Pitch Gains, = *1.0 (0.1, 10.0) _____ Adjustment for gain constant of full speed /cpp ahead full pitch.

Dead Slow Astern Full Pitch, mA = *4.0 (4.0, 20.0) ______ Input cpp astern full pitch mA for dead slow.

Dead Slow Astern Full Pitch Gain, = *1.0 (0.1, 10.0) _____ Adjustment for gain constant of dead slow /cpp astern full pitch.

Half Astern Full Pitch, mA = *4.0 (4.0, 20.0) _____ Input cpp astern full pitch mA for half speed.

Half Astern Full Pitch Gain, = *1.0 (0.1, 10.0) _____ Adjustment for gain constant of half speed /cpp astern full pitch.

Full Astern Full Pitch, mA = *4.0 (4.0, 20.0) ______ Input cpp astern full pitch mA for full speed

Full Astern Full Pitch Gain, = *1.0 (0.1, 10.0) ______ Adjustment for gain constant of full speed /cpp astern full pitch.



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Eile View Device Set	tings <u>T</u> ools <u>H</u> elp					
	🗧 🗧 4 - Fuel Limiters		🔹 🕴 🌽 Connect 💥 Disco	onnect		
Wood Wood	WARD					
Engine Monitor						
Engine Speed	49.0 RPM	🔴 Fuel Limit Shift Active				
Speed Reference	50.4 RPM					
Remote Reference	49.9 RPM	Start Fuel Limit		Limit		
Actuator Output	20.8 %	Start Fuel Limit	55 🜩 %	Maximum Fuel Limit	100 🜩 %	
Actuator LSS	21.9 %	Minimum Fuel During Start	12 🜩 %	Near Fuel Limit Indication	5.0 🜩 %	
Fuel Limiter LSS	38.0 %	Start Fuel Limit Shift	10.0 🜩 %	Shift Limiter Off Delay time	20 🔶 sec	
Limiters		Torque Limiter Curve		Monifold Prossure Fuel Limiter		
Start Fuel Limit	105 %	Torque Limiter Curve	38 %	Manifold Air Pressure Signal	5.2 mA	
Torque Limit	38 %	Torque Fuel Limit P1	0 🖨 RPM	Manifold Press Limiter curve	48 %	
Manifold Pressure Limit	48 %	Torque Fuel Limit P1	38 🌩 %	Manifold Pressure Limit P1	4.0 🚔 mA	
Maximum Fuel Limit	100 %	Torque Fuel Limit P2	63 🜩 RPM	Manifold Pressure Limit P1	42 🛋 🕺	
		Torque Fuel Limit P2	38 🜩 %	Manifold Pressure Limit P2	78 m á	
		Torque Fuel Limit P3	165 🜩 RPM	Manifold Pressure Limit P2		
105	100 105	Torque Fuel Limit P3	73 🜩 %	Manifold Pressure Limit P2		
		Torque Fuel Limit P4	182 🜩 RPM	Manifold Pressure Limit P2	72 • *	
20 20	48	Torque Fuel Limit P4	73 🜩 %	Manifold Pressure Link P3		
21		Torque Fuel Limit P5	200 🖨 RPM	Manirold Pressure Limit P4	10.4 V ma	
		Torque Euel Limit P5	100 🚔 %	Manifold Pressure Limit P4	73 💌 %	
imit ator	init mit					
Actu I Lim tue L	T I I I I I I I I I I I I I I I I I I I	Torque Limit shift		Manifold Fuel Limit Shift		
Tore	ant Fr d Pre	Torque Limit Shift	15 🜩 %	Manifold Fuel Limit Shift	15 🜩 %	
	antol X M					
	ž					
Connected on COM1	Details					

Figure 2-4. Fuel Limiters

AtlasSC Propulsion Control System

The following section allows the user to set up the Fuel limiters within the control.

** Limiters **

Displays the different fuel limiters. The lowest limiter will limit the control PID for over fueling the engine.

Start Fuel Limit, Indicates the status of the start fuel level.

Torque Limit, Indicates the status of the torque fuel limiter schedule.

Manifold Pressure Limit, status of MAP limit.

Maximum Fuel Limit, status of maximum Fuel.

Fuel Limit Shift Active, Indicates the status of the fuel limiter LSS, this is the result of all limiters present.

** Start Fuel Limit **

Start Fuel Limit range *55.0 (25.0, 110.0) _____% Maximum actuator rack % during starting.

Minimum Fuel During Start, range *12.0 (0.0, 50.0) _____% Minimum actuator rack % during starting.

Start Fuel Limit Shift range *10.0 (0.0, 25.0) _____% Percent of shift that can be added to the start fuel level; Enabled by the fuel limit shift switch.

** Torque Limiter Curve **

The following section allows the user to set up the torque fuel limiter schedule The torque limit schedule consists of 5 sections and 6 set up points.

Torque Limiter Curve,

Indicates the status of the torque fuel limiter schedule.

Torque Fuel Lim P1, rpm = *0.0 (0.0, 300.0) _____ Rpm for first setpoint.

Torque Fuel Lim P1, % = *38.0 (0.0, 110.0) _____ Fuel rack percentage for first setpoint.

Torque Fuel Lim P2, rpm = *63.0 (0.0, 300.0) _____ Rpm for second setpoint.

Torque Fuel Lim P2, % = *38.0 (0.0, 110.0) _____ Fuel rack percentage for second setpoint.

