

# ST 3

# Air-Fuel-Ratio Control Stoichiometric and Lean Burn

# **APPLICATIONS**

The ST 3 is designed to control the air-fuelratio of lean-burn and stoichiometric combustion engines in combination with the BOSCH LSU4.2 lambda sensor (BOSCH P/N 0 258 007 xxx). The sensor may be connected directly to the ST 3 without any additional processor units.

The lambda value (0.7 to 2.2) may be controlled to a fixed set-point or as a configurable function of the analog or CAN input per the configured parameter, in case the lambda changes with the engine output. These two options may be selected via a discrete input.

The ST 3 offers the possibility to select between a bipolar stepper motor control for the actuator or a current/voltage output for the actuator. A stepper motor usually drives variable gas mixers. The analog output is an option that works well with Woodward ITB valves.

It is also possible to perform probe monitoring in lean burn operations, if the ST 3 receives its set point from a master control such as the GCP-30. The ST 3 sends configuration screens, values and range restrictions to the master control for display. Some of the parameters may be set via the CAN bus from the master control unit. Additionally, the discrete inputs for the start/stop position and the lambda set point may be set via the CAN bus.

The ST 3 is configured via a PC using a direct configuration cable (DPC P/N 5417-557) and the PC software tool LeoPC1.

# DESCRIPTION

The ST 3 lambda controllers are designed for controlling the air-fuel-ration of lean-burn and stoichiometric engines.

It is intended for the use with the BOSCH LSU4.2 lambda probe. No additional control units are required.

# **Features**

- 5 relay outputs
- Analog output 0/4 to 20 mA or 0 to 10 V
- 8 discrete control inputs
- Discrete control output for external probe heating
- Raise/lower discrete inputs for manual start value specification
- Min/max discrete input for stepper motor limit switch
- Analog input for set point and/or start value specification
- 2 different parameter sets for selection
- PC configurable via DPC
- CAN bus

## Part Number P/N

• 8442-1005

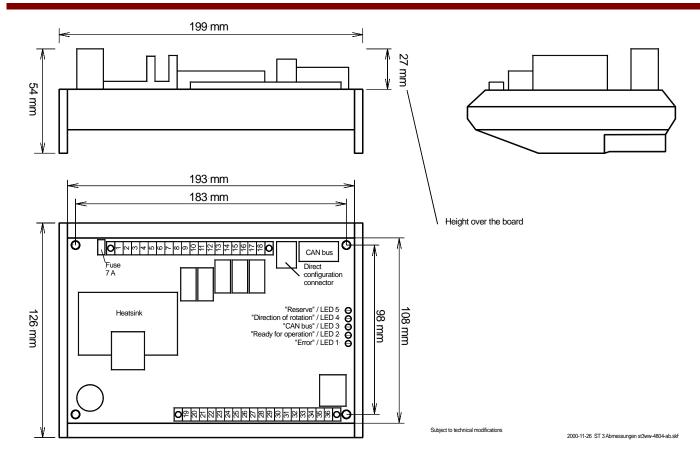
- Compatible with BOSCH LSU4.2 lambda probe
- Analog actuator output 0 to 20 mA or 0 to 10 V
- 2 different control parameter sets selectable via DI
- Lambda value controlled to a set point or as a function of the analog input
- Probe monitoring in lean burn operation
- PC configurable via DPC cable
- CAN bus interface
- CE approved

# **SPECIFICATIONS**

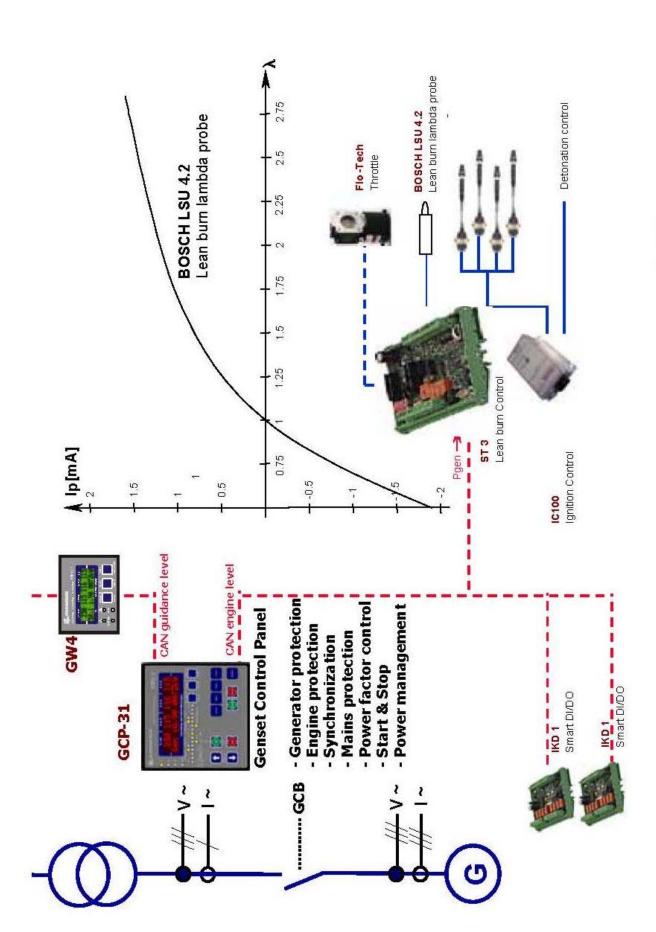
Power supply	max. 4 W 20 to 70 °C
Discrete inputs	
Input range Input resistance	
Relay outputs	n "A" make contact (NO) max. 2 A at 24 Vdc
Analog outputs Output range	

Stepper motor outputs Maximum current	
Housing	extrusion profile Um 108 DIN-rail mount/C-profile
DIN rail mounting	184 × 130 × 58 mm
Connection	1.5 mm² or 2.5 mm²
Protection system  Disturbance test (CE)	IP 00tested according to applicable EN guidelines

# **DIMENSIONS**









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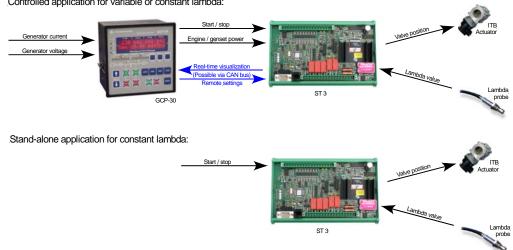
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# **CONTROLLED / STAND-ALONE APPLICATION**

Controlled application for variable or constant lambda:



# WIRING DIAGRAM

