



Installation Instructions



APECS Actuator Kit for Cummins C Series Engines on Bosch A, MW, and P Fuel Pumps

Manual 36718
(Replaces SE-5014 Rev C)

WARNING—DANGER OF DEATH OR PERSONAL INJURY



WARNING—FOLLOW INSTRUCTIONS

Read this entire manual and all other publications pertaining to the work to be performed before installing, operating, or servicing this equipment. Practice all plant and safety instructions and precautions. Failure to follow instructions can cause personal injury and/or property damage.



WARNING—OUT-OF-DATE PUBLICATION

This publication may have been revised or updated since this copy was produced. To verify that you have the latest revision, be sure to check the Woodward website:

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If your publication is not there, please contact your customer service representative to get the latest copy.



WARNING—OVERSPEED PROTECTION

The engine, turbine, or other type of prime mover should be equipped with an overspeed shutdown device to protect against runaway or damage to the prime mover with possible personal injury, loss of life, or property damage.

The overspeed shutdown device must be totally independent of the prime mover control system. An overtemperature or overpressure shutdown device may also be needed for safety, as appropriate.



WARNING—PROPER USE

Any unauthorized modifications to or use of this equipment outside its specified mechanical, electrical, or other operating limits may cause personal injury and/or property damage, including damage to the equipment. Any such unauthorized modifications: (i) constitute "misuse" and/or "negligence" within the meaning of the product warranty thereby excluding warranty coverage for any resulting damage, and (ii) invalidate product certifications or listings.

CAUTION—POSSIBLE DAMAGE TO EQUIPMENT OR PROPERTY



CAUTION—BATTERY CHARGING

To prevent damage to a control system that uses an alternator or battery-charging device, make sure the charging device is turned off before disconnecting the battery from the system.



CAUTION—ELECTROSTATIC DISCHARGE

Electronic controls contain static-sensitive parts. Observe the following precautions to prevent damage to these parts.

- Discharge body static before handling the control (with power to the control turned off, contact a grounded surface and maintain contact while handling the control).
- Avoid all plastic, vinyl, and Styrofoam (except antistatic versions) around printed circuit boards.
- Do not touch the components or conductors on a printed circuit board with your hands or with conductive devices.

IMPORTANT DEFINITIONS

- A **WARNING** indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
- A **CAUTION** indicates a potentially hazardous situation which, if not avoided, could result in damage to equipment or property.
- A **NOTE** provides other helpful information that does not fall under the warning or caution categories.

Revisions—Text changes are indicated by a black line alongside the text.

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Electrostatic Discharge Awareness

All electronic equipment is static-sensitive, some components more than others. To protect these components from static damage, you must take special precautions to minimize or eliminate electrostatic discharges.

Follow these precautions when working with or near the control.

1. Before doing maintenance on the electronic control, discharge the static electricity on your body to ground by touching and holding a grounded metal object (pipes, cabinets, equipment, etc.).
2. Avoid the build-up of static electricity on your body by not wearing clothing made of synthetic materials. Wear cotton or cotton-blend materials as much as possible because these do not store static electric charges as much as synthetics.
3. Keep plastic, vinyl, and Styrofoam materials (such as plastic or Styrofoam cups, cup holders, cigarette packages, cellophane wrappers, vinyl books or folders, plastic bottles, and plastic ash trays) away from the control, the modules, and the work area as much as possible.
4. Do not remove the printed circuit board (PCB) from the control cabinet unless absolutely necessary. If you must remove the PCB from the control cabinet, follow these precautions:
 - Do not touch any part of the PCB except the edges.
 - Do not touch the electrical conductors, the connectors, or the components with conductive devices or with your hands.
 - When replacing a PCB, keep the new PCB in the plastic antistatic protective bag it comes in until you are ready to install it. Immediately after removing the old PCB from the control cabinet, place it in the antistatic protective bag.

**CAUTION**

To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, *Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules*.

Chapter 1.

General Information

Description

The Woodward Cummins C Series kits are designed for engines that are equipped with an RSV governor on Bosch A, MW, and P fuel pumps. Kit mounts horizontally on the side of the engine block behind the pump.