Torque Fuel Lim P3, rpm = *165.0 (0.0, 300.0) _____ Rpm for third setpoint.

Torque Fuel Lim P3, % = *73.0 (0.0, 110.0)Fuel rack percentage for third setpoint.

Torque Fuel Lim P4, rpm = *182.0 (0.0, 300.0) _____ Rpm for fourth setpoint.

Torque Fuel Lim P4, % = *73.0 (0.0, 110.0) _____ Fuel rack percentage for fourth setpoint. **Torque Fuel Lim P5**, rpm = *200.0 (0.0, 300.0) _____ Rpm for fifth setpoint.

Torque Fuel Lim P5, % = *100.0 (0.0, 110.0) _____ Fuel rack percentage for fifth setpoint.

** Torque Limiter Shift **

Torque Limit Shift, range *15.0 (0.0, 25.0) _____% Percent of shift that can be added to the torque fuel limiter schedule; Enabled by the fuel limit shift switch.

** Limit **

Maximum Fuel Limit % = *100.0 (50.0, 110.0) ______ Used to set the maximum fuel rack position.

Near Fuel Limit Indication % = *5.0 (0.5, 20.0) _____ Set point at which the near fuel limiter relay is activated. The relay is turned on when the actuator LSS is within this percentage of the limiter LSS.

Shift Limiter Off Delay time, sec = *20.0 (0.0, 60.0) _____ Set of delay time to a shift fuel limit release.

** Manifold Pressure Fuel Limiter **

The following section allows the user to set up the manifold pressure fuel limiter schedule. The manifold pressure limit schedule has 3 sections and 4 set-up points.

Manifold Air Pressure Signal (mA)= _____ Indicates status of the manifold pressure signal input.

Manifold Press Limiter curve % = _____ Indicates status of the manifold pressure fuel limiter schedule.

Manifold Pressure Limit P1, mA in= *4.0 (0.0, 25.0) _____ Pressure input for first setpoint.

Manifold Pressure Limit P1, %= *42.0 (0.0, 110.0) ______ Rack percentage for first setpoint.

Manifold Pressure Limit P2, mA in= *7.8 (0.0, 25.0) _____ Pressure input for second setpoint.

Manifold Pressure Limit P2, %= *60.0 (0.0, 110.0) ______ Rack percentage for second setpoint.

Manifold Pressure Limit P3, mA in= *11.4 (0.0, 25.0) _____ Pressure input for third setpoint.

Manifold Pressure Limit P3, %= *73.0 (0.0, 110.0) _____ Rack percentage for third setpoint.

Manifold Pressure Limit P4, mA in= *18.4 (0.0, 25.0) _____ Pressure input for fourth setpoint.

Manifold Pressure Limit P4, %= *73.0 (0.0, 110.0) _____ Rack percentage for fourth setpoint.

** Manifold Fuel Limit Shift **

Manifold Fuel Limit Shift % = *15.0 (0.0, 25.0) _

Percent of shift that can be added to the manifold pressure fuel limiter schedule; Enabled by the fuel limit shift switch.

¾ Atlas5C 8280-1143_	new.wtool	- Wood	dward Te	oolKit					
Ele View Device	Settings	Tools	Help						
0 🖉 🖬 🗞 📓	00	5- I/O	Signals		 Connect 	Disconne	ect		
M.woo	DW	AF	R D						
Engine Monitor				Analog Inputs					Discrete Input Status
Engine Speed		51.0	RPM	Speed Reference Signal	6.0) mA			G Stop
Speed Reference		50.4	RPM	Manifold Air Pressure Signal	5.2	mA			Enable Start Fuel Limit
Remote Reference		49.9	RPM	CPP Position Signal	8.5	mA			Shift Fuel Limit
Actuator Output		20.8	%	Rack Position Signal	9.4	mA			Select Preset Speed
Actuator LSS		20.2	%	Analog Outputs					Governor Mode Indication Switch
Fuel Limiter LSS		38.0	%	Actuator Output 1			21	%	CPP Sustem Fault
Reset Alarms				Actuator Current 1			53	mΑ	Disable Torque Limiter
Toggle to Reset				Actuator Output 2 (4-20MA)			21	%	Beset
				Analog Output 1 to Mechanical Gover Speed Setting	mor		17	%	Select 2nd Dunamics
				Analog Output 1 to Mechanical Gover Speed Setting	rnor		6.7	mΑ	•
				Analog Output 2 (Speed Indication)			26	%	Relay Output Status (Yellow when energized)
				Analog Output 3 (Speed Reference In	ndication)		25	%	
				Analog Output 4 (Rack Position Indic	ation)		9	%	Relay K2 (Uveridad) Relay K2 (Uveridad)
				Analog Duput 2 (Speed Indication)					
				RPM at 4 mA setting	0 🜩 RPM				Helay K4 (Major alarm) NC
				RPM at 20 mA setting	200 🜩 RPM				🥥 Relay K5 - K8 (Switch Mech. Gov Setting) NC
				Analog Ouput 3 (Speed Reference) —					
				RPM at 4 mA setting	0 🌩 RPM				
				RPM at 20 mA setting	200 🜩 RPM				
Connected on COM1		⇒] D	etails						

Figure 2-5. I/O Signals

Scaling for Analog Output 2 (Speed indication) is set here. Scaling for Analog Output 3 (Speed reference) is set here.

