

Application Note 51308 (Revision NEW, 10/2007)
Original Instructions

Monitoring Ladder Logic On/Off Status

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This Application Note details a method of monitoring the on/off status of the Ladder Logic block for TMR systems that use Ladder Logic. This addresses the issue described in Service Bulletin 01419 pertaining to the monitoring the LL_VALUES.RUNNING output use in Ladder Logic.

Refer to Figure 1 below.

- Create a Ladder Logic rung that toggles after every pass through Ladder Logic. This is the LADDER.LL_VALUES.MW_B_1000 line shown below. This BOOLEAN then creates a square wave in the Ladder Logic program (TRUE-FALSE-TRUE-FALSE-TRUE, etc). When the Ladder Logic program is stopped, the toggling stops. The watchdog is designed to detect this.
- 2. Create and connect the Ladder Logic blocks as shown below. Verify that the DLY_TIME input is longer than period of the toggle frequency.
- 3. Instead of monitoring the LL_VALUES.RUNNING output, the output of the LL_NOTRUN.NOT block is monitored to determine the on/off status of the Ladder logic.

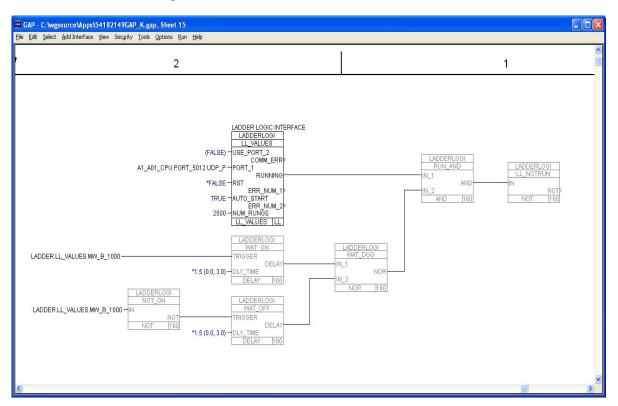


Figure 1. GAP / Ladder Logic Interface

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When Ladder Logic is running, the output of the LL_NOTRUN.NOT block will be FALSE. This is because the outputs of the WAT_ON.DELAY and WAT_OFF.DELAY blocks will be FALSE since when toggling the TRIGGER, the DLY_TIME value will not allow the output to go TRUE before a new TRIGGER input. These outputs result in WAT_DOG.NOR becoming TRUE, and when ANDed with LL_VALUES.RUNNING TRUE, result in a TRUE value out of RUN_AND.AND. This value is then inverted to get the resulting FALSE output of the LL_NOTRUN.NOT.

When Ladder Logic is not running, the LADDER.LL_VALUES.MW_B_1000 will stop toggling. This means that either the output of WAT_ON.DELAY or WAT_OFF.DELAY will be high, but not both because of the NOT_ON.NOT block inversion. The WAT_DOG.NOR output will now be FALSE, which makes the RUN_AND.AND result FALSE. This results in a TRUE value on the output of LL_NOTRUN,NOT. Note that this case is independent of the RUNNING output of the Ladder Logic Interface.

The output of LL_NOTRUN.NOT may now be used to determine if Ladder Logic is running. A TRUE value output indicates Ladder Logic is NOT running, while a FALSE value indicates that Ladder Logic is running.

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PO Box 1519, Fort Collins CO 80522-1519, USA 1000 East Drake Road, Fort Collins CO 80525, USA Phone +1 (970) 482-5811 • Fax +1 (970) 498-3058

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