An APECS 0250 proportional actuator (sold separately) responds in milliseconds to changes in current from a pulse width modulated signal generated by the controller. When the actuator is de-energized, an internal spring moves the shutoff lever to shutdown.

KIT PART NO.	ACTUATOR PART NO.	VOLTAGE
SA-4598	SA-4506-12	12 Vdc
	SA-4506-24	24 Vdc

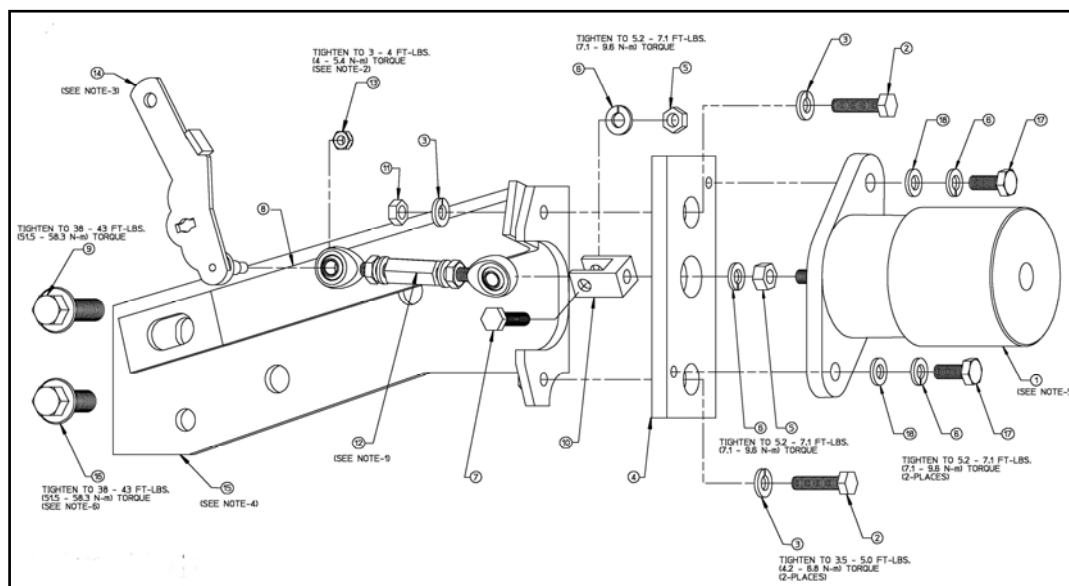


Figure 1. Parts Identification

Parts List

Refer to **Figure 1** for parts identification.

Cummins C Series Kit Components (P/N SA-4598)

REF NO.	DESCRIPTION	QTY.
1	0250 Proportional Actuator (see Note 5)	—
2	M6 x 1-25mm Hex Head Cap Screw	2
3	M6 Split Lockwasher	3
4	Adapter Plate Assembly	1
5	1/4-28 Hex Nut	2
6	1/4 Split Lockwasher	4
7	1/4-28 x 1 Hex Head Cap Screw	1
8	Support Strap	1
9	M10-1.5 x 35mm Hex Flange Screw	1
10	Clevis	1
11	M6 x 1 Hex Nut	1
12	Linkage Assembly (see Note 1)	1
13	M5 Nylok Nut (see Note 2)	—
14	Fuel Shutoff Lever (see Note 3)	—
15	Mounting Bracket (see Note 4)	—
16	M10-1.5 x 25mm Hex Flange Screw (see Note 6)	—
17	1/4-28 x 3/4 Hex Head Cap Screw	2
18	1/4 Flatwasher	2

NOTES:

Note 1. Linkage assembly supplied loose. CAUTION: Rod end stamped KB-4 (on face) is left-hand threaded. Rod end stamped KM-4 is right-hand threaded.

Note 2. Nut not supplied with kit: Cummins P/N 3930683

Note 3. Lever not supplied with kit: Cummins P/N 3929322

Note 4. Bracket not supplied with kit. If not already on engine, order from Cummins.

Pump Model A: Cummins P/N 3923254

Pump Model MW: Cummins P/N 3923255

Pump Model P: Cummins P/N 3930290

Note 5. Actuator not supplied with kit: Woodward P/N SA-4506-12/24.

Note 6. Hex flange screw not supplied with kit. Must be retained from previous installation.