Bit W Enviro Setting:	¾ Atlas5C 8280-1143	_new.wtool	- Woodward T	oolKit		_ ×
Image: Image	Eile ⊻iew Device	Settings	<u>T</u> ools <u>H</u> elp			
Finance Engende		00	6 - Config Alarr	ns	Connect & Disconnect	
Engine Monitor Miror Alam Inputs Miror Alam Inputs Miror Alam	M.woo	DW	ARD			
Engine Speed Seried 252 RPM (F) Minor Alam Latching ? (F) Major Alam Latching ? Speed Reference (S) 4 RPM (F) Minor Speed Serier 2 Fault ? Reference (S) 4 RPM (F) Minor Speed Serier 2 Fault ? Actuator Udput (21) 1 X (F) Minor Speed Reference Input Fault ? Fuel Linker LSS (21) 2 X (F) Minor OPP Signal Fault ? Fuel Linker LSS (30) 2 (F) Minor OPP Signal Fault ? Fuel Linker LSS (30) 2 (F) Minor OPP Signal Fault ? Minor Alam Relay Normally closed ? Minor	Engine Monitor			Minor Alarm Inputs	Major Alarm Inputs	
Speed Reference 914 RPM Ø Moor Speed Sensor Fault? Reset 439 RPM Ø Moor Speed Sensor Fault? Major Speed Reference Fault? Actuator Udput 211 % Ø Moor Speed Reference Input Fault? Ø Moor Speed Reference Fault? Actuator LSS 213 % Ø Moor Speed Reference Input Fault? Ø Moor Speed Reference Fault? Fuel Linter LSS 380 % Ø Moor OPP Signal Fault? Ø Moor Speed Reference Input Fault? Togbe Reference Ø Moor Alam Relay Normally closed ? Work Fault Ø Moor Alam Relay Normally closed ? Work Fault Ø Speed Sensor Fault Ø Moor Speed Reference Input Fault Ø Moor Alam Ø Speed Reference Input Fault Ø Reference Input Fau	Engine Speed		52.8 RPM	Minor Alarm Latching ?	🔽 Major Alarm Latching ?	
Bende 439 BPM ✓ Minor Speed Sensor 2 Fault ? Major Actuator Wing Fault ? Actuator LSS 21.3 % ✓ Minor Speed Reference Input Fault ? Fuel Linet LSS 38.0 % ✓ Minor Allers Sensor Fault ? Fuel Linet LSS 38.0 % ✓ Minor Allers Sensor Fault ? Fuel Linet LSS 38.0 % ✓ Minor Allers Sensor Fault ? Fuel Linet LSS 38.0 % ✓ Minor Allers Sensor Fault ? Fuel Linet LSS 38.0 % ✓ Minor Allers Sensor Fault ? Fuel Linet LSS 38.0 % ✓ Minor Allers Relat ? Togle to Relet ✓ ✓ Minor Allers Relat ? Minor Fault ✓ ✓ Minor Allers Relat ? Ø Minor Allers ✓ Ø Speed Sensor I Fault ✓ Ø Speed Reference Input Fault ✓ Ø Rotholor Bault Ø Ø Rotholor Spaed Fault ✓ Ø Rotholor Spaed Fault Ø Ø Rotholor Wing Fault Ø Ø Rotholor Wing Fault Ø Ø Rotholor Wing Fault Ø	Speed Reference		50.4 RPM	Minor Speed Sensor 1 Fault ?	Major Two Speed Sensor Fault ?	
Actuator Dutput 21.1 % Immor Speed Reference Input Fault ? Immor Maintod Pressues Sensor Fault ? Actuator LSS 21.3 % Immor Maintod Pressues Sensor Fault ? Fuel Limiter LSS 38.0 % Immor Maintod Pressues Sensor Fault ? Reset Alarms Immor Maintod Pressues Sensor Fault ? Immor Taggle to Reset Immor Maintod Pressues Sensor Fault ? Immor Maintod Pressues Sensor Fault ? Immor Maintod Pressues Sensor Fault ? Immor Maintod Pressues Sensor Fault ? Immor Maintod Pressues Sensor Fault ? Immor Maintod Pressues Sensor Fault ? Immor Alarm Relay Nomally closed ? Immor Maintod Pressues Input Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Reference Input Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Reference Input Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Reference Input Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Reference Input Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Reference Input Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Reference Input Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Sensor Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Sensor Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Sensor Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Sensor Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Sensor Fault ? Immor Alarm Relay Nomally closed ? Immor Speed Sensor Fault ? Immor Alarm Relay Noma	Remote Reference		49.9 RPM	Minor Speed Sensor 2 Fault ?	Major Speed Reference Fault ?	
