

Product Manual 30504 (Revision F) Original Instructions





Special Tools for UG-8 and UG-40 Governors

Reference Manual

Special Tools for UG-8 & UG-40 Governors

General Information

The special tools illustrated and described in this manual are not all essential for the occasional repair job. The number of governors to be repaired should influence the selection of tools to be ordered.

For the occasional repair job, we recommend that only tools marked with an asterisk (*) be purchased. If more than ten governors per month are to be serviced, all of the applicable tools should be available.

Note that some of the tools are used exclusively on UG-8 type governors, a few exclusively on UG-40 type governors, and some on all types. The tool list indicates the applicable governor(s) for each tool.

Ordering Tools

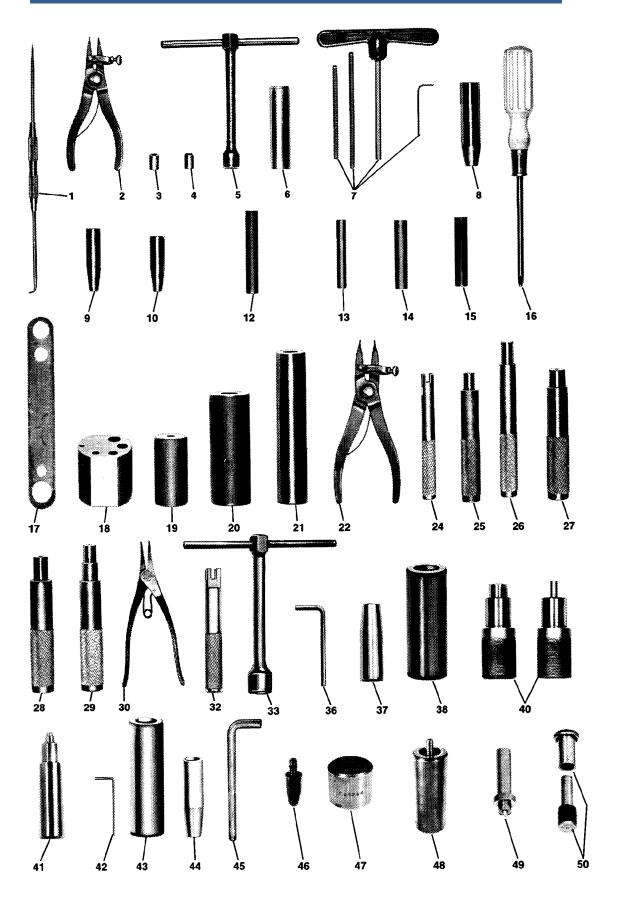
When ordering tools or requesting information concerning their use, include the following information with the request or order:

- 1. Tool number.
- 2. Manual number. This manual number is 03504.
- 3. Serial number of governor.

Tool List

Tool No.	NameUsed on Governor	03504-31	Not Used
03504-1	Straight and hook scriber All*	03504-32	Dashpot locking wrenchUG-40
03504-2	Retaining ring pliers Tru-arc #1 All*	03504-33	Special T wrench UG-40*
03504-3	Speed droop spacer pinUG-8	03504-34	Not Used
03504-4	Stud spacer UG-8	03504-35	Not Used
03504-5	7/16" T handle thin wall wrench All*	03504-36	Hex Allen key for 1/8" pipe plugAll*
03504-6	Dial pointer setter All*	03504-37	Oil seal inserterUG-40
03504-7	T handle Allen key and spare	03504-38	Oil seal and bearing driverUG-40
	bits for 1/8" pipe plugAll	03504-39	Not Used
03504-8	Oil seal inserterUG-8	03504-40	Dashpot sleeve inserter (for
03504-9	Column oil seal inserter UG-8		two spring arrangement only)UG-40
03504-10	Dial panel oil seal inserterAll	03504-41	Dashpot sleeve inserter (for
03504-11	Not Used		two spring arrangement only)UG-8
03504-12	3/16" dowel pin setter UG-8	03504-42	Standard Allen wrench (for
03504-13	Speed droop pin driverUG-8		#8-32 headless set screw)All*
03504-14	Gear pivot pin driverAll	03504-43	Oil seal and bearing driver
03504-15	Not Used		(for speed adjusting shaft)UG-40
03504-16	#2 Phillips head screwdriver All*	03504-44	Oil seal inserter (for
03504-17	Serration wrench All*		speed adjusting shaft)UG-40
03504-18	Bench blockAll	03504-45	Spring bending tool All
03504-19	Small oil seal driverAll	03504-46	Lead indicator gear oil
03504-20	Terminal shaft seal driver UG-8		seal inserterUG-8
03504-21	Column bushing driverUG-8	03504-47	Dead knob pin driver All
03504-22	Retaining ring pliers Tru-arc #3UG-8*	03504-48	Dial panel small oil seal driverUG-8
03504-23	Not Used UG-8	03504-49	Check valve pressing tool for
03504-24	Dashpot locking wrenchUG-8		UG8 BaseUG-8
03504-25	7/16" I.D. oilite bushing inserter UG-8	03504-50	Check valve pressing tool for
03504-26	1/2" I.D. oilite bushing inserter UG-8		controletUG-8
03504-27	5/8" I.D. oilite bushing inserter UG-8	03504-51	Check valve pressing tool for UG-40
03504-28	9116" LD. oilite bushing inserter UG-8		(similar to no. 49, only larger)UG-40
03504-29	.504" I.D. oilite bushing inserter UG-8	03504-52	Check valve pressing tool for
03504-30	Snap ring retractorUG-8*		controlet (Similar to No.50,
			only larger)UG-40

* Required even for occasional repair jobs.



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Please reference publication 03504F.



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