Chapter 2. Installation

**NOTE**

Before removing old parts or installing new ones, ensure that the engine is turned off and the battery is disconnected.

Always use proper tools for the installation.

Remove Old Parts

Refer to **Figure 1**.

1. Remove any torsional spring from the fuel shutoff lever (14). The spring may have been removed earlier if mounting bracket (15) is already installed. If the mounting bracket is not installed, order from Cummins:

Pump Model A: Cummins P/N 3923254

Pump Model MW: Cummins P/N 3923255

Pump Model P: Cummins P/N 3930290

**NOTE**

These installation instructions assume that the mounting bracket is already installed on the engine.

2. Inspect the engine and make sure the proper fuel shutoff lever is installed on the engine (Cummins P/N 3929322). An older series engine may have a different fuel shutoff lever; if so then remove the Nylok nut (13), cap screw, and old lever from the engine and replace with new lever. Reuse nut and cap screw to attach new lever.

**NOTE**

The fuel shutoff lever and Nylok nut are not supplied with the kit. If a new lever is needed, order from Cummins.

3. Remove the engine shutdown solenoid by unscrewing the two M6 mounting bolts that hold the solenoid to the main bracket. Discard bolts.

Install Kit Parts

Refer to Figure 1 for parts identification.

1. Adapter Plate Assembly

Using M6 hex head cap screws (2) and split lockwashers (3) bolt the adapter plate (4) to the existing mounting bracket (15). Torque to 3.5–5.0 ft-lbs (4.2–6.8 N-m).

2. 0250 Actuator

Mount the actuator (1) on the adapter plate using hex head cap screws (17), split lockwashers (6), and flatwashers (18). Torque to 5.2–7.1 ft-lbs (7.1–9.6 N-m). It is recommended that the wires on the actuator face away from the engine.

3. Clevis

Check that the hex nut (5) and lockwasher (6) are on the actuator shaft (pre-installed at factory). Screw the clevis (10) on the actuator shaft and finger tighten it against the hex nut.

4. Support Strap

Remove the upper mounting bolt on the main bracket. This bolt will be replaced with the M10 hex flange screw (9).

Place the bent end of the support strap (8) on the exposed end of the upper mounting bolt (2) of the adapter plate (4). Using the M6 hex nut (11) and lockwasher (3) secure the strap.

Next, align and bolt the other end of the strap to the upper mounting hole on the main bracket using the M10 hex flange screw (11). Torque to 38–43 ft-lbs (51.51–58.3 N-m).

5. Linkage Assembly

**NOTE**

Linkage assembly is supplied loose. Rod end stamped KB-4 (on face) is left-hand threaded. Rod end stamped KM-4 is right-hand threaded. The groove on the turnbuckle identifies the left-hand threaded side.

Insert one rod end in the clevis (10) and slide the hex head cap screw (7) through the clevis and the rod end. Retain in place with the lockwasher (6) and hex head cap screw and torque to 5.2–7.1 ft-lbs (7.1–9.6 N-m).

Place the other rod end over the stud on the fuel lever and retain in place with the M5 Nylok nut retained from previous installation. Order, if necessary, from Cummins P/N 3930683.

Final Inspection

Refer to **Figure 2**.