Actuator LSS 21.3 % Immon Manifold Pressure Sensor Fault ? Fuel Limiter LSS 380 % Minor CPP Signal Fault ? Reset Alams Immon Tack Position Signal Fault ? Toggle to Reset Immon Manifold Pressure Sensor Fault ? Minor Faults Immon Manifold Pressure Sensor Fault ? Minor Faults Immon Manifold Pressure Sensor Fault ? Minor Faults Immon Manifold Pressure Sensor Fault ? Minor Alam Speed Sensor 1 Fault Speed Sensor 1 Fault Speed Sensor Fault ? Speed Reference Input Fault Speed Reference Input Fault ? Print Input Fault Speed Reference Input Fault ? Brank Position signal Fault ? Speed Sensor Fault ? Brank Position signal Fault ? Speed Sensor Fault ? Brank Position signal Fault ? Speed Sensor Fault ? Brank Position signal Fault ? Speed Sensor Fault ? Brank Position signal Fault ? Speed Sensor Fault ?	Actuator Output		21.1 %	Minor Speed Reference Input Fault	? 🔽 Major Actuator Wiring Fault ?	
Fuel Limiter LSS 300 % Minor CPP Signal Fault ? Reset Alams Minor Rack Postion Signal Fault ? Toggle to Reset Minor Alam Relay Normally closed ? Minor Alam Alam Relay Normally closed ? Minor Alam Speed Sensor 1 Fault Speed Sensor 2 Fault Speed Sensor Fault Pitch signal Input Fault Fault Pitch signal Input Fault Brack Position signal Fault Bond Speed Sensor Fault Advator Wring Fault	Actuator LSS		21.3 %	☑ Minor Manifold Pressure Sensor Fau	ult ?	
Reset Alarms	Fuel Limiter LSS		38.0 %	Minor CPP Signal Fault ?		
Toggle to Reset Minor Alam Relay Nomaly closed ? Minor Fauls Minor Alam Minor Alam Speed Sensor 1 Fault Speed Sensor 2 Fault Speed Sensor 2 Fault Speed Reference Input Fault Minor Alam Relay Nomaly closed ? Minor Alam Minor Alam Minor Alam Speed Sensor 1 Fault Speed Sensor 2 Fault Speed Reference Input Fault Minor Alam Relay Nomaly closed Sensor 2 Fault Speed Reference Input Fault Pitch signal Input Fault Rack Position signal Fault Both Speed Sensor Failed Speed Sensor Failed Actuator Wring Fault Speed Sensor Failed	Reset Alarms			☑ Minor Rack Position Signal Fault ?		
Monitor Faults Mixer Alam Mixer Alam Speed Sensor 1 Fault Speed Sensor 2 Fault Speed Reference Input Fault Marifold Pressue Input Fault Pitch signal Input Fault Pitch signal Input Fault Back Position signal Fault Engine controller Hardware Fault Both Speed Sensor Failed Actuator Wring Fault	Toggle to Reset			Minor Alarm Relay Normally closed	?	
 Major Alam Minor Alam Speed Sensor 1 Fault Speed Sensor 2 Fault Speed Reference Input Fault Manifold Pressue Input Fault Pitch signal Input Fault Fack Position signal Fault Engine controller Hardware Fault Actuator Wring Fault Actuator Wring Fault 	Monitor Faults					
 Minor Alam Speed Sensor 1 Fault Speed Sensor 2 Fault Speed Reference Input Fault Manifold Pressue Input Fault Pitch signal Input Fault Fack Position signal Fault Engine controller Hardware Fault Both Speed Sensor Failed Actuator Wring Fault 	🔴 Major Alarm					
Speed Sensor 1 Fault Speed Sensor 2 Fault Speed Reference Input Fault Marifold Pressue Input Fault Rack Position signal Fault	\ominus Minor Alarm					
Speed Sensor 2 Fault Speed Reference Input Fault Marifold Pressue Input Fault Pitch signal Input Fault Rack Position signal Fault Engine controller Hardware Fault Actuator Viring Fault Actuator Wiring Fault Someted on COM1	\ominus Speed Sensor 1 Fau	lt				
Speed Reference Input Fault Manifold Pressure Input Fault Rack Position signal Fault Engine controller Hardware Fault Both Speed Sensor Failed Actuator Wring Fault Somected on COM1	Speed Sensor 2 Fau	lt				
Marifold Pressure Input Fault Pitch signal Input Fault Rack Position signal Fault Engine controller Hardware Fault Both Speed Sensor Failed Actuator Wring Fault Somected on COM1	Speed Reference In	put Fault				
Pitch signal Input Fault Pault Engine controller Hardware Fault Both Speed Sensor Failed Actuator Wring Fault Somected on COM1 // Cetals	🔴 Manifold Pressure In	put Fault				
Rack Position signal Fault Engine controller Hardware Fault Both Speed Sensor Failed Actuator Wring Fault connected on COM1 [5/ Details]	🔴 Pitch signal Input Fa	ult				
Engine controller Hardware Fault Both Speed Sensor Failed Actuator Wring Fault Connected on COM1 Styleptaks	🔴 Rack Position signal	Fault				
Both Speed Sensor Failed Actuator Wring Fault Connected on COM1 Jordeals	🔴 Engine controller Ha	rdware Fault				
Actuator Wring Fault Connected on COM1 Connected	🔴 Both Speed Sensor I	Failed				
Ionnexted on COM1 5/ Details	🔴 Actuator Wiring Faul					
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ionnected on COM1 5/ Details						
Ionnexted on COM1 5/ Details						
ionnected on COM1 😥 Details						
	Connected on COM1		😚 Details			

