

## I. Preamble

The following information is a supplement to valid drawings and scope of the specification of the component

## II. Drawing supplement

### 1. Surface details in technical drawings

Ra shall apply to all drawings for which no information on the measurement method Ra or Rz is given.

Example:

3.2 / ( 2.6 / 1.6 / 1.0 )

### 2. Dimensions for phosphated components

For all drawings where phosphating is indicated, the values before phosphating shall apply.

Example:

. phosphatiert nach / phosphatized acc. to LON-152

### 3. Labeling of springs

If no drawing information is available, springs must be labeled.

Content:

- Manufacturer, as symbol or abbreviation.
- Batch traceability to production batch, e.g. batch number, calendar week and year, coded date, etc. (e.g. 38/18)
- Woodward L'Orange item number, whole or in parts. (e.g. VTO-T123)

If the part number must be abbreviated, it must be shortened starting from the front. (Original: VTO-T123, abbreviated: T123)

If the points a to c together are not possible due to the limited space on the spring despite the shortened part number, priority a, b, c shall apply.

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Date	12/08/2019	02/18/2019	02/18/2019
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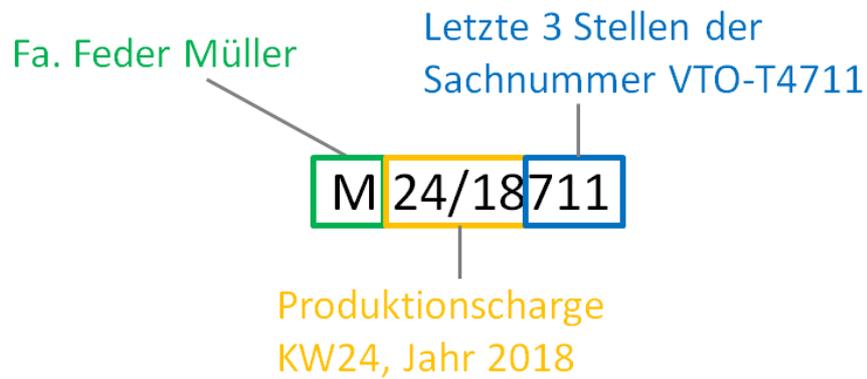
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Labeling must not affect the technical properties of the spring and must be agreed with Woodward L'Orange.

Example of a label

- M24/18711

Explanation:



If labeling is not possible due to limited available space, Woodward L'Orange must be informed thereof.

#### 4. Technical purity

If the class of standard LON114a is not specified in the drawing, class 5 of standard LON114a must be observed.

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