1. Check tightness on all nuts and bolts.
2. Reconnect battery.

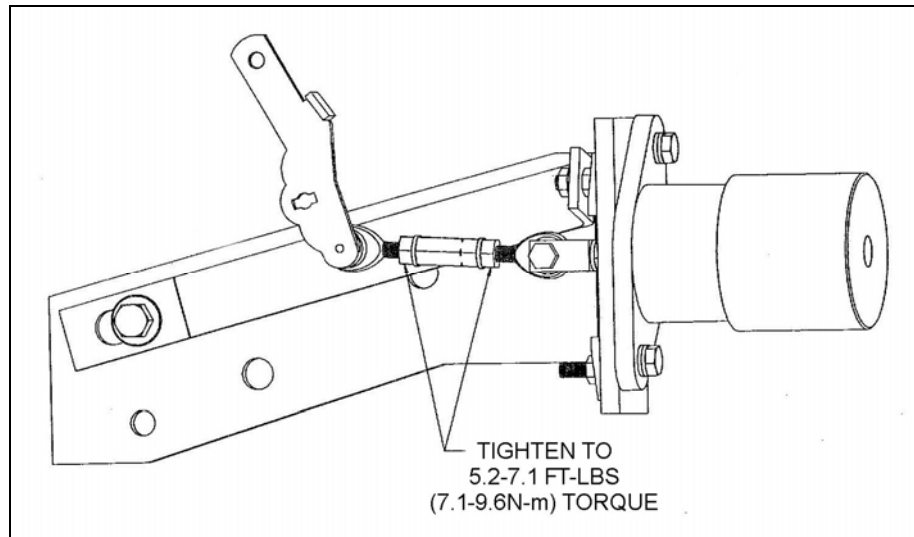


Figure 2. Completely Installed Kit

Chapter 3.

Service Options

Product Service Options

The following factory options are available for servicing Woodward equipment, based on the standard Woodward Product and Service Warranty (5-01-1205) that is in effect at the time the product is purchased from Woodward or the service is performed:

- Replacement/Exchange (24-hour service)
- Flat Rate Repair
- Flat Rate Remanufacture

If you are experiencing problems with installation or unsatisfactory performance of an installed system, the following options are available:

- Consult the troubleshooting guide in the manual.
- Contact Woodward technical assistance (see “How to Contact Woodward” later in this chapter) and discuss your problem. In most cases, your problem can be resolved over the phone. If not, you can select which course of action you wish to pursue based on the available services listed in this section.

Replacement/Exchange

Replacement/Exchange is a premium program designed for the user who is in need of immediate service. It allows you to request and receive a like-new replacement unit in minimum time (usually within 24 hours of the request), providing a suitable unit is available at the time of the request, thereby minimizing costly downtime. This is also a flat rate structured program and includes the full standard Woodward product warranty (Woodward Product and Service Warranty 5-01-1205).

This option allows you to call in the event of an unexpected outage, or in advance of a scheduled outage, to request a replacement control unit. If the unit is available at the time of the call, it can usually be shipped out within 24 hours. You replace your field control unit with the like-new replacement and return the field unit to the Woodward facility as explained below (see “Returning Equipment for Repair” later in this chapter).

Charges for the Replacement/Exchange service are based on a flat rate plus shipping expenses. You are invoiced the flat rate replacement/exchange charge plus a core charge at the time the replacement unit is shipped. If the core (field unit) is returned to Woodward within 60 days, Woodward will issue a credit for the core charge. [The core charge is the average difference between the flat rate replacement/exchange charge and the current list price of a new unit.]

Return Shipment Authorization Label. To ensure prompt receipt of the core, and avoid additional charges, the package must be properly marked. A return authorization label is included with every Replacement/Exchange unit that leaves Woodward. The core should be repackaged and the return authorization label affixed to the outside of the package. Without the authorization label, receipt of the returned core could be delayed and cause additional charges to be applied.

Flat Rate Repair

Flat Rate Repair is available for the majority of standard products in the field. This program offers you repair service for your products with the advantage of knowing in advance what the cost will be. All repair work carries the standard Woodward service warranty (Woodward Product and Service Warranty 5-01-1205) on replaced parts and labor.

Flat Rate Remanufacture

Flat Rate Remanufacture is very similar to the Flat Rate Repair option with the exception that the unit will be returned to you in “like-new” condition and carry with it the full standard Woodward product warranty (Woodward Product and Service Warranty 5-01-1205). This option is applicable to mechanical products only.

Returning Equipment for Repair

If a control (or any part of an electronic control) is to be returned to Woodward for repair, please contact Woodward in advance to obtain a Return Authorization Number. When shipping the item(s), attach a tag with the following information:

- name and location where the control is installed;
- name and phone number of contact person;
- complete Woodward part number(s) and serial number(s);
- description of the problem;
- instructions describing the desired type of repair.



CAUTION

To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, *Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules*.

Packing a Control

Use the following materials when returning a complete control:

- protective caps on any connectors;
- antistatic protective bags on all electronic modules;
- packing materials that will not damage the surface of the unit;
- at least 100 mm (4 inches) of tightly packed, industry-approved packing material;
- a packing carton with double walls;
- a strong tape around the outside of the carton for increased strength.