Figure 2-6. Config Alarms

** MINOR ALARM **
Minor Alarm Latching ? *TRUE (TRUE, FALSE)
Minor-Speed Sensor 1 Fault ? *TRUE (TRUE, FALSE) Minor alarm given when speed sensor #1 has a fault.
Minor-Speed Sensor 2 Fault ? *TRUE (TRUE, FALSE) Minor alarm given when speed sensor #2 has a fault.
Minor-Speed Reference Input Fault ? *TRUE (TRUE, FALSE) Minor alarm given when speed reference input has a fault.
Minor-Manifold Pressure Sensor Fault ? *TRUE (TRUE, FALSE) Minor alarm given when manifold pressure input has a fault.
Minor CPP Signal Fault ? *TRUE (TRUE, FALSE) Minor alarm given when pitch signal input has a fault.
Minor-Rack Position Signal Fault ? *TRUE (TRUE, FALSE) Minor alarm given when rack position input has a fault.
Minor Alarm Relay Normally Closed ? *TRUE (TRUE, FALSE) Selects minor alarm relay contacts normally open or normally closed.

AtlasSC Propulsion Con	trol System			Manual 26609
** MAJOR ALARM **				
Major Alarm Latching ?	*TRUE (TRUE, FALS	E)		
Major-Two Seepd Senso Major alarm given when b	r Fault ? *TRUE (TRI oth speed sensors ha	JE, FALSE) ve a fault.		
Major-Speed Reference Major alarm given when the	Fault ? *FALSE (TRU ne speed reference inj	E, FALSE) out has a fault.		
Major-Actuator Wiring Fa	ault ? *TRUE (TRUE, ne actuator wiring has	FALSE) a fault(open or	short).	
AtlasSC 8280-1143_new.wtool - Woodward ToolKit Ele View Settings ToolS Help Image: Display the setting in the setting	🔹 ji 🍠 Connect 💂	Disconnect		_ 🗆 X
Software Info Control part number 8280-1143 Propulsion Control Software part number 5601-1125 Software Revision Rev. New 10/06/11 Engine / Actuator Data	Service Disable Tunables	K1 and K2 Relay Setup Relay K1 (Fuel is Near Limiter) ii Relay K2 (Overload) is Normally Critical speed Band Critical Speed Band 1 Used ? Critical Speed 1 Maximum Critical Speed 1 Maximum Critical Speed Band 2 Used ? Critical Speed 2 Maximum Critical Speed 2 Maximum Critical Speed 2 Maximum	: Nomaly Closed Closed 84.0 ⊕ RPM 1030 ⊕ RPM 284.0 ● RPM 285.0 ● RPM 15.0 ● RPM/2	
Speed Sensor Setup Function Type Sensor 1 4 💽 Function Type Sensor 2 4 💽	Torque Limit Input is based of Speed Reference Speed Sensor Faults Setup Speed Sensor Faults Setup 10, Time Speed Sensor Fault Override on when Shutdow Speed Sensor Fault Override on when Shutdow Auto clear Speed Sensor Fault ? Offset to Mechanical Governor Mechanical Governor Offset 1, (High Limit Speed - Minimum Speed Setting) / 1	Delay Times Start Limit Disable Time Delay Time Delay Time Pault Reset Delay Time n ? Speed Reference Fault Delay Time Source Antiperation Fault Delay Time Source Antiperation Fault Delay Time Source Antiperation Source Antip	40 🔹 sec 50 🗣 sec 20 🗣 sec 20 🗣 sec	

Figure 2-7. Configuration

Set for Reverse Acting Actuator ? *Enable by selecting YES selects a reverse acting actuator. No selects a forward acting actuator.

Number of Teeth sensor 1 = *60 (1, 200)Enter number of teeth on flywheel.

💭 Details... 🛛

AtlasSC Propulsion Control System

Number of Teeth sensor 2 = *120(1, 200)Enter number of teeth on flywheel.

> When the number of teeth is changed, save the settings and reboot the AtlasSC.

IMPORTANT

Connected on COM1

Two Set of Dynamics Required? *NO (YES, NO)

If check box selected, external switch which selects #2 dynamics is enabled.

Select Torque Limit Input From Measured Speed ? *FALSE (TRUE, FALSE) Answering a TRUE will set up the torque fuel limiter schedule as a function of speed. A FALSE sets up the schedule as a function of the speed reference.

Speed Sensor Fault Override Time, sec = *10.0 (1.0, 300.0) _____ Time the speed sensor fault override stays active after fault sensing is enabled by opening stop contact.

Speed Sensor Fault Override on when Shutdown ? *TRUE (TRUE, FALSE) (Speed sensor fault override on shutdown) Answering TRUE enables a speed sensor fault override during a major alarm occur.

Auto Clear Speed Sensor Fault ? *TRUE (TRUE, FALSE) ______ Answering TRUE will allow the Spd Sensor Fault to be cleared automatically when the MPU input is brought back above 25 rpm.

Mechanical Governer Offset, mA = *3.0 (0.0, 10.0)

Set of offset for mechanical governor speed reference that electric control is normal condition. When electric control becomes a trouble, this one for the difference becomes a zero, and mechanical control becomes original speed setting.

K1 and K2 Relay Setup

Relay K1 (Fuel is Near Limiter) is Normal Closed *FALSE (TRUE, FALSE) Answering TRUE enables the K1 relay normally energize.

Relay K2 (Overload) is Normal Closed *FALSE (TRUE, FALSE) Answering TRUE enables the K2 relay normally energize.

** CRITICAL SPEED BAND **

Critical Speed Band 1 Used ? *YES (YES, NO)

If answered YES, control will prompt user to enter the minimum and maximum speeds of critical speed band #1 on the following two screens. NO disable both critical speed bands.

Critical Speed 1 Minimum, rpm = *84.0 (10.0, 300.0) Enter critical speed band #1 lower limit only if YES was selected in the screen above.

Critical Speed 1 Maximum, rpm = *103.0 (10.0, 300.0)

Enter critical speed band #1 upper limit, can be entered only if YES was selected in the screen above.

Critical Speed Band 2 Used ? *NO (YES, NO)

If answered YES, control will prompt user to enter minimum and maximum speeds of critical speed band #2 on the following two screens. If answered NO, critical speed band #2 ranges will be set to zero.

Critical Speed 2 Minimum, rpm = *284.0 (10.0, 300.0)

Enter critical speed band #2 lower limit, can be entered only if YES was selected in the screen above.

Critical Speed 2 Maximum, rpm = *295.0 (10.0, 300.0)

Enter critical speed band #2 upper limit, can be entered only if YES was selected in the screen above.

DELAY TIMES

Start Limit Disable Time, sec = *5.0 (1.0, 60.0) Time that the start fuel limiter remains enabled after the speed loop is in control.

Overload Indication Delay Time, $\sec = *5.0 (0.0, 10.0)$ Time a overload indicate relay is turned on before overload is recognized.

Fault Reset Delay Time, $\sec = *5.0 (0.0, 180.0)$ Amount of time after a fault can be reset by the external reset switch.

Speed Reference Fault Delay Time, sec = *2.0 (0.0, 10.0) (Speed reference fault delay time) Time a speed setting input can be out of range before a fault is recognized.

Chapter 3. Function Block Diagram



AtlasSC Propulsion Control System



Chapter 4. Control Wiring Diagram

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NEW Drawn: E. Splint	DOCINE: ALIANO	9971-1526	WOODWARD In Woodward Governor Nederland B.V Industrial Controls Group	
Rev.: Checked:	AttacSC	Diagram - Control Wiring	Wenter States And Stat	
		X1 X1 X2 1-58 X2 59-82	Sheet 1 Info Sheet 2 Power Distribution Sheet 3 Power Supply, Relay Outputs (NEW) Terminal. Sheet 4 Sheet 5 Discrete Inputs, Analog Inputs, Speed sensors, Terminal. Sheet 6 Communications, Actuator, analog Outputs Sheet 7 Pin List	
			Index	
	55	537 Retrofit 8262-002 and 8262-05	~	
	introl	asSC Digital Marine Co	Atla	
		SYSTEM 8280-1143		
	GRAM	NTROL WIRING DIA	00	
REV DESCRPTION DATE APPROVED NEW EC 114893 May2011 ESPLIN				
REVISION HISTORY	-	-		
8	6 7	3 4 5	0 1 2	













0.1 0.1 <th>X1-1 X1-2 X1-2 X1-3</th> <th></th> <th></th> <th>Demach</th> <th>Arlach roomerion</th> <th>637</th> <th>Innetion Termina</th> <th>in Barnary</th> <th></th> <th></th> <th></th> <th></th> <th></th>	X1-1 X1-2 X1-2 X1-3			Demach	Arlach roomerion	637	Innetion Termina	in Barnary					
13.1 19.0 1 15.16 10.0 1	X1-2 X1-3	T80.10	d distance in the second	(+)TUAN	X2.51	(-24Vdc)		Speed Sensors					
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1 1		GND			X2-53	(-24Vdc)		connections.					
123 1236					X2-54	T82-7		shield					
133 1323 143 <td>X1-S</td> <td>T85-30</td> <td>A15-1</td> <td>Relays</td> <td>X2-55</td> <td>(-24Vdc)</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	X1-S	T85-30	A15-1	Relays	X2-55	(-24Vdc)							
N201 T523 S133 N269 C3000 T51 S130 T51 S130 T51 S130 T51 T51 <t< td=""><td>X1-9</td><td>T85-29</td><td>A15-2</td><td></td><td>X2-56</td><td>T82-5</td><td>dNd</td><td></td><td></td><td></td><td></td><td></td><td></td></t<>	X1-9	T85-29	A15-2		X2-56	T82-5	dNd						
(1) 17-20 15-31 (10-36) 17-30 15-30 (10-36) 17-30 15-30 (10-36) 15-30	X1-10	T85-28	A15-3		X2-57	(-24Vdc)							
KU1 FESS Atfold Common and antical production Common and antical production KU2 FES1 Atfold	X1-11	TB5-27	A15-4		X2-58	TB2-9		shield					
K131 TF3-55 Alf6-3 Control Alf6-4 Alf6-4 </td <td>X1-12</td> <td>T85-26</td> <td>A16-1</td> <td></td>	X1-12	T85-26	A16-1										
K136 T8231 A163 Cooperation Cooperation </td <td>X1-13</td> <td>T85-25</td> <td>A16-2</td> <td></td> <td></td> <td></td> <td></td> <td>Actuator / Analog Out</td> <td>puts</td> <td></td> <td></td> <td></td> <td></td>	X1-13	T85-25	A16-2					Actuator / Analog Out	puts				
(13) 132-3 Add 4 (2000)	×1-14	T85-24	A16-3		X2-59	782-10	3M66-5	ŵ					
(12) 13-1 (2000)	X1-15	T85-23	A16-4		X2-60	182-11	JME6-6	*					
13-2 13-3 13-4 <th< td=""><td></td><td></td><td></td><td></td><td>X2-61</td><td>TB2-12</td><td></td><td>shield</td><td></td><td></td><td></td><td></td><td></td></th<>					X2-61	TB2-12		shield					
XI23 C24000 C263 T573 L4 TMMI X13 T554 T573 14 TMMI TMMI X13 T553 T573 5000 T573 5000 TMMI X14 T553 T550	X1-22	T85-22		(+24Vdc)	X2-62	T87-1	đ	and a state of the					
N1 151	X1-23			(-24Vdc)	X2-63	T87-2	14						
X23 155.1 Date for the integration X265 173.4 Content integration X26 155.2 157.5 0.00000000000000000000000000000000000					X2-64	T87-3		shield					
X23 TB32 X26 TB35 College TB36 College College <thcollege< th=""> College <thcollege< th=""></thcollege<></thcollege<>	X2-1	185-1		Discrete Input	X2-65	187-4	to Relays						
N3.3 153 N3.64 173-6 173-16 173-16 N3.4 155.5 155.1 (2400) <td< td=""><td>X2-2</td><td>185-2</td><td></td><td></td><td>X2-66</td><td>T87-5</td><td>to Relays</td><td></td><td></td><td></td><td></td><td></td><td></td></td<>	X2-2	185-2			X2-66	T87-5	to Relays						
Note Test Test <th< td=""><td>X2-3</td><td>185-3</td><td></td><td></td><td>X2-67</td><td>187-6</td><td></td><td>shield</td><td></td><td></td><td></td><td></td><td></td></th<>	X2-3	185-3			X2-67	187-6		shield					
x23 155 <td>X2.4</td> <td>185.4</td> <td></td>	X2.4	185.4											
N26 R56 Mathematical N26 R551 (2006) N25 R541 (2006) N25 R541 (2006) (2006) N25 R541 (2006) (2006) N25 R541 (2006) (0006) N25 R541 (2006) (0006) N25 R541 (2006) (0006) N25 R541 (0006) (0006) N25 R541 (0006) (0006) N25 R541 (0006) (0006) N25 R541 (0006) (0006)	X2-5	165-5											
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All Tisk-1 All	X2-7	185-7											
AC2 TSP-16 (32V0cl (22V0cl X225 (32V0cl TSP-10 (32V0cl (22V0cl X225 (32V0cl TSP-10 (32V0cl (22V0cl X225 (32V0cl TSP-10 (32V0cl	X2-8	185-17											
X235 T85-20 (-2406) X235 T85-10 (-2406) X235 T85-1 (-2406) X235 T85-1 Sorrex X241 T85-11 Sorrex X241 T86-11 Sorrex X241 T86-12 Sorrex <tr< td=""><td>X2-9</td><td>135-18</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr<>	X2-9	135-18											
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Chapter 5. Service Options