Return Authorization Number

When returning equipment to Woodward, please telephone and ask for the Customer Service Department [1 (800) 523-2831 in North America or +1 (970) 482-5811]. They will help expedite the processing of your order through our distributors or local service facility. To expedite the repair process, contact Woodward in advance to obtain a Return Authorization Number, and arrange for issue of a purchase order for the item(s) to be repaired. No work can be started until a purchase order is received.

**NOTE**

We highly recommend that you make arrangement in advance for return shipments. Contact a Woodward customer service representative at 1 (800) 523-2831 in North America or +1 (970) 482-5811 for instructions and for a Return Authorization Number.

Replacement Parts

When ordering replacement parts for controls, include the following information:

- the part number(s) (XXXX-XXXX) that is on the enclosure nameplate;
- the unit serial number, which is also on the nameplate.

How to Contact Woodward

In North America use the following address when shipping or corresponding:

Woodward Governor Company
PO Box 1519
1000 East Drake Rd
Fort Collins CO 80522-1519, USA

Telephone—+1 (970) 482-5811 (24 hours a day)
Toll-free Phone (in North America)—1 (800) 523-2831
Fax—+1 (970) 498-3058

For assistance outside North America, call one of the following international Woodward facilities to obtain the address and phone number of the facility nearest your location where you will be able to get information and service.

<u>Facility</u>	<u>Phone Number</u>
Brazil	+55 (19) 3708 4800
India	+91 (129) 4097100
Japan	+81 (476) 93-4661
The Netherlands	+31 (23) 5661111

You can also contact the Woodward Customer Service Department or consult our worldwide directory on Woodward's website (www.woodward.com) for the name of your nearest Woodward distributor or service facility.

Engineering Services

Woodward Industrial Controls Engineering Services offers the following after-sales support for Woodward products. For these services, you can contact us by telephone, by email, or through the Woodward website.

- Technical Support
- Product Training
- Field Service

Contact information:

Telephone—+1 (970) 482-5811

Toll-free Phone (in North America)—1 (800) 523-2831

Email—icinfo@woodward.com

Website—www.woodward.com

Technical Support is available through our many worldwide locations or our authorized distributors, depending upon the product. This service can assist you with technical questions or problem solving during normal business hours. Emergency assistance is also available during non-business hours by phoning our toll-free number and stating the urgency of your problem. For technical support, please contact us via telephone, email us, or use our website and reference **Customer Services** and then **Technical Support**.

Product Training is available at many of our worldwide locations (standard classes). We also offer customized classes, which can be tailored to your needs and can be held at one of our locations or at your site. This training, conducted by experienced personnel, will assure that you will be able to maintain system reliability and availability. For information concerning training, please contact us via telephone, email us, or use our website and reference **Customer Services** and then **Product Training**.

Field Service engineering on-site support is available, depending on the product and location, from one of our many worldwide locations or from one of our authorized distributors. The field engineers are experienced both on Woodward products as well as on much of the non-Woodward equipment with which our products interface. For field service engineering assistance, please contact us via telephone, email us, or use our website and reference **Customer Services** and then **Technical Support**.

Technical Assistance

If you need to telephone for technical assistance, you will need to provide the following information. Please write it down here before phoning:

General

Your Name _____
Site Location _____
Phone Number _____
Fax Number _____

Prime Mover Information

Engine/Turbine Model Number _____
Manufacturer _____
Number of Cylinders (if applicable) _____
Type of Fuel (gas, gaseous, steam, etc) _____
Rating _____
Application _____

Control/Governor Information

Please list all Woodward governors, actuators, and electronic controls in your system:

Woodward Part Number and Revision Letter

Control Description or Governor Type

Serial Number _____

Woodward Part Number and Revision Letter

Control Description or Governor Type

Serial Number _____

Woodward Part Number and Revision Letter

Control Description or Governor Type

Serial Number _____

If you have an electronic or programmable control, please have the adjustment setting positions or the menu settings written down and with you at the time of the call.

We appreciate your comments about the content of our publications.

Send comments to: icinfo@woodward.com

Please include the manual number from the front cover of this publication.



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