Product Service Options

If you are experiencing problems with the installation, or unsatisfactory performance of a Woodward product, the following options are available:

- Consult the troubleshooting guide in the manual.
- Contact the manufacturer or packager of your system.
- Contact the Woodward Full Service Distributor serving your area.
- Contact Woodward technical assistance (see "How to Contact Woodward" later in this chapter) and discuss your problem. In many cases, your problem can be resolved over the phone. If not, you can select which course of action to pursue based on the available services listed in this chapter.

OEM and Packager Support: Many Woodward controls and control devices are installed into the equipment system and programmed by an Original Equipment Manufacturer (OEM) or Equipment Packager at their factory. In some cases, the programming is password-protected by the OEM or packager, and they are the best source for product service and support. Warranty service for Woodward products shipped with an equipment system should also be handled through the OEM or Packager. Please review your equipment system documentation for details.

Woodward Business Partner Support: Woodward works with and supports a global network of independent business partners whose mission is to serve the users of Woodward controls, as described here:

- A **Full Service Distributor** has the primary responsibility for sales, service, system integration solutions, technical desk support, and aftermarket marketing of standard Woodward products within a specific geographic area and market segment.
- An Authorized Independent Service Facility (AISF) provides authorized service that includes repairs, repair parts, and warranty service on Woodward's behalf. Service (not new unit sales) is an AISF's primary mission.
- A **Recognized Engine Retrofitter (RER)** is an independent company that does retrofits and upgrades on reciprocating gas engines and dual-fuel conversions, and can provide the full line of Woodward systems and components for the retrofits and overhauls, emission compliance upgrades, long term service contracts, emergency repairs, etc.
- A **Recognized Turbine Retrofitter (RTR)** is an independent company that does both steam and gas turbine control retrofits and upgrades globally, and can provide the full line of Woodward systems and components for the retrofits and overhauls, long term service contracts, emergency repairs, etc.

You can locate your nearest Woodward distributor, AISF, RER, or RTR on our website at:

www.woodward.com/directory

Woodward Factory Servicing Options

The following factory options for servicing Woodward products are available through your local Full-Service Distributor or the OEM or Packager of the equipment system, based on the standard Woodward Product and Service Warranty (5-01-1205) that is in effect at the time the product is originally shipped from Woodward or a service is performed:

- Replacement/Exchange (24-hour service)
- Flat Rate Repair
- Flat Rate Remanufacture

Replacement/Exchange: Replacement/Exchange is a premium program designed for the user who is in need of immediate service. It allows you to request and receive a like-new replacement unit in minimum time (usually within 24 hours of the request), providing a suitable unit is available at the time of the request, thereby minimizing costly downtime. This is a flat-rate program and includes the full standard Woodward product warranty (Woodward Product and Service Warranty 5-01-1205).

This option allows you to call your Full-Service Distributor in the event of an unexpected outage, or in advance of a scheduled outage, to request a replacement control unit. If the unit is available at the time of the call, it can usually be shipped out within 24 hours. You replace your field control unit with the like-new replacement and return the field unit to the Full-Service Distributor.

Charges for the Replacement/Exchange service are based on a flat rate plus shipping expenses. You are invoiced the flat rate replacement/exchange charge plus a core charge at the time the replacement unit is shipped. If the core (field unit) is returned within 60 days, a credit for the core charge will be issued.

Flat Rate Repair: Flat Rate Repair is available for the majority of standard products in the field. This program offers you repair service for your products with the advantage of knowing in advance what the cost will be. All repair work carries the standard Woodward service warranty (Woodward Product and Service Warranty 5-01-1205) on replaced parts and labor.

Flat Rate Remanufacture: Flat Rate Remanufacture is very similar to the Flat Rate Repair option with the exception that the unit will be returned to you in "like-new" condition and carry with it the full standard Woodward product warranty (Woodward Product and Service Warranty 5-01-1205). This option is applicable to mechanical products only.

Returning Equipment for Repair

If a control (or any part of an electronic control) is to be returned for repair, please contact your Full-Service Distributor in advance to obtain Return Authorization and shipping instructions.

When shipping the item(s), attach a tag with the following information:

- return authorization number;
- name and location where the control is installed;
- name and phone number of contact person;
- complete Woodward part number(s) and serial number(s);
- description of the problem;
- instructions describing the desired type of repair.

Packing a Control

Use the following materials when returning a complete control:

- protective caps on any connectors;
- antistatic protective bags on all electronic modules;
- packing materials that will not damage the surface of the unit;
- at least 100 mm (4 inches) of tightly packed, industry-approved packing material;
- a packing carton with double walls;
- a strong tape around the outside of the carton for increased strength.

NOTICE

To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, *Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules.*

Replacement Parts

When ordering replacement parts for controls, include the following information:

- the part number(s) (XXXX-XXXX) that is on the enclosure nameplate;
- the unit serial number, which is also on the nameplate.

Engineering Services

Woodward offers various Engineering Services for our products. For these services, you can contact us by telephone, by email, or through the Woodward website.

- Technical Support
- Product Training
- Field Service

Technical Support is available from your equipment system supplier, your local Full-Service Distributor, or from many of Woodward's worldwide locations, depending upon the product and application. This service can assist you with technical questions or problem solving during the normal business hours of the Woodward location you contact. Emergency assistance is also available during non-business hours by phoning Woodward and stating the urgency of your problem.

Product Training is available as standard classes at many of our worldwide locations. We also offer customized classes, which can be tailored to your needs and can be held at one of our locations or at your site. This training, conducted by experienced personnel, will assure that you will be able to maintain system reliability and availability.

Field Service engineering on-site support is available, depending on the product and location, from many of our worldwide locations or from one of our Full-Service Distributors. The field engineers are experienced both on Woodward products as well as on much of the non-Woodward equipment with which our products interface.

For information on these services, please contact us via telephone, email us, or use our website: <u>www.woodward.com</u>.

How to Contact Woodward

For assistance, call one of the following Woodward facilities to obtain the address and phone number of the facility nearest your location where you will be able to get information and service.

Electrical Power Systems	Engine Systems	Turbine Systems
FacilityPhone Number	FacilityPhone Number	FacilityPhone Number
Brazil+55 (19) 3708 4800	Brazil+55 (19) 3708 4800	Brazil+55 (19) 3708 4800
China +86 (512) 6762 6727	China +86 (512) 6762 6727	China +86 (512) 6762 6727
Germany+49 (0) 21 52 14 51	Germany +49 (711) 78954-510	India+91 (129) 4097100
India+91 (129) 4097100	India+91 (129) 4097100	Japan +81 (43) 213-2191
Japan +81 (43) 213-2191	Japan +81 (43) 213-2191	Korea +82 (51) 636-7080
Korea +82 (51) 636-7080	Korea +82 (51) 636-7080	The Netherlands- +31 (23) 5661111
Poland+48 12 295 13 00	The Netherlands- +31 (23) 5661111	Poland+48 12 295 13 00
United States +1 (970) 482-5811	United States +1 (970) 482-5811	United States +1 (970) 482-5811

You can also locate your nearest Woodward distributor or service facility on our website at:

www.woodward.com/directory

Technical Assistance

If you need to telephone for technical assistance, you will need to provide the following information. Please write it down here before phoning:

Your Name	
Site Location	
Phone Number	
Fax Number	
Engine/Turbine Model Number	
Manufacturer	
Number of Cylinders (if applicable)	
Type of Fuel (gas, gaseous, steam, etc)	
Rating	
Application	
Control/Governor #1	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	
Control/Governor #2	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Serial Number	
Control/Governor #3	
Woodward Part Number & Rev. Letter	
Control Description or Governor Type	
Operated Neuropean	

If you have an electronic or programmable control, please have the adjustment setting positions or the menu settings written down and with you at the time of the call.

We appreciate your comments about the content of our publications.

Send comments to: icinfo@woodward.com

Please reference publication 26609.



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Email and Website—www.woodward.com

Woodward has company-owned plants, subsidiaries, and branches, as well as authorized distributors and other authorized service and sales facilities throughout the world.

Complete address / phone / fax / email information for all locations is available on our website.